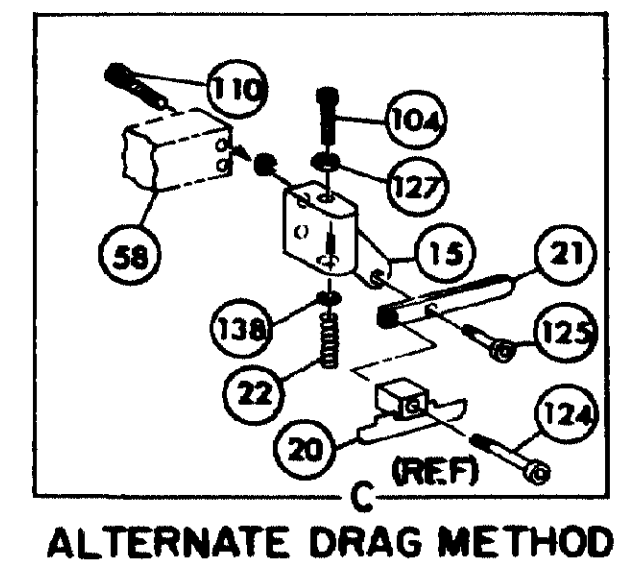


**NOTES**

- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - 4. ITEMS WITH QTY. OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
  - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.



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REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF	145	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	59
REF	144	454220-1	CAP, RAM HOUSING	58
REF	143	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	57
REF	142	REF		56
REF	141	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	55
REF	140	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	54
REF	139	REF 240624-1	PIN, FEED FINGER	53
REF	138	REF 691499-1	SPRING, FEED FINGER	52
REF	137	REF 240635-1	FINGER, FEED LEVER, TERMINAL	51
REF	136	REF 240634-1	LEVER, TERMINAL	50
REF	135	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	49
REF	134	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	48
REF	133	REF 7-21002-9	BOLT, CRIMPER	47
REF	132	REF 690602-5	CAM, PRE-FEED 1 1/8 STROKE	46
REF	131	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	45
REF	130	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	44
REF	129	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	43
REF	128	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	42
REF	127	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	41
REF	126	21018-4	NUT, HEX MACH (4-40) DRAG	40
REF	125	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	39
REF	124	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	38
REF	123	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	37
REF	122	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	36
REF	121	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	35
REF	120	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	34
REF	119	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	33
REF	118	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	32
REF	117	REF 3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	31
REF	116	REF 2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	30
REF	115	REF 2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	29
REF	114	REF 22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	28
REF	113	REF 3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	27
REF	112	REF 2-22733-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	26
REF	111	REF 455676-1	PLATE, BASE	25
REF	110	REF 22354-8	DRAG, STUD	24
REF	109	REF 455678-1	PLATE, STRIP GUIDE	23
REF	108	REF 23030-1	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	22
REF	107	REF 2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	21
REF	106	REF 2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	20
REF	105	REF 2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	19
REF	104	REF 3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	18
REF	103	REF 3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	17
REF	102	REF 3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ PLATE	16
REF	101	REF 3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	15
REF	79	REF 3-21000-8	SCR, SKT HD CAP (10-32 X .38) SHEAR PLATE	14
REF	78	REF 455745-1	GUARD	13
REF	77	REF 465184-9	LUBRICATOR ASSY	12
REF	76	REF 455985-1	OIL, LUBRICATING	11
REF	75	REF 454406-1	SPACER, LUB BRACKET	10
REF	74	REF 240644-1	SPACER, HOLD DOWN	9
REF	73	REF 690482-8	SPRING, HOLD DOWN	8
REF	72	REF 456537-8	PLATE, REAR SHEAR	7
REF	71	REF 1-690474-0	BLADE, SLUG	6
REF	70	REF 5-240641-8	HOLD DOWN, TERMINAL	5
REF	69	REF 240628-1	SPACER, SHEAR BLADE	4
REF	68	REF 240626-1	SPACER, TUBULAR	3
REF	67	REF 240633-1	CRIMPER, INSULATION	2
REF	66	REF 455680-1	SPACER, INSULATION	1
REF	65	REF 240629-1	CRIMPER, WIRE	
REF	64	REF 240632-2	SCREW, ADJ	
REF	63	REF 240659-3	PIV, CAM ROLLER	
REF	62	REF 240658-1	CAM, ROLLER	
REF	61	REF 454398-1	ROD, FEED	

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	508236	
A	.098	(2) 13 1/2			
B	.092	(2) 14 1/2			
C	NOT USED				
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	180	F	.695	A18039	
INSUL	180	F			
WIRE RANGE (2) 13 1/2 OR (2) 14 1/2 INSULATION RANGE PRESS NO 565435-5					
REMARKS AMP-O-LECTRIC PRE-FEED					
I.D. PLATE (REF): 461264-1					