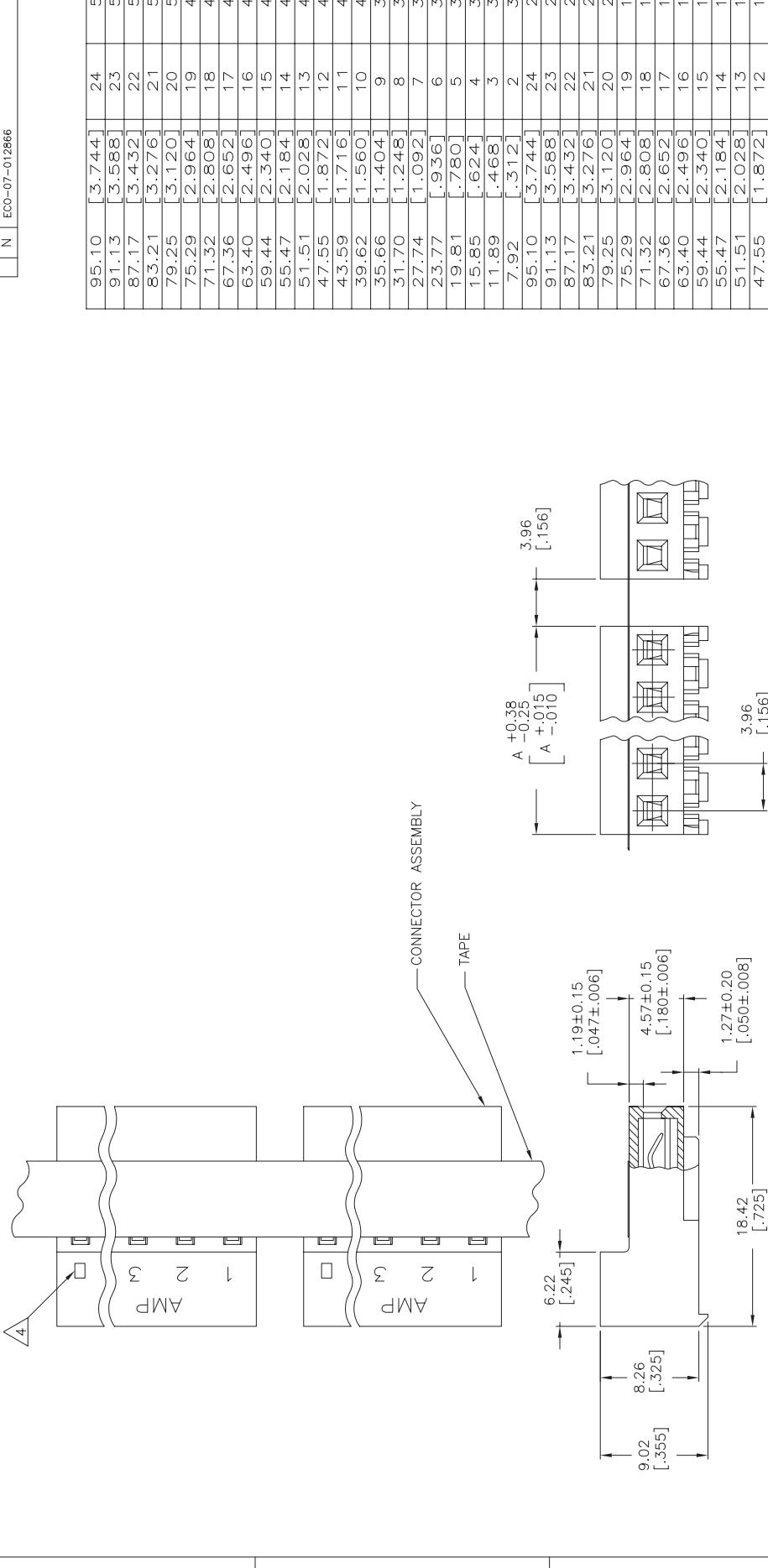
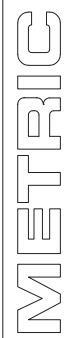


LOC	DIST	REVISONS
CM 00	P LTR N	DESCRIPTION
	N	ECO-07-012866
		DATE 13JUN07
		DATE 13JUN07
		DATE 13JUN07



1. MATERIAL: CONNECTOR - NYLON UL94V-2 (BLUE)
CONTACTS - 0.30[.012] THICK COPPER ALLOY
BRIGHT TIN-LEAD 0.00203[.000080] MIN THICK
FOR CONTACTS 640481-2 THRU 2-640481-4
MATTE WHISKER MITIGATED TIN 0.00203[.000080]
MIN THICKNESS OVER NICKEL UNDERPLATE FOR
3-640481-2 THRU 5-640481-4.
2. CONTACTS ACCEPT .26 AWG WIRE WITH 2.41[.095] MAX INSULATION DIAMETER.
3. CONTACTS MUST ACCEPT 1.14±0.03 [.045±.001] SQUARE POST AND REMAIN LOCKED IN POSITION.
4. IDENTIFICATION NUMBER FOR LAST CIRCUIT MAY NOT APPEAR ON ALL ASSEMBLIES.
5. DIMENSIONS IN BRACKETS ARE IN INCHES.
6. HOUSING FEATURES ARE: CLOSED END WITHOUT LOCKING RAMP.



REV	DATE	DESCRIPTION	BY	CHKD	APPROV
95.10	[3.744]	24	5-640481-4		
91.13	[3.588]	23	5-640481-3		
87.17	[3.432]	22	5-640481-2		
83.21	[3.276]	21	5-640481-1		
79.25	[3.120]	20	5-640481-0		
75.29	[2.964]	19	4-640481-9		
71.32	[2.808]	18	4-640481-8		
67.36	[2.652]	17	4-640481-7		
63.40	[2.496]	16	4-640481-6		
59.44	[2.340]	15	4-640481-5		
55.47	[2.184]	14	4-640481-4		
51.51	[2.028]	13	4-640481-3		
47.55	[1.872]	12	4-640481-2		
43.59	[1.716]	11	4-640481-1		
39.62	[1.560]	10	4-640481-0		
35.66	[1.404]	9	3-640481-9		
31.70	[1.248]	8	3-640481-8		
27.74	[1.092]	7	3-640481-7		
23.77	[.936]	6	3-640481-6		
19.81	[.780]	5	3-640481-5		
15.85	[.624]	4	3-640481-4		
11.89	[.468]	3	3-640481-3		
7.92	[.312]	2	3-640481-2		
95.10	[3.744]	24	2-640481-4		
91.13	[3.588]	23	2-640481-3		
87.17	[3.432]	22	2-640481-2		
83.21	[3.276]	21	2-640481-1		
79.25	[3.120]	20	2-640481-0		
75.29	[2.964]	19	1-640481-9		
71.32	[2.808]	18	1-640481-8		
67.36	[2.652]	17	1-640481-7		
63.40	[2.496]	16	1-640481-6		
59.44	[2.340]	15	1-640481-5		
55.47	[2.184]	14	1-640481-4		
51.51	[2.028]	13	1-640481-3		
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43.59	[1.716]	11	1-640481-1		
39.62	[1.560]	10	1-640481-0		
35.66	[1.404]	9	640481-9		
31.70	[1.248]	8	640481-8		
27.74	[1.092]	7	640481-7		
23.77	[.936]	6	640481-6		
19.81	[.780]	5	640481-5		
15.85	[.624]	4	640481-4		
11.89	[.468]	3	640481-3		
7.92	[.312]	2	640481-2		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIM A		NO. OF CIRCUITS		PART NO	
BY B. LEWIS	02 MAY 96	02 MAY 96	02 MAY 96	02 MAY 96	02 MAY 96	02 MAY 96	02 MAY 96
CHK C. SWING							
APP D. CLARK							
PROD 108-1051							
SIZE 114-1020							
WEIGHT							
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1		REV N	