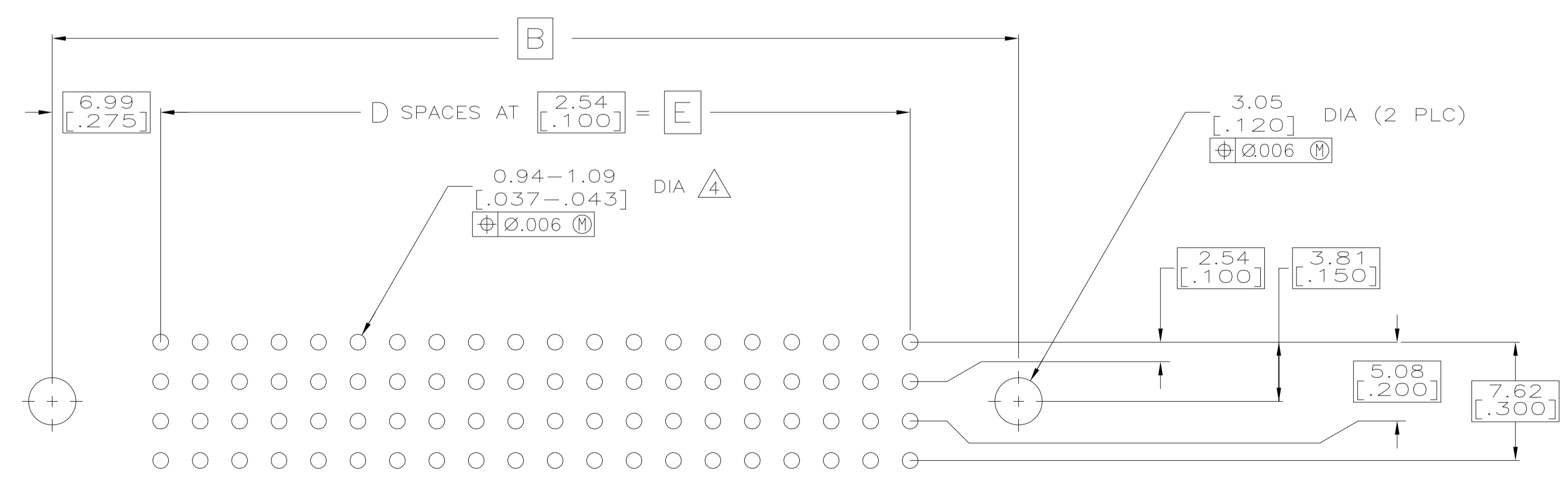
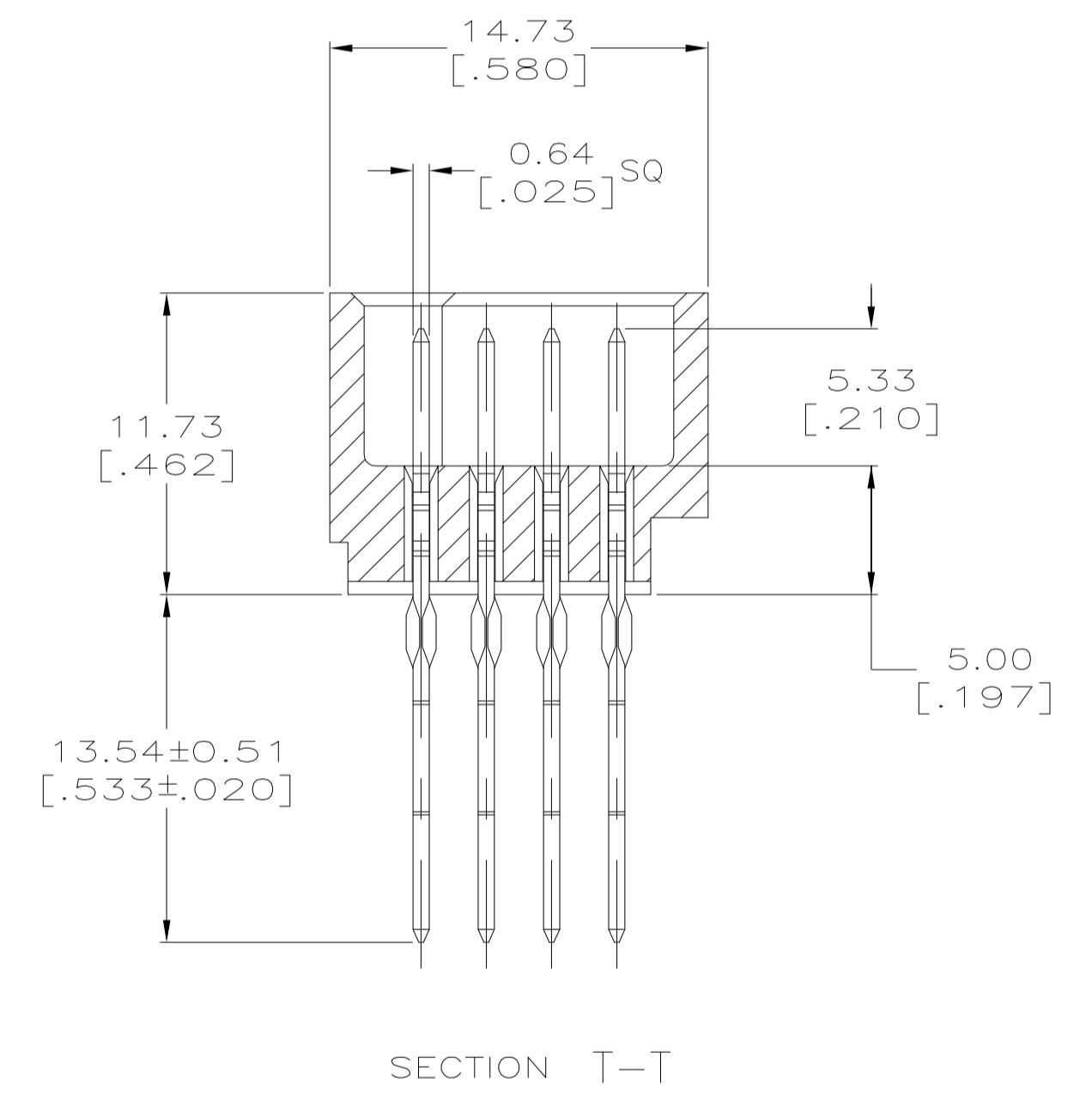
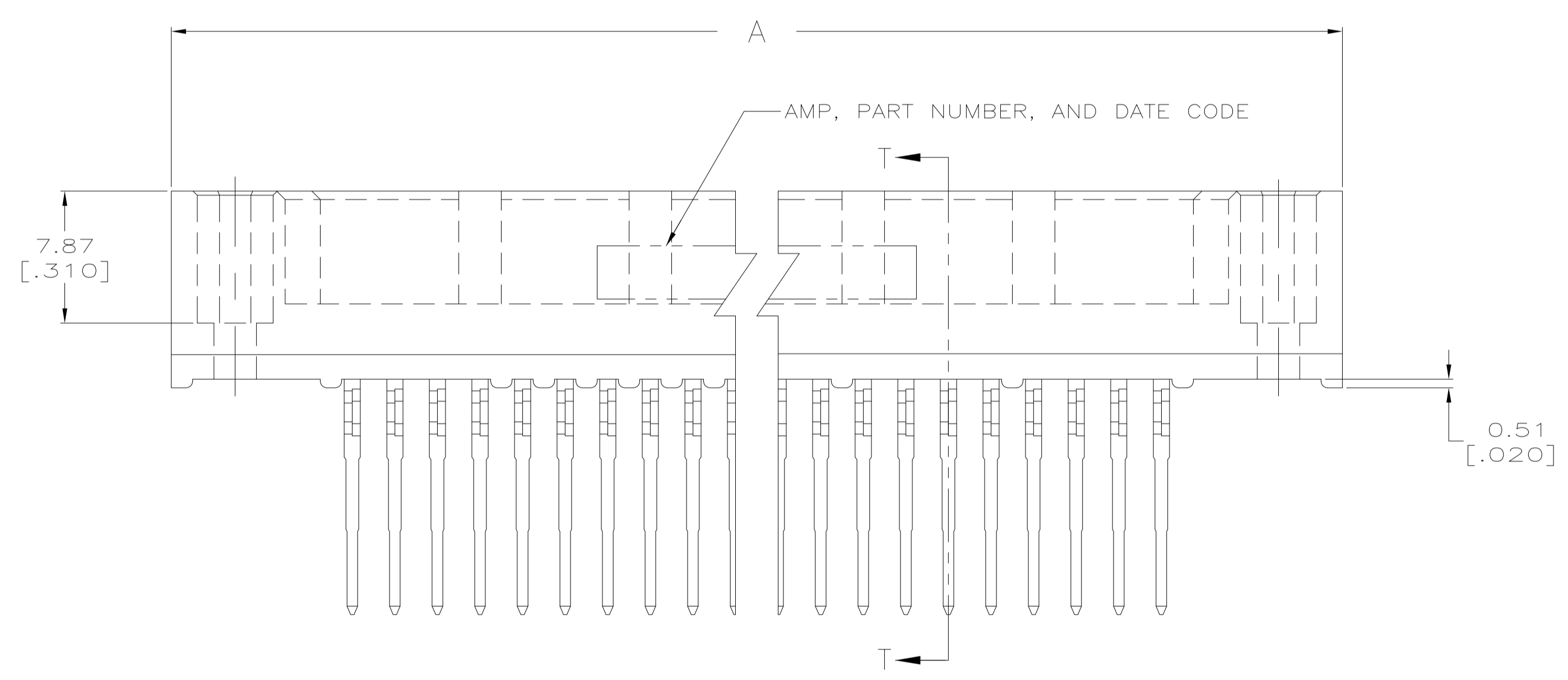
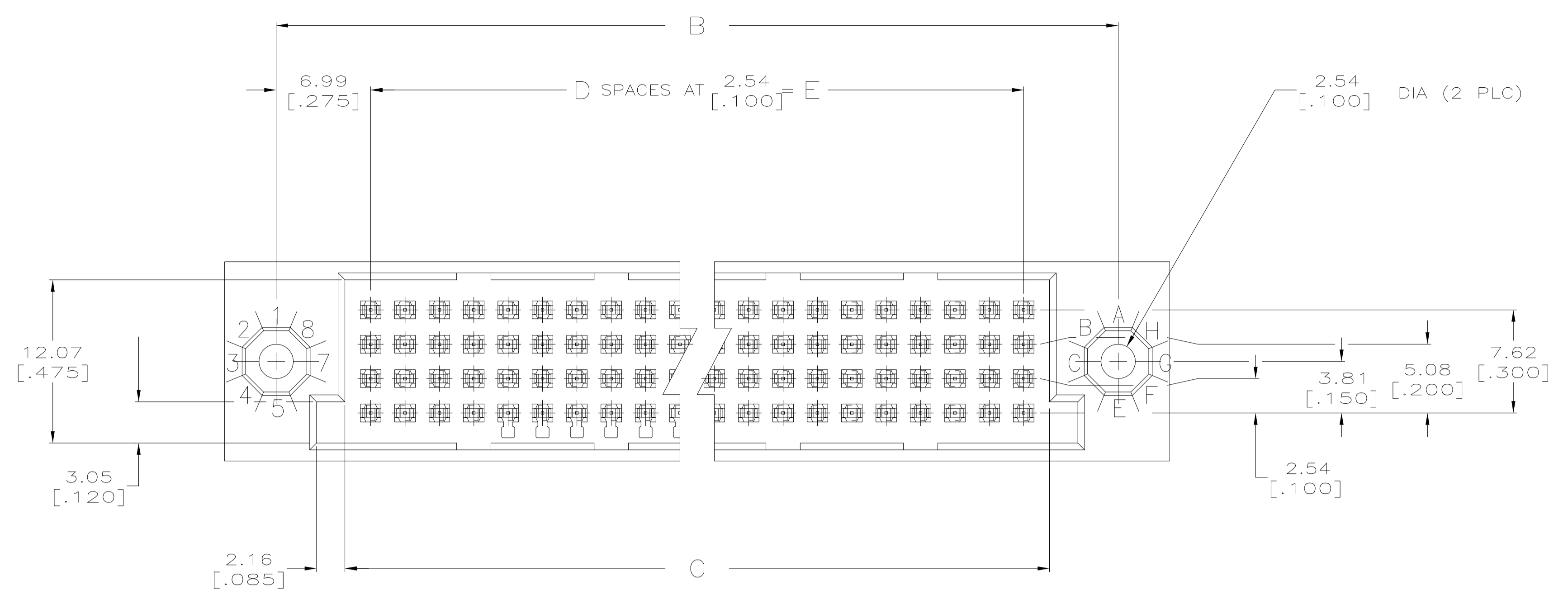


REVISIONS				
P	LTR	DESCRIPTION	DATE	APP'D
M		REV PER ECO-15-015252	13NOV15	BJ FY



RECOMMENDED P.C. BOARD LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.K. SEIFRIED 04/09/90		TE Connectivity HDI, 4 ROW, PIN ASSEMBLY, 13.54 [.533] LONG ACTION PINS, ALL GOLD PLATED POSTS	
DIMENSIONS: mm [INCHES]		CHK F. KIBLER 8-17-92			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD -		NAME	
0 PLC ± -		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
1 PLC ± -		APPLICATION SPEC		RESTRICTED TO	
2 PLC ± -		MATERIAL		WEIGHT	
3 PLC ± 0.13 [.005]		FINISH		SCALE	
4 PLC ± -		CUSTOMER DRAWING		SHEET 1 OF 2	
ANGLES ± -		A1 00779 C=533270		REV M	
FINISH		SCALE 4:1		REV M	

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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By -

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REVISIONS

P	LTR	DESCRIPTION	DATE	DRW	APVD
-	-	SEE SHEET 1	-	-	-

△ HOUSING MATERIAL: THERMOPLASTIC, COLOR-BLACK.

△ CONTACT MATERIAL: PHOSPHOR BRONZE.

△ FINISH:

MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-9063; BASED ON TELCORDIA DR-1217-CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS. GOLD FLASH ON REMAINDER OF POST.

△ ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIA PLATED THRU WITH 0.025-0.076 [.001-.003] COPPER, WITH 0.0076 [.0003] MIN TIN-LEAD PLATING; FINISHED HOLE AFTER PLATING 0.94-1.09 [.037-.043] DIA.

△ HOUSINGS WITH CENTER MOUNTING IS RECOMMENDED FOR ASSEMBLIES HAVING 75 CONTACTS PER ROW OR MORE.

△ OBSOLETE.

△ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

△ 5	251.46 [9.900]	-99	255.27 [10.050]	265.43 [10.450]	273.05 [10.750]	-400	1-533270-6
△ 5	226.06 [8.900]	-89	229.87 [9.050]	240.03 [9.450]	247.65 [9.750]	-360	1-533270-5
△ 5	213.36 [8.400]	-84	217.17 [8.550]	227.33 [8.950]	234.95 [9.250]	-340	1-533270-4
△ 5	200.66 [7.900]	-79	204.47 [8.050]	214.63 [8.450]	222.25 [8.750]	-320	1-533270-3
△ 7	OBSOLETE						
	187.96 [7.400]	74	191.77 [7.550]	201.93 [7.950]	209.55 [8.250]	300	-1-533270-2-
△ 6	175.26 [6.900]	69	179.07 [7.050]	189.23 [7.450]	196.85 [7.750]	280	1-533270-1
△ 6	162.56 [6.400]	64	166.37 [6.550]	176.53 [6.950]	184.15 [7.250]	260	1-533270-0
△ 6	149.86 [5.900]	59	153.67 [6.050]	163.83 [6.450]	171.45 [6.750]	240	533270-9
	137.16 [5.400]	54	140.97 [5.550]	151.13 [5.950]	158.75 [6.250]	220	533270-8
	124.46 [4.900]	49	128.27 [5.050]	138.43 [5.450]	146.05 [5.750]	200	533270-7
△ 6	111.76 [4.400]	44	115.57 [4.550]	125.73 [4.950]	133.35 [5.250]	180	533270-6
	99.06 [3.900]	39	102.87 [4.050]	113.03 [4.450]	120.65 [4.750]	160	533270-5
△ 6	86.36 [3.400]	34	90.17 [3.550]	100.33 [3.950]	107.95 [4.250]	140	533270-4
△ 6	78.74 [3.100]	31	82.55 [3.250]	92.71 [3.650]	100.33 [3.950]	128	533270-3
△ 6	73.66 [2.900]	29	77.47 [3.050]	87.63 [3.450]	95.25 [3.750]	120	533270-2
△ 7	OBSOLETE						
	60.96 [2.400]	24	64.77 [2.550]	74.93 [2.950]	82.55 [3.250]	100	-533270-1-
	E	D	C	B	A	POSN	PART NUMBER

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R.K. SEIFRIED CHK F. KIELER APVD -		04/09/90 8-17-92		STE TE Connectivity	
mm	[INCHES]					NAME	PRODUCT SPEC	APPLICATION SPEC	RESTRICTED TO
0 PLC	±								
1 PLC	±								
2 PLC	±								
3 PLC	±	0.13	[.005]						
4 PLC	±								
ANGLES	±								
FINISH									
MATERIAL									
WEIGHT		0		SIZE		CAGE CODE		DRAWING NO	
CUSTOMER DRAWING		A1		00779		C=533270		REVISION	
SCALE		4:1		SHEET		2		OF 2	
REV		M							