

1. MATERIAL:

BODY, BUSHING, CLAMP NUT, LOCK WASHER, LOCK NUT: STAINLESS STEEL.

CONTACT: BERYLLIUM COPPER. SOLDER FERRULE: BRASS ALLOY.

BEADS: ULTEM.

O-RINGS: SILICONE RUBBER.

2. FINISH:

BODY, BUSHING, CLAMP NUT, LOCK WASHER, JAM NUT: PASSIVATED. CONTACT, SOLDER FERRULE: 50µ" MIN. GOLD OVER 50µ" MIN. NICKEL PLATE.

3. PCI P/N: 4050.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS **ANGLES** .XX: ±.01[0.3] .XXX: ±.005[0.13] .XXXX: ±.0005[0.013]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322

SHEET SCALE: 1.75:1 DESCRIPTION: DO NOT SCALE DRAWING

N BULKHEAD JACK. SOLDER CLAMP FOR HARBOUR LL160 CABLE

PRF06-J-C-EP-160A-BS

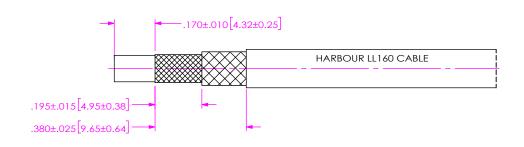
BY: EVE L

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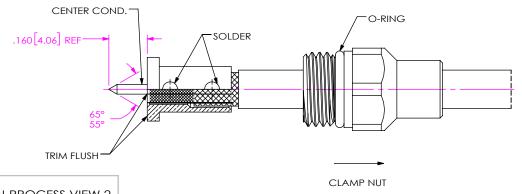
REVISION A

CABLE APPLICATION VIEWS



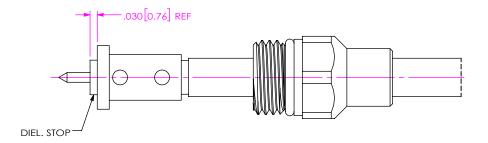
1A. TRIM CABLE TO EXPOSE DIELECTRIC AND BRAIDS AS SHOWN.

IN-PROCESS VIEW 1



- 2A. INSTALL O-RING ONTO CLAMP NUT WHERE SHOWN AND SLIDE CLAMP NUT OVER CABLE IN ORIENTATION SHOWN.
- 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL INNER BRAID SEATS THEN SOLDER TO FERRULE WHERE SHOWN.
- 2C. TRIM CABLE DIELECTRIC FLUSH WITH FACE OF SOLDER FERRULE.
- 2D. POINT CENTER CONDUCTOR AS SHOWN.

IN-PROCESS VIEW 2



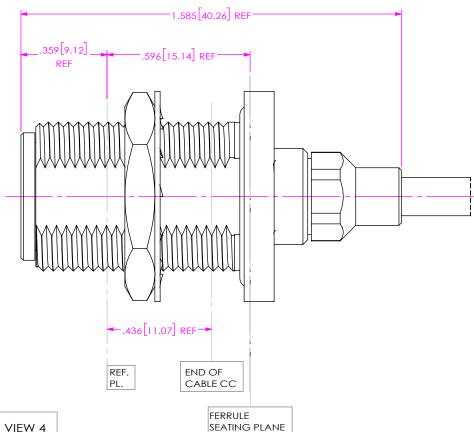
3A. SLIDE DIELECTRIC STOP ONTO CABLE CENTER CONDUCTOR FLUSH WITH SOLDER FERRULE FACE.



IN-PROCESS VIEW 3

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CABLE APPLICATION VIEWS



4A. INSERT CABLE/FERRULE SUB-ASSEMBLY INTO CONNECTOR UNTIL SEATED AND TIGHTEN CLAMP NUT TO 25-35 IN-LBS.

IN-PROCESS VIEW 4

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SHEET SCALE: 2.5:1

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DESCRIPTION: N BULKHEAD JACK, SOLDER CLAMP FOR HARBOUR LL160 CABLE

DWG. NO.

BY: EVE L

PRF06-J-C-EP-160A-BS

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