

https://www.phoenixcontact.com/us/products/1804946



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PCB connector, nominal cross section: 4 mm², color: green, nominal current: 20 A, rated voltage (III/2): 630 V, contact surface: Tin, contact connection type: Socket, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: PC 4/..-ST, pitch: 7.62 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON PC 4, locking: without, mounting: without, type of packaging: packed in cardboard

Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations

Commercial data

| Item number | 1804946 |
|--------------------------------------|---------------------|
| Packing unit | 1 pc |
| Minimum order quantity | 50 pc |
| Sales key | AA04 |
| Product key | AADAAC |
| Catalog page | Page 512 (C-1-2013) |
| GTIN | 4017918046385 |
| Weight per piece (including packing) | 25.34 g |
| Weight per piece (excluding packing) | 24.523 g |
| Customs tariff number | 85366990 |
| Country of origin | DE |



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Technical data

Product properties

| Туре | Standard |
|-----------------------|-----------------------|
| Product line | COMBICON Connectors L |
| Product type | PCB connector |
| Product family | PC 4/ST |
| Number of positions | 6 |
| Pitch | 7.62 mm |
| Number of connections | 6 |
| Number of rows | 1 |
| Mounting flange | without |
| Number of potentials | 6 |

Electrical properties

| Nominal current I _N | 20 A |
|--------------------------------|--------|
| Nominal voltage U _N | 630 V |
| Degree of pollution | 3 |
| Contact resistance | 0.5 mΩ |
| Rated voltage (III/3) | 400 V |
| Rated surge voltage (III/3) | 6 kV |
| Rated voltage (III/2) | 630 V |
| Rated surge voltage (III/2) | 6 kV |
| Rated voltage (II/2) | 1000 V |
| Rated surge voltage (II/2) | 6 kV |

Connection data

Connection technology

| Туре | Standard |
|-------------------------|---------------|
| Connector system | COMBICON PC 4 |
| Nominal cross section | 4 mm² |
| Contact connection type | Socket |

Interlock

| Locking type | without |
|-----------------|---------|
| Mounting flange | without |

Conductor connection

| Connection method | Screw connection with tension sleeve |
|--|--------------------------------------|
| Conductor/PCB connection direction | 0 ° |
| Conductor cross section rigid | 0.2 mm² 4 mm² |
| Conductor cross section flexible | 0.2 mm² 4 mm² |
| Conductor cross section AWG | 24 10 |
| Conductor cross section flexible, with ferrule without plastic | 0.25 mm² 4 mm² |



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| sleeve | |
|---|--------------------------|
| Conductor cross section, flexible, with ferrule, with plastic sleeve | 0.25 mm² 4 mm² |
| 2 conductors with same cross section, solid | 0.2 mm² 2.5 mm² |
| 2 conductors with same cross section, flexible | 0.2 mm² 1.5 mm² |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve | 0.25 mm² 1.5 mm² |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm² 2.5 mm² |
| Cylindrical gauge a x b / diameter | 3.6 mm x 3.1 mm / 3.0 mm |
| Stripping length | 7 mm |
| Tightening torque | 0.5 Nm 0.6 Nm |

Material specifications

Material data - contact

| Note | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
|--|--|
| Contact material | Cu alloy |
| Surface characteristics | hot-dip tin-plated |
| Metal surface terminal point (top layer) | Tin (4 - 8 μm Sn) |
| Metal surface contact area (top layer) | Tin (4 - 8 μm Sn) |

Material data - housing

| Color (Housing) | green (6021) |
|---|--------------|
| Insulating material | PA |
| Insulating material group | I |
| CTI according to IEC 60112 | 600 |
| Flammability rating according to UL 94 | V0 |
| Glow wire flammability index GWFI according to EN 60695-2-12 | 850 |
| Glow wire ignition temperature GWIT according to EN 60695-2-13 | 775 |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C |

Dimensions

| Dimensional drawing | h |
|---------------------|---------|
| Pitch | 7.62 mm |
| Width [w] | 45.7 mm |
| Height [h] | 18.1 mm |
| Length [I] | 30.7 mm |

Mounting



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| Drive form screw head | Slotted (L) | |
|---|--|--|
| Connection method | Screw connection with tension sleeve | |
| Drive form screw head | Slotted (L) | |
| otes | | |
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. | |
| echanical tests | | |
| Test for conductor damage and slackening | | |
| Specification | IEC 60999-1:1999-11 | |
| Result | Test passed | |
| Pull-out test | | |
| Specification | IEC 60999-1:1999-11 | |
| Conductor cross section/conductor type/tractive force | 0.2 mm² / solid / > 10 N | |
| setpoint/actual value | 0.2 mm² / flexible / > 10 N | |
| | 4 mm² / solid / > 60 N | |
| | 4 mm² / flexible / > 60 N | |
| Insertion and withdrawal forces | | |
| Result | Test passed | |
| No. of cycles | 50 | |
| Insertion strength per pos. approx. | 8 N | |
| Withdraw strength per pos. approx. | 5 N | |
| Torque test | | |
| Specification | IEC 60999-1:1999-11 | |
| Resistance of inscriptions | | |
| Specification | IEC 60068-2-70:1995-12 | |
| Result | Test passed | |
| Polarization and coding | | |
| Specification | IEC 60512-13-5:2006-02 | |
| Result | Test passed | |
| Visual inspection | | |
| Specification | IEC 60512-1-1:2002-02 | |
| Result | Test passed | |
| Nesuit | i est passeu | |
| Dimension check | | |
| Specification | IEC 60512-1-2:2002-02 | |
| Result | Test passed | |

Environmental and real-life conditions



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| Specification | IEC 60068-2-6:2007-12 |
|------------------------|-------------------------|
| Frequency | 10 - 150 - 10 Hz |
| Sweep speed | 1 octave/min |
| Amplitude | 0.35 mm (10 Hz 60.1 Hz) |
| Sweep speed | 5g (60.1 Hz 150 Hz) |
| Test duration per axis | 2.5 h |

Durability test

| • | | |
|--|-----------------------|--|
| Specification | IEC 60512-9-1:2010-03 | |
| Impulse withstand voltage at sea level | 7.3 kV | |
| Contact resistance R ₁ | $0.5~\text{m}\Omega$ | |
| Contact resistance R ₂ | 0.6 mΩ | |
| Insertion/withdrawal cycles | 50 | |

Climatic test

| Specification | ISO 6988:1985-02 |
|-----------------------------------|---|
| Corrosive stress | $0.2~\mathrm{dm^3SO_2}$ on 300 dm 3 /40 °C/1 cycle |
| Thermal stress | 100 °C/168 h |
| Power-frequency withstand voltage | 3.31 kV |

Ambient conditions

| Ambient temperature (operation) | -40 °C 100 °C (dependent on the derating curve) |
|---|---|
| Ambient temperature (storage/transport) | -40 °C 70 °C |
| Relative humidity (storage/transport) | 30 % 70 % |
| Ambient temperature (assembly) | -5 °C 100 °C |

Electrical tests

Thermal test | Test group C

| Specification | IEC 60512-5-1:2002-02 |
|----------------------------|-----------------------|
| Tested number of positions | 12 |

Insulation resistance

| Specification | IEC 60512-3-1:2002-02 |
|--|-----------------------|
| Insulation resistance, neighboring positions | > 5 MΩ |

Air clearances and creepage distances |

| Specification | IEC 60664-1:2007-04 |
|--|---------------------|
| Insulating material group | I |
| Comparative tracking index (IEC 60112) | CTI 600 |
| Rated insulation voltage (III/3) | 400 V |
| Rated surge voltage (III/3) | 6 kV |
| minimum clearance value - non-homogenous field (III/3) | 5.5 mm |
| minimum creepage distance (III/3) | 5.5 mm |
| Rated insulation voltage (III/2) | 630 V |



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| Rated surge voltage (III/2) | 6 kV |
|--|--------|
| minimum clearance value - non-homogenous field (III/2) | 5.5 mm |
| minimum creepage distance (III/2) | 5.5 mm |
| Rated insulation voltage (II/2) | 1000 V |
| Rated surge voltage (II/2) | 6 kV |
| minimum clearance value - non-homogenous field (II/2) | 5.5 mm |
| minimum creepage distance (II/2) | 5.5 mm |



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Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1804946

| CSA Approval ID: 13631 | | | | |
|------------------------|--------------------------------|--------------------------------|-------------------|-------------------------------|
| | Nominal voltage U _N | Nominal current I _N | Cross section AWG | Cross section mm ² |
| Use group B | | | | |
| | 300 V | 20 A | 28 - 10 | - |
| Use group C | | | | |
| | 300 V | 20 A | 28 - 10 | - |

| EHE | EAC |
|------|----------------------|
| LIIL | Approval ID: B.01687 |

| CULus Recognized Approval ID: E60425-19920722 | | | | |
|---|-----------------------|--------------------------------|-------------------|-------------------------------|
| | Nominal voltage U_N | Nominal current I _N | Cross section AWG | Cross section mm ² |
| Use group B | | | | |
| | 300 V | 30 A | 30 - 10 | - |
| Use group C | | | | |
| | 300 V | 30 A | 30 - 10 | - |
| Use group D | | | | |
| | 600 V | 5 A | 30 - 10 | - |





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Classifications

ECLASS

| | ECLASS-11.0 | 27460202 | | | |
|--------|-------------|----------|--|--|--|
| | ECLASS-12.0 | 27460202 | | | |
| | ECLASS-13.0 | 27460202 | | | |
| | | | | | |
| ΕI | ETIM | | | | |
| | ETIM 8.0 | EC002638 | | | |
| UNSPSC | | | | | |
| | UNSPSC 21.0 | 39121400 | | | |



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Environmental product compliance

| China RoHS | Environmentally friendly use period: unlimited = EFUP-e |
|------------|---|
| | No hazardous substances above threshold values |

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