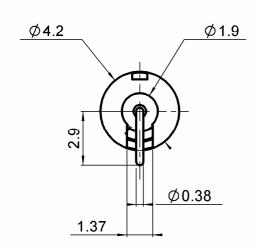
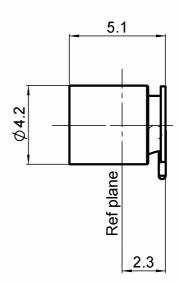
SMT TYPE - FULL DETENT - REEL 500

R222.508.000

Series: SMP









All dimensions are in mm.



| | COMPONENTS | MATERIALS | PLATINGS (μm) |
|---|---|---|--|
| _ | COMI ONEIVID | WITTERN IES | TEITH (OB (pm) |
| | BODY CENTER CONTACT OUTER CONTACT INSULATOR GASKET OTHERS PARTS | STAINLESS STEEL + BRASS BERYLLIUM COPPER - PTFE | PASSIVATED + GOLD 0.5 OVER NICKEL 2 GOLD 1.27 OVER NICKEL 1.27 - |
| | - | - | - |
| | - | - | - |

Issue: 0914 C

In the effort to improve our products, we reserve the right to make changes judged to be necessary



R222.508.000

SMT TYPE - FULL DETENT - REEL 500

Series: SMP

PACKAGING

Standard Unit Other 500 - Contact us

SPECIFICATION

ENVIRONMENTAL

ELECTRICAL CHARACTERISTICS

 $\begin{array}{ccc} \text{Impedance} & & \textbf{50} \;\; \Omega \\ \text{Frequency} & & \textbf{0-18} \;\; \text{GHz} \end{array}$

Operating temperature -65/+165 $^{\circ}$ C Hermetic seal NA Atm.cm3/s

VSWR 1.15* + 0,0000 x F(GHz) Maxi

Panel leakage NA

Insertion loss RF leakage 0.12 $\sqrt{F(GHz)}$ dB Maxi RF leakage - (NA - F(GHz)) dB Maxi

Voltage rating 335 Veff Maxi Dielectric withstanding voltage Insulation resistance 500 M Ω mini

OTHERS CHARACTERISTICS

Assembly instruction

Others:

Compliant with MIL-STD-348
*At 12.4GHz - Performance strongly depends on lay out and pcb material

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force – Mating end
Axial force – Opposite end
Torque

6.8 N mini
6.8 N mini
NA N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm

Mating life 100 Cycles mini

Weight **0,3200** g

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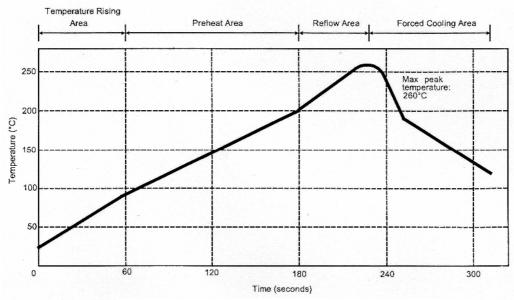
SMT TYPE - FULL DETENT - REEL 500

Series: SMP

SOLDER PROCEDURE

- 1. Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
 - We advise a thickness of $150 \, \mu m$. Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
 - Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow. Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.

TEMPERATURE PROFILE



| Parameter | Value | Unit |
|----------------------------------|----------|--------|
| Temperature rising Area | 1 - 4 | °C/sec |
| Max Peak Temperature | 260 | °C |
| Max dwell time @260°C | 10 | sec |
| Min dwell time @235°C | 20 | sec |
| Max dwell time @235°C | 60 | sec |
| Temperature drop in cooling Area | -1 to -4 | °C/sec |
| Max dwell time above 100°C | 420 | sec |

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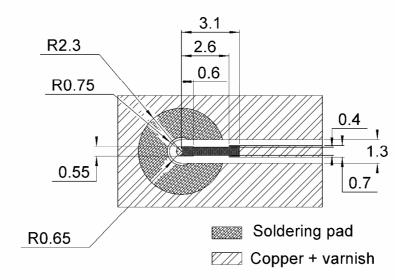
MALE STRAIGHT RECEPTACLE FOR PCB

Series: SMP

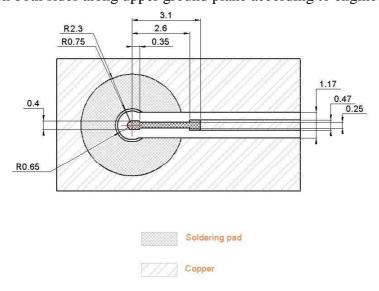
SMT TYPE - FULL DETENT - REEL 500

RECOMMENDED PAD DIMENSIONS:

Substrate: RT5880 thickness 0.254mm, with copper layer 35µm on both sides: Add vias between both sides along upper ground plane according to engineering practise



Substrate: RO4350 thickness 0.254mm, with copper layer 35µm on both sides: Add vias between both sides along upper ground plane according to engineering practise



Issue: 0914 C

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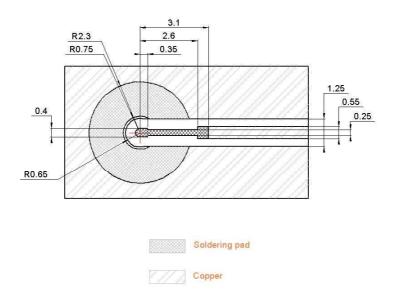


SMT TYPE - FULL DETENT - REEL 500

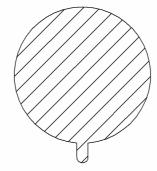
R222.508.000

Series: SMP

Substrate: RO6002 thickness 0.254mm, with copper layer 35µm on both sides: Add vias between both sides along upper ground plane according to engineering practise



SHADOW OF THE RECEPTACLE



FOR VIDEO CAMERA

Issue: 0914 C

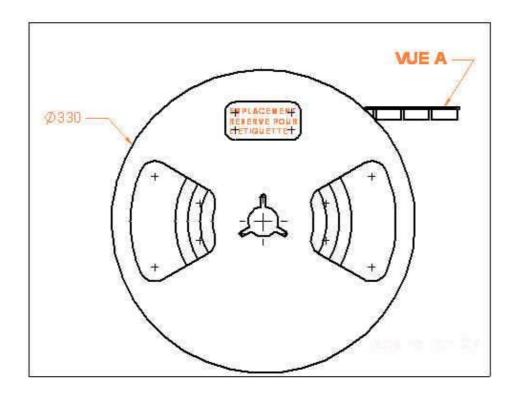
In the effort to improve our products, we reserve the right to make changes judged to be

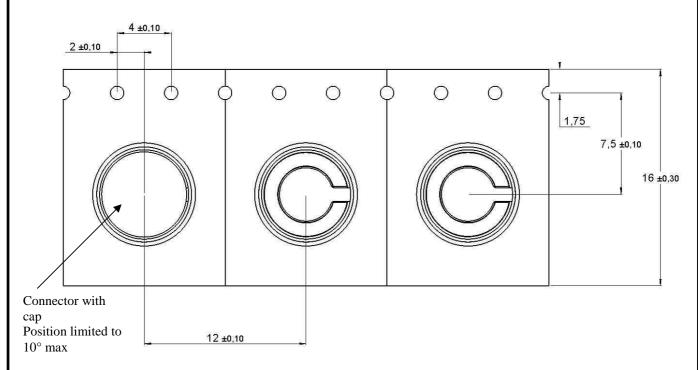


SMT TYPE - FULL DETENT - REEL 500

R222.508.000

Series: SMP





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