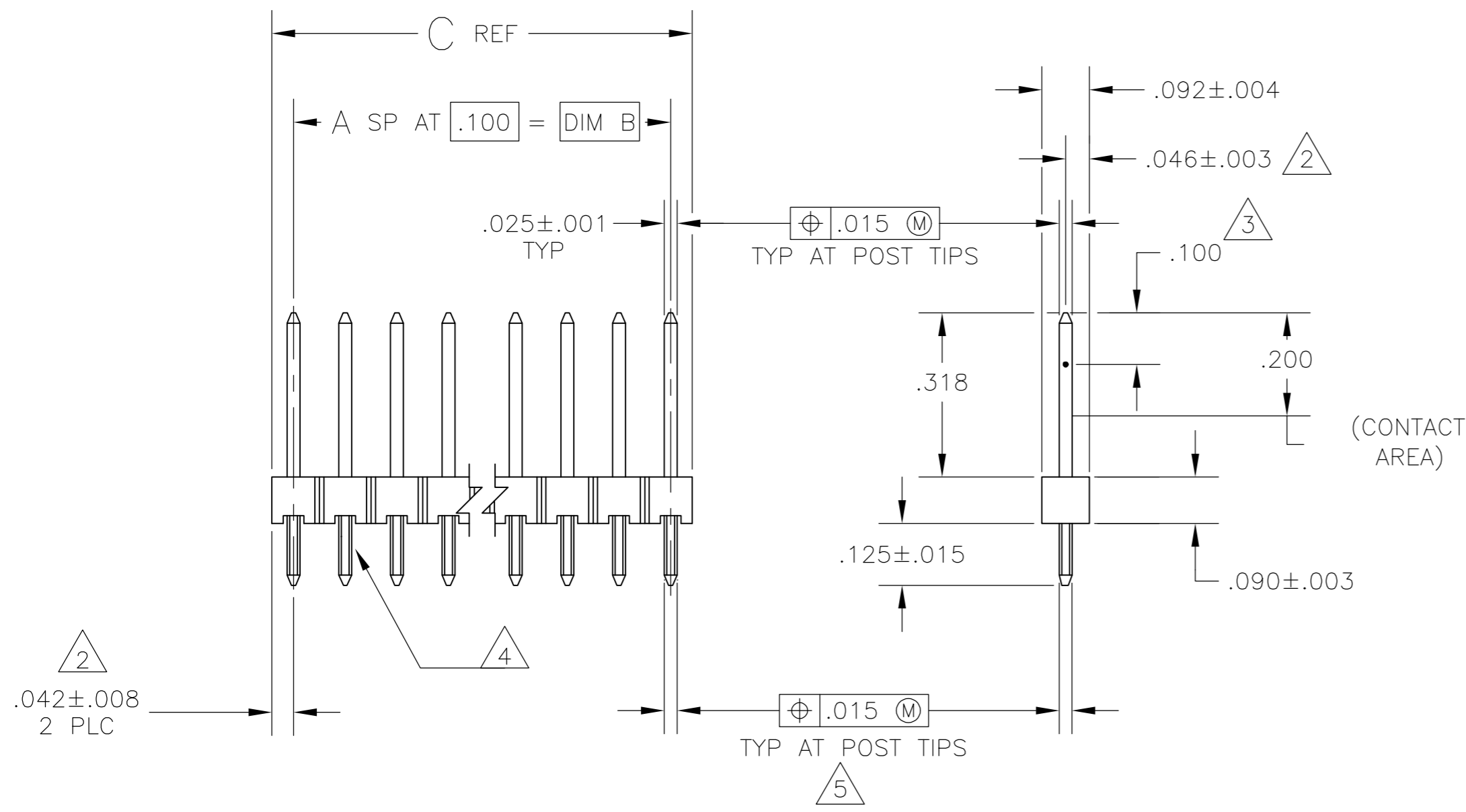
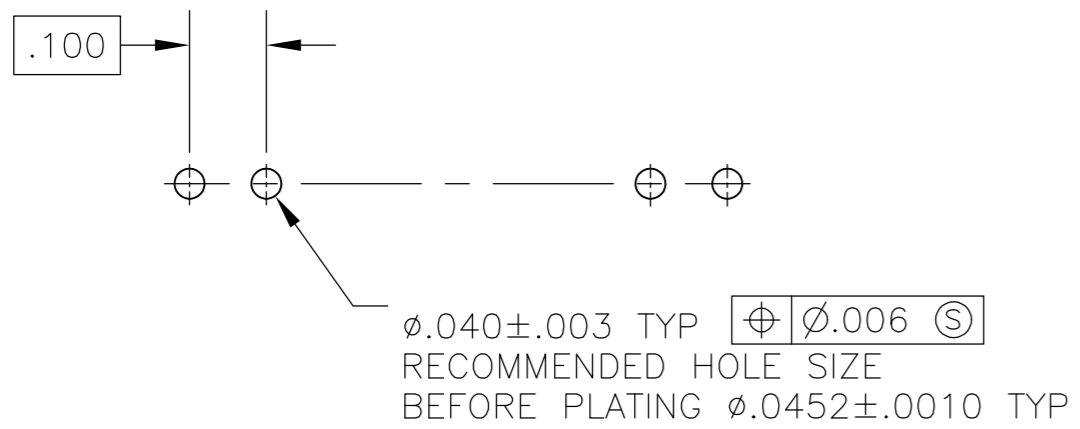


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00	K	REVISED PER ECO-14-000066	27JUN2014	NK MM



- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND THE HOUSING
- 3 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 4 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 5 M .020 FOR KINKED TAILS
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
3.984	3.900	39	40	2-104426-7	
3.484	3.400	34	35	2-104426-6	
2.984	2.900	29	30	2-104426-5	
2.584	2.500	25	26	2-104426-4	
2.484	2.400	24	25	2-104426-3	
2.384	2.300	23	24	2-104426-2	
2.284	2.200	22	23	2-104426-1	
2.184	2.100	21	22	2-104426-0	
2.084	2.000	20	21	1-104426-9	
1.984	1.900	19	20	1-104426-8	
1.884	1.800	18	19	1-104426-7	
1.784	1.700	17	18	1-104426-6	
1.684	1.600	16	17	1-104426-5	
1.584	1.500	15	16	1-104426-4	
1.484	1.400	14	15	1-104426-3	
1.384	1.300	13	14	1-104426-2	
1.284	1.200	12	13	1-104426-1	
1.184	1.100	11	12	1-104426-0	
1.084	1.000	10	11	1-104426-9	
.984	.900	9	10	104426-8	
.884	.800	8	9	104426-7	
.784	.700	7	8	104426-6	
.684	.600	6	7	104426-5	
.584	.500	5	6	104426-4	
.484	.400	4	5	104426-3	
.384	.300	3	4	104426-2	
.284	.200	2	3	104426-1	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H. MOLL 28JUN88	TE Connectivity		
DIMENSIONS: INCHES		CHK R. FEIDT 28JUN88			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R. FEIDT 28JUN88	NAME		
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -		PRODUCT SPEC	HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL VERT, 025 SQ POSTS, WITH RETENTION FEATURE		
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POSTS: COPPER ALLOY		FINISH POSTS: .00030 GOLD IN CONTACT AREA .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL	WEIGHT	SIZE A2	CAGE CODE 00779
		SCALE 4:1	DRAWING NO C=104426	RESTRICTED TO	REVISION K