#### PowerCycling PCX Series Thermoelectric Cooler

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The PCX15-7-F1-4040-TA-RT-W6 is a high-performance thermoelectric cooler designed for thermal cycling between multiple temperature set points and is ideal for applications in healthcare among others, where fast temperature changes are required. The thermoelectric module is specially constructed to reduce the amount of stress induced on the thermoelectric elements during operation. It has a maximum Qc of 78.4 Watts when  $\Delta T$ = 0 and a maximum  $\Delta T$  of 73.6 °C at Qc = 0.

#### **Features**

- High thermal cycling reliability
- Precise temperature control
- Solid-state operation
- Boosted performance with next-gen
- material RoHS-compliant

#### **Applications**

- Molecular Diagnostics (DNA Amplification, PCR)
- Point of Care Testing Devices
- Thermal Test Sockets

1.575 [40.0] (+) POSITIVE AWG 20 PTFE STRANDED 6.0 [152] LENGTH 1 575 [ 40.0 (-) NEGATIVE 0.183 4.71 CONTROL SIDE RTV SEALANT HEATSINK SIDE

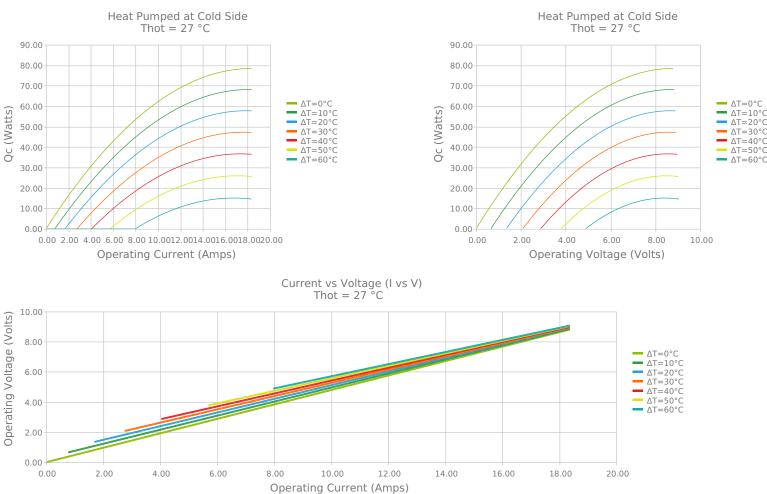
> CERAMIC MATERIAL: Al2O3 SOLDER CONSTRUCTION: 232°C, SbSn Note: Allow 0.020 in [0.5 mm] around perimeter of the thermoelectric cooler and lead wire

attachment to accommodate sealant

INCHES [ MM ]

ELECTRICAL AND THERMAL PERFORMANCE

For maximum performance, be sure to orient the CONTROL side of the TEC against the application to be managed and the HEATSINK side against the heat sink or other heat rejection method. The CONTROL side is always opposite the side with lead attachments. Lead attachment is a passive heat loss and less impactful if located on the side that attaches to the heat exchanger.



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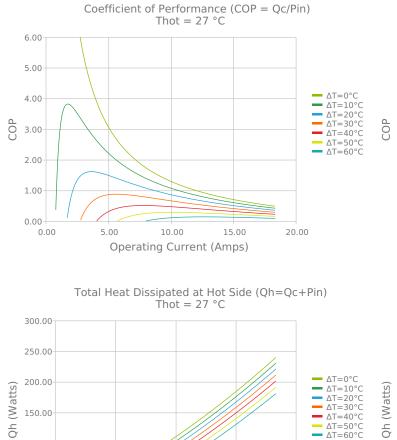
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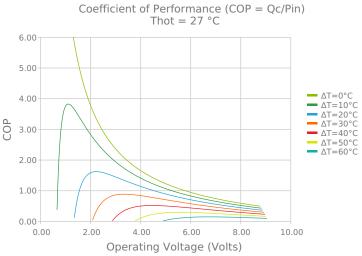
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0.00

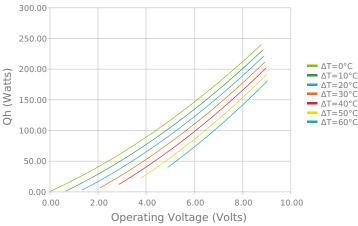
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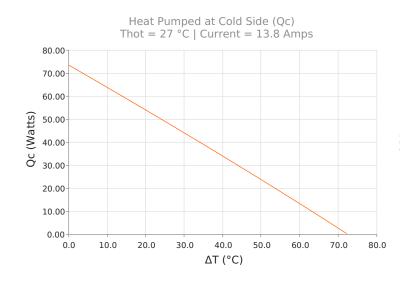
5.00





Total Heat Dissipated at Hot Side (Qh=Qc+Pin) Thot = 27 °C





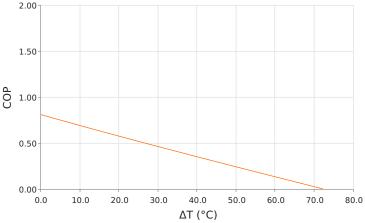
10.00

**Operating Current (Amps)** 

15.00

20.00

Coefficient of Performance (COP = Qc/Pin) Thot = 27 °C | Current = 13.8 Amps



### **SPECIFICATIONS\***

Hot Side Temperature	27.0 °C	50.0 °C	80.0 °C
$Qcmax (\Delta T = 0)$	78.4 Watts	84.4 Watts	90.5 Watts
ΔTmax (Qc = 0)	73.6°C	82.6°C	93.1°C
lmax (I @ ΔTmax)	16.3 Amps	15.9 Amps	15.5 Amps
Vmax (V @ ΔTmax)	8.3 Volts	9.2 Volts	10.4 Volts
Module Resistance	0.48 Ohms	0.54 Ohms	0.62 Ohms
Max Operating Temperature	120 °C		
Weight	38.0 gram(s)		

\* Specifications reflect thermoelectric coefficients updated March 2020

## **FINISHING OPTIONS**

Suffix	Thickness	Flatness / Parallelism	Hot Face	Cold Face	Lead Length
ТА	4.650 ±0.025 mm 0.183 ± 0.0010 in	0.025 mm / 0.025 mm 0.001 in / 0.001 in	Lapped	Lapped	152.4 mm 6.00 in

## **SEALING OPTIONS**

Suffix	Sealant	Color	Temp Range	Description
RT	RTV	Translucent or White	-60 to 204°C	Non-corrosive, silicone adhesive

# NOTES

- 1. Max operating temperature: 120°C
- 2. Do not exceed Imax or Vmax when operating module
- 3. Reference assembly guidelines for recommended installation
- 4. Solder tinning also available on metallized ceramics

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