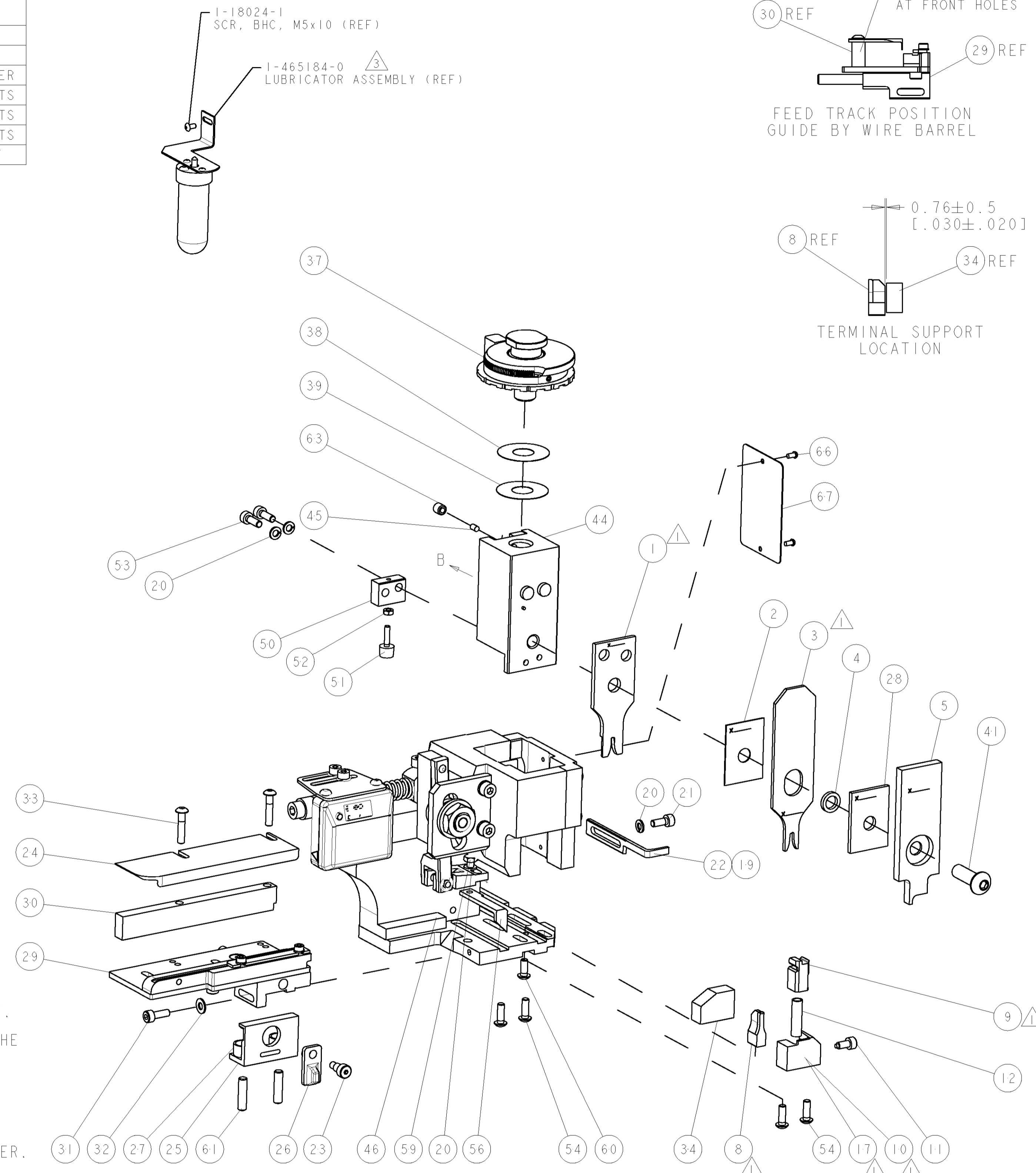
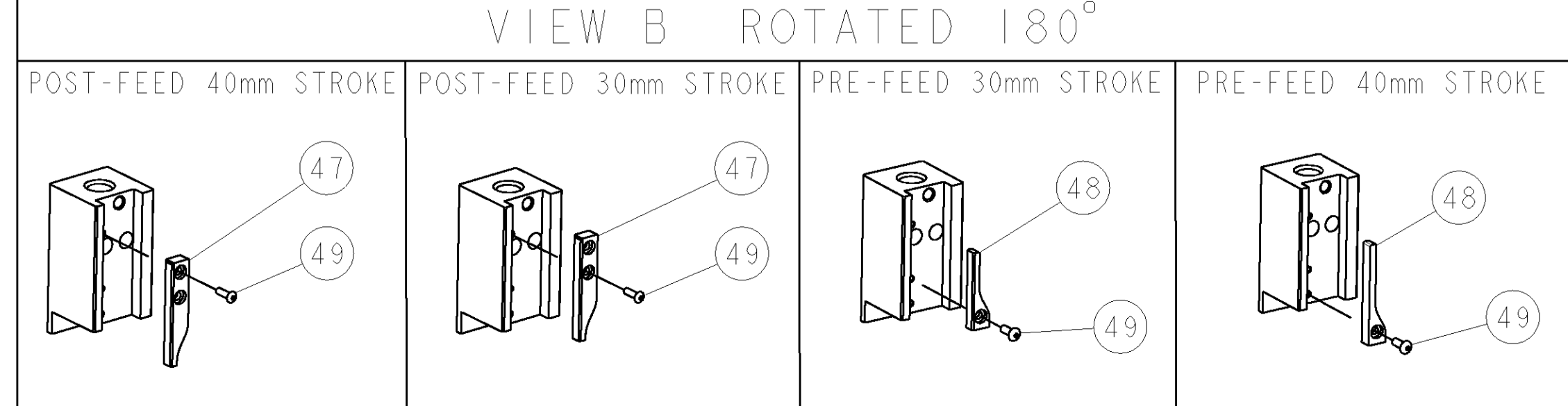


| PART NUMBER | REV | TERMINATOR | FEED TYPE      | DESCRIPTION        |
|-------------|-----|------------|----------------|--------------------|
| 1528769-1   | A   | LEADMAKER  | MECH POST FEED | CUTS CARRIER       |
| 1528769-2   | A   | BENCH      | MECH PRE FEED  | CUTS CARRIER       |
| 1528769-6   | A   | LEADMAKER  | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1528769-1 | A   | LEADMAKER  | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1528769-2 | A   | BENCH      | MECH PRE FEED  | -2 AND SPARE PARTS |
| 7-1528769-6 | A   | LEADMAKER  | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1528769-7 | A   | -          | -              | SPARE PARTS KIT    |

| CRIMP DATA                               | LEAR/GHW TERMINAL             | LEAR CRIMP SPECS       |
|------------------------------------------|-------------------------------|------------------------|
| TERMINAL NAME: AFK RECEPTACLE 4.8 X 0.8  |                               |                        |
| CRIMP                                    | SIZE                          | TYPE                   |
| WIRE                                     | 2.03 [1.080 IN]               | F                      |
| INSUL                                    | 2.79 [1.110 IN]               | OV                     |
| RANGE: 0.50-1.00mm <sup>2</sup>          |                               |                        |
| APPL INSTRUCTIONS: 408-8322 & 408-8490   |                               |                        |
| WIRE STRIP LENGTH REFER TO LEAR DATA SHT |                               | FEED: 16.00 [1.630 IN] |
| TERMINAL LEAR DATA SHT: 26649            |                               | FEED: 16.00 [1.630 IN] |
| TERMINALS APPLIED                        |                               |                        |
| TYCO TERM PN                             | LEAR TERM PN                  |                        |
| 1949138-1                                | 26649.330.186                 |                        |
|                                          |                               |                        |
|                                          |                               |                        |
| WIRE SIZE                                | CRIMP HEIGHT                  | REF SETTING            |
| 1.00mm <sup>2</sup>                      | 1.50 ± 0.05 [1.059 ± .002 IN] | C4                     |
| 0.75mm <sup>2</sup>                      | 1.40 ± 0.05 [1.055 ± .002 IN] | D1                     |
| 0.50mm <sup>2</sup>                      | 1.30 ± 0.05 [1.051 ± .002 IN] | D8                     |

- △ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ ALL CRIMP DATA SUPPLIED BY THE TERMINAL MANUFACTURER.
- △ TERMINAL APPLIES FLY TYPE INSULATION.

\* WARNING  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



| LOC | DIST | REV | DESCRIPTION       | DATE      | BY | APPV |
|-----|------|-----|-------------------|-----------|----|------|
| A   | 66   |     | SEE ECO-07-005696 | 12MAR2007 | DP | MC   |

| QTY | UNIT | DESCRIPTION | ITEM NO |    |    |    |         |             |         |
|-----|------|-------------|---------|----|----|----|---------|-------------|---------|
| -   | -    | -           | 73      |    |    |    |         |             |         |
| -   | -    | -           | 72      |    |    |    |         |             |         |
| -   | -    | -           | 71      |    |    |    |         |             |         |
| -   | -    | -           | 70      |    |    |    |         |             |         |
| -   | -    | -           | 69      |    |    |    |         |             |         |
| -   | -    | -           | 68      |    |    |    |         |             |         |
| -   | -    | -           | 67      |    |    |    |         |             |         |
| -   | -    | -           | 66      |    |    |    |         |             |         |
| -   | -    | -           | 65      |    |    |    |         |             |         |
| -   | -    | -           | 64      |    |    |    |         |             |         |
| -   | -    | -           | 63      |    |    |    |         |             |         |
| -   | -    | -           | 62      |    |    |    |         |             |         |
| -   | -    | -           | 61      |    |    |    |         |             |         |
| -   | -    | -           | 60      |    |    |    |         |             |         |
| -   | -    | -           | 59      |    |    |    |         |             |         |
| -   | -    | -           | 58      |    |    |    |         |             |         |
| -   | -    | -           | 57      |    |    |    |         |             |         |
| -   | -    | -           | 56      |    |    |    |         |             |         |
| -   | -    | -           | 55      |    |    |    |         |             |         |
| -   | -    | -           | 54      |    |    |    |         |             |         |
| -   | -    | -           | 53      |    |    |    |         |             |         |
| -   | -    | -           | 52      |    |    |    |         |             |         |
| -   | -    | -           | 51      |    |    |    |         |             |         |
| -   | -    | -           | 50      |    |    |    |         |             |         |
| -   | -    | -           | 49      |    |    |    |         |             |         |
| -   | -    | -           | 48      |    |    |    |         |             |         |
| -   | -    | -           | 47      |    |    |    |         |             |         |
| -   | -    | -           | 46      |    |    |    |         |             |         |
| -   | -    | -           | 45      |    |    |    |         |             |         |
| -   | -    | -           | 44      |    |    |    |         |             |         |
| -   | -    | -           | 43      |    |    |    |         |             |         |
| -   | -    | -           | 42      |    |    |    |         |             |         |
| -   | -    | -           | 41      |    |    |    |         |             |         |
| -   | -    | -           | 40      |    |    |    |         |             |         |
| -   | -    | -           | 39      |    |    |    |         |             |         |
| -   | -    | -           | 38      |    |    |    |         |             |         |
| -   | -    | -           | 37      |    |    |    |         |             |         |
| -   | -    | -           | 36      |    |    |    |         |             |         |
| -   | -    | -           | 35      |    |    |    |         |             |         |
| -   | -    | -           | 34      |    |    |    |         |             |         |
| -   | -    | -           | 33      |    |    |    |         |             |         |
| -   | -    | -           | 32      |    |    |    |         |             |         |
| -   | -    | -           | 31      |    |    |    |         |             |         |
| -   | -    | -           | 30      |    |    |    |         |             |         |
| -   | -    | -           | 29      |    |    |    |         |             |         |
| -   | -    | -           | 28      |    |    |    |         |             |         |
| -   | -    | -           | 27      |    |    |    |         |             |         |
| -   | -    | -           | 26      |    |    |    |         |             |         |
| -   | -    | -           | 25      |    |    |    |         |             |         |
| -   | -    | -           | 24      |    |    |    |         |             |         |
| -   | -    | -           | 23      |    |    |    |         |             |         |
| -   | -    | -           | 22      |    |    |    |         |             |         |
| -   | -    | -           | 21      |    |    |    |         |             |         |
| -   | -    | -           | 20      |    |    |    |         |             |         |
| -   | -    | -           | 19      |    |    |    |         |             |         |
| -   | -    | -           | 18      |    |    |    |         |             |         |
| -   | -    | -           | 17      |    |    |    |         |             |         |
| -   | -    | -           | 16      |    |    |    |         |             |         |
| -   | -    | -           | 15      |    |    |    |         |             |         |
| -   | -    | -           | 14      |    |    |    |         |             |         |
| -   | -    | -           | 13      |    |    |    |         |             |         |
| -   | -    | -           | 12      |    |    |    |         |             |         |
| -   | -    | -           | 11      |    |    |    |         |             |         |
| -   | -    | -           | 10      |    |    |    |         |             |         |
| -   | -    | -           | 9       |    |    |    |         |             |         |
| -   | -    | -           | 8       |    |    |    |         |             |         |
| -   | -    | -           | 7       |    |    |    |         |             |         |
| -   | -    | -           | 6       |    |    |    |         |             |         |
| -   | -    | -           | 5       |    |    |    |         |             |         |
| -   | -    | -           | 4       |    |    |    |         |             |         |
| -   | -    | -           | 3       |    |    |    |         |             |         |
| -   | -    | -           | 2       |    |    |    |         |             |         |
| -   | -    | -           | 1       |    |    |    |         |             |         |
| -77 | -76  | -72         | -71     | -6 | -2 | -1 | PART NO | DESCRIPTION | ITEM NO |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 84      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 83      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 82      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 81      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 80      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 79      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 78      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 77      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 76      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 75      |
| -   | -    | -           | -       | -  | -  | -  | -       | -           | 74      |

|                     |   |                                        |   |
|---------------------|---|----------------------------------------|---|
| DIMENSIONS: mm [IN] |   | TOLERANCES UNLESS OTHERWISE SPECIFIED: |   |
| 0 PLC               | ± | 1 PLC                                  | ± |
| 1 PLC               | ± | 2 PLC                                  | ± |
| 3 PLC               | ± | 4 PLC                                  | ± |
| ANGLES              | ± |                                        |   |
| MATERIAL            |   | FINISH                                 |   |

|                  |                  |                   |
|------------------|------------------|-------------------|
| DATE: 15FEB2007  | BY: M. CLIFFORD  | APPV: M. CLIFFORD |
| PRODUCT SPEC     | APPLICATION SPEC | See Table         |
| WEIGHT           | SCALE: 3:5       | SHEET 1 OF 1      |
| CUSTOMER DRAWING | SCALE: 3:5       | SHEET 1 OF 1      |

|                  |                  |                   |
|------------------|------------------|-------------------|
| DATE: 15FEB2007  | BY: M. CLIFFORD  | APPV: M. CLIFFORD |
| PRODUCT SPEC     | APPLICATION SPEC | See Table         |
| WEIGHT           | SCALE: 3:5       | SHEET 1 OF 1      |
| CUSTOMER DRAWING | SCALE: 3:5       | SHEET 1 OF 1      |

|                  |                  |                   |
|------------------|------------------|-------------------|
| DATE: 15FEB2007  | BY: M. CLIFFORD  | APPV: M. CLIFFORD |
| PRODUCT SPEC     | APPLICATION SPEC | See Table         |
| WEIGHT           | SCALE: 3:5       | SHEET 1 OF 1      |
| CUSTOMER DRAWING | SCALE: 3:5       | SHEET 1 OF 1      |