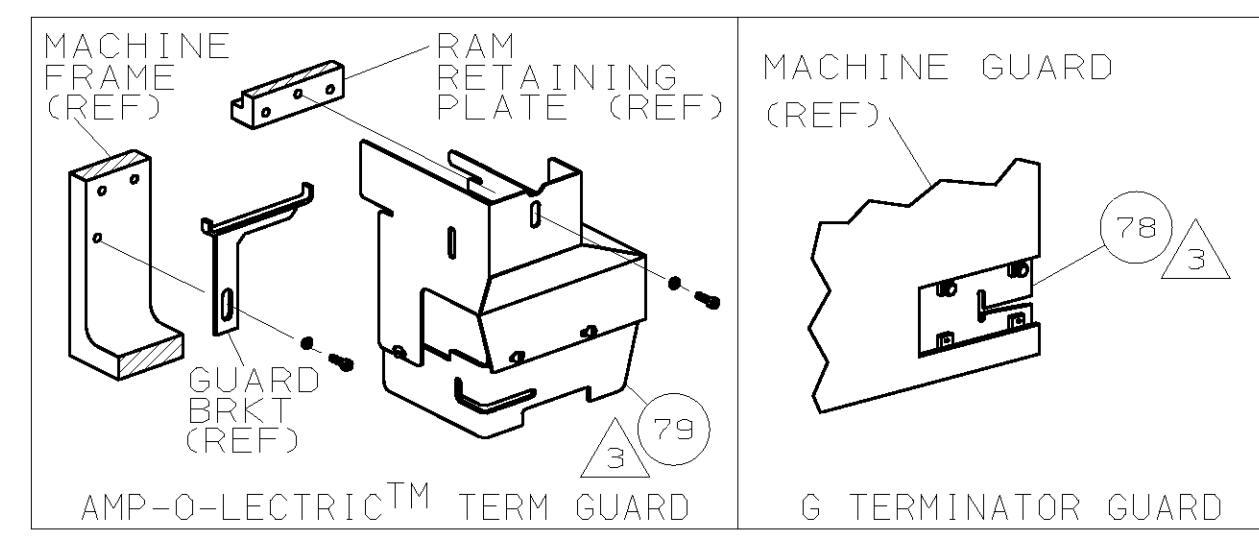
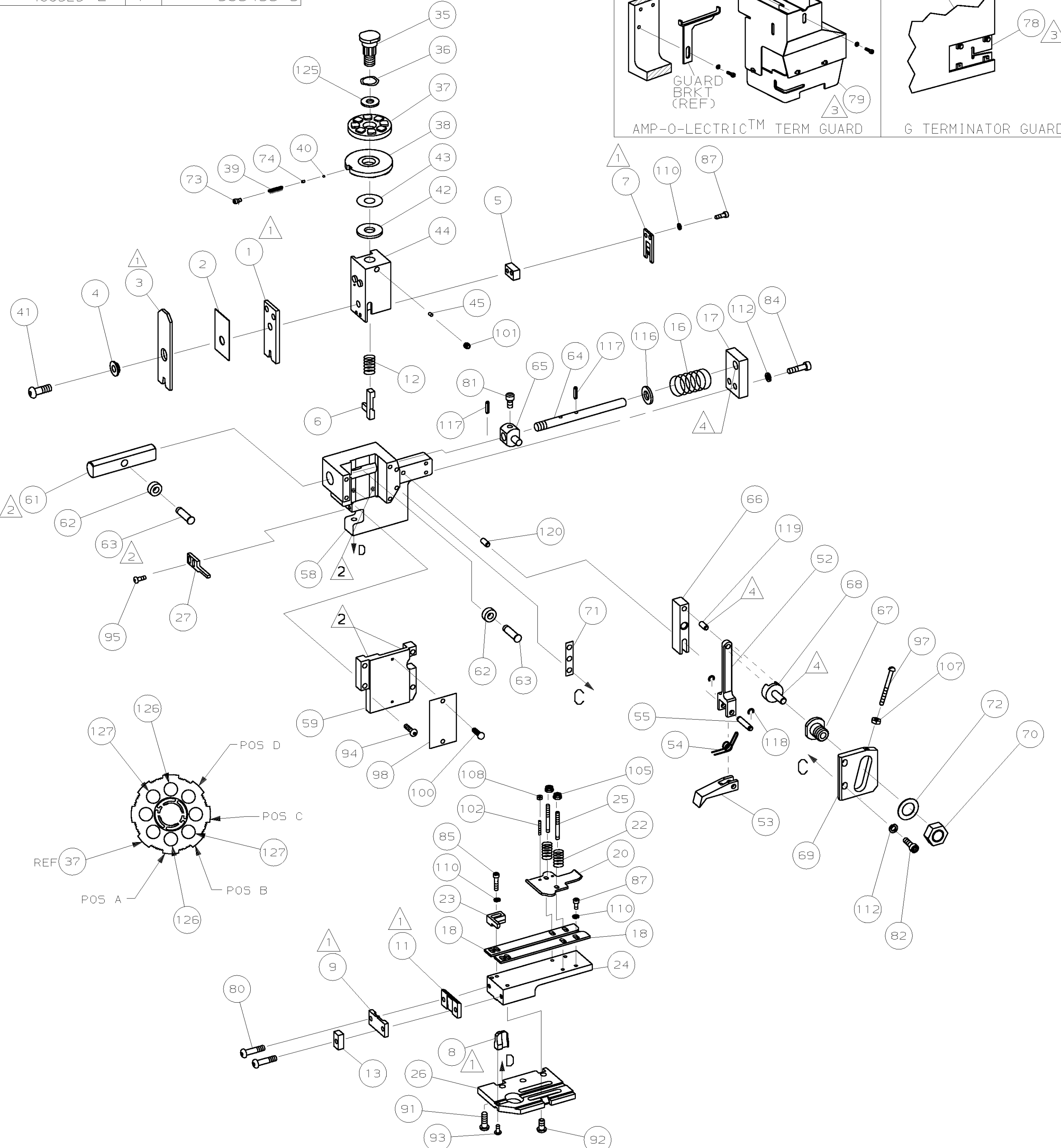


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 466329-1 | F | 122500-1 |
| 466329-2 | F | 565435-5 |



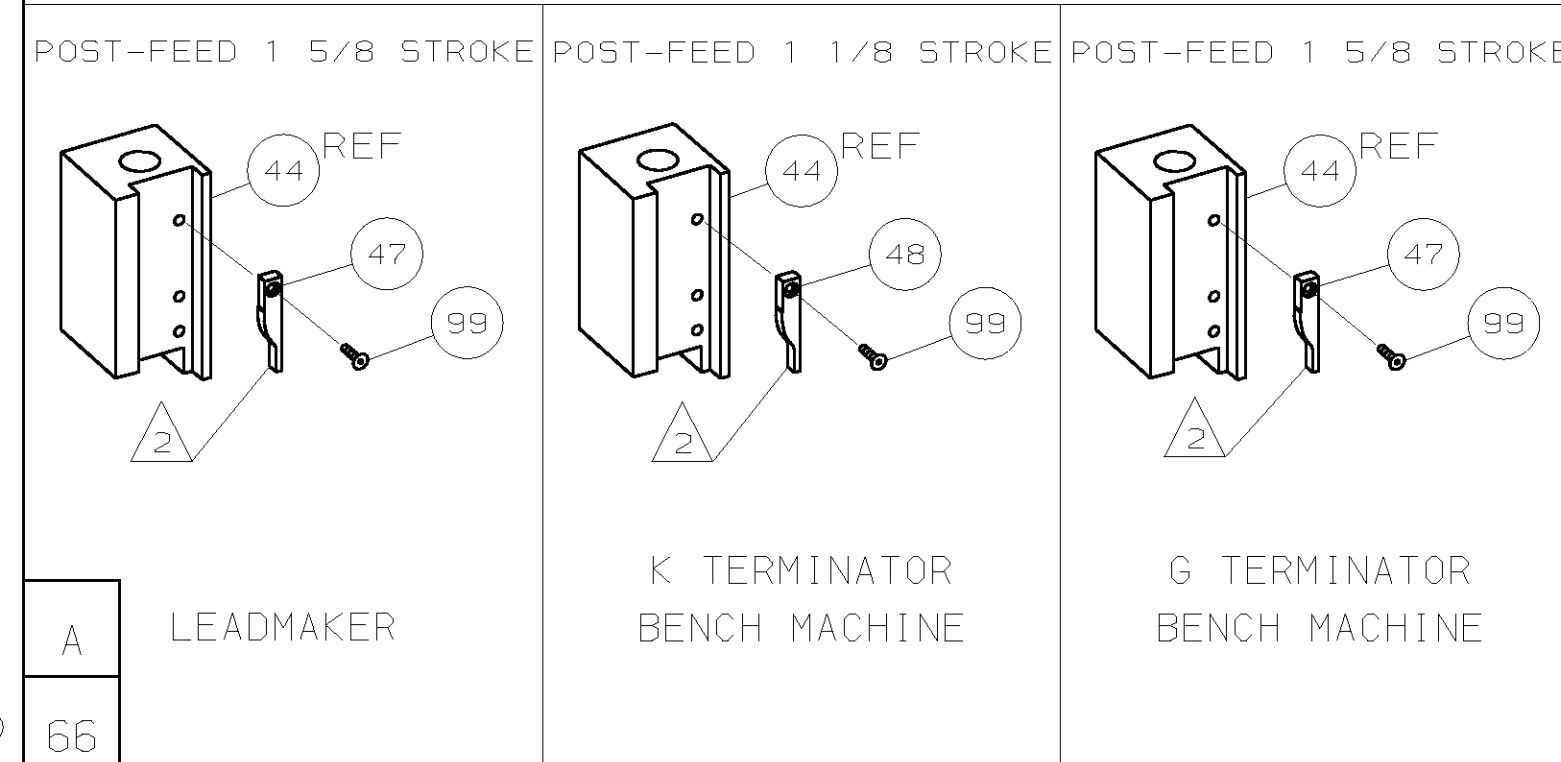
| TERMINAL NAME: FASTON™ RECEPTACLE | | | |
|-----------------------------------|---------------------------|-----------|------------------|
| 180363 | | | |
| CRIMPING DATA | | | |
| PAD LTR | CRIMP HEIGHT | WIRE SIZE | |
| A | .110 ±.002 [2.79 ±0.05mm] | 9 | |
| B | .095 ±.002 [2.41 ±0.05mm] | 11 | |
| C | NOT | USED | |
| D | NOT | USED | |
| CRIMP | SIZE | TYPE | RANGE |
| WIRE | .160 [4.06mm] | F | 11-9 |
| INSUL | .210 [5.33mm] | F | .150-.200 |
| WIRE STRIP LENGTH | TERM APPL SPEC | FEED | APPL INSTRUCTION |
| .225-.255 | 114-20023 | .840 | 408-8039 |
| | | | SET UP GAGE |
| | | | 458638-1 |
| | | | LAYOUT |
| | | | 406 |

| -1 | | LEADMAKER & BENCH MODEL G | MECH POST FEED | | |
|-----|-----|---------------------------|----------------|------------|------------------------------|
| -2 | | BENCH MODEL K | MECH POST FEED | | |
| REF | REF | - | A | 22594-8 | NUT, HEX |
| REF | REF | - | B | 240628-1 | PLATE, ADJ |
| REF | REF | - | B | 240626-1 | SHAFT, PIVOT |
| REF | REF | - | B | 240633-1 | BUSHING |
| REF | REF | - | A | 455680-1 | LEVER, INTERMEDIATE |
| REF | REF | - | B | 240629-1 | BLOCK, PIVOT |
| REF | REF | - | A | 240632-2 | SCR, ADJ |
| REF | REF | - | B | 240659-3 | PIN, CAM ROLLER |
| REF | REF | - | B | 240658-1 | CAM, ROLLER |
| REF | REF | - | B | 454398-1 | ROD, FEED |
| REF | REF | - | C | 454220-1 | CAP, RAM |
| REF | REF | - | D | 453736-1 | HOUSING |
| REF | REF | - | B | 240624-1 | PIN, FEED FINGER |
| REF | REF | - | B | 691499-1 | SPRING, FEED FINGER |
| REF | REF | - | B | 240635-1 | FINGER, FEED |
| REF | REF | - | B | 240634-3 | LEVER, TERMINAL |
| REF | REF | - | C | 454220-1 | CAP, RAM |
| REF | REF | - | D | 453736-1 | HOUSING |
| REF | REF | - | B | 690501-3 | CAM, POST FEED 1 1/8 ST |
| REF | REF | - | B | 690501-4 | CAM, POST-FEED 1 5/8 ST |
| REF | REF | - | A | 690191-1 | PLUG, NYLON |
| REF | REF | - | C | 455674-1 | RAM |
| REF | REF | - | A | 690125-1 | WASHER, LAMINATED |
| REF | REF | - | A | 690124-1 | WASHER, RAM |
| REF | REF | - | A | 690686-1 | BOLT, CRIMPER (5/16-24x1.00) |
| REF | REF | - | A | 23241-6 | BALL, STEEL |
| REF | REF | - | A | 690170-1 | SPRING, COMPRESSION |
| REF | REF | - | C | 690142-1 | DISC, INSULATION |
| REF | REF | - | D | 354777-1 | WIRE DISC, PLASTIC |
| REF | REF | - | A | 22480-5 | WASHER, SPRING |
| REF | REF | - | B | 690212-1 | POST, RAM |
| REF | REF | - | A | 690455-3 | STRIPPER |
| REF | REF | - | C | 455676-1 | PLATE, BASE |
| REF | REF | - | A | 22354-8 | DRAG, STUD |
| REF | REF | - | B | 455678-1 | PLATE, STRIP GUIDE |
| REF | REF | - | C | 240825-8 | PLATE, STRIP HOLD DOWN |
| REF | REF | - | A | 4-22281-1 | SPRING, DRAG |
| REF | REF | - | A | 454177-1 | DRAG, STOCK |
| REF | REF | - | C | 454204-4 | GUIDE, STRIP (FRONT) |
| REF | REF | - | A | 454178-1 | GUIDE, FEED ROD |
| REF | REF | - | A | 4-22284-9 | SPRING, FEED RETURN |
| REF | REF | - | C | 690481-2 | SPACER, HOLD DOWN |
| REF | REF | - | A | 23846-1 | SPRING, HOLD DOWN |
| REF | REF | - | B | 240644-1 | PLATE, REAR SHEAR |
| REF | REF | - | B | 690482-3 | PLATE, FRONT SHEAR |
| REF | REF | - | D | 6-240655-6 | ANVIL |
| REF | REF | - | B | 690474-3 | BLADE, SLUG |
| REF | REF | - | D | 2-455892-7 | HOLD DOWN, TERMINAL |
| REF | REF | - | C | 240641-5 | SPACER, SLUG BLADE |
| REF | REF | - | B | 238009-2 | SPACER, BLOCK CRIMPER |
| REF | REF | - | C | 3-456134-8 | CRIMPER, INSULATION |
| REF | REF | - | B | 455888-4 | SPACER, CRIMPER |
| REF | REF | - | C | 456414-2 | CRIMPER, WIRE |



| QTY | REF | REV | TERMINAL NAME | DESCRIPTION | ITEM NO |
|-------------------|-----|-----|---------------|-------------|----------------------------------|
| 2 | 2 | - | C | 5-354778-1 | PIN, WIRE DISC (.2750)B |
| 2 | 2 | - | C | 2-354778-1 | PIN, WIRE DISC (.2600)A |
| 1 | 1 | - | A | 986950-1 | WASHER, FLAT PRECISION |
| 1 | 1 | - | A | 217238-1 | GENERAL INSTRUCTION PACKAGE |
| 1 | 1 | - | - | 4088039 | EF APPL INST 408-8039 |
| REF | REF | - | A | 1-21030-7 | PIN, DOWEL (ø.187x1.50)H5G |
| REF | REF | - | A | 1-21030-1 | PIN, DOWEL (ø.187x.50)LEVER |
| REF | REF | - | A | 21045-3 | RING, RET "C" (ø.187)FD PIN |
| REF | REF | - | A | 5-21028-1 | PIN, STD SPRING (ø.12)FD ADJ ROD |
| REF | REF | - | A | 21899-4 | WASHER, FLAT (ø5/16)SCR ADJ |
| REF | REF | - | A | 21024-5 | WASHER, LOCK (NO.10)FD ROD GDE |
| 7 | 7 | - | A | 21024-4 | WASHER, LOCK (NO.8)SHEAR BL |
| 2 | 2 | - | A | 21018-4 | NUT, HEX (4-40)DRAG |
| REF | REF | - | A | 21018-5 | NUT, HEX (6-32)FD ADJ PL |
| 2 | 2 | - | A | 21022-2 | NUT, HEX 5L (8-32)DRAG STUD |
| 2 | 2 | - | A | 2-21006-6 | SCR, SKT SET (4-40x.62)DRAG |
| 1 | 1 | - | A | 21009-2 | SCR, SKT SET (1/4-20x.25)RAM |
| 2 | 2 | - | A | 21017-2 | SCR, DRIVE (#2x.19) ID PLATE |
| 1 | 1 | - | A | 1-21002-7 | SCR, BHC (6-32x.38)CAM |
| 1 | 1 | - | B | 461264-1 | PLATE, IDENTIFICATION |
| REF | REF | - | A | 6-23715-5 | SCR, PAN HD (6-32x1.50)FEED ADJ |
| 2 | 2 | - | A | 2-21002-2 | SCR, BHC (8-32x.50)STRIPPER |
| REF | REF | - | A | 2-21002-9 | SCR, BHC (10-32x.75)H5G CAP |
| 1 | 1 | - | A | 22733-8 | SCR, BHC (8-32x.38 LW)ANVIL |
| 4 | 4 | - | A | 3-21002-3 | SCR, BHC (1/4-20x.50)ST 6D PL |
| REF | REF | - | A | 2-22733-8 | SCR, BHC (1/4-20x.62)BASE PL |
| 1 | 1 | - | A | 690603-1 | SPRING, ASSIST |
| 1 | 1 | - | A | 23030-1 | SCR, SKT CAP (6-32x.25)CP DSC |
| REF | REF | - | A | 458109-1 | WASHER, FLAT (SPECIAL) |
| REF | REF | - | A | 690517-1 | SPACER |
| -2 | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION |
| QTY REOD PER ASSY | | | | | PARTS LIST |

| QTY | REF | REV | TERMINAL NAME | DESCRIPTION | ITEM NO |
|-------------------|-----|-----|---------------|-------------|---------------------------------|
| 1 | 1 | - | A | 21018-4 | NUT, HEX (4-40)DRAG |
| 1 | 1 | - | A | 21018-5 | NUT, HEX (6-32)FD ADJ PL |
| 2 | 2 | - | A | 21022-2 | NUT, HEX 5L (8-32)DRAG STUD |
| 2 | 2 | - | A | 2-21006-6 | SCR, SKT SET (4-40x.62)DRAG |
| 1 | 1 | - | A | 21009-2 | SCR, SKT SET (1/4-20x.25)RAM |
| 2 | 2 | - | A | 21017-2 | SCR, DRIVE (#2x.19) ID PLATE |
| 1 | 1 | - | A | 1-21002-7 | SCR, BHC (6-32x.38)CAM |
| 1 | 1 | - | B | 461264-1 | PLATE, IDENTIFICATION |
| REF | REF | - | A | 6-23715-5 | SCR, PAN HD (6-32x1.50)FEED ADJ |
| 2 | 2 | - | A | 2-21002-2 | SCR, BHC (8-32x.50)STRIPPER |
| REF | REF | - | A | 2-21002-9 | SCR, BHC (10-32x.75)H5G CAP |
| 1 | 1 | - | A | 22733-8 | SCR, BHC (8-32x.38 LW)ANVIL |
| 4 | 4 | - | A | 3-21002-3 | SCR, BHC (1/4-20x.50)ST 6D PL |
| REF | REF | - | A | 2-22733-8 | SCR, BHC (1/4-20x.62)BASE PL |
| 1 | 1 | - | A | 690603-1 | SPRING, ASSIST |
| 1 | 1 | - | A | 23030-1 | SCR, SKT CAP (6-32x.25)CP DSC |
| REF | REF | - | A | 458109-1 | WASHER, FLAT (SPECIAL) |
| REF | REF | - | A | 690517-1 | SPACER |
| -2 | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION |
| QTY REOD PER ASSY | | | | | PARTS LIST |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
- 6 ITEM 78 USED WITH G TERMINATOR ONLY.

| -2 | | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|--|--|----|-----|--|---------|-------------|---------|
| REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) | | | | | | | |
| QTY REOD PER ASSY | | | | PARTS LIST | | | |
| DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: | | | | MATERIAL | | | |
| 2 PLC DEC ± | | | | HT TR | | | |
| 3 PLC DEC ± | | | | FIN | | | |
| 4 PLC DEC ± | | | | DR D.SALTZER 3-6-97 APP 3-6-97 J.DODDS | | | |
| ANGLES ± | | | | CHK 3-6-97 REL - | | | |
| SURF TEXTURE: ✓ | | | | C. ERISMAN | | | |
| REMOVE BURRS, BREAK SHARP EDGES R.015 MAX | | | | NAME | | | |
| SCALE | | | | END FEED HDM APPLICATOR | | | |
| Dwg NO 466329 | | | | MACHINE REF MINI APPL | | | |
| SHEET 1 OF 1 | | | | REV F | | | |

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