

DO NOT SCALE FROM THIS PRINT

TABLE 1		
SUFFIX	TAIL LENGTH "A"	TAIL WIDTH "B"
-X1	.120 [3.05]	.020 [0.51]
-X3	.075 [1.91]	.016 [0.41]

SFM-1XX-XX-XX-S-XX-X-XX

No OF POSITIONS
ALL POSITIONS AVAILABLE
-02 THRU -50
USE BODY (SFM-XX-S-XX-X)

PACKAGING
BLANK: TUBES (SEE NOTE 4)
-TR: TAPE & REEL (SEE NOTES 7 & 8)
(-X2 LEAD STYLE ONLY)
-FR: FULL REEL QTY TAPE & REEL
(SEE NOTES 7 & 8)
(-X2 LEAD STYLE ONLY)

PICK & PLACE OPTION
-P: PICK & PLACE PAD
(USE PPP-14, SEE FIG 4, SHT 2)
-K: POLYAMIDE FILM
(USE K-500-300, SEE FIG 6, SHT 2)

OPTIONS
BLANK: STANDARD
(USE SFM-XX-S-LC-X)
-A: ALIGNMENT PIN
(USE SFM-XX-S-A-X)
(SEE FIG 3, SHT 2)
-LC: LOCKING CLIP
(USE LC-05-TM & SFM-XX-S-LC-X)
(SEE FIG 5, SHT 2) (SEE NOTE 5)
*-SN: SOLDER NAIL (SEE FIG 7, SHT 3)

BODY SPECIFICATION
-S: SINGLE ROW

PLATING SPECIFICATION
-S: 30µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-F: 3µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-L: 10µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-SM: 30µ" SELECTIVE GOLD IN CONTACT AREA;
MATTE TIN ON TAIL
-FM: 3µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-LM: 10µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-LM: SELECTIVE LIGHT GOLD
-SPECIFY -L IN PLATING SUFFIX -X/
(USE C-XX-XX-L)

* = NOT TOOLED

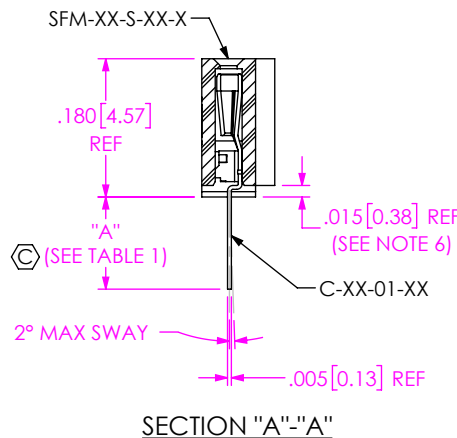
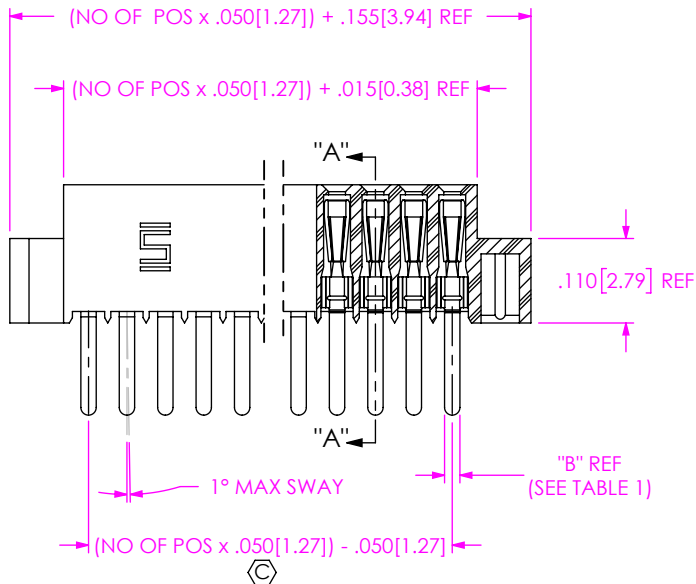
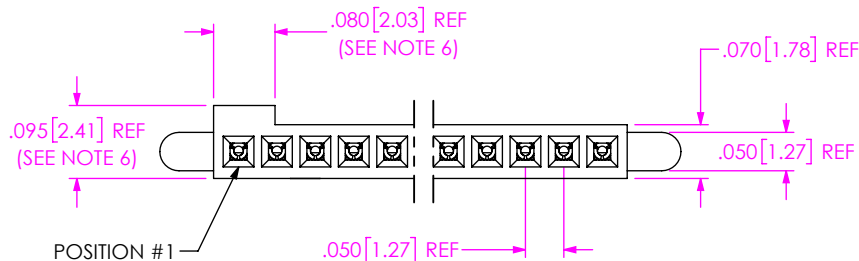


FIG 1
THROUGH HOLE/STRAIGHT MODIFIED
(SFM-130-X1-XX-S SHOWN)

NOTES:

- ⊙ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
- MINIMUM PUSHOUT FORCE: .5 LBS
- ⊙ COPLANARITY TO BE WITHIN .004[0.10]
- TUBES ARE STANDARD PACKAGING.
- DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
- DIMENSION N/A FOR -N OPTION.
- ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
- ATTACH LABEL TO EACH REEL.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [0.3]
.XXX: ±.005 [0.13]
.XXXX: ±.0020 [0.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1
INSULATOR: VECTRA E130, COLOR: BLACK
CONTACT: BeCu #25
MAX FLASH ALLOWED: .002[0.05]
MAX GATE VESTIGE: .002[0.05]

F:\DWG\MISC\Mktg\SFM-1XX-XX-XX-S-XX-X-XX-MKT.SLDDRW

DESCRIPTION: .050 [1.27] C.L. SOCKET STRIP SINGLE ROW ASSEMBLY
DWG. NO. SFM-1XX-XX-XX-S-XX-X-XX
BY: REIDINGER 09/08/1992 SHEET 1 OF 3



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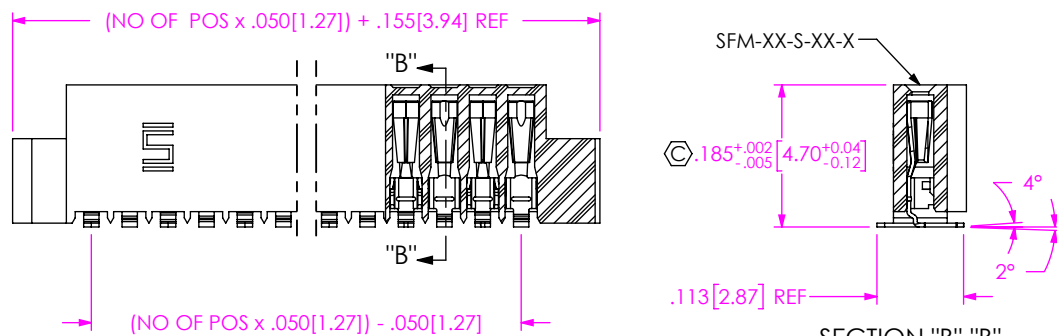
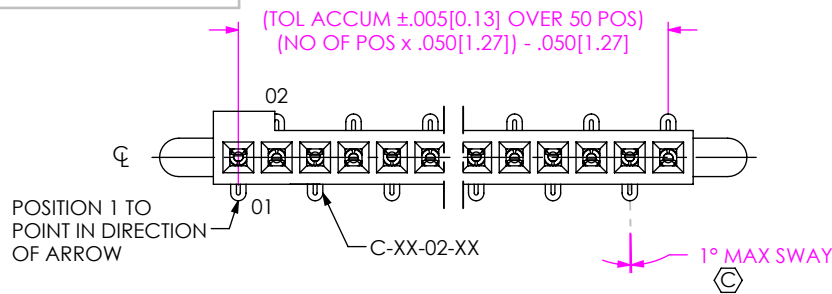


FIG 2
SURFACE MOUNT
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-130-02-XX-S SHOWN)

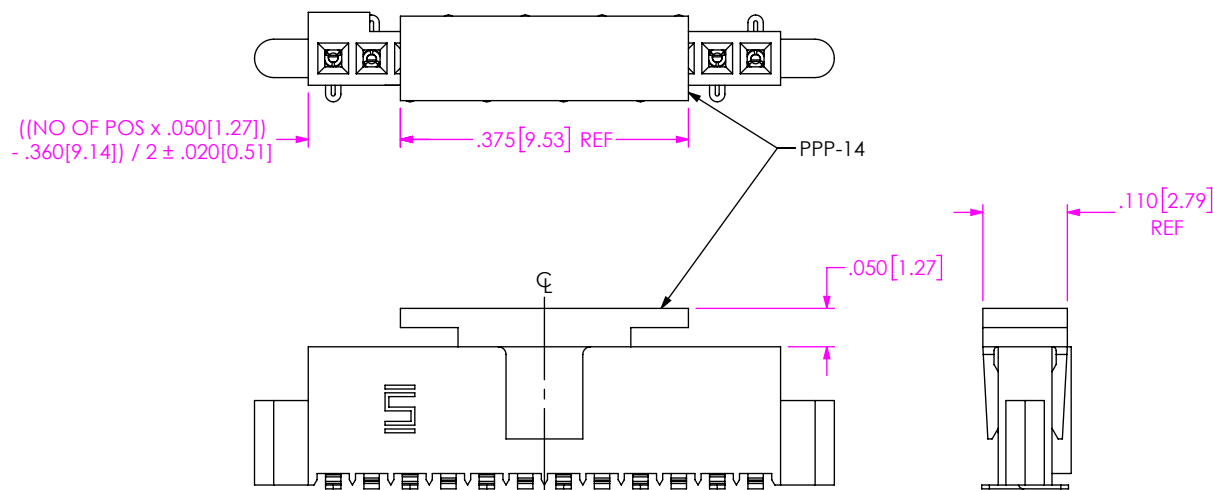


FIG 4
-P: PICK & PLACE PAD
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(PLACE PAD ABOUT C.L. AS SHOWN)
(SFM-112-02-XX-S-P SHOWN)

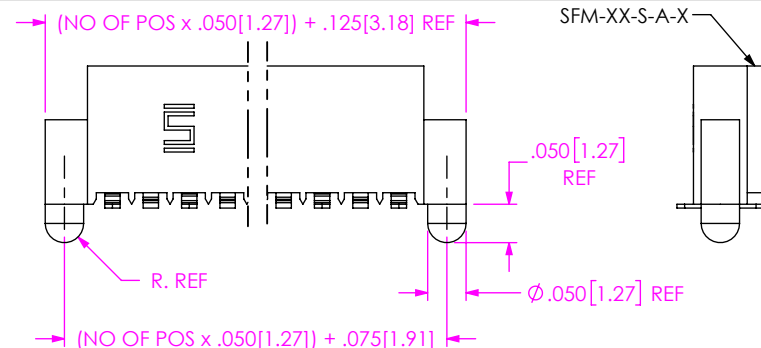


FIG 3
-A: ALIGNMENT PIN
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-125-02-XX-S-A SHOWN)

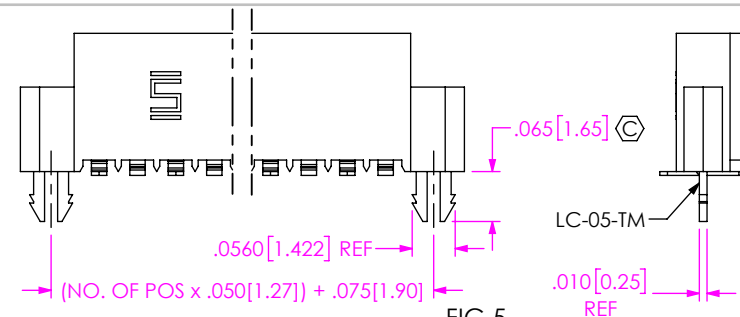


FIG 5
-LC: LOCKING CLIP
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-112-02-XX-S-LC SHOWN)

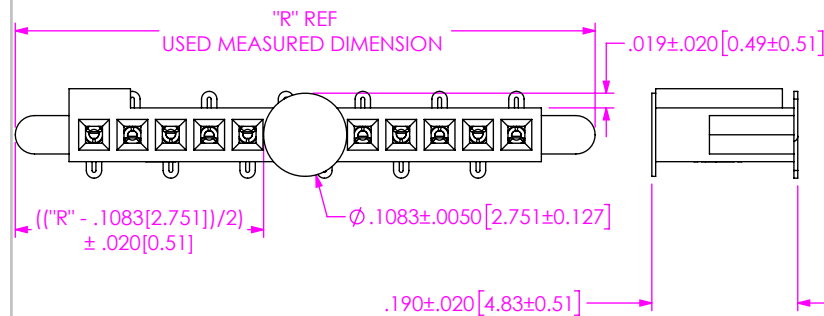


FIG 6
-K: OPTION (POLYIMIDE FILM PAD)
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
(SFM-112-02-XX-S-K SHOWN)

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e-Mail info@SAMTEC.com code 55322

SHEET SCALE: 4:1

DESCRIPTION: .050 [1.27] C.L. SOCKET STRIP
SINGLE ROW ASSEMBLY

DWG. NO. SFM-1XX-XX-XX-S-XX-X-XX

BY: REIDINGER 09/08/1992 SHEET 2 OF 3

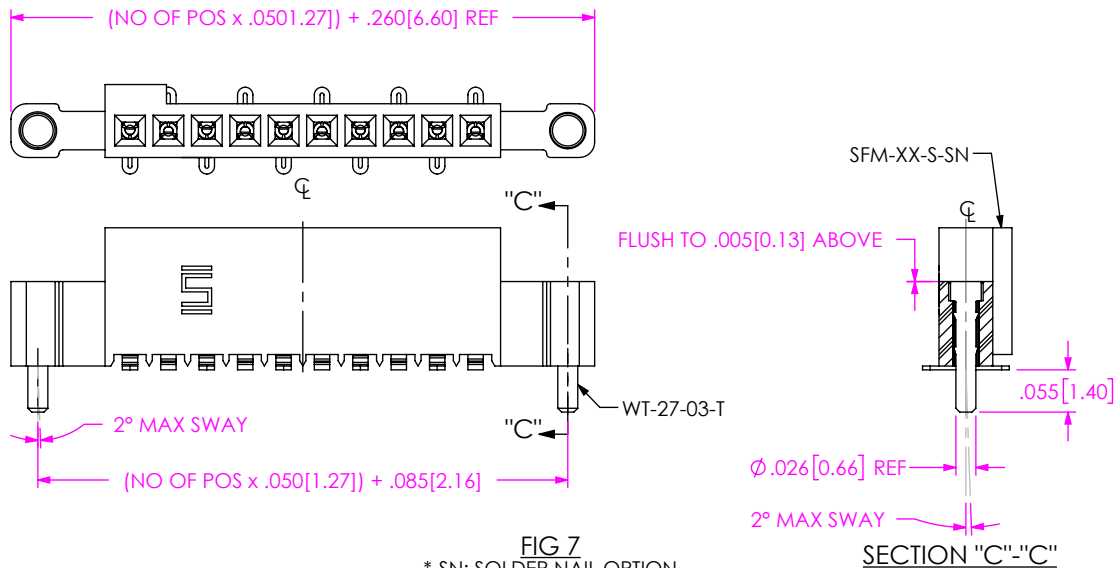
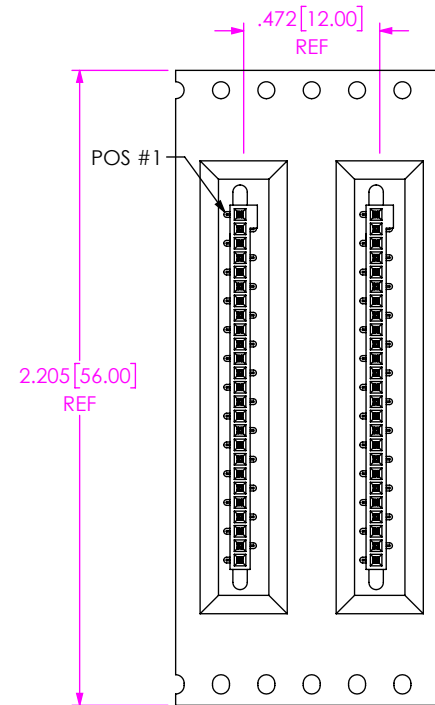
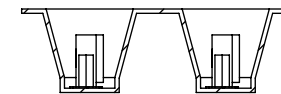


FIG 7
 *-SN: SOLDER NAIL OPTION
 DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
 (SFM-110-02-XX-S-SN SHOWN)

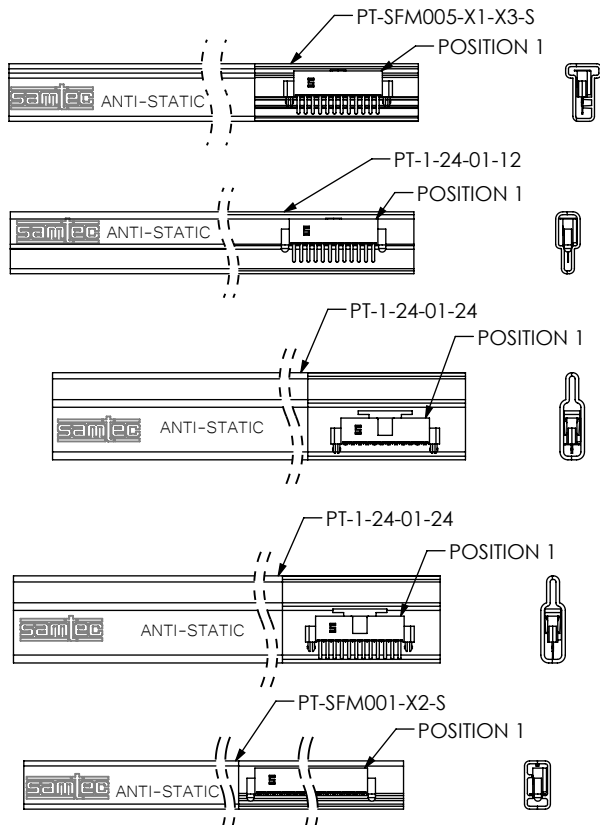


USER DIRECTION OF UN-REELING
 POCKET NOT DETAILED



TAPE & REEL VIEW
 (SFM-125-02-XX-S-XR SHOWN)

PACKAGE PARTS IN TUBE AS SHOWN



PACKAGING TUBE TABLE

LEAD STYLE	PACKAGING TUBE	PLUG
-X1-S, -X1-S-K	PT-SFM005-X1-X3-S	TP-12
-X1-S-A, -X1-S-A-K	PT-1-24-01-12	TP-12
-X1-S-LC, -X1-S-LC-K	PT-SFM005-X1-X3-S	TP-12
-X1-S-P	PT-1-24-01-24	TP-24
-X1-S-A-P	PT-1-24-01-24	TP-24
-X1-S-LC-P	PT-1-24-01-24	TP-24
-X2-S	PT-SFM001-X2-S	TP-12
-X2-S-A	PT-SFM001-X2-S	TP-12
-X2-S-K	PT-SFM001-X2-S	TP-12
-X2-S-LC-K	PT-SFM001-X2-S	TP-12
-X3-S-SN	PT-SFM001-X2-S	TP-12
-X2-S-LC	PT-SFM001-X2-S	TP-12
-X2-S-P	PT-SFM002-X2-S	TP-12
-X2-S-A-P	PT-1-24-01-24	TP-24
-X2-S-LC-P	PT-SFM002-X2-S	TP-12
-X3-S	PT-SFM005-X1-X3-S	TP-12
-X3-S-A	PT-SFM005-X1-X3-S	TP-12
-X3-S-LC	PT-SFM005-X1-X3-S	TP-12
-X3-S-P	PT-1-24-01-24	TP-24
-X3-S-A-P	PT-1-24-01-24	TP-24
-X3-S-LC-P	PT-1-24-01-24	TP-24

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