

# LW A673

SIDELED®



## Applications

- Cluster, Button Backlighting
- Electronic Equipment
- Interior Illumination (e.g. Ambient Map)

## Features:

- Package: white SMT package, colored diffused resin
- Chip technology: InGaN
- Typ. Radiation: 120° (Lambertian emitter)
- Color: Cx = 0.33, Cy = 0.33 acc. to CIE 1931 (• white)
- Corrosion Robustness Class: 3B
- Qualifications: AEC-Q102 Qualified
- ESD: 2 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)

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## Ordering Information

Type	Luminous Intensity <sup>1)</sup> $I_F = 10 \text{ mA}$ $I_v$	Ordering Code
LW A673-P1S1-FKPL	45 ... 224 mcd	Q65111A2075

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## Maximum Ratings

Parameter	Symbol		Values
Reverse voltage			
Reverse voltage			
Operating Temperature	$T_{op}$	min. max.	-40 °C 100 °C
Storage Temperature	$T_{stg}$	min. max.	-40 °C 100 °C
Junction Temperature	$T_j$	max.	110 °C
Forward Current $T_s = 25\text{ °C}$	$I_F$	max.	20 mA
Surge Current $t \leq 10\ \mu\text{s}; D = 0.005; T_s = 25\text{ °C}$	$I_{FS}$	max.	200 mA
Reverse voltage <sup>2)</sup> $T_s = 25\text{ °C}$	$V_R$	max.	5 V
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)	$V_{ESD}$		2 kV

## Characteristics

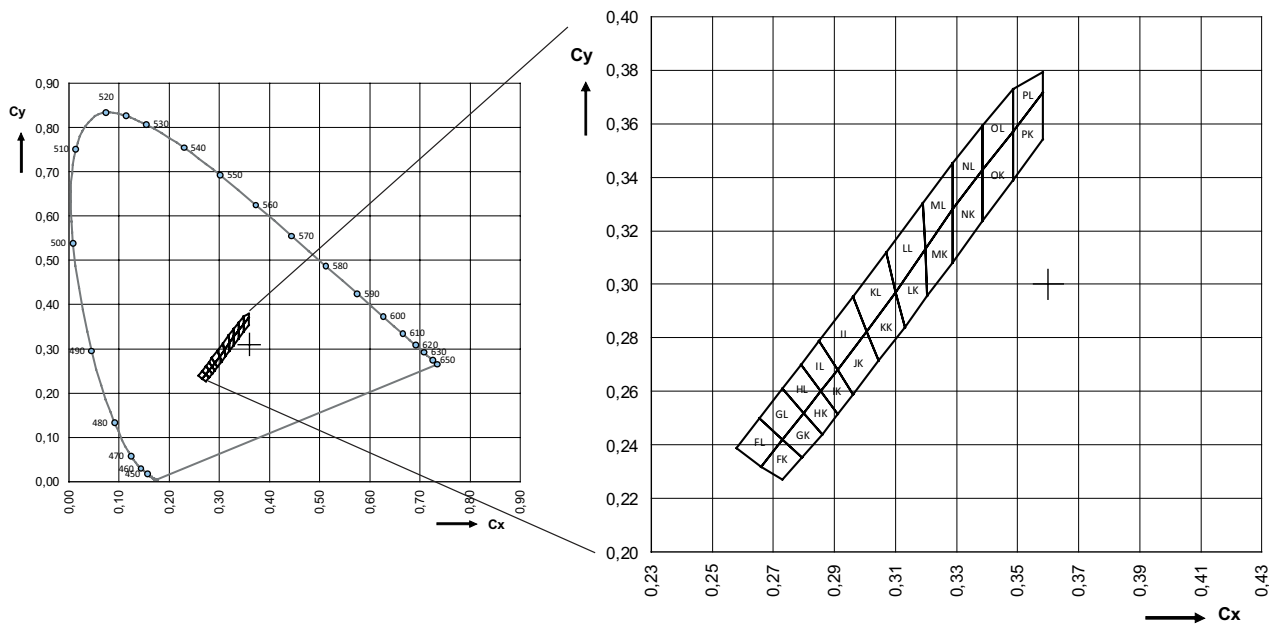
$I_F = 10 \text{ mA}$ ;  $T_s = 25 \text{ °C}$

Parameter	Symbol		Values
Reverse current			
Reverse current			
Chromaticity Coordinate <sup>3)</sup>	Cx	typ.	0.33
	Cy	typ.	0.33
Viewing angle at 50% $I_V$	$2\phi$	typ.	120 °
Forward Voltage <sup>4)</sup>	$V_F$	min.	2.70 V
$I_F = 10 \text{ mA}$		typ.	3.10 V
		max.	3.40 V
Reverse current <sup>2)</sup>	$I_R$	typ.	0.01 $\mu\text{A}$
$V_R = 5 \text{ V}$		max.	10 $\mu\text{A}$
Real thermal resistance junction/ambient <sup>5)6)</sup>	$R_{\text{thJA real}}$	max.	430 K / W
Real thermal resistance junction/solderpoint <sup>5)</sup>	$R_{\text{thJS real}}$	max.	200 K / W

## Brightness Groups

Group	Luminous Intensity <sup>1)</sup> $I_F = 10 \text{ mA}$ min. $I_v$	Luminous Intensity <sup>1)</sup> $I_F = 10 \text{ mA}$ max. $I_v$	Luminous Flux <sup>7)</sup> $I_F = 10 \text{ mA}$ typ. $\Phi_v$
P1	45 mcd	56 mcd	150 mlm
P2	56 mcd	71 mcd	190 mlm
Q1	71 mcd	90 mcd	240 mlm
Q2	90 mcd	112 mcd	300 mlm
R1	112 mcd	140 mcd	380 mlm
R2	140 mcd	180 mcd	480 mlm
S1	180 mcd	224 mcd	610 mlm

### Chromaticity Coordinate Groups <sup>3)</sup>



### Chromaticity Coordinate Groups <sup>3)</sup>

Group	Cx	Cy	Group	Cx	Cy	Group	Cx	Cy
FK	0.2730	0.2270	HK	0.2860	0.2440	JK	0.2960	0.2590
	0.2660	0.2320		0.2800	0.2520		0.2910	0.2680
	0.2730	0.2420		0.2855	0.2600		0.3005	0.2825
	0.2795	0.2355		0.2910	0.2515		0.3045	0.2715
FL	0.2660	0.2320	HL	0.2800	0.2520	JL	0.2910	0.2680
	0.2580	0.2390		0.2730	0.2610		0.2850	0.2790
	0.2655	0.2500		0.2790	0.2700		0.2960	0.2955
	0.2730	0.2420		0.2855	0.2600		0.3005	0.2825
GK	0.2795	0.2355	IK	0.2910	0.2515	KK	0.3045	0.2715
	0.2730	0.2420		0.2855	0.2600		0.3005	0.2825
	0.2800	0.2520		0.2910	0.2680		0.3100	0.2970
	0.2860	0.2440		0.2960	0.2590		0.3130	0.2840
GL	0.2730	0.2420	IL	0.2855	0.2600	KL	0.3005	0.2825
	0.2655	0.2500		0.2790	0.2700		0.2960	0.2955
	0.2730	0.2610		0.2850	0.2790		0.3070	0.3120
	0.2800	0.2520		0.2910	0.2680		0.3100	0.2970

Not for new design

Group	Cx	Cy	Group	Cx	Cy	Group	Cx	Cy
LK	0.3100	0.2970	NK	0.3288	0.3081	PK	0.3484	0.3388
	0.3197	0.3131		0.3288	0.3282		0.3484	0.3571
	0.3205	0.2956		0.3386	0.3426		0.3582	0.3715
	0.3130	0.2840		0.3386	0.3235		0.3582	0.3542
LL	0.3070	0.3120	NL	0.3288	0.3282	PL	0.3484	0.3571
	0.3189	0.3302		0.3288	0.3453		0.3484	0.3730
	0.3197	0.3131		0.3386	0.3591		0.3582	0.3792
	0.3100	0.2970		0.3386	0.3426		0.3582	0.3715
MK	0.3197	0.3131	OK	0.3386	0.3235			
	0.3288	0.3282		0.3386	0.3426			
	0.3288	0.3081		0.3484	0.3571			
	0.3205	0.2956		0.3484	0.3388			
ML	0.3189	0.3302	OL	0.3386	0.3426			
	0.3288	0.3452		0.3386	0.3591			
	0.3288	0.3282		0.3484	0.3730			
	0.3197	0.3131		0.3484	0.3571			

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## Group Name on Label

**Example: P1-FK**

Brightness

Color Chromaticity

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P1

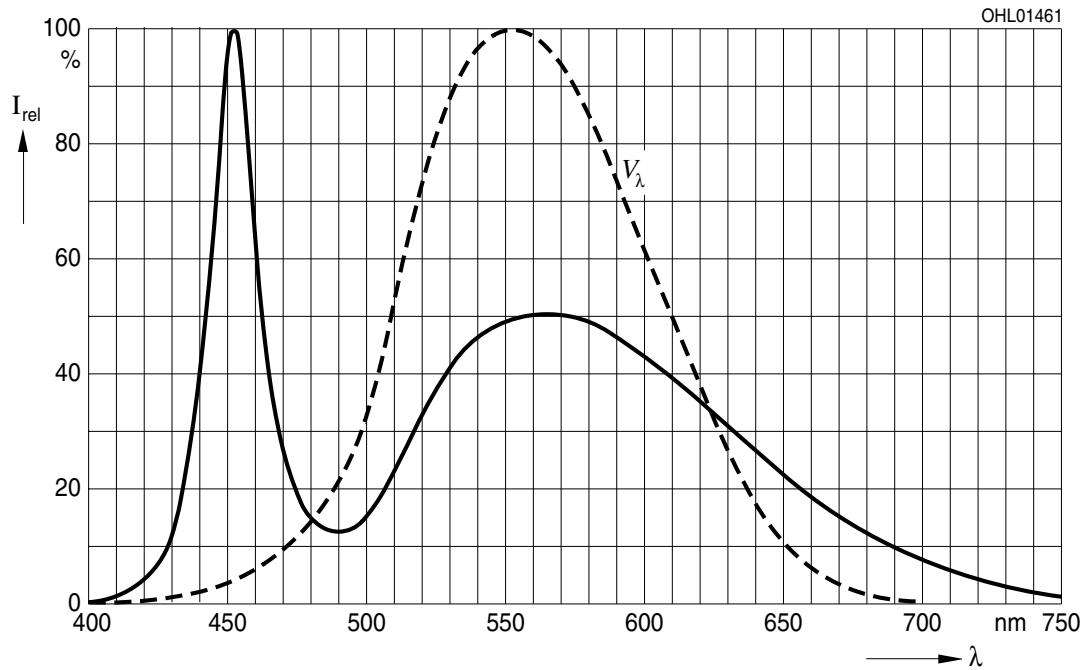
FK

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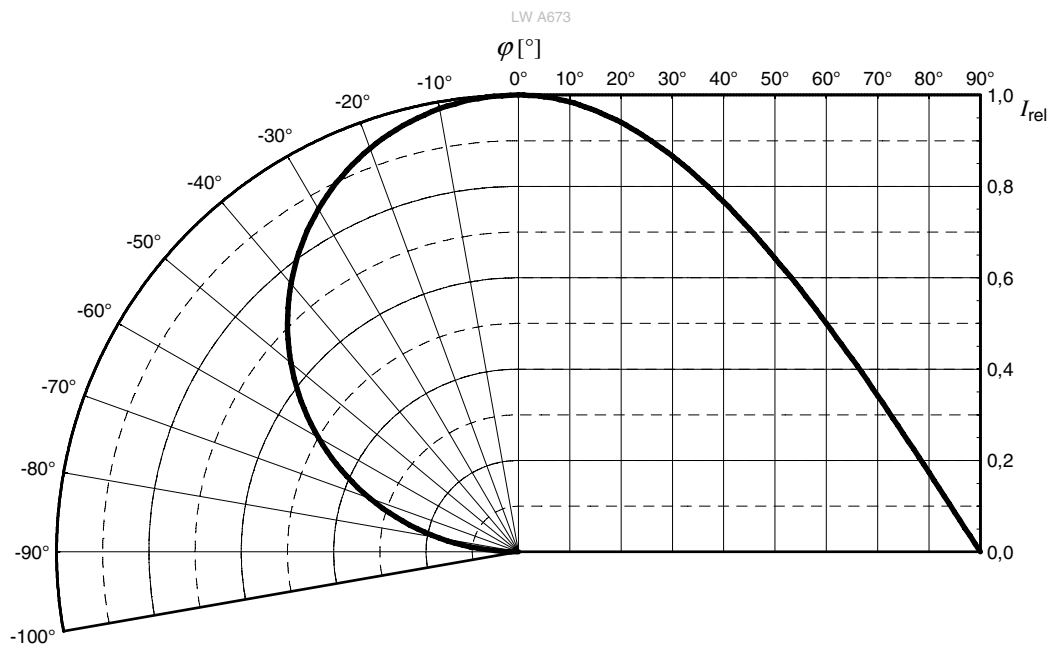
### Relative Spectral Emission <sup>7)</sup>

$I_{rel} = f(\lambda); I_F = 10 \text{ mA}; T_S = 25 \text{ }^\circ\text{C}$



### Radiation Characteristics <sup>7)</sup>

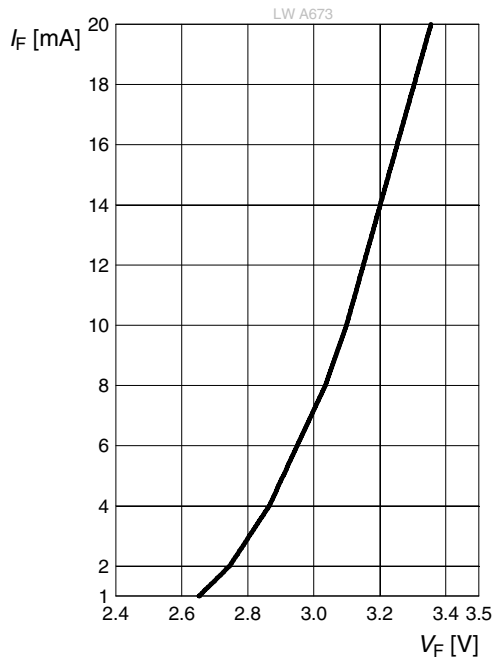
$I_{rel} = f(\phi); T_S = 25 \text{ }^\circ\text{C}$



Not for new design

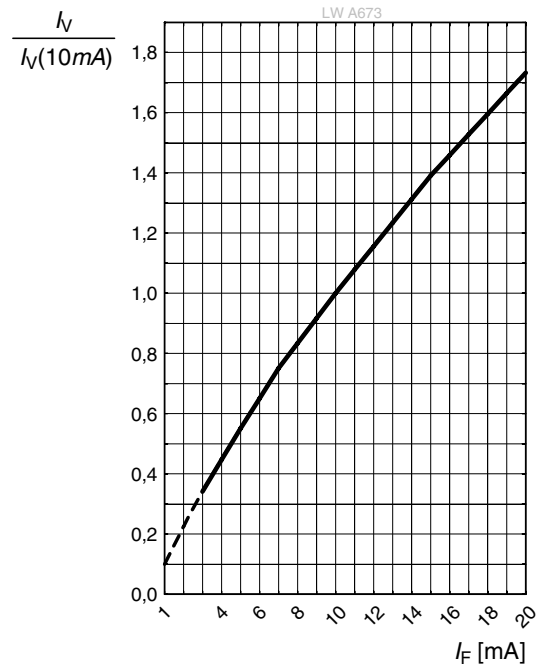
### Forward current <sup>7)</sup>

$$I_F = f(V_F); T_S = 25\text{ °C}$$



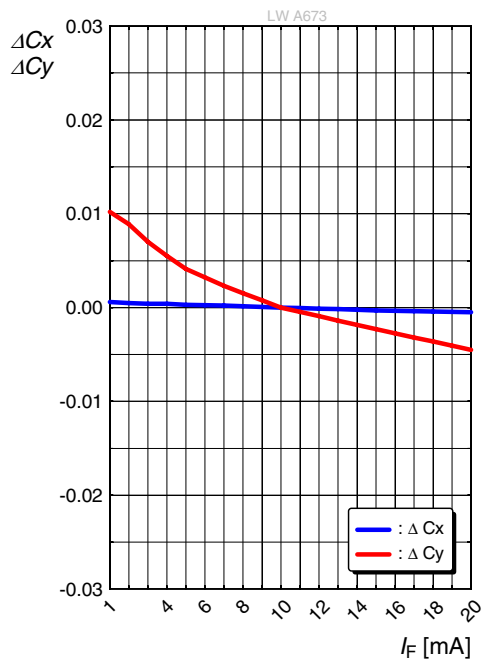
### Relative Luminous Intensity <sup>7), 8)</sup>

$$I_V/I_V(10\text{ mA}) = f(I_F); T_S = 25\text{ °C}$$



### Chromaticity Coordinate Shift <sup>7)</sup>

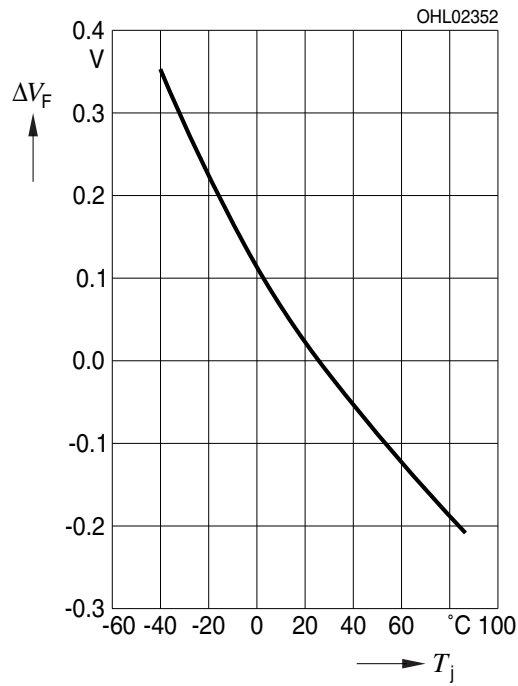
$$\Delta C_x, \Delta C_y = f(I_F); T_S = 25\text{ °C}$$



Not for new design

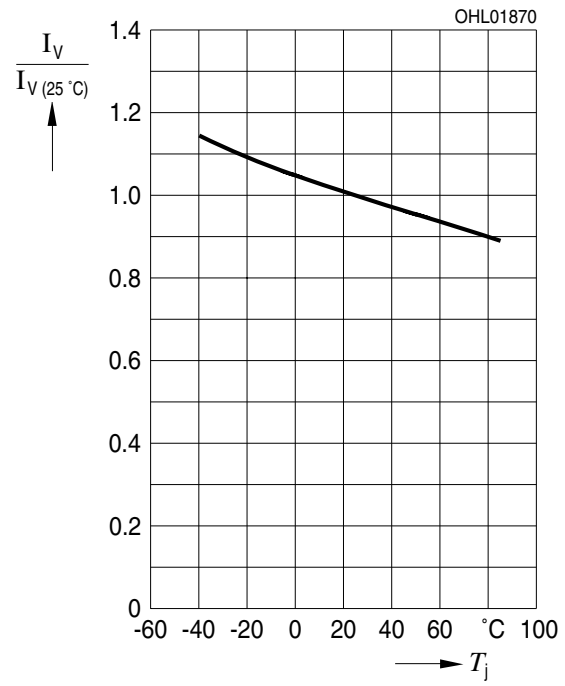
### Forward Voltage <sup>7)</sup>

$$\Delta V_F = V_F - V_F(25\text{ °C}) = f(T_j); I_F = 10\text{ mA}$$



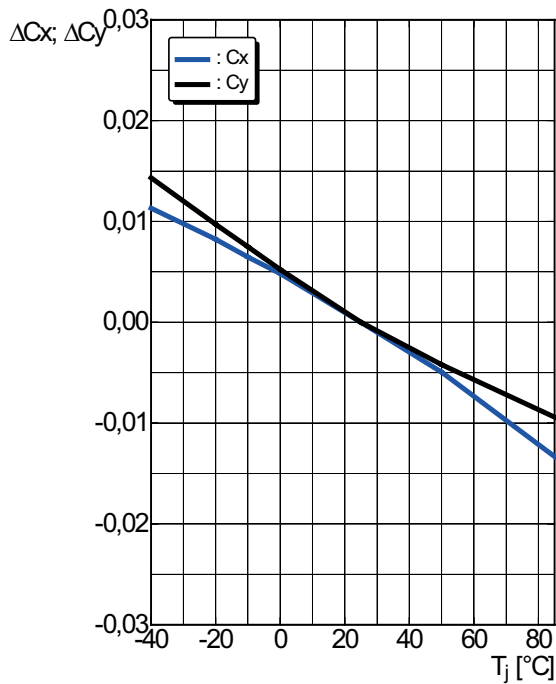
### Relative Luminous Intensity <sup>7)</sup>

$$I_V/I_V(25\text{ °C}) = f(T_j); I_F = 10\text{ mA}$$



### Chromaticity Coordinate Shift <sup>7)</sup>

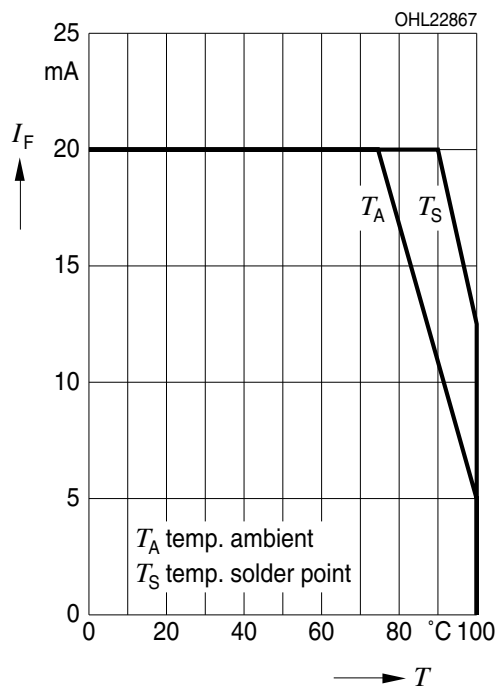
$$\Delta C_x, \Delta C_y = f(T_j); I_F = 10\text{ mA}$$



Not for new design

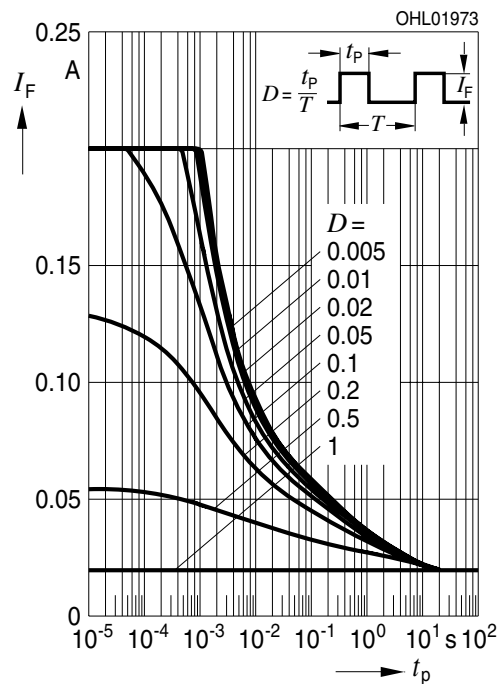
### Max. Permissible Forward Current

$I_F = f(T)$



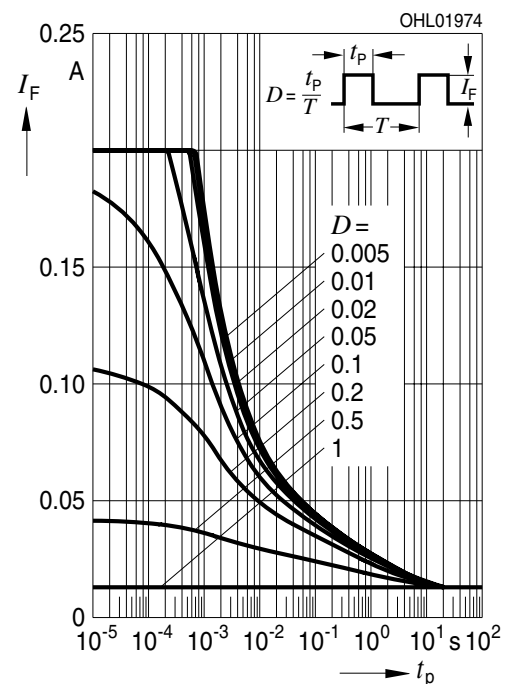
### Permissible Pulse Handling Capability

$I_F = f(t_p)$ ; D: Duty cycle;  $T_A = 25\text{ °C}$



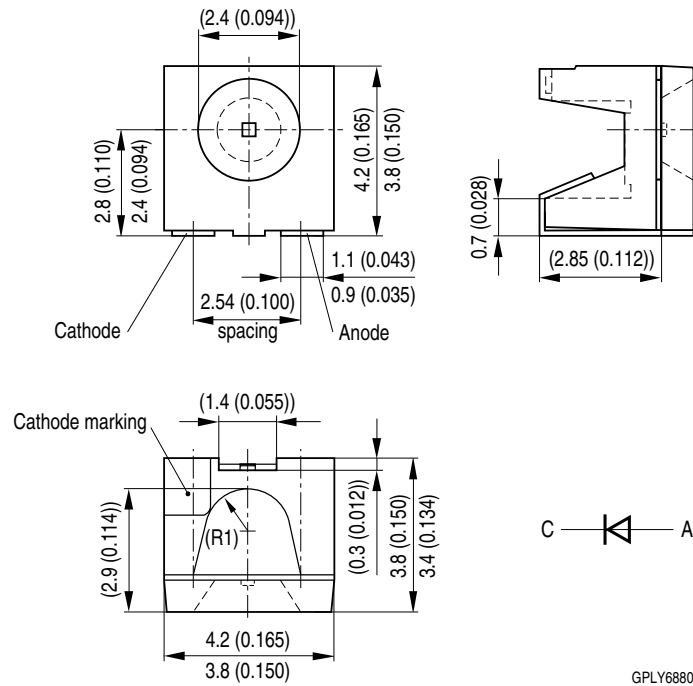
### Permissible Pulse Handling Capability

$I_F = f(t_p)$ ; D: Duty cycle;  $T_A = 85\text{ °C}$



Not for new design

## Dimensional Drawing <sup>9)</sup>

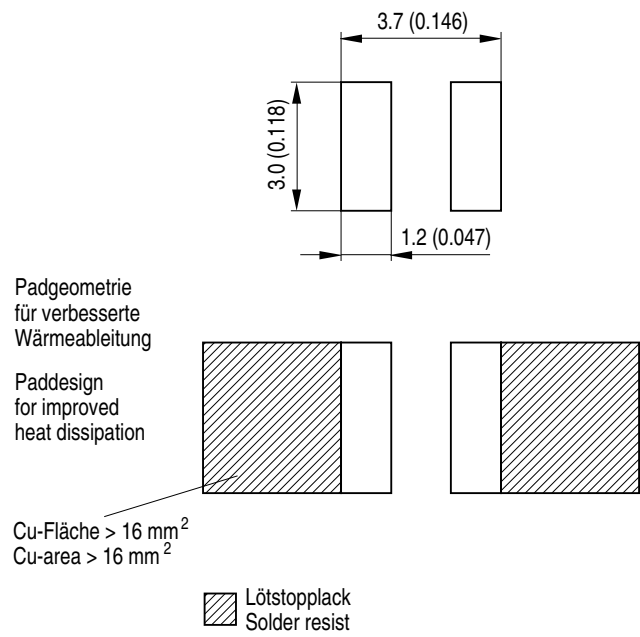


## Further Information:

**Approximate Weight:** 67.0 mg

**Corrosion test:** Class: 3B  
 Test condition: 40°C / 90 % RH / 15 ppm H<sub>2</sub>S / 14 days (stricter than IEC 60068-2-43)

## Recommended Solder Pad <sup>9)</sup>

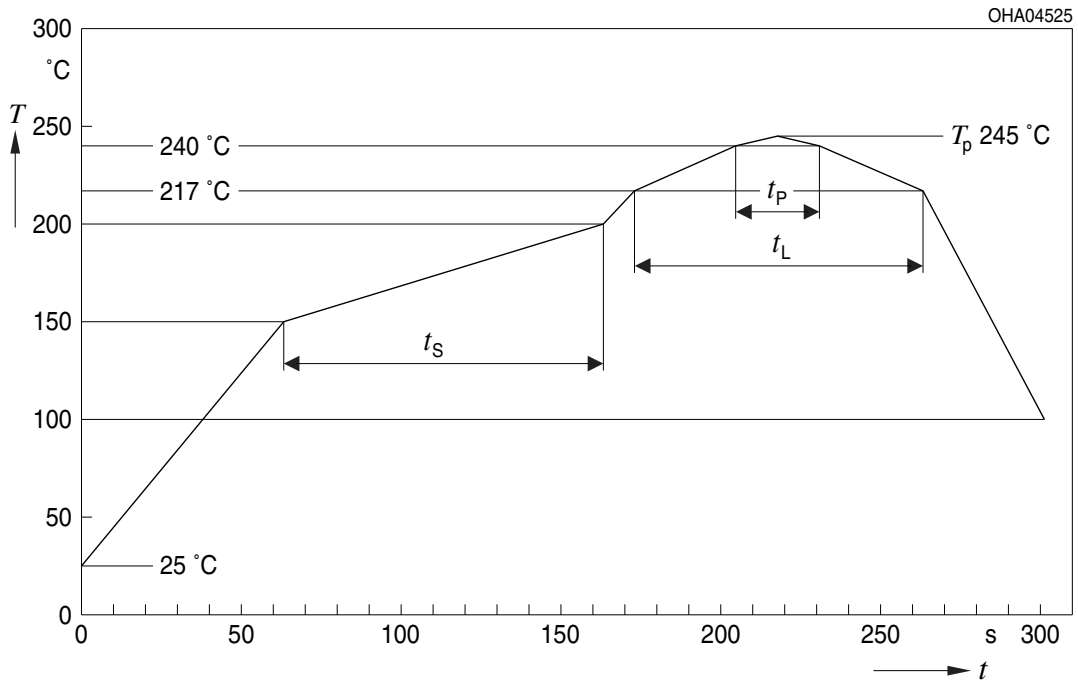


OHLPY965

For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Package not suitable for ultra sonic cleaning.

## Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E

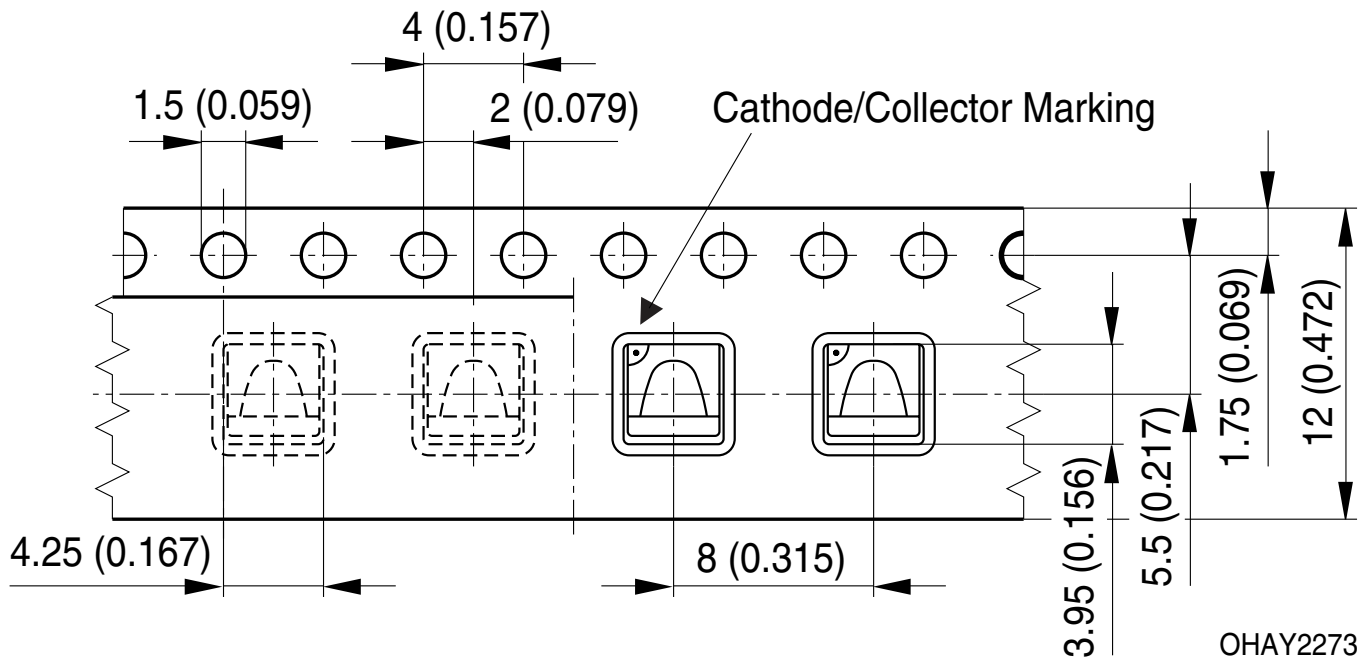


Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat <sup>*)</sup> 25 °C to 150 °C			2	3	K/s
Time $t_s$ $T_{Smin}$ to $T_{Smax}$	$t_s$	60	100	120	s
Ramp-up rate to peak <sup>*)</sup> $T_{Smax}$ to $T_p$			2	3	K/s
Liquidus temperature	$T_L$		217		°C
Time above liquidus temperature	$t_L$		80	100	s
Peak temperature	$T_p$		245	250	°C
Time within 5 °C of the specified peak temperature $T_p - 5$ K	$t_p$	10	20	30	s
Ramp-down rate* $T_p$ to 100 °C			3	4	K/s
Time 25 °C to $T_p$				480	s

All temperatures refer to the center of the package, measured on the top of the component  
 \*) slope calculation  $DT/Dt$ :  $Dt$  max. 5 s; fulfillment for the whole T-range

Not for new design

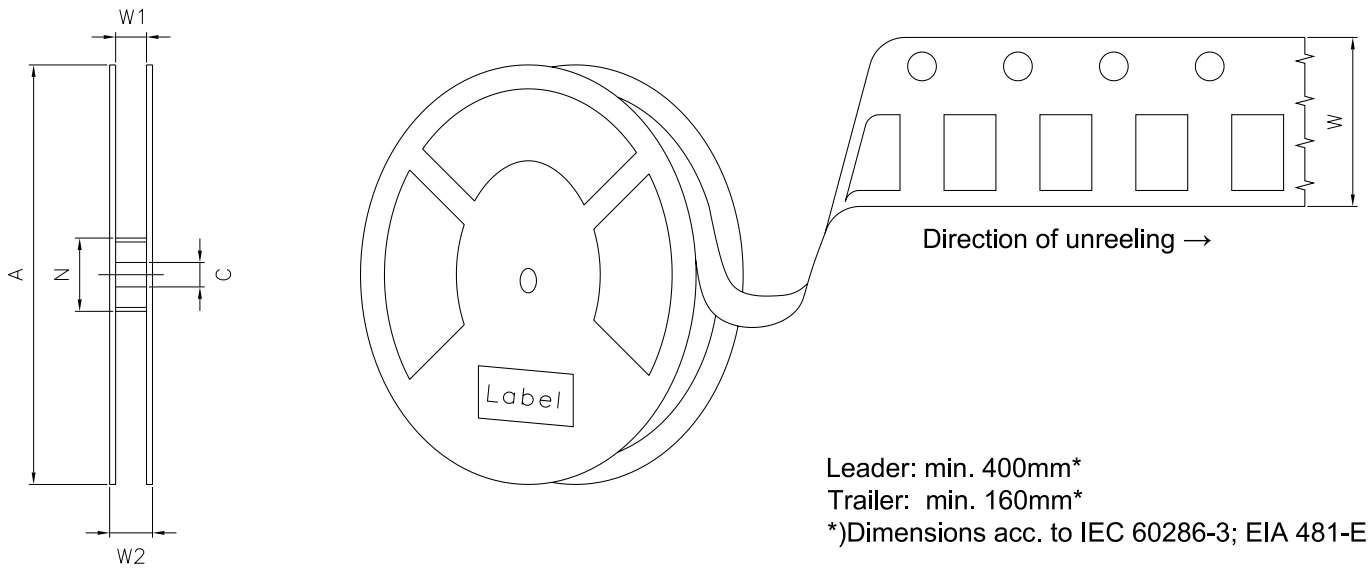
**Taping** <sup>9)</sup>



Not for new design



**Tape and Reel** <sup>10)</sup>



Leader: min. 400mm\*  
 Trailer: min. 160mm\*  
 \*)Dimensions acc. to IEC 60286-3; EIA 481-E

**Reel Dimensions**

A	W	N <sub>min</sub>	W <sub>1</sub>	W <sub>2max</sub>	Pieces per PU
330 mm	12 + 0.3 / - 0.1 mm	60 mm	12.4 + 2 mm	18.4 mm	2000

Not for new design

### Barcode-Product-Label (BPL)

**OSRAM Opto Semiconductors** LX XXXX BIN1: XX-XX-X-XXX-X

RoHS Compliant

(6P) BATCH NO: 1234567890 ML Temp ST  
X XXX °C X

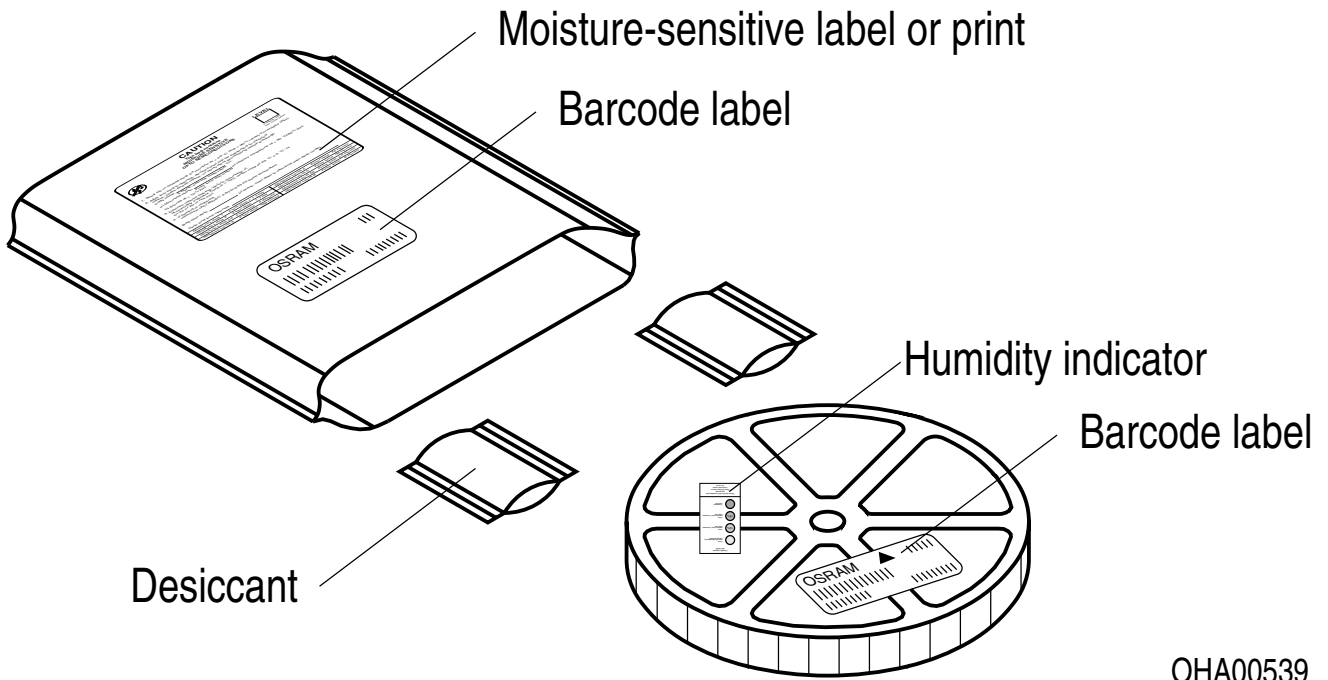
(1T) LOT NO: 1234567890 (9D) D/C: 1234 Pack: RXX  
DEMY XXX  
X\_X123\_1234.1234 X

(X) PROD NO: 123456789(Q)QTY: 9999 (G) GROUP: XX-XX-X-X

The diagram shows a rectangular label with rounded corners. It contains the OSRAM logo and company name at the top left. To the right are fields for 'LX XXXX' and 'BIN1: XX-XX-X-XXX-X'. Below the logo is 'RoHS Compliant'. The label features three horizontal barcode sections. The first is labeled '(6P) BATCH NO: 1234567890' and is accompanied by a 'No moisture' symbol and 'ML Temp ST X XXX °C X'. The second is labeled '(1T) LOT NO: 1234567890' and '(9D) D/C: 1234' and is accompanied by 'Pack: RXX', 'DEMY XXX', and 'X\_X123\_1234.1234 X'. The third is labeled '(X) PROD NO: 123456789(Q)QTY: 9999' and '(G) GROUP: XX-XX-X-X'. A QR code is located on the right side of the label.

OHA04563

### Dry Packing Process and Materials <sup>9)</sup>



OHA00539

Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.

Not for new design



## Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet falls into the class **exempt group (exposure time 10000 s)**. Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

For further application related information please visit [www.osram-os.com/appnotes](http://www.osram-os.com/appnotes)

## Disclaimer

### Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on the OSRAM OS website.

### Packing

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

### Product and functional safety devices/applications or medical devices/applications

OSRAM OS components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

OSRAM OS products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using OSRAM OS components in product safety devices/applications or medical devices/applications, buyer and/or customer has to inform the local sales partner of OSRAM OS immediately and OSRAM OS and buyer and /or customer will analyze and coordinate the customer-specific request between OSRAM OS and buyer and/or customer.

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## Glossary

- 1) **Brightness:** Brightness values are measured during a current pulse of typically 25 ms, with an internal reproducibility of  $\pm 8\%$  and an expanded uncertainty of  $\pm 11\%$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 2) **Reverse Operation:** This product is intended to be operated applying a forward current within the specified range. Applying any continuous reverse bias or forward bias below the voltage range of light emission shall be avoided because it may cause migration which can change the electro-optical characteristics or damage the LED.
- 3) **Chromaticity coordinate groups:** Chromaticity coordinates are measured during a current pulse of typically 25 ms, with an internal reproducibility of  $\pm 0.005$  and an expanded uncertainty of  $\pm 0.01$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 4) **Forward Voltage:** The forward voltage is measured during a current pulse of typically 8 ms, with an internal reproducibility of  $\pm 0.05$  V and an expanded uncertainty of  $\pm 0.1$  V (acc. to GUM with a coverage factor of  $k = 3$ ).
- 5) **Thermal Resistance:**  $R_{th\ max}$  is based on statistic values ( $6\sigma$ ).
- 6) **Thermal Resistance:**  $R_{thJA}$  results from mounting on PC board FR 4 (pad size 16 mm<sup>2</sup> per pad)
- 7) **Typical Values:** Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- 8) **Characteristic curve:** In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- 9) **Tolerance of Measure:** Unless otherwise noted in drawing, tolerances are specified with  $\pm 0.1$  and dimensions are specified in mm.
- 10) **Tape and Reel:** All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.

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## Revision History

Version	Date	Change
1.7	2020-09-21	Features Dry Packing Process and Materials Schematic Transportation Box

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