

## EconoDUAL™3 module with TRENCHSTOP™ IGBT7 and emitter controlled 7 diode and NTC

### Features

- Electrical features
  - $V_{CES} = 1700\text{ V}$
  - $I_{C\text{nom}} = 900\text{ A} / I_{CRM} = 1800\text{ A}$
  - Integrated temperature sensor
  - High current density
  - Low  $V_{CE,\text{sat}}$
  - Overload operation up to  $175^\circ\text{C}$
  - TRENCHSTOP™ IGBT7
  - $V_{CE,\text{sat}}$  with positive temperature coefficient
- Mechanical features
  - High power density
  - Isolated base plate
  - PressFIT contact technology
  - Standard housing



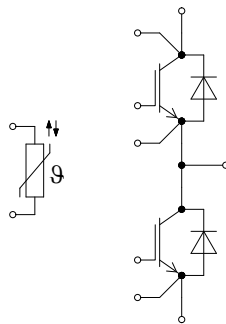
### Potential applications

- High-power converters
- Medium-voltage converters
- Motor drives
- Wind turbines

### Product validation

- Qualified for industrial applications according to the relevant tests of IEC 60747, 60749 and 60068

### Description



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## 1 Package

**Table 1** Insulation coordination

Parameter	Symbol	Note or test condition	Values	Unit
Isolation test voltage	$V_{ISOL}$	RMS, $f = 50 \text{ Hz}$ , $t = 1 \text{ min}$	3.4	kV
Material of module baseplate			Cu	
Internal isolation		basic insulation (class 1, IEC 61140)	Al2O3	
Creepage distance	$d_{Creep}$	terminal to heatsink	15.0	mm
Creepage distance	$d_{Creep}$	terminal to terminal	13.0	mm
Clearance	$d_{Clear}$	terminal to heatsink	12.5	mm
Clearance	$d_{Clear}$	terminal to terminal	10.0	mm
Comparative tracking index	$CTI$		>200	
Relative thermal index (electrical)	$RTI$	housing	140	°C

**Table 2** Characteristic values

Parameter	Symbol	Note or test condition	Values			Unit
			Min.	Typ.	Max.	
Stray inductance module	$L_{sCE}$			20		nH
Module lead resistance, terminals - chip	$R_{CC'+EE'}$	$T=25^{\circ}\text{C}$ , per switch		0.8		mΩ
Storage temperature	$T_{stg}$		-40		125	°C
Mounting torque for module mounting	$M$	- Mounting according to valid application note	M5, Screw	3	6	Nm
Terminal connection torque	$M$	- Mounting according to valid application note	M6, Screw	3	6	Nm
Weight	$G$			345		g

## 2 IGBT, Inverter

**Table 3** Maximum rated values

Parameter	Symbol	Note or test condition	Values	Unit
Collector-emitter voltage	$V_{CES}$	$T_{vj} = 25^{\circ}\text{C}$	1700	V
Continuous DC collector current	$I_{CDC}$	$T_{vj \text{ max}} = 175^{\circ}\text{C}$ $T_C = 80^{\circ}\text{C}$	900	A
Maximum RMS module DC-terminal current	$I_{tRMS}$	$T_{Terminal} = 90^{\circ}\text{C}$ , $T_C = 90^{\circ}\text{C}$	580	A
		$T_{Terminal} = 105^{\circ}\text{C}$ , $T_C = 90^{\circ}\text{C}$	565	

(table continues...)  
Datasheet

**Table 3 (continued) Maximum rated values**

Parameter	Symbol	Note or test condition	Values	Unit
Repetitive peak collector current	$I_{CRM}$	$t_p = 1 \text{ ms}$	1800	A
Gate-emitter peak voltage	$V_{GES}$		$\pm 20$	V

**Table 4 Characteristic values**

Parameter	Symbol	Note or test condition	Values			Unit
			Min.	Typ.	Max.	
Collector-emitter saturation voltage	$V_{CE\text{sat}}$	$I_C = 900 \text{ A}, V_{GE} = 15 \text{ V}$	$T_{vj} = 25 \text{ }^\circ\text{C}$	1.70	1.85	V
			$T_{vj} = 125 \text{ }^\circ\text{C}$	1.95		
			$T_{vj} = 150 \text{ }^\circ\text{C}$	2.05		
			$T_{vj} = 175 \text{ }^\circ\text{C}$	2.10		
Gate threshold voltage	$V_{GEth}$	$I_C = 18.8 \text{ mA}, V_{CE} = V_{GE}, T_{vj} = 25 \text{ }^\circ\text{C}$	5.15	5.80	6.45	V
Gate charge	$Q_G$	$V_{GE} = \pm 15 \text{ V}, V_{CE} = 900 \text{ V}$		8.59		$\mu\text{C}$
Internal gate resistor	$R_{Gint}$	$T_{vj} = 25 \text{ }^\circ\text{C}$		0.28		$\Omega$
Input capacitance	$C_{ies}$	$f = 100 \text{ kHz}, T_{vj} = 25 \text{ }^\circ\text{C}, V_{CE} = 25 \text{ V}, V_{GE} = 0 \text{ V}$		93.8		nF
Reverse transfer capacitance	$C_{res}$	$f = 100 \text{ kHz}, T_{vj} = 25 \text{ }^\circ\text{C}, V_{CE} = 25 \text{ V}, V_{GE} = 0 \text{ V}$		0.33		nF
Collector-emitter cut-off current	$I_{CES}$	$V_{CE} = 1700 \text{ V}, V_{GE} = 0 \text{ V}$			5	mA
Gate-emitter leakage current	$I_{GES}$	$V_{CE} = 0 \text{ V}, V_{GE} = 20 \text{ V}, T_{vj} = 25 \text{ }^\circ\text{C}$			100	nA
Turn-on delay time (inductive load)	$t_{don}$	$I_C = 900 \text{ A}, V_{CE} = 900 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_{Gon} = 0.33 \text{ } \Omega$	$T_{vj} = 25 \text{ }^\circ\text{C}$	0.174		$\mu\text{s}$
			$T_{vj} = 125 \text{ }^\circ\text{C}$	0.195		
			$T_{vj} = 150 \text{ }^\circ\text{C}$	0.202		
			$T_{vj} = 175 \text{ }^\circ\text{C}$	0.207		
Rise time (inductive load)	$t_r$	$I_C = 900 \text{ A}, V_{CE} = 900 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_{Gon} = 0.33 \text{ } \Omega$	$T_{vj} = 25 \text{ }^\circ\text{C}$	0.054		$\mu\text{s}$
			$T_{vj} = 125 \text{ }^\circ\text{C}$	0.060		
			$T_{vj} = 150 \text{ }^\circ\text{C}$	0.061		
			$T_{vj} = 175 \text{ }^\circ\text{C}$	0.065		
Turn-off delay time (inductive load)	$t_{doff}$	$I_C = 900 \text{ A}, V_{CE} = 900 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_{Goff} = 3 \text{ } \Omega$	$T_{vj} = 25 \text{ }^\circ\text{C}$	0.738		$\mu\text{s}$
			$T_{vj} = 125 \text{ }^\circ\text{C}$	0.828		
			$T_{vj} = 150 \text{ }^\circ\text{C}$	0.850		
			$T_{vj} = 175 \text{ }^\circ\text{C}$	0.865		

(table continues...)

**Table 4** (continued) Characteristic values

Parameter	Symbol	Note or test condition	Values			Unit
			Min.	Typ.	Max.	
Fall time (inductive load)	$t_f$	$I_C = 900 \text{ A}, V_{CE} = 900 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_{Goff} = 3 \Omega$	$T_{vj} = 25 \text{ }^\circ\text{C}$		0.202	$\mu\text{s}$
			$T_{vj} = 125 \text{ }^\circ\text{C}$		0.432	
			$T_{vj} = 150 \text{ }^\circ\text{C}$		0.504	
			$T_{vj} = 175 \text{ }^\circ\text{C}$		0.573	
Turn-on energy loss per pulse	$E_{on}$	$I_C = 900 \text{ A}, V_{CE} = 900 \text{ V}, L_\sigma = 25 \text{ nH}, V_{GE} = \pm 15 \text{ V}, R_{Gon} = 0.33 \Omega, di/dt = 12300 \text{ A}/\mu\text{s} (T_{vj} = 175 \text{ }^\circ\text{C})$	$T_{vj} = 25 \text{ }^\circ\text{C}$		54.6	mJ
			$T_{vj} = 125 \text{ }^\circ\text{C}$		138	
			$T_{vj} = 150 \text{ }^\circ\text{C}$		172	
			$T_{vj} = 175 \text{ }^\circ\text{C}$		205	
Turn-off energy loss per pulse	$E_{off}$	$I_C = 900 \text{ A}, V_{CE} = 900 \text{ V}, L_\sigma = 25 \text{ nH}, V_{GE} = \pm 15 \text{ V}, R_{Goff} = 3 \Omega, dv/dt = 3800 \text{ V}/\mu\text{s} (T_{vj} = 175 \text{ }^\circ\text{C})$	$T_{vj} = 25 \text{ }^\circ\text{C}$		163	mJ
			$T_{vj} = 125 \text{ }^\circ\text{C}$		245	
			$T_{vj} = 150 \text{ }^\circ\text{C}$		271	
			$T_{vj} = 175 \text{ }^\circ\text{C}$		297	
SC data	$I_{SC}$	$V_{GE} = 15 \text{ V}, V_{CC} = 1000 \text{ V}, V_{CEmax} = V_{CES} - L_{sCE} * di/dt$	$t_p \leq 8 \mu\text{s}, T_{vj} = 150 \text{ }^\circ\text{C}$		3000	A
			$t_p \leq 6 \mu\text{s}, T_{vj} = 175 \text{ }^\circ\text{C}$		2900	
Thermal resistance, junction to case	$R_{thJC}$	per IGBT			0.0460	K/W
Thermal resistance, case to heat sink	$R_{thCH}$	per IGBT, $\lambda_{grease} = 1 \text{ W}/(\text{m}^*\text{K})$			0.0270	K/W
Temperature under switching conditions	$T_{vjop}$		-40		175	$^\circ\text{C}$

Note:  $T_{vjop} > 150 \text{ }^\circ\text{C}$  is only allowed for operation at overload conditions. For detailed specifications please refer to AN 2018-14.

### 3 Diode, Inverter

**Table 5** Maximum rated values

Parameter	Symbol	Note or test condition	Values	Unit
Repetitive peak reverse voltage	$V_{RRM}$	$T_{vj} = 25 \text{ }^\circ\text{C}$	1700	V
Continuous DC forward current	$I_F$		900	A
Repetitive peak forward current	$I_{FRM}$	$t_p = 1 \text{ ms}$	1800	A

(table continues...)

**Table 5 (continued) Maximum rated values**

Parameter	Symbol	Note or test condition	Values	Unit	
$I^2t$ - value	$I^2t$	$t_p = 10 \text{ ms}, V_R = 0 \text{ V}$	$T_{vj} = 125 \text{ °C}$	40200	$\text{A}^2\text{s}$
			$T_{vj} = 175 \text{ °C}$	27000	

**Table 6 Characteristic values**

Parameter	Symbol	Note or test condition	Values			Unit	
			Min.	Typ.	Max.		
Forward voltage	$V_F$	$I_F = 900 \text{ A}, V_{GE} = 0 \text{ V}$	$T_{vj} = 25 \text{ °C}$		2.35	2.50	V
			$T_{vj} = 125 \text{ °C}$		2.25		
			$T_{vj} = 150 \text{ °C}$		2.20		
			$T_{vj} = 175 \text{ °C}$		2.10		
Peak reverse recovery current	$I_{RM}$	$V_R = 900 \text{ V}, I_F = 900 \text{ A}, V_{GE} = -15 \text{ V}, -di_F/dt = 12900 \text{ A}/\mu\text{s} (T_{vj} = 175 \text{ °C})$	$T_{vj} = 25 \text{ °C}$		992		A
			$T_{vj} = 125 \text{ °C}$		1130		
			$T_{vj} = 150 \text{ °C}$		1140		
			$T_{vj} = 175 \text{ °C}$		1170		
Recovered charge	$Q_r$	$V_R = 900 \text{ V}, I_F = 900 \text{ A}, V_{GE} = -15 \text{ V}, -di_F/dt = 12900 \text{ A}/\mu\text{s} (T_{vj} = 175 \text{ °C})$	$T_{vj} = 25 \text{ °C}$		119		$\mu\text{C}$
			$T_{vj} = 125 \text{ °C}$		210		
			$T_{vj} = 150 \text{ °C}$		240		
			$T_{vj} = 175 \text{ °C}$		272		
Reverse recovery energy	$E_{rec}$	$V_R = 900 \text{ V}, I_F = 900 \text{ A}, V_{GE} = -15 \text{ V}, -di_F/dt = 12900 \text{ A}/\mu\text{s} (T_{vj} = 175 \text{ °C})$	$T_{vj} = 25 \text{ °C}$		86		mJ
			$T_{vj} = 125 \text{ °C}$		141		
			$T_{vj} = 150 \text{ °C}$		159		
			$T_{vj} = 175 \text{ °C}$		176		
Thermal resistance, junction to case	$R_{thJC}$	per diode			0.0885	K/W	
Thermal resistance, case to heat sink	$R_{thCH}$	per diode, $\lambda_{grease} = 1 \text{ W}/(\text{m}^*\text{K})$		0.0370		K/W	
Temperature under switching conditions	$T_{vjop}$		-40		175	$^{\circ}\text{C}$	

Note:  $T_{vjop} > 150 \text{ °C}$  is only allowed for operation at overload conditions. For detailed specifications please refer to AN 2018-14.

## 4 NTC-Thermistor

**Table 7** Characteristic values

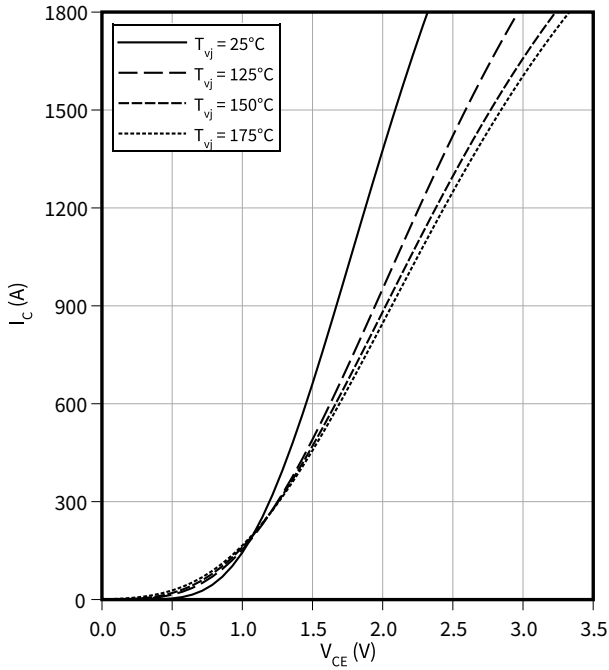
Parameter	Symbol	Note or test condition	Values			Unit
			Min.	Typ.	Max.	
Rated resistance	$R_{25}$	$T_{NTC} = 25\text{ °C}$		5		kΩ
Deviation of $R_{100}$	$\Delta R/R$	$T_{NTC} = 100\text{ °C}, R_{100} = 493\ \Omega$	-5		5	%
Power dissipation	$P_{25}$	$T_{NTC} = 25\text{ °C}$			20	mW
B-value	$B_{25/50}$	$R_2 = R_{25} \exp[B_{25/50}(1/T_2 - 1/(298,15\text{ K}))]$		3375		K
B-value	$B_{25/80}$	$R_2 = R_{25} \exp[B_{25/80}(1/T_2 - 1/(298,15\text{ K}))]$		3411		K
B-value	$B_{25/100}$	$R_2 = R_{25} \exp[B_{25/100}(1/T_2 - 1/(298,15\text{ K}))]$		3433		K

Note: Specification according to the valid application note.

## 5 Characteristics diagrams

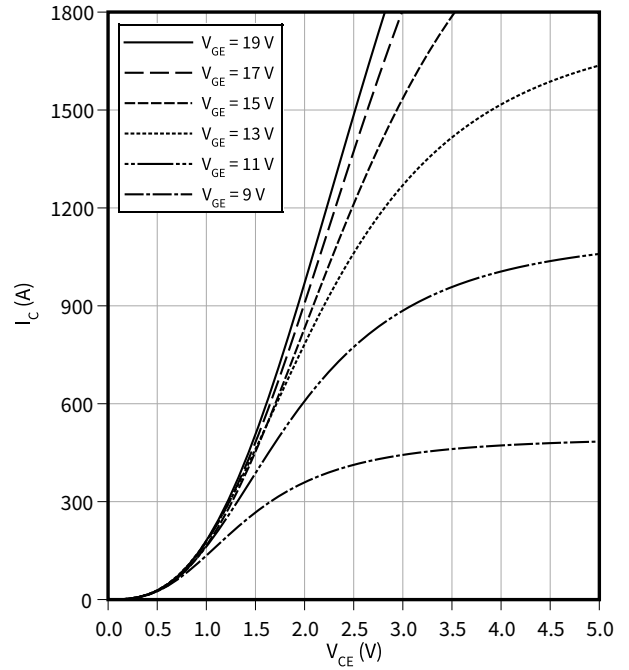
**Output characteristic (typical), IGBT, Inverter**

$I_C = f(V_{CE})$   
 $V_{GE} = 15 \text{ V}$



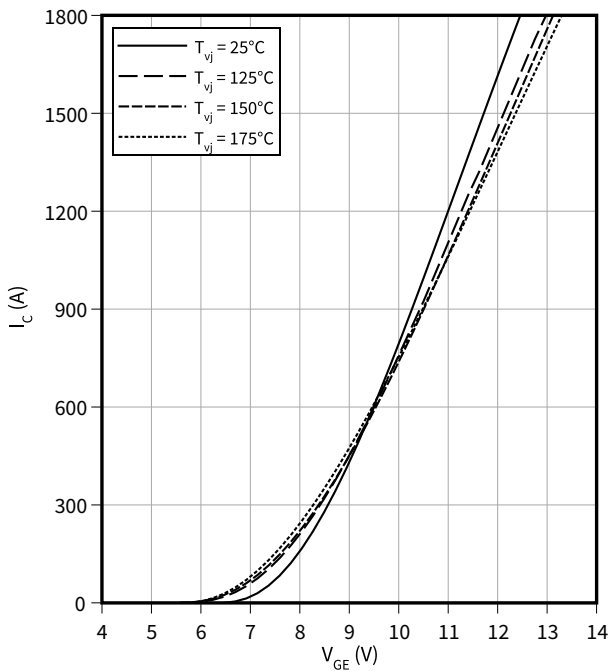
**Output characteristic field (typical), IGBT, Inverter**

$I_C = f(V_{CE})$   
 $T_{vj} = 175 \text{ °C}$



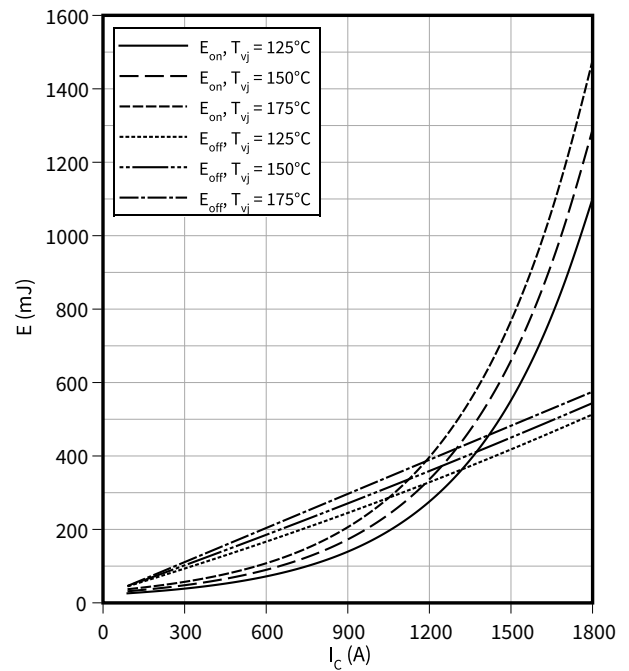
**Transfer characteristic (typical), IGBT, Inverter**

$I_C = f(V_{GE})$   
 $V_{CE} = 20 \text{ V}$



**Switching losses (typical), IGBT, Inverter**

$E = f(I_C)$   
 $R_{Goff} = 3 \text{ } \Omega$ ,  $R_{Gon} = 0.33 \text{ } \Omega$ ,  $V_{CE} = 900 \text{ V}$ ,  $V_{GE} = \pm 15 \text{ V}$



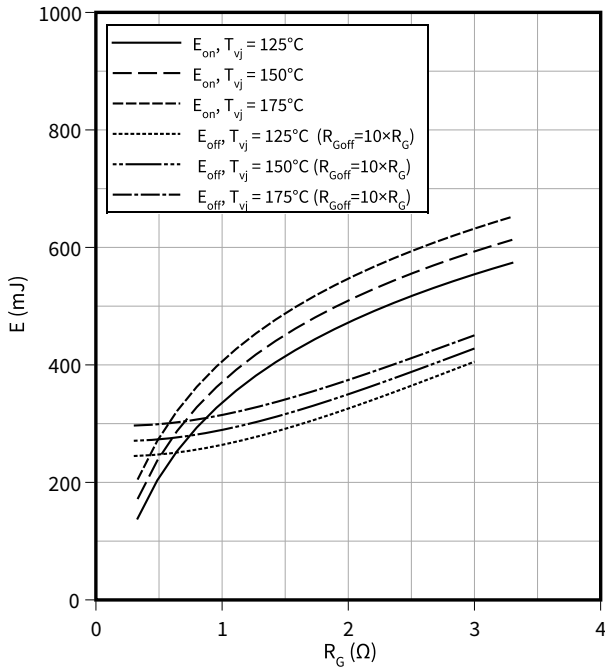


5 Characteristics diagrams

**Switching losses (typical), IGBT, Inverter**

$E = f(R_G)$

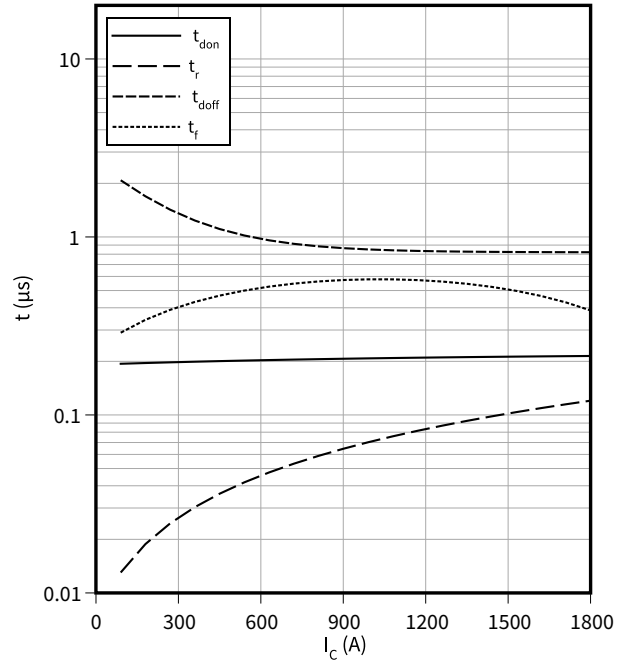
$I_C = 900 \text{ A}$ ,  $V_{CE} = 900 \text{ V}$ ,  $V_{GE} = \pm 15 \text{ V}$



**Switching times (typical), IGBT, Inverter**

$t = f(I_C)$

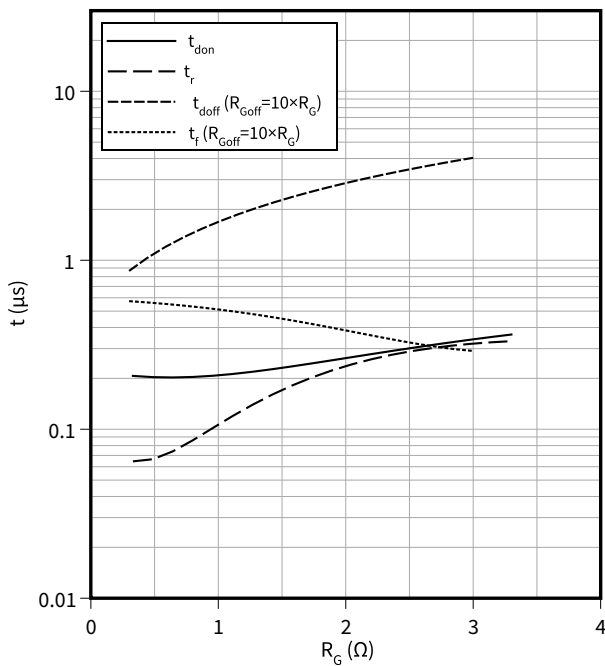
$R_{Goff} = 3 \Omega$ ,  $R_{Gon} = 0.33 \Omega$ ,  $V_{CE} = 900 \text{ V}$ ,  $V_{GE} = \pm 15 \text{ V}$ ,  $T_{vj} = 175 \text{ °C}$



**Switching times (typical), IGBT, Inverter**

$t = f(R_G)$

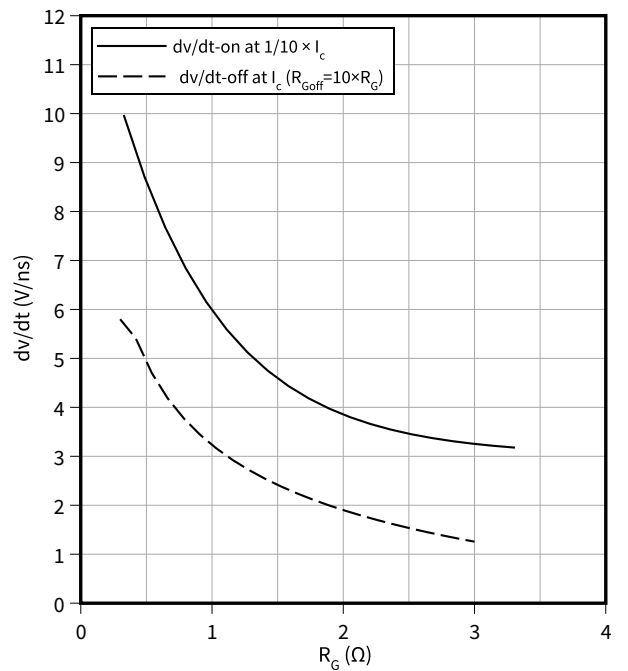
$I_C = 900 \text{ A}$ ,  $V_{CE} = 900 \text{ V}$ ,  $V_{GE} = \pm 15 \text{ V}$ ,  $T_{vj} = 175 \text{ °C}$



**Voltage slope (typical), IGBT, Inverter**

$dv/dt = f(R_G)$

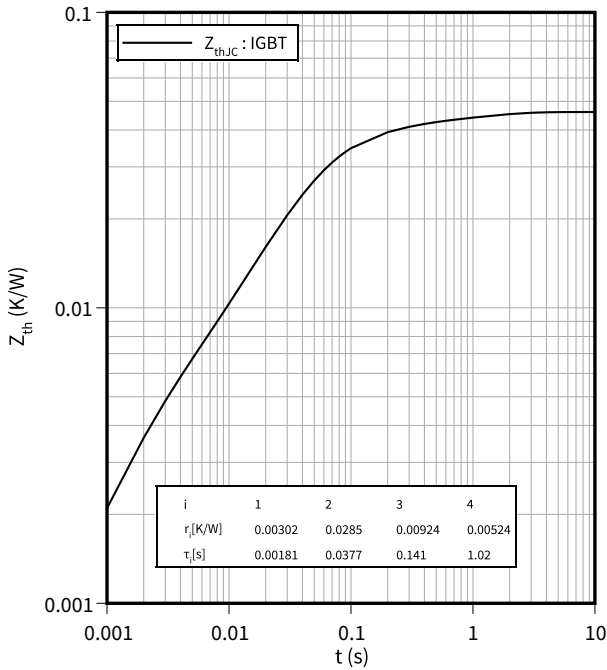
$I_C = 900 \text{ A}$ ,  $V_{CE} = 900 \text{ V}$ ,  $V_{GE} = \pm 15 \text{ V}$ ,  $T_{vj} = 25 \text{ °C}$



5 Characteristics diagrams

**Transient thermal impedance, IGBT, Inverter**

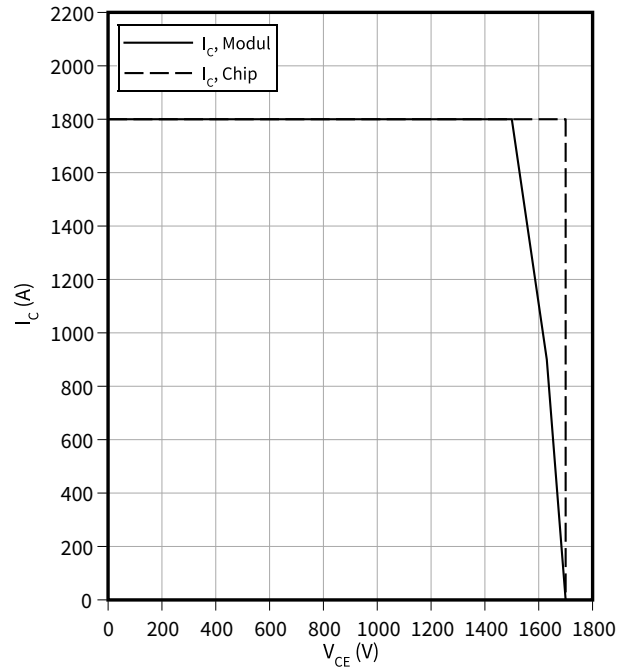
$Z_{th} = f(t)$



**Reverse bias safe operating area (RBSOA), IGBT, Inverter**

$I_C = f(V_{CE})$

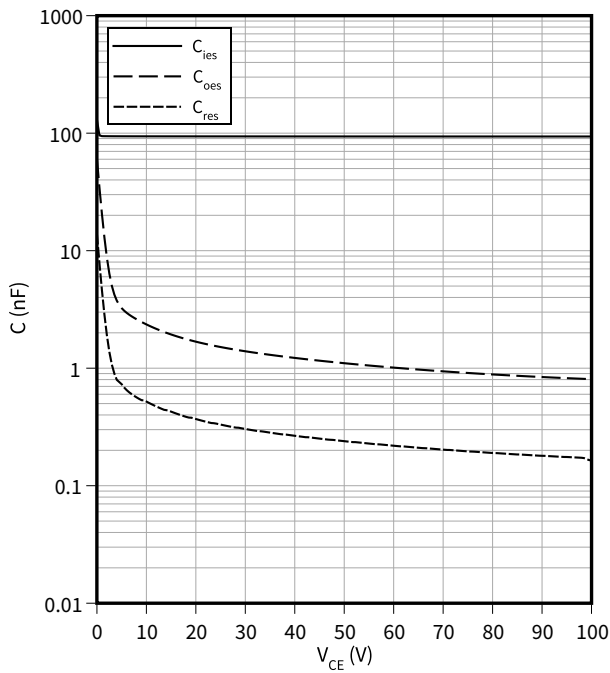
$R_{Goff} = 3 \Omega, V_{GE} = \pm 15 V, T_{vj} = 175 \text{ }^\circ\text{C}$



**Capacity characteristic (typical), IGBT, Inverter**

$C = f(V_{CE})$

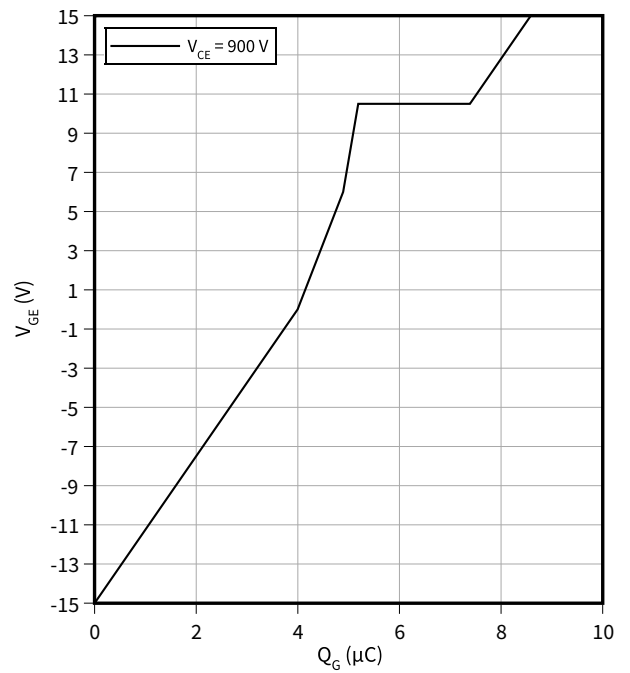
$f = 100 \text{ kHz}, V_{GE} = 0 V, T_{vj} = 25 \text{ }^\circ\text{C}$



**Gate charge characteristic (typical), IGBT, Inverter**

$V_{GE} = f(Q_G)$

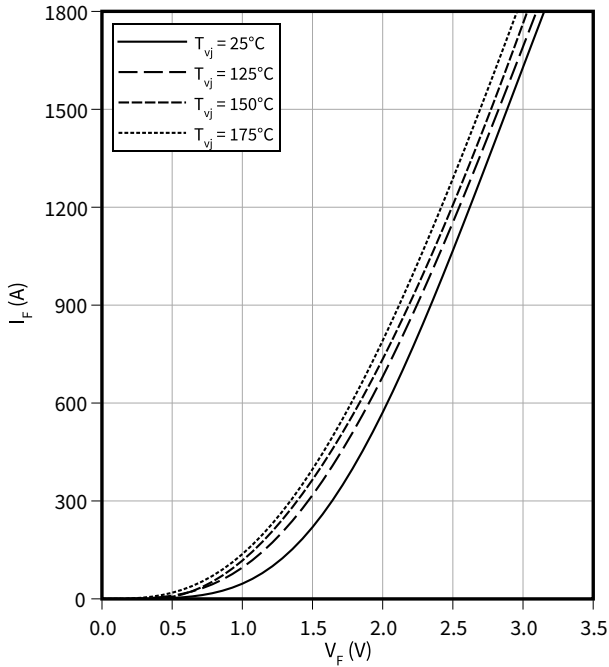
$I_C = 900 \text{ A}, T_{vj} = 25 \text{ }^\circ\text{C}$



5 Characteristics diagrams

**Forward characteristic (typical), Diode, Inverter**

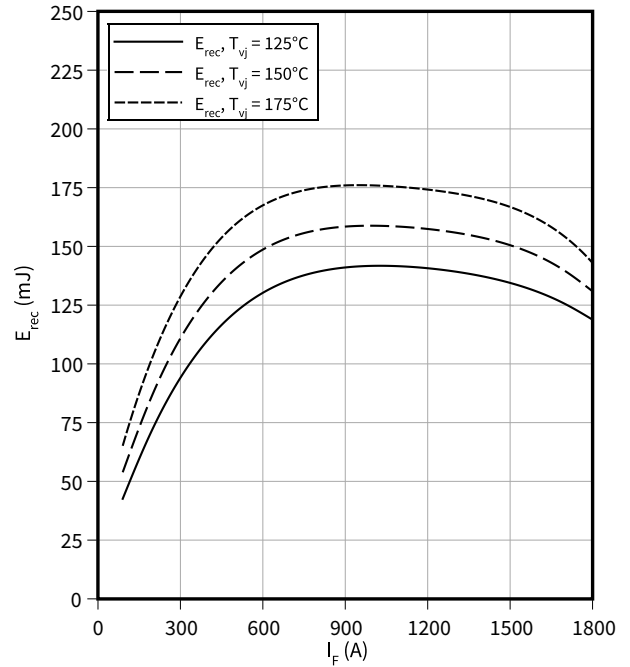
$I_F = f(V_F)$



**Switching losses (typical), Diode, Inverter**

$E_{rec} = f(I_F)$

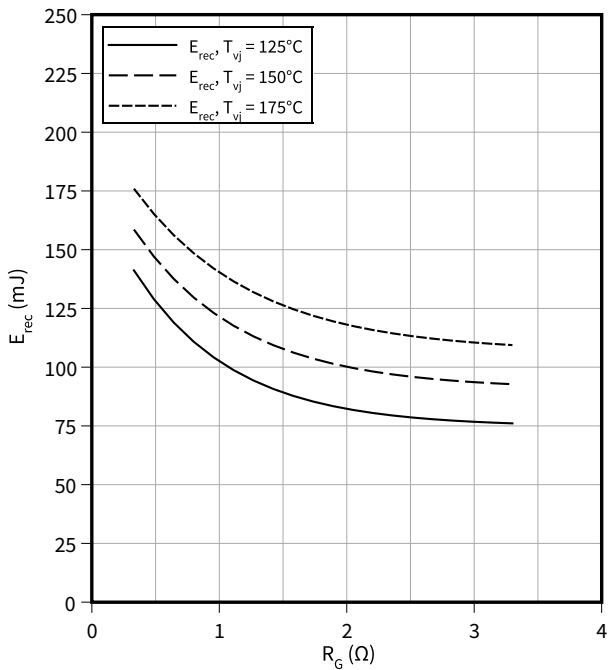
$R_{Gon} = 0.33 \Omega, V_{CE} = 900 V$



**Switching losses (typical), Diode, Inverter**

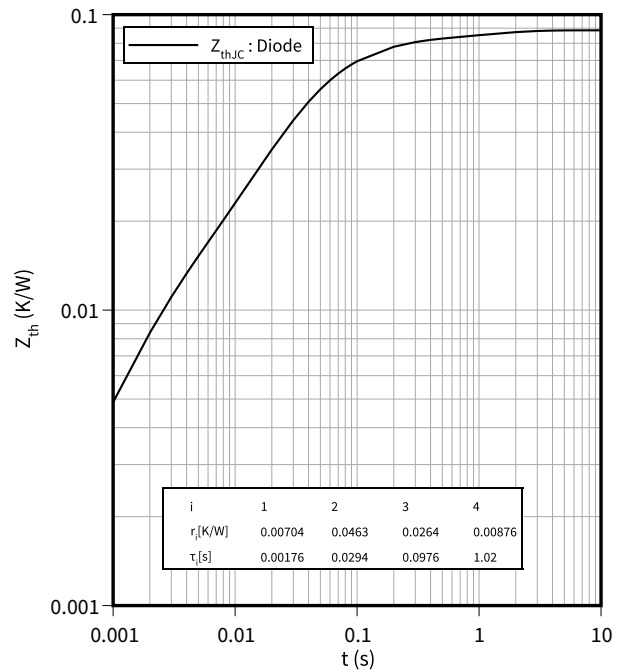
$E_{rec} = f(R_G)$

$V_{CE} = 900 V, I_F = 900 A$



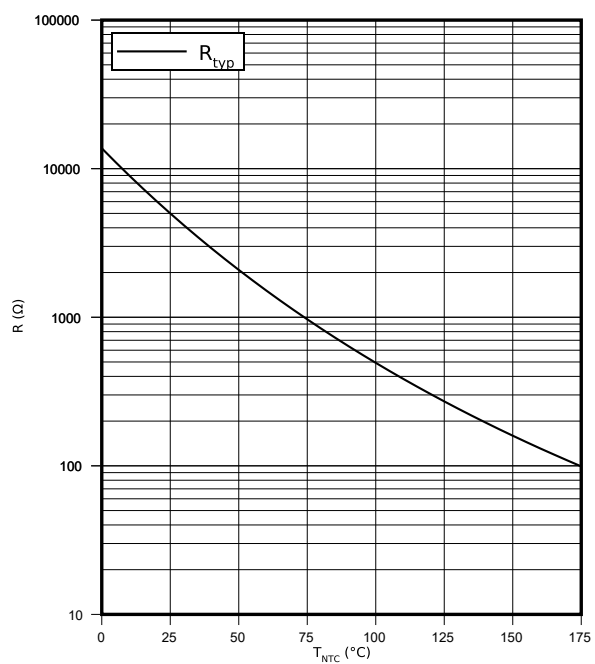
**Transient thermal impedance, Diode, Inverter**

$Z_{th} = f(t)$



Temperature characteristic (typical), NTC-Thermistor

$$R = f(T_{NTC})$$



## 6 Circuit diagram

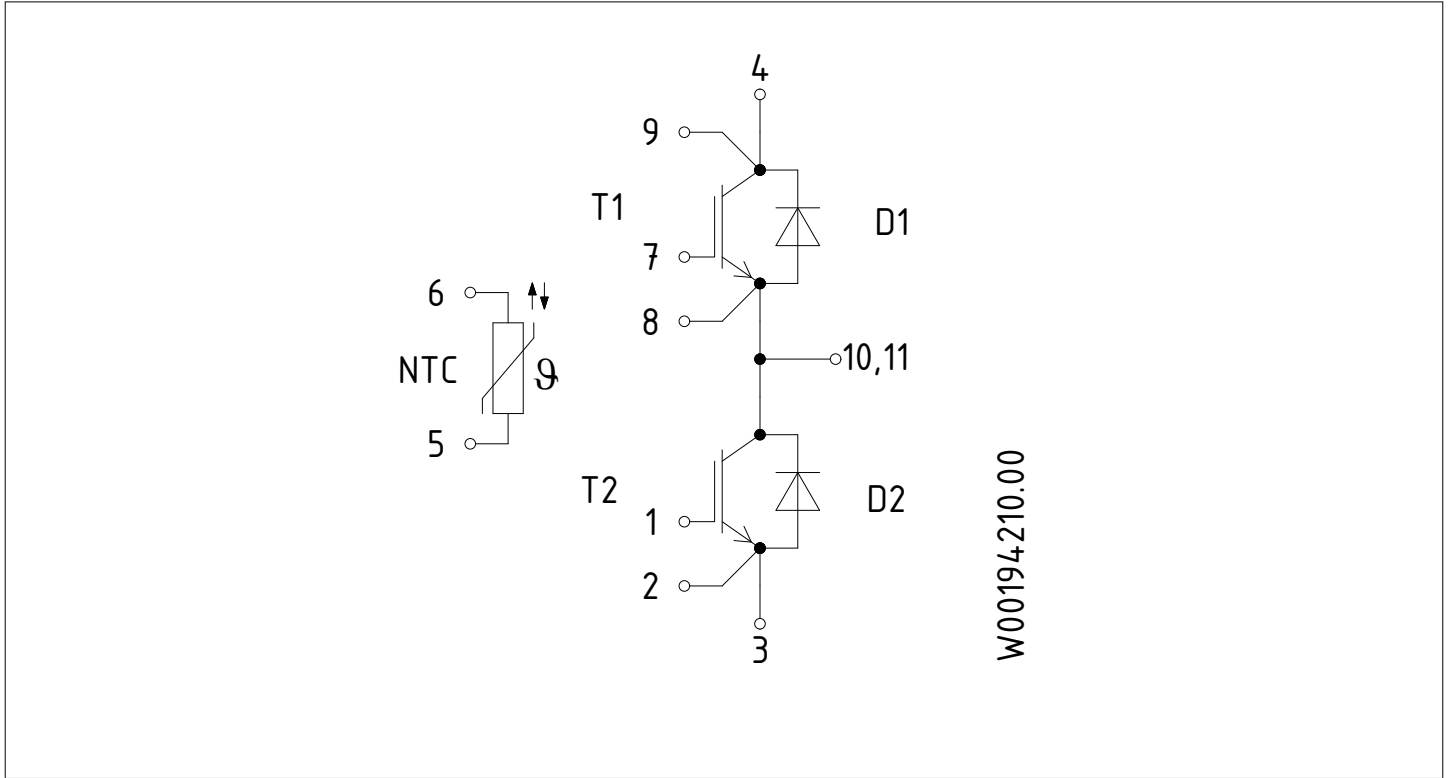


Figure 1

## 7 Package outlines

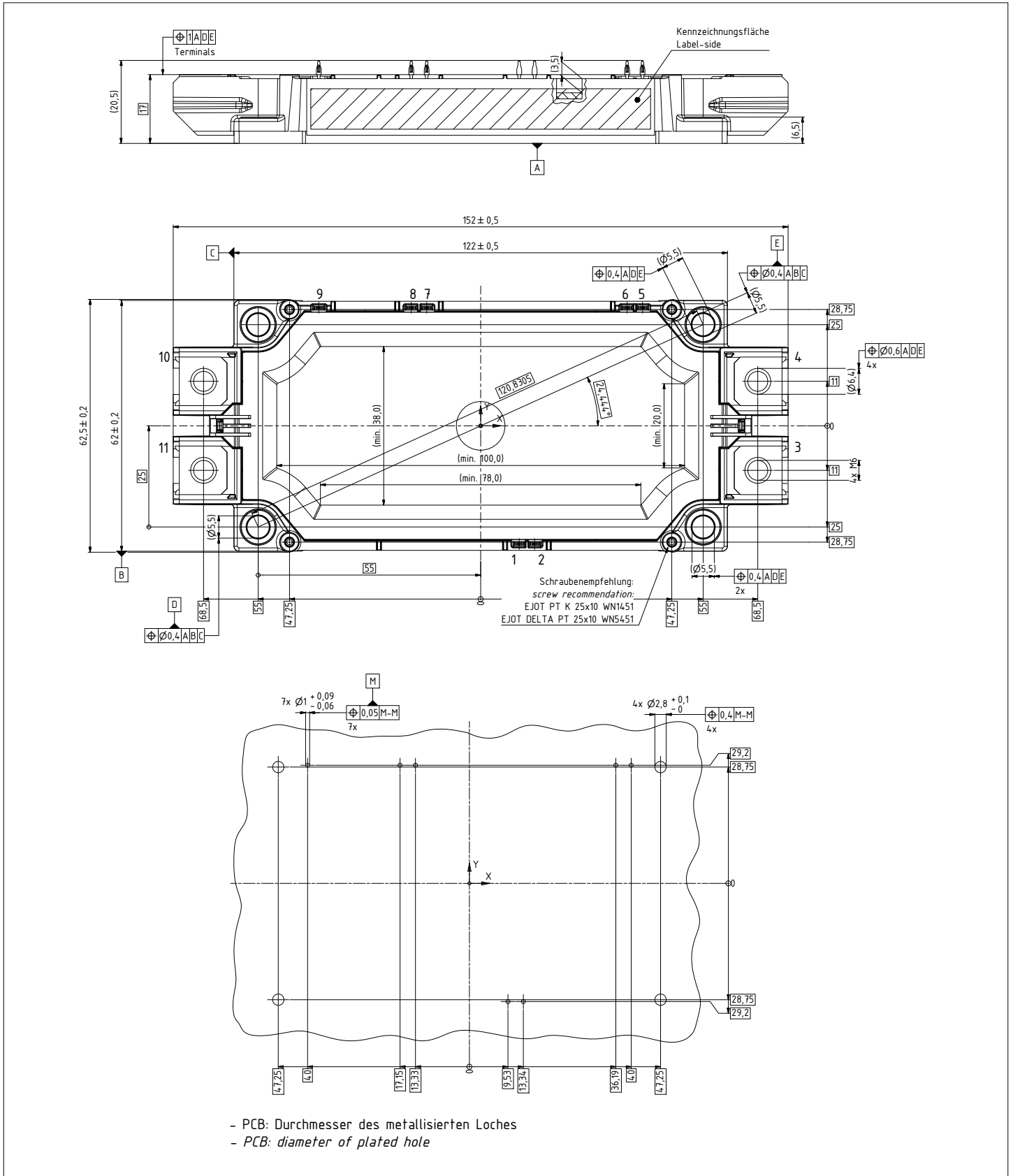

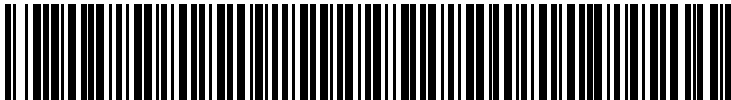


Figure 2

## 8 Module label code

Module label code			
Code format	Data Matrix	Barcode Code128	
Encoding	ASCII text	Code Set A	
Symbol size	16x16	23 digits	
Standard	IEC24720 and IEC16022	IEC8859-1	
Code content	Content	Digit	Example
	Module serial number	1 - 5	71549
	Module material number	6 - 11	142846
	Production order number	12 - 19	55054991
	Date code (production year)	20 - 21	15
	Date code (production week)	22 - 23	30
Example	 		
	71549142846550549911530		71549142846550549911530

**Figure 3**

## Revision history

Document revision	Date of release	Description of changes
0.10	2020-11-12	Target datasheet
0.20	2021-01-14	Target datasheet
1.00	2022-02-01	Final datasheet



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