

FIG. 1.

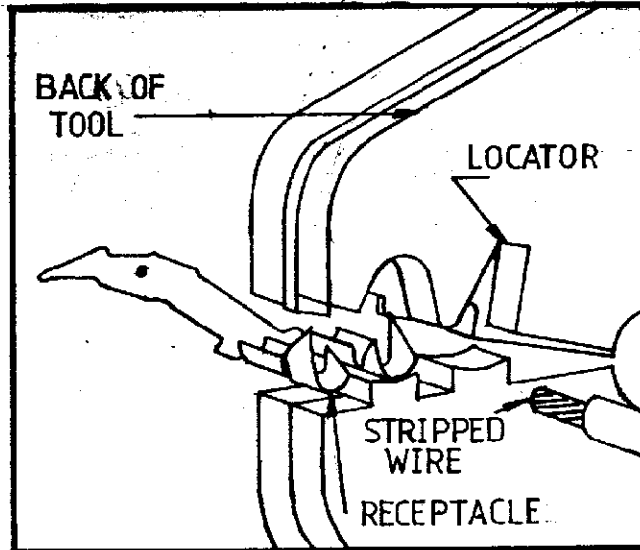


FIG. 2.

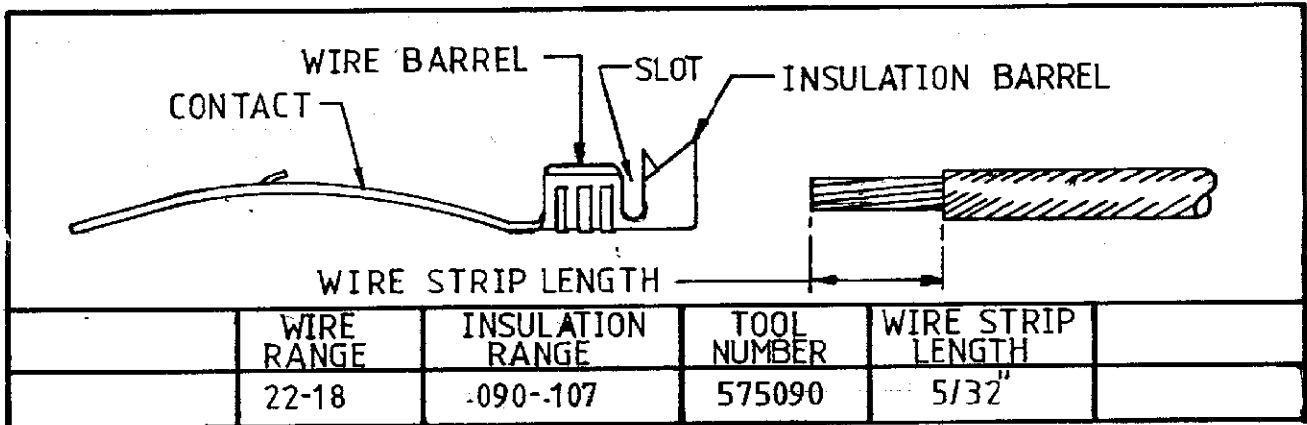


FIG. 3.

1. This tool (see Fig 1) will crimp the AMP Relay contact listed in Fig 3 on Stranded Wire only. Read these instructions carefully before using the tool.
2. WIRE STRIPPING - Strip Wire Insulation back from end of wire as shown in Fig 3.
3. CRIMPING PROCEDURE - (a) This tool is equipped with a Certi-Crimp Ratchet to ensure proper crimping. To open tool, squeeze handles until Ratchet releases. Note that once Ratchet is engaged, Handles cannot be opened until they are fully closed. See Fig 1. (b) Open tool Handles and place Terminal onto Locator as shown in Fig 2. Make sure Locator fits into slot between Terminal Wire Barrel and Insulation Barrel. See Fig 3. (c) Squeeze Handles so that Crimping Jaws close just enough to retain Terminal. See Fig 2. Do not deform Insulation Barrel or Wire Barrel. (d) Insert Stripped Wire into Terminal so that Insulation butts against Locator. See Fig 2. (e) Hold Wire in place and squeeze Handles until Certi-Crimp Ratchet releases. Remove crimped terminal from Tool.
4. MAINTENANCE - Lubricate all Pins, Pivot Points and Bearing surfaces of tool with any good S.A.E. No. 20 Motor Oil.