TRANSFORMING TECHNOLOGIES

OUTSTANDING ALTERNATIVES IN STATIC CONTROL

Apparel

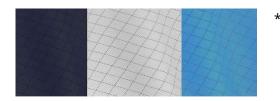
Rev: 2023-03-29

TX4000 Series ESD Cleanroom Hood

TX40HF Series - ESD Cleanroom Hood with Ground Snaps

- TX4000 ESD Grid Fabric—99% Polyester / 1% Carbon
- Open face with snap-under-the-chin closures
- Two vertical snaps at each side of temples
- Vertical and horizontal snaps in back and shoulders .
- Rolled hem
- Electrically connects to ESD coverall for ground continuity with two snaps
- Reusable / Launderable
- ISO Cleanroom: ISO 6 (Class 1000)
- Meets standards required for ANSI/ESD S20.20.





Care Instructions

Laundry: Make sure all zippers and snaps are closed. Use a mild detergent or neutral soap. Wash at 120°F for colors and 140°F for whites. Rinse cold. No bleach. Tumble dry moderate (140°F). After drying tumble dry cold for 5 minutes. No iron. Our garments should be laundered prior to 1st wear.

| Part Number | Size | |
|-------------|------|--|
| TX40HFWH01 | XS | |
| TX40HFWH02 | S | |
| TX40HFWH03 | Μ | |
| TX40HFWH04 | L | |
| TX40HFWH05 | XL | |
| TX40HFWH06 | 2XL | |

Product Color: White or Navy Blue. Change WH (White) for NB (Navy Blue)

Specifications White/Navy/Light Blue* XS-2XL **Country of Origin** Thailand Hood Fabric Type TX4000 5MM Grid 99% Polyester/1% Carbon Closure Snaps Construction ESD-Safe Connects to Coverall Reusable/Launderable Grounding Yes, Connects to Coverall Performance **ISO Cleanroom** ISO 6 (Class 1000) ANSI/ESD S20.20 Yes **Static Control Property** Static Dissipative: <3.5x10e7

*Light Blue Color Available By Request

This document is prepared for our customers as a service, and is to the best of our knowledge true and accurate. However, it is understood and agreed by the users of this document that we will accept no liability for the conclusions reached. Users of this document may therefore wish to perform additional testing before determining that products mentioned are suitable.

Color

Sizes

Type

Fabric

Use

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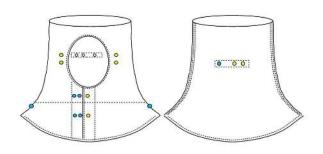
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TX4000 Fabric Typical Performance Specification

| Test | Units | 75 Washes | 100 Washes |
|--|--------------------------------------|--------------|---------------|
| Filtration Efficiency | % captured, >0.5µm | 14.10% | 13.90% |
| Filtration Efficiency Particle Generation (ASTM F51 Particle Spec) | % captured, >5µm | 65.60% | 65.90% |
| | #>5µm/sq.ft. | 250.1 | 288.1 |
| Fibre Generation (ASTM F51 Fibre Spec) | Particle Spec >100µm<10 µm/sq.ft. | 6.8 | 6.4 |
| Particles Helmke Drum Method | 0.5µm/min : <1200 | 54.5 | 51.2 |
| Surface Resistivity | ohms/square | 10^7 | 10^7 |
| Abrasion Resistance, 1000 cy. | % weight loss | 1.90% | 1.90% |
| Abrasion Resistance, 1000 cy. | # of tears | 0 | 0 |
| Air Permeability | cu.ft./minute/sq.ft. | >2.0 | >2.0 |
| Water Vapor Transmission | grams/sq.m/hour | 80.12 | 78.91 |

TX40HF Series - ESD Cleanroom Hood Drawing



TX4000 System Standards

The TX4000 Systems complies with **ANSI ESDS20.20 & IEST-RP-CC052.1 standards** and qualifies as a Category 3 cleanroom ESD garment capable of grounding mobile operators with both soft and hard sole boots.

- Cleanroom Garments meet the requirement for Groundable Static Control Garment System per ANSI/ESD S20.20 required limit of < 3.5 x 10[^]7 ohm Rtg tested per ANSI/ESD STM2.1 and ESD TR53 (23° ± 1° C, 12% ± 3% RH, and 50% ± 5% RH).
- Cleanroom Boots meet the requirement for footwear per ANSI/ESD S20.20 Required limits of <1.0 x 10^9 Rtgp per ANSI/ESD 9.1-2022 and ESD TR53 (23° ± 1° C, 12% ± 3% RH, and 50% ± 5% RH).



About Transforming Technologies

Since 1998, Transforming Technologies has helped electronic manufacturing facilities to protect their products and processes from the many serious problems associated with static electricity.

Transforming Technologies offers a wide range of unique and outstanding products to detect, protect, eliminate and monitor electrostatic charges. Our products are integral components of an effective static control program.



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