



**DW OR PW PACKAGE**

# **2.7 V TO 5.5 V LOW POWER 12-BIT DIGITAL-TO-ANALOG CONVERTERS WITH INTERNAL REFERENCE AND POWER DOWN**

# **FEATURES**



# **APPLICATIONS**

- **Digital Servo Control Loops**
- **Digital Offset and Gain Adjustment**
- **Industrial Process Control**
- **Machine and Motion Control Devices**
- **Mass Storage Devices**

# **DESCRIPTION**

The TLV5633 is a 12-bit voltage output digital- to-analog converter (DAC) with an 8-bit microcontroller compatible parallel interface. The 8 LSBs, the 4 MSBs, and 5 control bits are written using three different addresses. Developed for a wide range of supply voltages, the TLV5633 can be operated from 2.7 V to 5.5 V.

The resistor string output voltage is buffered by a x2 gain rail-to-rail output buffer. The buffer features a Class A (slow mode: AB) output stage to improve stability and reduce settling time. The programmable settling time of the DAC allows the designer to optimize speed versus power dissipation. With its on-chip programmable precision voltage reference, the TLV5633 simplifies overall system design. Because of its ability to source up to 1 mA, the internal reference can also be used as a system reference. The settling time and the reference voltage can be chosen by a control register.

Implemented with a CMOS process, the device is designed for single supply operation from 2.7 V to 5.5 V. It is available in 20-pin SOIC and TSSOP packages in standard commercial and industrial temperature ranges.



### **AVAILABLE OPTIONS**

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI Web site at [www.ti.com](http://www.ti.com).



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**ALAN** 

These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

### **FUNCTIONAL BLOCK DIAGRAM**



#### **Terminal Functions**



## **ABSOLUTE MAXIMUM RATINGS**

over operating free-air temperature range (unless otherwise noted)<sup>(1)</sup>



(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### **RECOMMENDED OPERATING CONDITIONS**



(1) Due to the x2 output buffer, a reference input voltage  $\geq$  AV<sub>DD/2</sub> causes clipping of the transfer function. The output buffer of the internal reference is used.

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![](_page_3_Picture_2.jpeg)

### **ELECTRICAL CHARACTERISTICS**

over recommended operating free-air temperature range,  $V_{ref}$  = 2.048 V,  $V_{ref}$  = 1.024 V (unless otherwise noted)

#### **POWER SUPPLY**

![](_page_3_Picture_411.jpeg)

(1) Power supply rejection ratio at zero scale is measured by varying  $AV_{DD}$  and is given by: PSRR = 20 log  $[(E_{ZS}(AV_{DD}max) - E_{ZS}(AV_{DD}max)]$  $E_{ZS}(AV<sub>DD</sub>min))/AV<sub>DD</sub>max]$ 

(2) Power supply rejection ratio at full scale is measured by varying AV<sub>DD</sub> and is given by: PSRR = 20 log  $[(E_G(AV_{DD}max) - E_G(V_{DD}max)]$  $E_G(AV_{DD}min)/AV_{DD}max$ ]

(3) The relative accuracy or integral nonlinearity (INL) sometimes referred to as linearity error, is the maximum deviation of the output from the line between zero and full scale excluding the effects of zero code and full-scale errors (see text).

(4) The differential nonlinearity (DNL) sometimes referred to as differential error, is the difference between the measured and ideal 1 LSB amplitude change of any two adjacent codes. Monotonic means the output voltage changes in the same direction (or remains constant) as a change in the digital input code.

(5) Zero-scale error is the deviation from zero voltage output when the digital input code is zero (see text).

(6) Zero-scale-error temperature coefficient is given by:  $E_{2S}$  TC =  $[E_{2S}$  ( $T_{max}$ ) -  $E_{2S}$  ( $T_{min}$ )/2V<sub>ref</sub>× 10<sup>6</sup>/( $T_{max}$  -  $T_{min}$ ).

(7) Gain error is the deviation from the ideal output (2V<sub>ref</sub> - 1 LSB) with an output load of 10 kΩ excluding the effects of the zero-error.

(8) Gain temperature coefficient is given by:  $E_G$  TC =  $[E_G(T_{max}) - E_G (T_{min})]/2V_{ref} \times 10^6/(T_{max} - T_{min}).$ 

## **ELECTRICAL CHARACTERISTICS (continued)**

over recommended operating free-air temperature range,  $V_{ref}$  = 2.048 V,  $V_{ref}$  = 1.024 V (unless otherwise noted)

![](_page_4_Picture_373.jpeg)

#### **REFERENCE PIN CONFIGURED AS INPUT (REF)**

![](_page_4_Picture_374.jpeg)

(1) Reference feedthrough is measured at the DAC output with an input code =  $0x000$ .

# **OPERATING CHARACTERISTICS**

over recommended operating free-air temperature range,  $V_{ref} = 2.048 V$ , and  $V_{ref} = 1.024 V$ , (unless otherwise noted)

![](_page_4_Picture_375.jpeg)

(1) Settling time is the time for the output signal to remain within ±0.5 LSB of the final measured value for a digital input code change of 0x020 to 0xFDF or 0xFDF to 0x020 respectively.

(2) Settling time is the time for the output signal to remain within ±0.5 LSB of the final measured value for a digital input code change of one count.

(3) Slew rate determines the time it takes for a change of the DAC output from 10% to 90% full-scale voltage.

<span id="page-5-0"></span>**SLAS190C–MARCH 1999–REVISED SEPTEMBER 2006**

## **DIGITAL INPUT TIMING REQUIREMENTS**

![](_page_5_Picture_172.jpeg)

# **PARAMETER MEASUREMENT INFORMATION**

![](_page_5_Figure_6.jpeg)

**Figure 2. Example of a Complete Write Cycle (MSW, LSW) Using LDAC for Update**

## **PARAMETER MEASUREMENT INFORMATION (continued)**

<span id="page-6-0"></span>![](_page_6_Figure_3.jpeg)

**Figure 3. Example of a Complete Write Cycle (MSW, LSW, Control)**

![](_page_7_Picture_1.jpeg)

![](_page_7_Figure_2.jpeg)

**3.5 4 4.5**

**4.077**

**4.0775**

**4.076 4.0755**

**4.0765**

**VO**

**Figure 6. Figure 7.**

**0 0.5 1 1.5 2 2.5 3**

**Slow Mode, Source**

**Load Current - mA**

**3.5 4 4.5**

**2.037**

**2.0365 VO**

 **- Output Voltage - V**

**2.036 2.0355**

**0 0.5 1 1.5 2 2.5 3**

**Slow Mode, Source**

**Load Current - mA**

## **TYPICAL CHARACTERISTICS (continued)**

![](_page_8_Figure_3.jpeg)

![](_page_9_Picture_1.jpeg)

# **TYPICAL CHARACTERISTICS (continued)**

![](_page_9_Figure_3.jpeg)

## **APPLICATION INFORMATION**

### **GENERAL FUNCTION**

The TLV5633 is a 12-bit, single supply DAC, based on a resistor string architecture. It consists of a parallel interface, a speed and power down control logic, a programmable internal reference, a resistor string, and a rail-to-rail output buffer. The output voltage (full scale determined by reference) is given by:

$$
2\text{ REF } \frac{\text{CODE}}{0\times1000} \text{ [V]}
$$

Where REF is the reference voltage and CODE is the digital input value in the range 0x000 to 0xFFF. A power on reset initially puts the internal latches to a defined state (all bits zero).

## **PARALLEL INTERFACE**

The device latches data on the positive edge of  $W\overline{E}$ . It must be enabled with  $\overline{CS}$  low. Whether the data is written to one of the DAC holding latches (MSW, LSW) or the control register depends on the address bits A1 and A0. LDAC low updates the DAC with the value in the holding latch. LDAC is an asynchronous input and can be held low, if a separate update is not necessary. However, to control the DAC using the load feature, there should be approximately a 5 ns delay after the positive  $\overline{WE}$  edge before driving  $\overline{LDAC}$  low. Two more asynchronous inputs, SPD and PWR control the settling times and the power-down mode:

![](_page_10_Picture_195.jpeg)

It is also possible to program the different modes (fast, slow, power down) and the DAC update latch using the control register. The following tables list the possible combinations of control signals and control bits.

![](_page_10_Picture_196.jpeg)

## **[TLV5633C](http://focus.ti.com/docs/prod/folders/print/tlv5633c.html) [TLV5633I](http://focus.ti.com/docs/prod/folders/print/tlv5633i.html) SLAS190C–MARCH 1999–REVISED SEPTEMBER 2006**

![](_page_11_Picture_1.jpeg)

## **DATA FORMAT**

The TLV5633 writes data either to one of the DAC holding latches or to the control register depending on the address bits A1 and A0.

![](_page_11_Picture_227.jpeg)

#### **ADDRESS BITS**

The following table lists the meaning of the bits within the control register.

![](_page_11_Picture_228.jpeg)

(1) Default values:  $X = Don't Care$ 

![](_page_11_Picture_229.jpeg)

REF1 and REF0 determine the reference source and the reference voltage.

![](_page_11_Picture_230.jpeg)

#### **REFERENCE BITS**

If an external reference voltage is applied to the REF pin, external reference must be selected.

## **LAYOUT CONSIDERATIONS**

To achieve the best performance, it is recommended to have separate power planes for GND,  $AV_{DD}$ , and DV<sub>DD</sub>. [Figure 13](#page-12-0) shows how to lay out the power planes for the TLV5633. As a general rule, digital and analog signals should be separated as wide as possible. To avoid crosstalk, analog and digital traces must not be routed in parallel. The two positive power planes  $(AV_{DD}$  and  $DV_{DD}$ ) should be connected together at one point with a ferrite bead.

A 100-nF ceramic low series inductance capacitor between DV<sub>DD</sub> and GND and a 1-µF tantalum capacitor between  $AV_{DD}$  and GND placed as close as possible to the supply pins are recommended for optimal performance.

<span id="page-12-0"></span>![](_page_12_Figure_2.jpeg)

**Figure 13. TLV5633 Board Layout**

## **LINEARITY, OFFSET, AND AGAIN ERROR USING SINGLE END SUPPLIES**

When an amplifier is operated from a single supply, the voltage offset can still be either positive or negative. With a positive offset, the output voltage changes on the first code change. With a negative offset the output voltage may not change with the first code, depending on the magnitude of the offset voltage.

The output amplifier attempts to drive the output to a negative voltage. However, because the most negative supply rail is ground, the output cannot drive below ground and clamps the output at 0 V.

The output voltage remains at zero until the input code value produces a sufficient positive output voltage to overcome the negative offset voltage, resulting in the transfer function shown in Figure 14.

![](_page_12_Figure_8.jpeg)

**Figure 14. Effect of Negative Offset (Single Supply)**

The offset error, not the linearity error, produces this breakpoint. The transfer function would have followed the dotted line if the output buffer could drive below the ground rail.

For a DAC, linearity is measured between zero input code (all inputs 0) and full scale code (all inputs 1) after offset and full scale are adjusted out or accounted for in some way. However, single supply operation does not allow for adjustment when the offset is negative due to the breakpoint in the transfer function. So the linearity is measured between full scale code and the lowest code that produces a positive output voltage.

**TLV5633 INTERFACED to an Intel MCS® 51 Controller**

The circuit in Figure 15 shows how to interface the TLV5633 to an Intel MCS<sup>®</sup>51 microcontroller. The address bus and the data bus of the controller are multiplexed on port 0 (non page mode) to save port pins. To separate the address bits and the data bits, the controller provides a dedicated signal, address latch enable (ALE), which is connected to a latch at port 0.

An address decoder is required to generate the chip select signal for the TLV5633. In this example, a simple 3-to-8 decoder (74AC138) is used for the interface as shown in Figure 15. The DAC is memory mapped at addresses 0x8000/1/2/3 within the data memory address space and mirrored every 32 address locations (0x8020/1/2/3, 0x8040/1/2/3, etc.). In a typical microcontroller system, programmable logic should be used to generate the chip select signals for the entire system.

The data pins and the  $\overline{WE}$  pin of the TLV5633 can be connected directly to the multiplexed address and data bus and the WR signal of the controller.

The application uses the TLV5633 device's internal reference at 2.048 V. The LDAC pin is connected to P3.5 and is used to update the DAC after both data bytes have been written.

![](_page_13_Figure_7.jpeg)

**Figure 15. TLV5633 Interfaced to an Intel MCS®51 Controller**

### **SOFTWARE**

In the following example, the code generates a waveform at 20 KSPS with 32 samples stored in a table within the program memory space of the microcontroller.

The waveform data is located in the program memory space at segment SINTBL beginning with the MSW of the first 16-bit word (the 4 MSBs are ignored), followed by the LSW. Two bytes are required for each DAC word (the table is not shown in the code example).

The program consists of two parts:

- A main routine, which is executed after reset and which initializes the timer and the interrupt system of the microcontroller.
- An interrupt service routine, which reads a new value from the waveform table and writes it to the DAC.

;--

```
; File: WAVE.A51
; Function: wave generation with TLV5633
; Processors: 80C51 family (running at 12 MHz)
; Software: ASM51 assembler, Keil BL51 code-banking linker
;(C) 1999 Texas Instruments
;--------------------------------------------------------------------------------------
;--------------------------------------------------------------------------------------
; Program function declaration
;--------------------------------------------------------------------------------------
NAME WAVE<br>MAIN SP
MAIN SEGMENT CODE
ISR SEGMENT CODE
WAVTBL SEGMENT CODE
VAR1 SEGMENT
STACK SEGMENT IDATA
;--------------------------------------------------------------------------------------
; Code start at address 0, jump to start
              ;--------------------------------------------------------------------------------------
CSEG AT 0
    LJMP start ; Execution starts at address 0 on power-up.
   ;--------------------------------------------------------------------------------------
; Code in the timer0 interrupt vector
;--------------------------------------------------------------------------------------
CSEG AT 0BH
      LJMP timer0isr ; Jump vector for timer 0 interrupt is 000Bh
;--------------------------------------------------------------------------------------
; Define program variables
;--------------------------------------------------------------------------------------
RSEG VAR1
rolling_ptr: DS 1
;--------------------------------------------------------------------------------------
; Interrupt service routine for timer 0 interrupts
                                                          ;--------------------------------------------------------------------------------------
       RSEG ISR
TIMER0ISR:
    PUSH PSW
    PUSH ACC
    ; The signal to be output on the dac is stored in a table
    ; as 32 samples of msb, lsb pairs (64 bytes).
    ; The pointer, rolling_ptr, rolls round the table of samples
    ; incrementing by 2 bytes (1 sample) on each interrupt
    ; (at the end of this routine).
    MOV DPTR, #wavetable ; set DPTR to the start of the table
     MOV R0, #001H ; R0 selects DAC MSW
     MOV A,rolling_ptr ; ACC loaded with the pointer into the wave table
     MOVC A,@A+DPTR \qquad \qquad ; get msb from the table
    MOVC A, @A+DPTR i get muz<br>
MOVX @R0, A i write DAC MSW<br>
MOV R0, #000H i R0 selects DA
     MOV R0, #000H ; R0 selects DAC LSW
     MOV A,rolling_ptr ; move rolling pointer back in to ACC
    INC A ; increment ACC holding the rolling pointer<br>MOVC A,@A+DPTR ; which is the lsb of this sample, now in A
     MOVC A, @A+DPTR ; which is the lsb of this sample, now in ACC
     MOVX @R0, A               ; write DAC LSW
    MOV A,rolling_ptr ; load ACC with rolling pointer again<br>INC A ; increment the ACC twice, to get next
                            ; increment the ACC twice, to get next sample
    INC A<br>ANL A,#003FH
                            \mu wrap back round to 0 if >64
    MOV rolling_ptr,A ; move value held in ACC back to the rolling pointer
```
# **[TLV5633C](http://focus.ti.com/docs/prod/folders/print/tlv5633c.html) [TLV5633I](http://focus.ti.com/docs/prod/folders/print/tlv5633i.html)**

![](_page_15_Picture_1.jpeg)

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```
CLR T1 ; set LDACB = 0 (update DAC)
    SETB T1 ; set LDACB = 1
    POP ACC
    POP PSW
RETI<br>;-----------
              ;--------------------------------------------------------------------------------------
; Set up stack
;--------------------------------------------------------------------------------------
      RSEG STACK
      DS 10h ; 16 Byte Stack!
;--------------------------------------------------------------------------------------
; Main Program
;--------------------------------------------------------------------------------------
      RSEG MAIN
start:
             SP,#STACK-1 ; first set Stack Pointer
    \begin{matrix} {\tt CLR} & {\tt A} \\ {\tt MOV} \end{matrix}MOV rolling_ptr, A ; set rolling pointer to 0<br>MOV TMOD, #002H ; set timer 0 to mode 2 - a
              TMOD, #002H ; set timer 0 to mode 2 - auto-reload
    MOV THO, #OCEH : set timer 2 re-load value for 20 kHz interrupts<br>MOV P2, #080H : set Al5 of address bus high to 'memory map'
                       ; set A15 of address bus high to 'memory map'
                         ; device up beyond used address space
    SETB T1 ; set LDACB = 1 (on P3.5)
                         ; TLV5633 setup
         MOV R0, #003H ; R0 selects control register
         MOV A, #011H : LOAD ACC with control register value:
                         ; REF1=1, REF0=0 -> 2.048V internal reference
                         ; RLDAC=0 -> use LDACB pin to control DAC
                         ; PD=0 -> DAC enabled
                         ; SPD=1 -> FAST mode
                         ; write control word:
    MOVX @R0, A ; write DAC control word<br>SETB ET0 ; enable timer 0 interrup
                       ; enable timer 0 interrupts
       SETB EA ; enable all interrupts
                            ; start timer 0
always:
        SJMP always
        RET
;--------------------------------------------------------------------------------------
; Table of 32 wave samples used as DAC data
;--------------------------------------------------------------------------------------
        RSEG WAVTBL
wavetable:
;...insert 32 samples here...
.END
```
## **DEFINITIONS OF SPECIFICATIONS AND TERMINOLOGY**

#### **Integral Nonlinearity (INL)**

The relative accuracy or integral nonlinearity (INL), sometimes referred to as linearity error, is the maximum deviation of the output from the line between zero and full scale excluding the effects of zero code and full-scale errors.

#### **Differential Nonlinearity (DNL)**

The differential nonlinearity (DNL), sometimes referred to as differential error, is the difference between the measured and ideal 1-LSB amplitude change of any two adjacent codes. Monotonic means the output voltage changes in the same direction (or remains constant) as a change in the digital input code.

#### **Zero-Scale Error (E<sub>ZS</sub>)**

Zero-scale error is defined as the deviation of the output from 0 V at a digital input value of 0.

#### Gain Error (E<sub>c</sub>)

Gain error is the error in slope of the DAC transfer function.

#### **Signal-To-Noise Ratio + Distortion (SINAD)**

Signal-to-noise ratio + distortion is the ratio of the rms value of the output signal to the rms sum of all other spectral components below the Nyquist frequency, including harmonics but excluding dc. The value for SINAD is expressed in decibels.

#### **Spurious Free Dynamic Range (SFDR)**

Spurious free dynamic range is the difference between the rms value of the output signal and the rms value of the spurious signal within a specified bandwidth. The value for SFDR is expressed in decibels.

#### **Total Harmonic Distortion (THD)**

Total harmonic distortion is the ratio of the rms sum of the first six harmonic components to the rms value of the fundamental signal and is expressed in decibels.

# **Revision history**

![](_page_17_Picture_52.jpeg)

![](_page_18_Picture_0.jpeg)

# **PACKAGING INFORMATION**

![](_page_18_Picture_264.jpeg)

**(1)** The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures. "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the  $\leq 1000$ ppm threshold requirement.

**(3)** MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

**(4)** There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

**(5)** Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

**(6)** Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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![](_page_19_Picture_0.jpeg)

# **PACKAGE OPTION ADDENDUM**

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

![](_page_20_Picture_0.jpeg)

www.ti.com 5-Jan-2022

# **TUBE**

![](_page_20_Figure_5.jpeg)

#### \*All dimensions are nominal

![](_page_20_Picture_127.jpeg)

![](_page_21_Picture_1.jpeg)

# **PACKAGE OUTLINE**

# **PW0020A TSSOP - 1.2 mm max height**

SMALL OUTLINE PACKAGE

![](_page_21_Figure_5.jpeg)

NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.

![](_page_21_Picture_12.jpeg)

# **EXAMPLE BOARD LAYOUT**

# **PW0020A TSSOP - 1.2 mm max height**

SMALL OUTLINE PACKAGE

![](_page_22_Figure_4.jpeg)

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

![](_page_22_Picture_8.jpeg)

# **EXAMPLE STENCIL DESIGN**

# **PW0020A TSSOP - 1.2 mm max height**

SMALL OUTLINE PACKAGE

![](_page_23_Figure_4.jpeg)

NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.

![](_page_23_Picture_8.jpeg)

# **LAND PATTERN DATA**

![](_page_24_Figure_1.jpeg)

NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- Publication IPC-7351 is recommended for alternate design.  $C.$
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

![](_page_24_Picture_7.jpeg)

![](_page_25_Picture_1.jpeg)

# **PACKAGE OUTLINE**

# **DW0020A SOIC - 2.65 mm max height**

SOIC

![](_page_25_Figure_5.jpeg)

NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.43 mm per side.
- 5. Reference JEDEC registration MS-013.

![](_page_25_Picture_12.jpeg)

# **EXAMPLE BOARD LAYOUT**

# **DW0020A SOIC - 2.65 mm max height**

SOIC

![](_page_26_Figure_4.jpeg)

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

![](_page_26_Picture_8.jpeg)

# **EXAMPLE STENCIL DESIGN**

# **DW0020A SOIC - 2.65 mm max height**

SOIC

![](_page_27_Figure_4.jpeg)

NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.

![](_page_27_Picture_8.jpeg)

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