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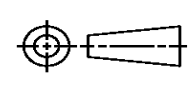
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| LOC |     | DIST          |  | REVISIONS |     |      |  |
|-----|-----|---------------|--|-----------|-----|------|--|
| P   | LTR | DESCRIPTION   |  | DATE      | DWN | APVD |  |
|     | H2  | ECR-16-009824 |  | 28JUL2016 | GK  | SD   |  |
|     |     |               |  |           |     |      |  |
|     |     |               |  |           |     |      |  |

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2836300-2

FOR REPLACEMENT PARTS FOR APPLICATOR 567110-2  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 567110-2

|   |  |  |                  |                                   |   |
|---|--|--|------------------|-----------------------------------|---|
| THIS DRAWING IS A CONTROLLED DOCUMENT.  |  | DWN                                    | GOPALAKRISHNA HV |                                   |  TE Connectivity |
| DIMENSIONS:   |  | CHK                                    | GOPALAKRISHNA HV |                                   |   |
|  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |                  | NAME                              |   |
| 0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±                       |  | APVD                                   |                  | MINIATURE QUICK CHANGE            |   |
| MATERIAL  |  | FINISH                                 |                  | APPLICATOR END FEED (.187 SERIES) |   |
|   |  |  |                  | SIZE                              | RESTRICTED TO   |
|   |  |  |                  | A3                                | © 567110-2  |
|   |  |  |                  | CAGE CODE                         | DRAWING NO  |
|   |  |  |                  |                                   |   |
|   |  |  |                  | WEIGHT                            |   |
|   |  |  |                  | CUSTOMER DRAWING                  | SCALE   |
|   |  |  |                  |                                   | SHEET 1 OF 2  |
|   |  |  |                  |                                   | REV H2  |

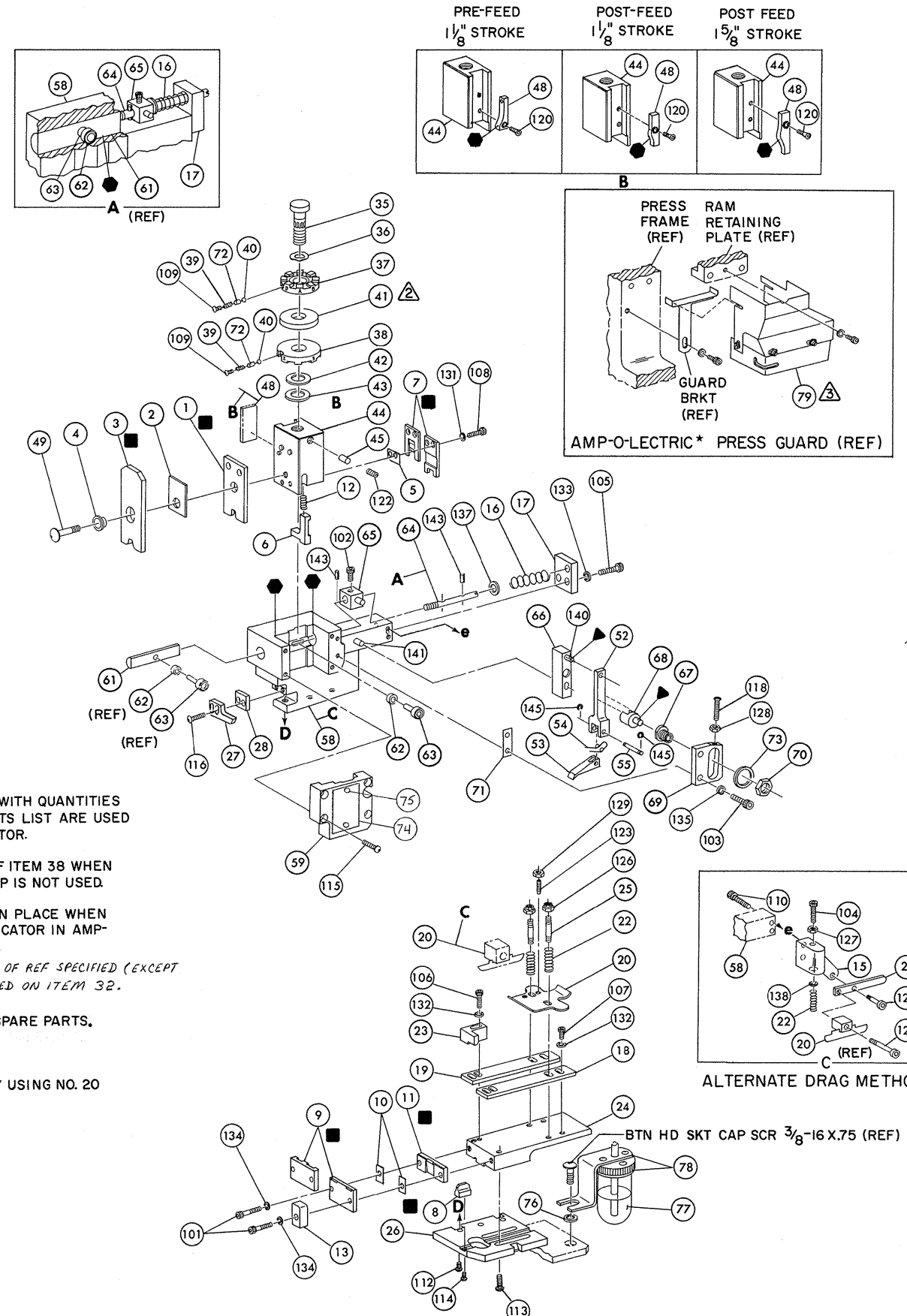
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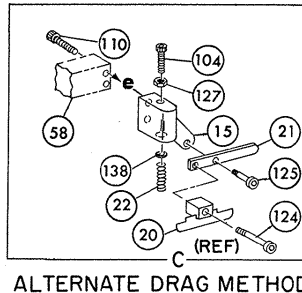
THAT THROUGH

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DIST 66



- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
  - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.



| REF | QTY | PART NO    | DESCRIPTION                                      | ITEM NO |
|-----|-----|------------|--|---------|
| REF |     | 21045-3    | RING, RETAINING 'C' (.187 DIA) FEED PIN          | 145     |
| REF |     | 5-21028-1  | PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD         | 144     |
| REF |     | 1-21030-7  | PIN, DOWEL (.187 DIA X 1.50) HOUSING             | 143     |
| REF |     | 1-21030-1  | PIN, DOWEL (.187 DIA X .50) LEVER                | 142     |
|     |     | 21899-1    | WASHER, FLAT (NO 6) DRAG SPRING                  | 141     |
| REF |     | 21899-4    | WASHER, FLAT (5/16 DIA) SCR ADJ                  | 140     |
| REF |     | 21024-5    | WASHER, LOCK (NO 10) FEED ADJ PLATE              | 139     |
| REF |     | 21024-5    | WASHER, LOCK (NO 10) SHEAR PLATES                | 138     |
| REF |     | 21024-5    | WASHER, LOCK (NO 10) FEED ROD GUIDE              | 137     |
| 5   |     | 21024-4    | WASHER, LOCK (NO 8) STRIP GUIDE                  | 136     |
| 2   |     | 21024-4    | WASHER, LOCK (NO 8) SHEAR BLADE                  | 135     |
| 2   |     | 21018-4    | NUT, HEX MACH (4-40) DRAG                        | 134     |
| REF |     | 21018-5    | NUT, HEX MACH (6-32) FD ADJ PLATE                | 133     |
|     |     | 21018-7    | NUT, HEX MACH (10-32) DRAG SPRING                | 132     |
| 2   |     | 21022-2    | NUT, HEX SELF-LKG (8-32) DRAG STUD               | 131     |
|     |     | 5-21004-7  | SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM        | 130     |
|     |     | 21004-5    | SCR, SKT HD SHLD (250 DIA X 1.00) DRAG           | 129     |
| 2   |     | 4-21078-8  | SCR, SKT SET OVAL POINT (4-40 X .75) DRAG        | 128     |
| 1   |     | 21009-2    | SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM         | 127     |
| 1   |     | 1-21002-7  | SCR, BTN HD SKT CAP (6-32 X .38) CAM             | 126     |
| REF |     | 6-23715-5  | SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ          | 125     |
| 2   |     | 2-21002-1  | SCR, BTN HD SKT CAP (8-32 X .38) STRIPPER        | 124     |
| REF |     | 2-21002-9  | SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP        | 123     |
| 1   |     | 22733-8    | SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL | 122     |
| 4   |     | 3-21002-3  | SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL    | 121     |
| REF |     | 17177-1    | SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL       | 120     |
|     |     | 2-21000-4  | SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR       | 119     |
| 2   |     | 23030-1    | SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC   | 118     |
| 2   |     | 2-21000-7  | SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE         | 117     |
| 3   |     | 2-21000-5  | SCR, SKT HD CAP (8-32 X .25) STRIP GUIDE         | 116     |
| 2   |     | 2-21000-9  | SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE         | 115     |
| REF |     | 3-21000-7  | SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE       | 114     |
|     |     | 3-21000-9  | SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING       | 113     |
| REF |     | 3-21000-6  | SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE       | 112     |
| REF |     | 3-21000-4  | SCR, SKT HD CAP (10-32 X .38) PIVOT BLK          | 111     |
| 2   |     | 3-21000-8  | SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE        | 110     |
| REF |     | 455745-1   | GUARD (WINDOW)                                   | 109     |
|     |     | 465184-9   | LUBRICATOR ASSY                                  | 108     |
|     |     | 455985-1   | OIL, LUBRICATING                                 | 107     |
|     |     | 454406-1   | SPACER, LUB BRACKET                              | 106     |
| 2   |     | 21017-2    | SCR, DRIVE (#2 X .19) ID PLATE                   | 105     |
| 1   |     | 461264-1   | PLATE, IDENTIFICATION                            | 104     |
| REF |     | 458109-1   | WASHER, FLAT (SPECIAL)                           | 103     |
| 2   |     | 690603-1   | SPRING, ASSIST                                   | 102     |
| REF |     | 690517-1   | SPACER   | 101     |
|     |     | 22594-8    | NUT, HEX   | 100     |
|     |     | 240628-1   | PLATE, ADJ                                       | 99      |
|     |     | 240626-1   | SHAFT, PIVOT                                     | 98      |
|     |     | 240633-1   | BUSHING  | 97      |
|     |     | 455680-1   | LEVER, INTERMEDIATE                              | 96      |
|     |     | 240629-1   | BLOCK, PIVOT                                     | 95      |
|     |     | 240632-2   | SCREW, ADJ                                       | 94      |
|     |     | 240659-3   | PIN, CAM ROLLER                                  | 93      |
|     |     | 240658-1   | CAM, ROLLER                                      | 92      |
| REF |     | 454398-1   | ROD, FEED  | 91      |
| REF |     | 454220-1   | CAP, RAM   | 90      |
| REF |     | 453736-1   | HOUSING  | 89      |
|     |     | 240624-1   | PIN, FEED FINGER                                 | 88      |
| REF |     | 691499-1   | SPRING, FEED FINGER                              | 87      |
| REF |     | 240635-1   | FINGER, FEED                                     | 86      |
| REF |     | 240634-1   | LEVER, TERMINAL                                  | 85      |
|     |     | 7-21002-9  | BOLT, CRIMPER                                    | 84      |
| 1   |     | 690501-3   | CAM, POST FEED 1/8 STROKE                        | 83      |
|     |     | 690191-1   | PLUG, NYLON                                      | 82      |
|     |     | 455674-1   | RAM  | 81      |
|     |     | 690125-1   | WASHER, LAMINATED                                | 80      |
|     |     | 690124-1   | WASHER, RAM                                      | 79      |
|     |     | 23241-6    | SPACER, DISC                                     | 78      |
|     |     | 690170-1   | BALL, STEEL                                      | 77      |
|     |     | 690142-5   | SPRING, COMPRESSION                              | 76      |
|     |     | 8-690692-6 | DISC, INSULATION                                 | 75      |
|     |     | 22480-5    | DISC, WIRE                                       | 74      |
|     |     | 690212-1   | WASHER, SPRING                                   | 73      |
|     |     |            | POST, RAM  | 72      |
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|     |     |            |  | 3       |
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|     |     |            |  | 1       |

| CRIMPING DATA |              |           |             | APPLICATOR WILL APPLY |         |
|---------------|--------------|-----------|-------------|-----------------------|---------|
| PAD LTR       | CRIMP HEIGHT | WIRE SIZE | WIRE LENGTH |                       |         |
| A             | .041         | 20        |             |                       | 63196   |
| B             | .038         | 22        |             |                       | 63407   |
| C             | .035         | 24        |             |                       | 1742114 |
| D             | NOT USED     |           |             |                       |         |

|                              |                |                                 |
|------------------------------|----------------|---------------------------------|
| REMARKS                      | NO             | REV                             |
| APPL USED ON MACHINE PART NO | MACH SERIAL NO | TO APPLY TERMINAL SPEC 114-2074 |
| CUSTOMER NAME                | APPL SERIAL NO | DISTRIBUTION ORIGINAL           |
| ADDRESS                      | PURCHASE ORDER | CUSTOMER COPY                   |
| CITY                         | ENG APP        | FIELD ENG COPY                  |

|            |                         |                  |           |                   |
|------------|-------------------------|------------------|-----------|-------------------|
| CRIMP      | SIZE                    | TYPE             | FEED      | APPL INST         |
| WIRE       | .070                    | F                | .815      | A1 8039           |
| INSUL      | .140                    | F                |           |                   |
| WIRE RANGE | 24-20                   | INSULATION RANGE | .060-.110 | PRESS NO 565435-5 |
| REMARKS    | AMP-O-LECTRIC POST-FEED |                  |           |                   |

| REV | DATE                 | DESCRIPTION  | APP'D | DATE | DESCRIPTION         | APP'D | DATE | DESCRIPTION | APP'D | DATE |
|-----|----------------------|--------------|-------|------|---------------------|-------|------|-------------|-------|------|
| G   | 0150-0087-01         | REV 1-01     |       |      | SET UP PAGE 10-1    |       |      |             |       |      |
| F   | 0150-7467-97         | REV 05-11-97 |       |      | 458638-1 1212-A     |       |      |             |       |      |
| E   | 0150-6577-96         | REV 12-11-96 |       |      | DR 3-25-82 APP 4/82 |       |      |             |       |      |
| D   | ECN A-398892         | REV 08-09-92 |       |      | CHK 4-7-92 REL      |       |      |             |       |      |
| C   | REV PER ECN A-261990 | REV 08-01-90 |       |      | CHK 2-1-90          |       |      |             |       |      |
| B   | REV PER ECN R-5504   | REV 08-01-90 |       |      | CHK 2-1-90          |       |      |             |       |      |
| A   | REV PER ECN R-5094   | REV 08-01-90 |       |      | CHK 2-1-90          |       |      |             |       |      |