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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
D		REVISED PER 0G3B-0293-02	5/22/02	SS	SH

MATING FACE

PLUG HOUSING
 NYLON 6/6,
 GLASS FILLED,
 BLACK

1-3/8-18UNEF-2A
 THREAD

42.88
 [1.688]
 MAX DIA

41.78
 [1.645]
 MAX

10.34 [.407]
 9.14 [.360]
 6.45 [.254]

6.45 [.254]
 9.14 [.360]
 10.34 [.407]

MATING FACE
 CONFIGURATION

AMP PART NUMBER
 THIS AREA

NOTES:

- WILL ACCEPT (8) MULTIMATE SOCKETS AND (5) TYPE XII FEMALE CONTACTS.
- MAX WIRE INSULATION DIAMETERS:
 MULTIMATE 3.43 [.135] MAX DIA.
 TYPE XII 5.59 [.220] MAX DIA.
- CONTACT CAVITIES IDENTIFIED BY CHARACTERS ON FRONT AND REAR FACES OF CONNECTOR.
- THIS PLUG ASSEMBLY MATES WITH RECEPTACLE 211825-1.

△ COUPLING RING: POLYESTER, BLACK
 △ COUPLING RING: NORYL, BLACK

△6	211824-2
△5	211824-1
PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K.FOLTZ 04/04/95	 Tyco Electronics Corporation Harrisburg, PA 17105																		
DIMENSIONS: INCHES		CHK R.STONE 04/05/95																			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD A.FRANTUM 04/06/95	NAME PLUG ASSEMBLY, STANDARD SEX, SERIES IV, 23-13, CPC																		
<table border="1"> <tr> <td>0 PLC</td> <td>±</td> <td>-</td> </tr> <tr> <td>1 PLC</td> <td>±</td> <td>-</td> </tr> <tr> <td>2 PLC</td> <td>±</td> <td>0.13 [.005]</td> </tr> <tr> <td>3 PLC</td> <td>±</td> <td>-</td> </tr> <tr> <td>4 PLC</td> <td>±</td> <td>-</td> </tr> <tr> <td>ANGLES</td> <td>±</td> <td>-</td> </tr> </table>		0 PLC	±	-	1 PLC	±	-	2 PLC	±	0.13 [.005]	3 PLC	±	-	4 PLC	±	-	ANGLES	±	-	PRODUCT SPEC -	SIZE A2
0 PLC	±	-																			
1 PLC	±	-																			
2 PLC	±	0.13 [.005]																			
3 PLC	±	-																			
4 PLC	±	-																			
ANGLES	±	-																			
MATERIAL SEE CALLOUT		FINISH -	CAGE CODE 00779																		
		WEIGHT -	DRAWING NO C=211824																		
		CUSTOMER DRAWING	RESTRICTED TO -																		
		SCALE 2:1	SHEET 1 OF 1																		
			REV D																		

AMP 1471-9 REV 31MAR2000

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2118241824

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