

△ MATERIAL: HOUSING, THERMOPLASTIC, COLOR: BROWN
CONTACTS, PHOSPHOR BRONZE.
HOLD-DOWNS, BRASS.

△ FINISH: CONTACTS, 1. 27 MIN. MICROMETERS NICKEL ALL OVER,
0. 38 MIN. MICROMETERS GOLD OVER NICKEL IN CONTACT AREA.

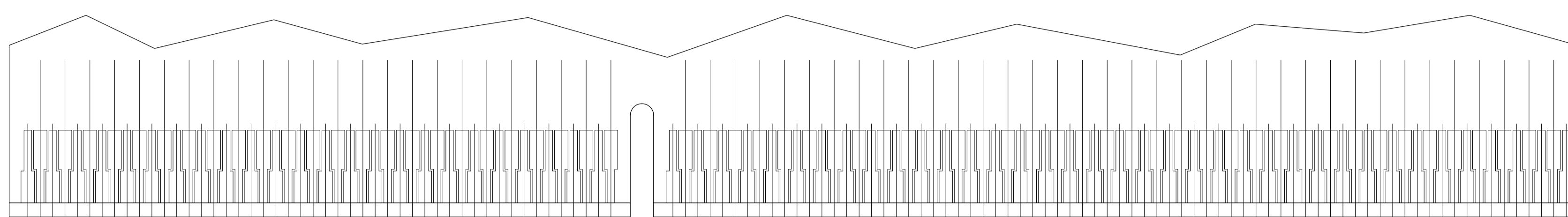
△ FINISH: 2.54 MIN MICROMETERS TIN OVER NICKEL ON SOLDER TAILS

△ FINISH: CONTACTS, 1. 27 MIN. MICROMETERS NICKEL ALL OVER,
0. 0254-0. 0762 MICROMETERS GOLD OVER NICKEL IN CONTACT AREA

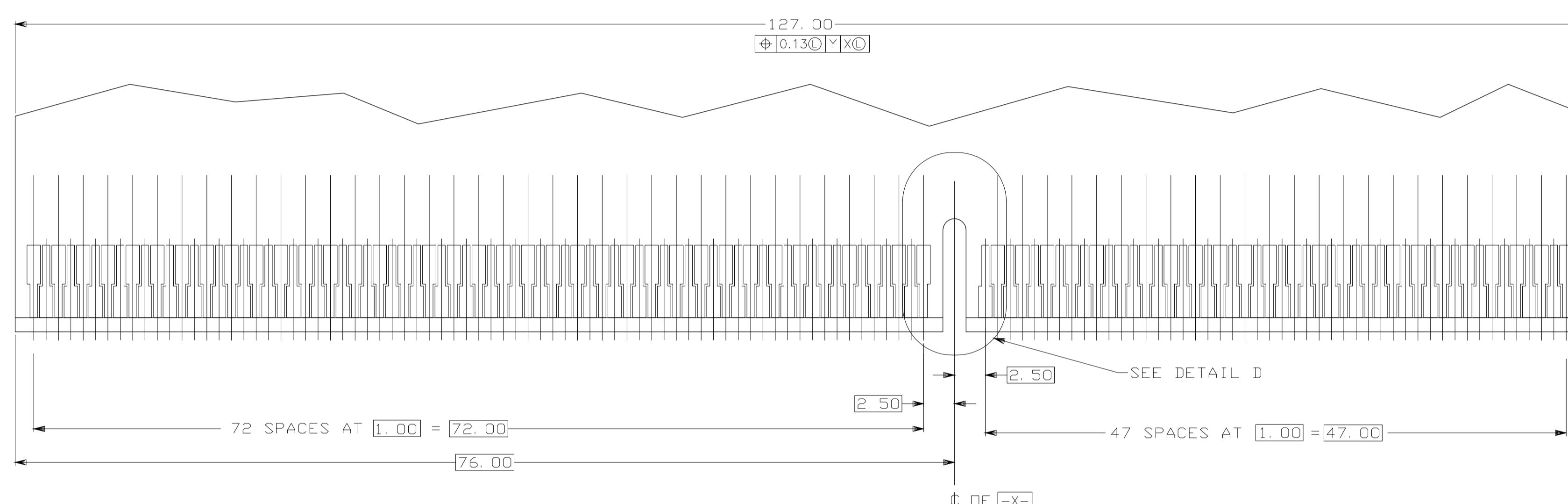
5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D. RENAUD/D. SINIS

LEAD FREE

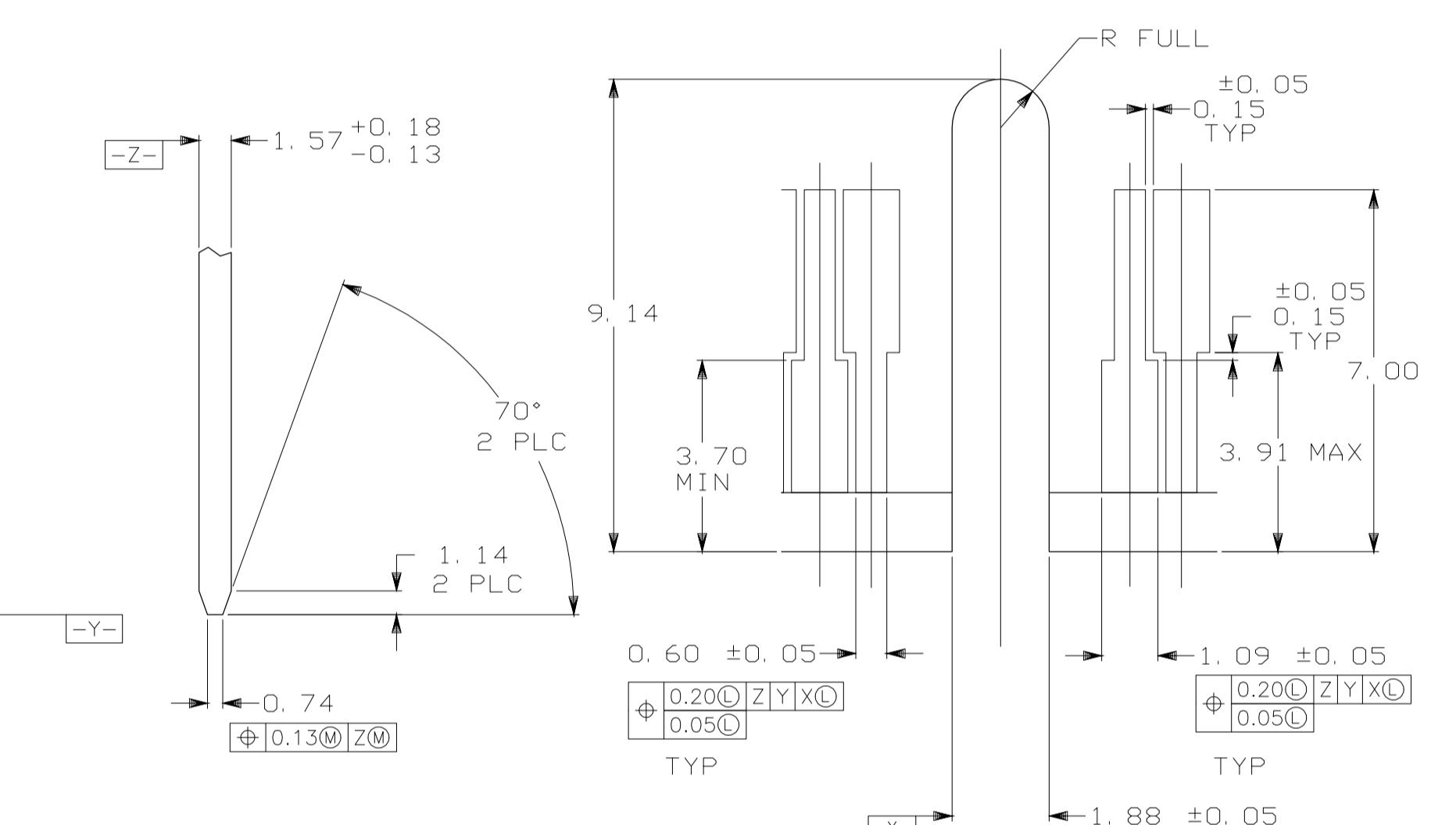
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN LEO ZHOU 21OCT2004	PRINTING W PART NO			
		CHK STEVEN YAO 21OCT2004	Tyco Electronics Corporation SH/CN GuiPingRD 668#			
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD I.ENOMOTO 21OCT2004	NAME AMP, 1mm CENTERLINE STANDARD EDGE ASSEMBLY 242 POSITION			
	0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 3 PLC ± - 4 PLC ± - ANGLES ± -	PRODUCT SPEC — APPLICATION SPEC —	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL —	FINISH —	WEIGHT —	A1	00779	C-5145251	—
RESTRICTED CUSTOMER				SCALE 1:1	SHEET 1 OF 2	REV 01



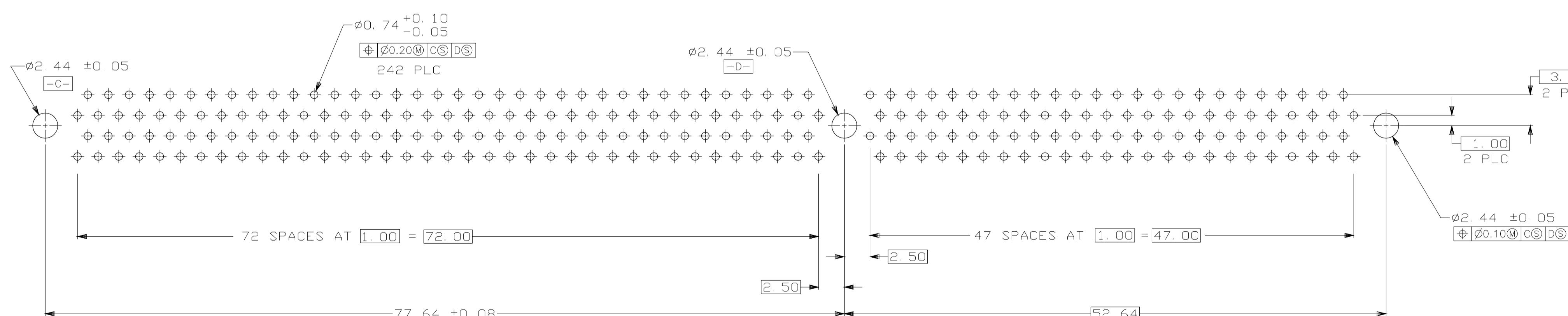
RECOMMENDED CONNECTOR MATING PAD PATTERN
(SECONDARY SIDE SHOWN)



RECOMMENDED CONNECTOR MATING PAD PATTERN
(PRIMARY SIDE SHOWN)



DETAIL D
SCALE 10:1



RECOMMENDED CONNECTOR MOUNTING HOLE PATTERN
(CONNECTOR SIDE SHOWN)

LEAD FREE

THIS DRAWING IS A CONTROLLED DOCUMENT.	DWY LEO ZHOU 21OCT2004	TYCO Electronics	Tyco Electronics Corporation
	QDRY STEVEN YAO 21OCT2004		SH/CN GuiPingRD 668#
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:		
mm			
0 PLC	± -		
2 PLC	± -		
4 PLC	± -		
6 PLC	± -		
8 PLC	± -		
MATERIAL	FINISH		
-	-		
WEIGHT	-		
CAGE CODE	DRAWING NO		
A1 00779	C 5145251		
CUSTOMER DRAWING	SCALE 1:1	RESTRICED TO	