

Series 225 Card Lok



RECOMMENDED GAP WIDTH

PCB + 7.62 (.300)

RECOMMENDED TORQUE

68 N-cm (6 in-lbs) With "L" option 90 N-cm (8 in-lbs)

WEIGHT

1.34 g/cm (.120 oz/in)

MATERIALS AND FINISH

WEDGES

Material: Aluminum Alloy 6061-T6 per per ASTM-B221 or AMS-QQ-A-200/8 Finish:

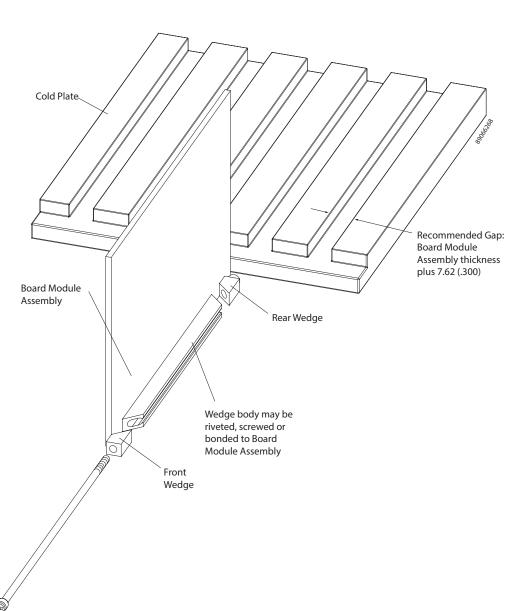
See finish table on opposite page

SCREW

.09-in. or 2.5-mm hex. socket head cap screw, depending on mounting configuration

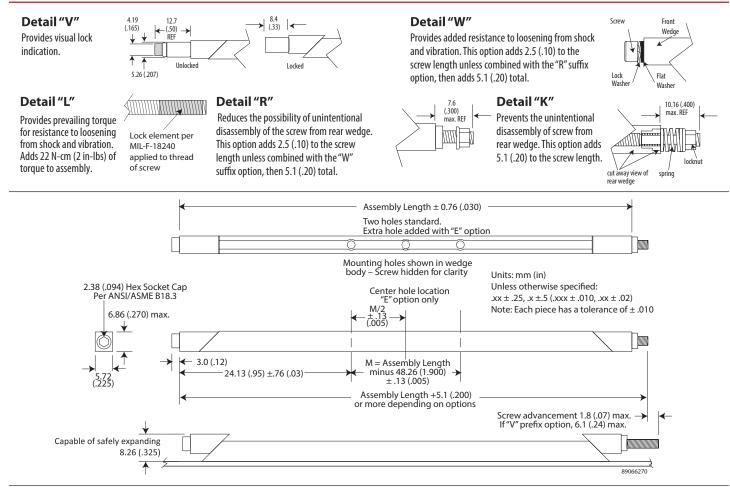
Material:

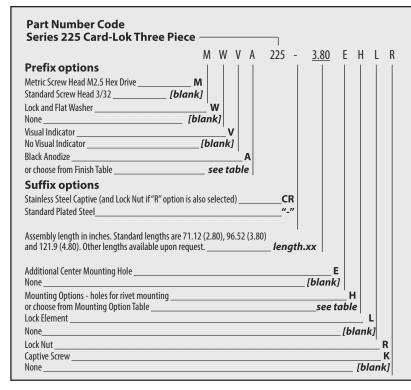
Stainless steel per ASTM-A582 Finish: Passivate per AMS2700





SERIES 225 CARD LOK





Part Number Code Example:

VA225CR-4.80HR

Series 225 Card-Lok three piece 121.9 (4.80) long with Visual Indicator, Black Anodized Finish, standard rivet mounting hole and stainless steel captive nut and lock nut option

Code Letter	FINISH TABLE Finish
[blank] "R"	Chemical Film per Mil-DTL-5541 Class 1A, Type 1, Gold Chemical Film per Mil-DTL-5541 Class 3, Type II, Clear
"A"	Black Anodize per Mil-A-8625 Type II, Class 2
"HA"	Hard Black Anodize per Mil-A-8625 Type III, Class 2
"EN"	Electroless Nickel per Mil-C-26074 Class 4, Grade B, Bright
Code Letter	MOUNTING METHOD TABLE Method
[blank]	No mounting holes
"H"	Rivet Mounting Ø1.70 (.067) hole with 3.96 (.156) counterbore x 5.08 (.200) deep and 100° x 3.56 (.140) countersink
"T0" "T2" "TM2" "TM2.5"	0-80 tapped hole 2-56 tapped hole M2 x 0.40 tapped hole M2.5 x 0.45 tapped hole



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