


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
01 ₁	UPDATED PER ECN 88-0679	5/11/88 JM	L.ROSS 5/16/88
02 ₀	MAJOR REDESIGN. CABLE ENTRY DIA .028 WAS .027 .062 WAS .065 & AP WAS 51-024 PER ECN 90-0400-1	KCM 9/7/89	<i>PJA</i> 1-15-90
02 ₁	.625 REF WAS .625, .500 REF WAS .500, .384±.010 WAS .384 PER ECN 90-0416	LROSS 5/3/90	BB 5/3/90

COMPONENT	MATERIAL	FINISH
HOUSING SLEEVE CAP	BRASS PER QQ-B-626 COMP. 360	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457, MIL-P-19468, AND FED. SPEC L-P-403	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM B196, ALLOY 173	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
RETAINING RING	BERYLLIUM COPPER PER ASTM B196	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
FERRULE	SOFT COPPER ALLOY	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550

CABLE ENTRY DIAMETER MINIMUM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON	DRAWN BY PJP 3/13/88	 AMP Incorporated 140 Fourth Avenue Waltham, MA 02451-7599				
	HOUSING .062	FRAC. DEC. ANGLES ± 1/64 ±.005 ± °				CHECKED BY	
CONTACT .028	These drawings and specifications are the property of Omni Spectra Incorporated and shall not be reproduced or copied or used in whole or in part as the basis for the manufacture or sale of item(s) without written permission.	APPD BY DK 12/23/76	TITLE SMB RIGHT ANGLE CABLE PLUG CRIMP ATTACHMENT				
FERRULE .125		USE ASS'Y PROCEDURE	NO. AP. 408-04733 (51-044)	SIZE B	CODE IDENT NO. 26805	5137-5010-09	REV 02 ₁
		SCALE 6:1	SHEET 1 OF 1				

- NOTES:
- DESIGNED FOR USE WITH RG174, RG188/U AND RG316/U CABLE
 - CAPTURED CENTER CONTACT