

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	
	2266275-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SUPERSEDED BY 5-2151469-1
	2266275-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SUPERSEDED BY 5-2151469-2
	2266275-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	OBSOLETE
	2266275-6	B	NON CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ¹²	OBSOLETE
	2266275-7	B	FINE CRIMP HEIGHT ADJUST	NONE	OBSOLETE
	7-2266275-7	A	CRIMP TOOLING KIT	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	3.18 mm [.125]	O

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP MCP 1.5K SINGLE WIRE SEALING			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.20-3.80 mm [.126-.150 IN]		∅ 3.15	
TERMINAL APPLICATION SPECIFICATION	114-18386		
TERMINALS APPLIED			
TE TERMINAL	TE SEAL	TE SEAL	CABLE DIAMETER
1564324-1	1564324-2	964971-1	1.2-1.6mm
1564324-3		1718705-1	0.9-1.2mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.35mm ²	0.93 +/- 0.03 [0.037 +/- 0.001]	8.6
0.22mm ²	0.86 +/- 0.03 [0.034 +/- 0.001]	9.3

- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266275-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266275-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266275-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266275-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- ¹³ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- ¹⁴ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- ¹⁵ MAX VALUE FOR CRIMPING TERMINAL WITHOUT SEAL ONLY. FOR SEAL APPLICATIONS USE INSULATION ∅0.9-1.6mm [.035-.063 IN]
- ¹⁶ THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER TERMINATING UNIT

***WARNING**
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO
						2119957-2	APPLICATOR SHIM PACK	260

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	#	DATE	BY	CHKD
			B	09JAN2015	MR	JT
			B1	08OCT2016	KH	JDG
			B2	20APR2018	JAH	JDG

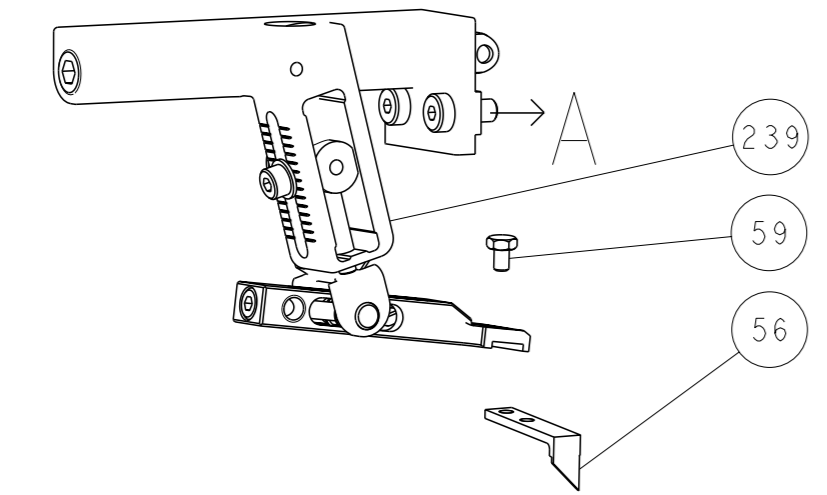
#	QTY	DESCRIPTION	DATE	BY	CHKD	ITEM NO
⁷	-	1	8-21084-0	O-RING, .676 ID, .070 DIA, MAT.		252
	-	-	2119640-1	PUSH ROD, AIR FEED		250
	-	-	2079988-1	BUSHING, LCH5-12, MISUMI		249
	-	-	2119641-1	FEED CAM, AIR FEED		248
	-	1	2119798-1	DETENT PIN		247
	-	1	1-22279-3	SPRING, COMPRESSION		246
	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.		245
	-	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT		244
	-	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		243
⁶	-	1	2119083-1	RETAINER, INSULATION DIAL		242
	-	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0		241
	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16		240
	-	-	2119580-1	MECHANICAL FEED ASSEMBLY		239
	-	-	2063440-1	AIR FEED MODULE		238
	-	1	2119740-2	TAG, IDENTIFICATION		213
	-	1	1901094-3	SPACER, FEEDER		198
⁶	-	1	2-1752354-1	STANDOFF, HOLD-DOWN		180
	-	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0		177
	-	1	8-22280-7	SPRING, COMPRESSION		176
	-	1	1752353-2	GUIDE PIN, HOLDDOWN		175
	-	1	1901680-2	GUIDE PIN, HOLDDOWN		174
	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172
	-	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY		166
	REF	REF	994970-2	COUNTER, MAGNETIC		164
	-	-	240638-1	SPRING, FEED FINGER		163
	-	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137
	-	-	2119799-1	HOLDER, FEED FINGER, AF		136
	-	REF	SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135
	-	1	1633743-1	SERVO FEED LATCH ASM		133
	-	1	1-18028-2	WASHER, FLAT, REG M4		119
	-	REF	2119944-1	FEED FINGER ASSEMBLY, SF		117
	-	1	455888-5	SPACER, CRIMPER		82
	-	1	2119956-1	DOCUMENTATION PACKAGE		71
	-	1	2119791-5	DEPRESSOR, WIRE		70
	-	1	2119740-1	TAG, IDENTIFICATION		67
	-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66
	-	1	2119793-1	LIMITER, ADJUSTMENT BOLT		63
⁶	-	3	992763-5	SCR, SET, SOC, CONE PNT, M3 X 4.0		62
	-	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)		60
	-	-	5-18022-5	SCR, HEX HD CAP, M4 X 6.0		59
⁴	-	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0		57
	-	-	1338685-1	PAWL, FEED		56
	-	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12		54
	-	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5		52
	-	1	1901681-1	HOLDDOWN, TERMINAL		51
	-	-	18023-9	SCR, SKT HD CAP M4 X 6.0		49
	-	-	2119652-1	FEED CAM, PRE FEED		48
	-	-	2119653-1	FEED CAM, POST FEED		47
	-	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF		46
	-	1	2119370-1	RAM, AMP STYLE, SIDE FEED		44
	-	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)		41
	-	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40
	-	1	2119957-1	APPLICATOR SHIM PACK		39
	-	1	2119644-1	RAM WASHER, PRECISION		38
⁶	-	1	2119085-1	FA HEAD, ATLANTIC STYLE		37
⁷	-	1	2119092-1	BOLT, ADJUSTMENT		35
	-	1	1-1752356-7	SUPPORT, TERMINAL		34
	-	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)		33
	-	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG		32
	-	1	1-1320908-0	SPACER, STRIP GUIDE		30
	-	1	2119959-2	ASSEMBLY, STRIP GUIDE		29
	-	1	1-455888-0	SPACER, CRIMPER		28
	-	1	1320928-2	STRIP GUIDE		24
¹	-	1	2119806-1	INSERT, SHEAR		13
	-	1	3-22280-3	SPRING, COMPRESSION		12
	-	1	1-356885-4	STOP, SHEAR		11
¹	-	1	2119805-1	SHEAR HOLDER, FRONT		10
	-	1	318707-1	FLOATING SHEAR, FRONT		9
¹	1	1	2-1633128-3	ANVIL, COMBINATION .055		8
	-	1	2119781-1	DEPRESSOR, SHEAR		5
	-	1	238011-2	BLOCK, CRIMPER SPACER		4
¹	1	1	1633996-4	CRIMPER, INSULATION SPECIAL		3
¹	1	1	456402-1	CRIMPER, WIRE PREMIUM		1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO	
mm	0 PLC	±		00779	2266275
	1 PLC	±			
	2 PLC	±			
	3 PLC	±			
	4 PLC	±			
	ANGLES	±			
	FINISH				

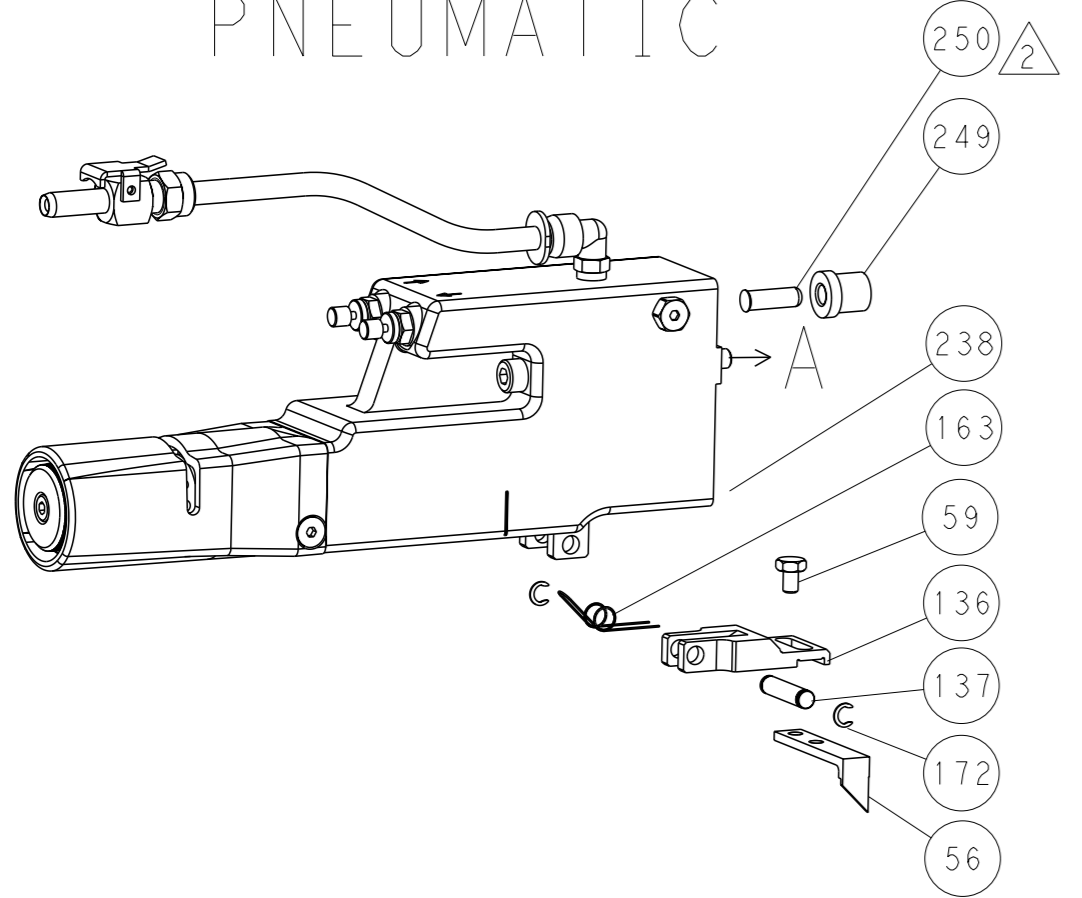
Customer Accessible Production Drawing SCALE 1:2 SHEET 1 of 4 REV B2

REVISONS		DATE	OWN	APVD
P	LYR			
- SEE SHEET 1				

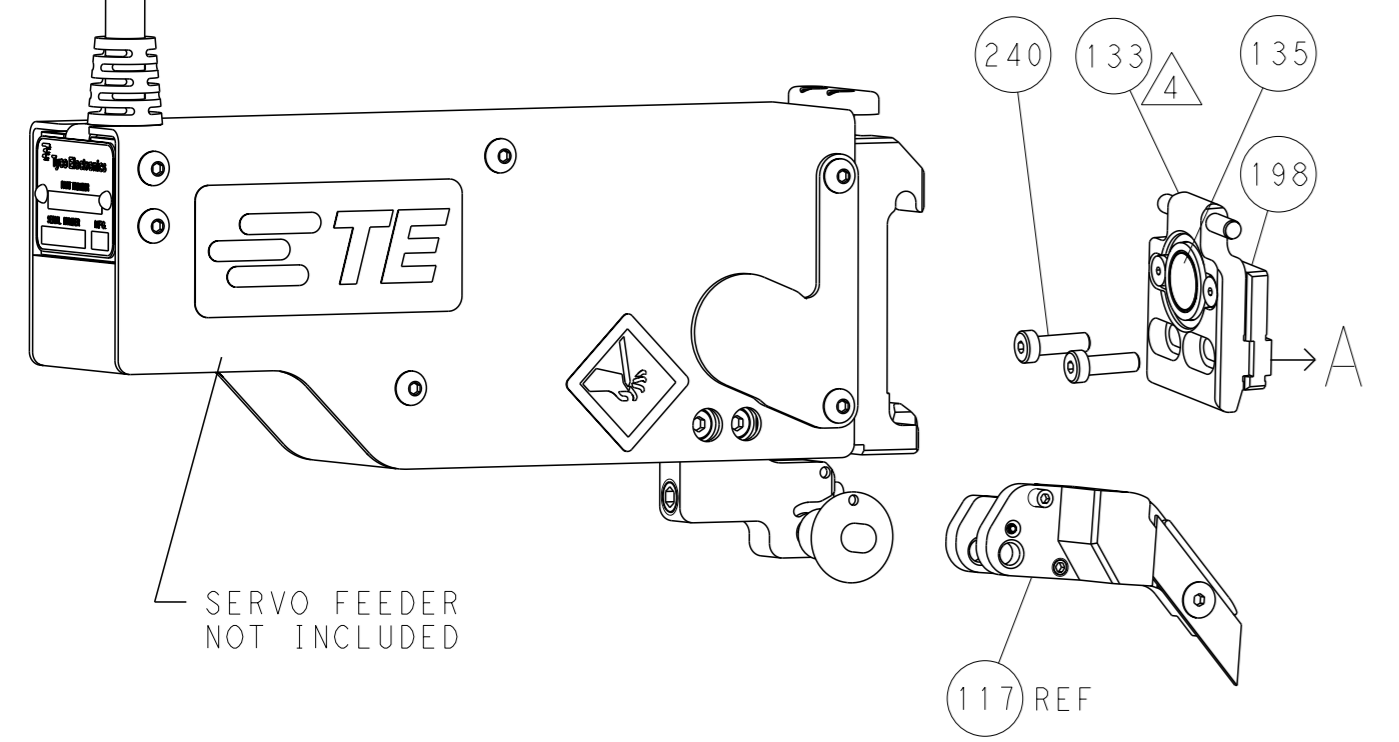
FEED TYPE MECHANICAL



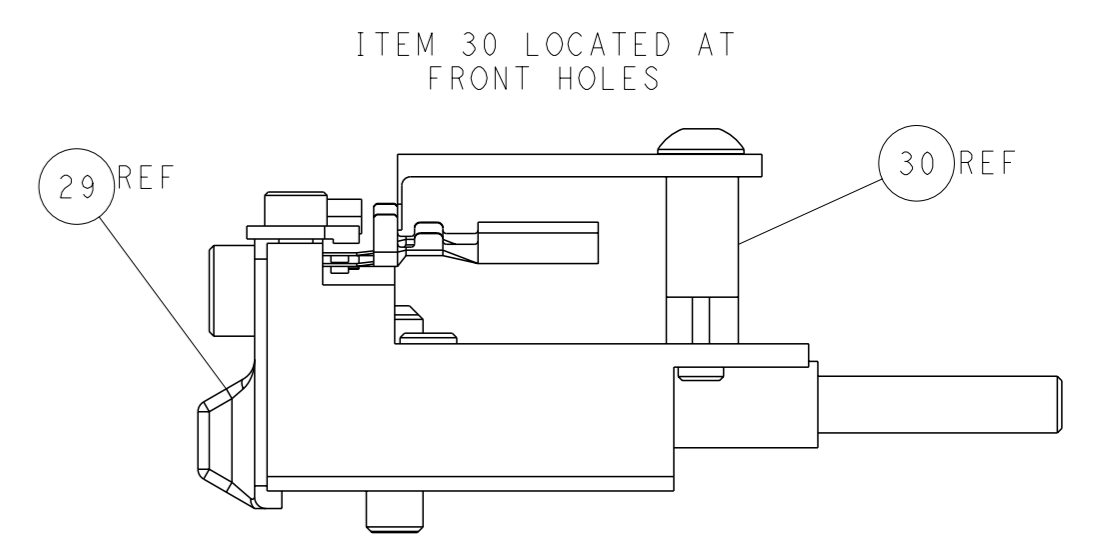
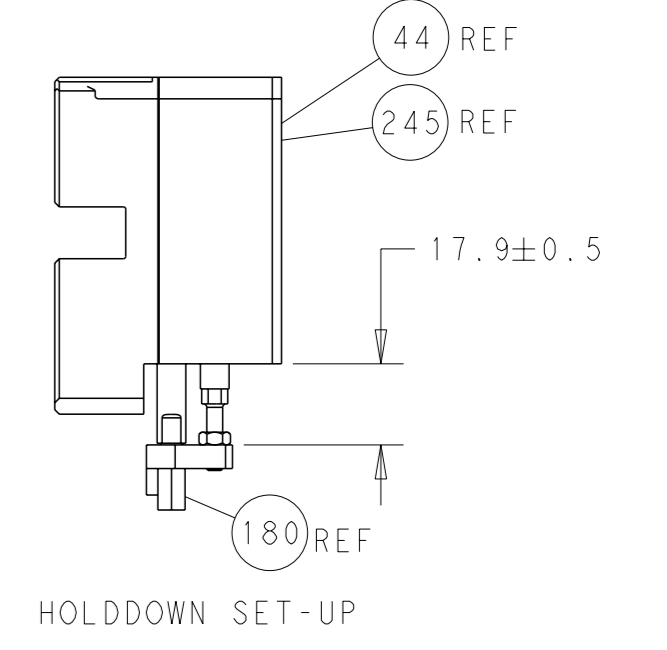
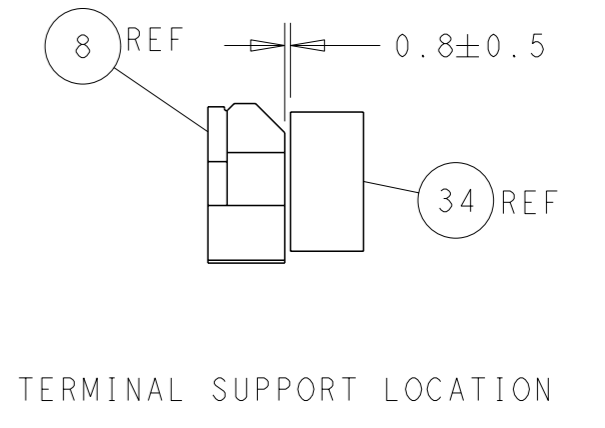
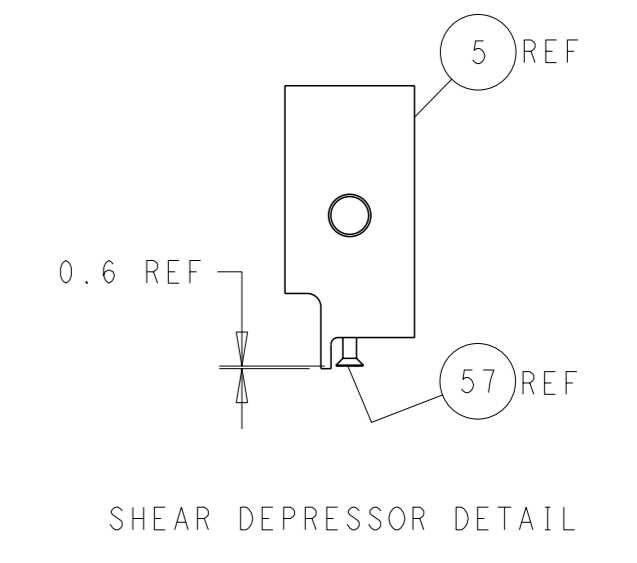
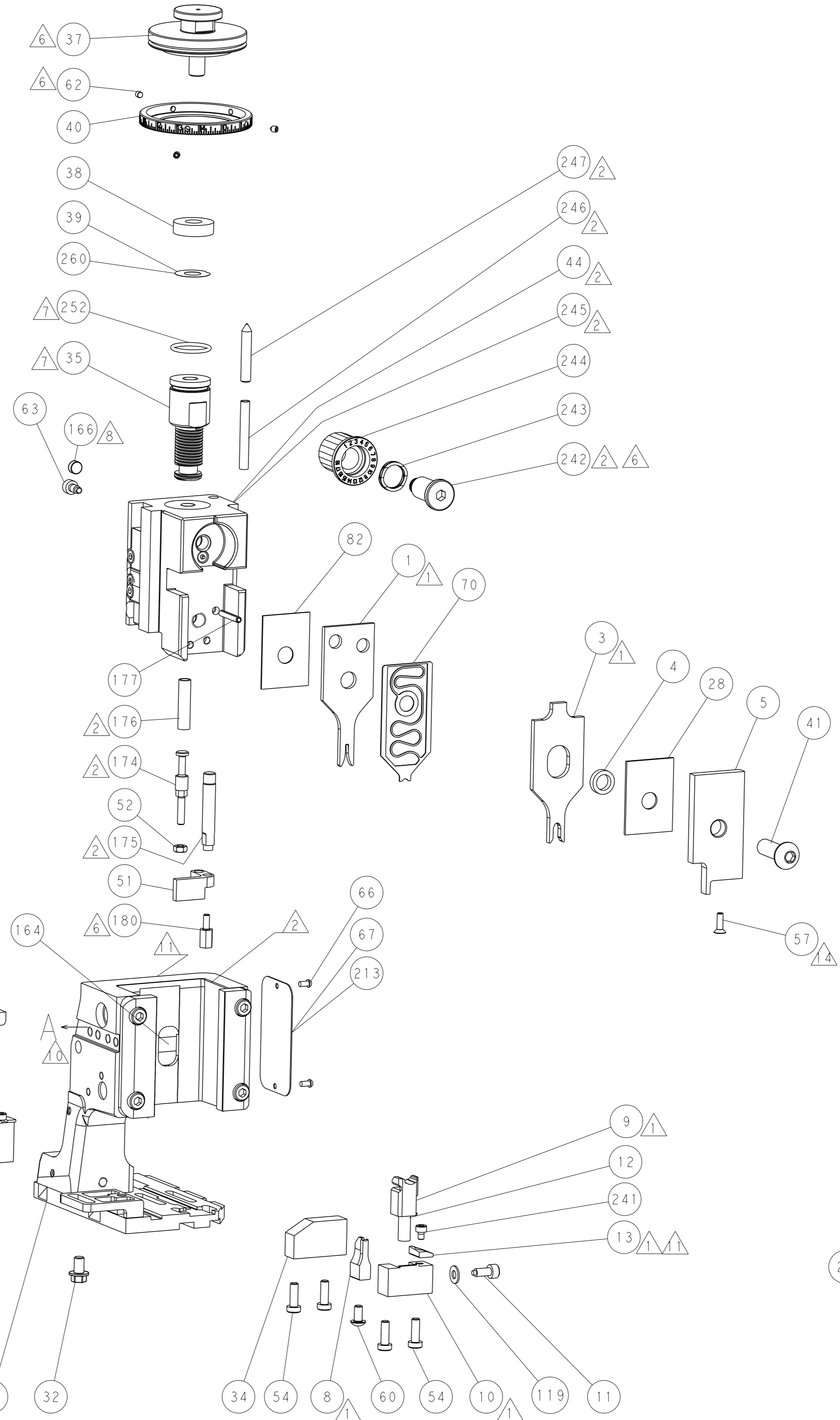
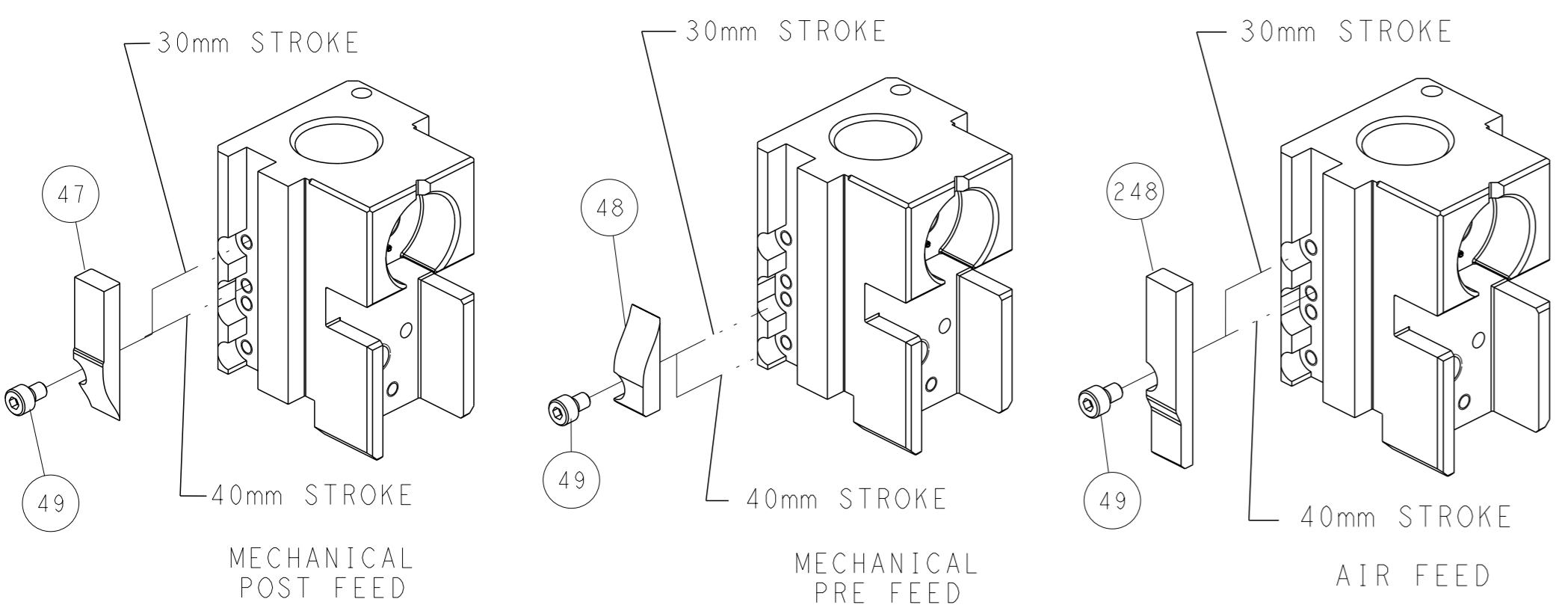
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES FINISH ±		OWN: B. WEAVER 25AUG2011 CHK: C. MOYER 25AUG2011 APVD: T. ELBIN 25AUG2011 PRODUCT SPEC: - APPLICATION SPEC: - WEIGHT: - MATERIAL: -		NAME: Ocean Side Feed Applicator SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2266275 SCALE: 1:2 SHEET: 2 of 4 REV: B2		TE Connectivity Harrisburg, PA 17105-3608	
Customer Accessible Production Drawing				RESTRICTED TO		SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION			

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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	
	2-2266275-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	OBSOLETE
	2-2266275-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	OBSOLETE
	2-2266275-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	OBSOLETE
	2-2266275-7	B	FINE CRIMP HEIGHT ADJUST	NONE	OBSOLETE
	7-2266275-7	A	CRIMP TOOLING KIT	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm (.055)	F
INSUL	3.18 mm (.125)	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP MCP 1.5K SINGLE WIRE SEALING			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
3.20-3.80 mm (.126-.150 IN)	Ø		
TERMINAL APPLICATION SPECIFICATION	114-18386		
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
1564324-1	1564324-2	964971-1	1394133-1
1564324-3		1718705-1	
			CABLE DIAMETER
			1.2-1.6mm
			0.9-1.2mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.35mm2	0.93 +/- 0.03 [.037 +/- .001]	8.6
0.22mm2	0.86 +/- 0.03 [.034 +/- .001]	9.3

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266275-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266275-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266275-5
- 5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- 8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 13 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 14 MAX VALUE FOR CRIMPING TERMINAL WITHOUT SEAL ONLY. FOR SEAL APPLICATIONS USE INSULATION Ø0.9-1.6mm (.035-.063 IN)
- 15 THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER TERMINATING UNIT.

SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LYR	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	2-1752354-1	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	2-2119656-2	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 X 4.0	62
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	2-1633128-3	ANVIL, COMBINATION .055	8
-	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1633996-4	CRIMPER, INSULATION SPECIAL	3
-	1	1	1	1	456402-1	CRIMPER, WIRE PREMIUM	1

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

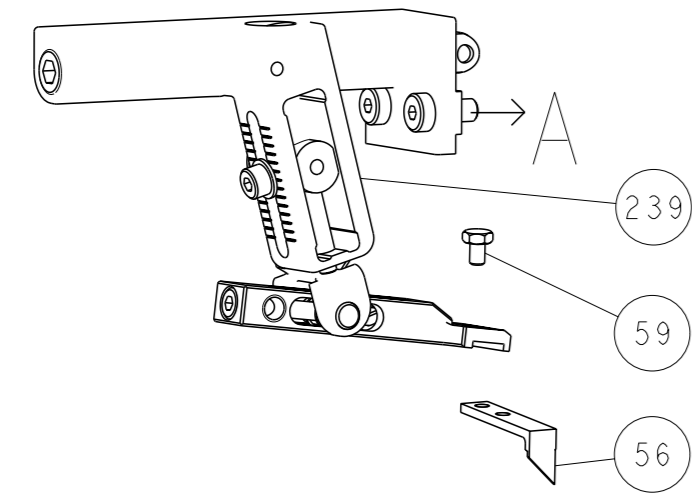
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mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	APVD	NAME
	ANGLES	FINISH					
MATERIAL				WEIGHT		SCALE	SHEET
						1:2	3 of 4



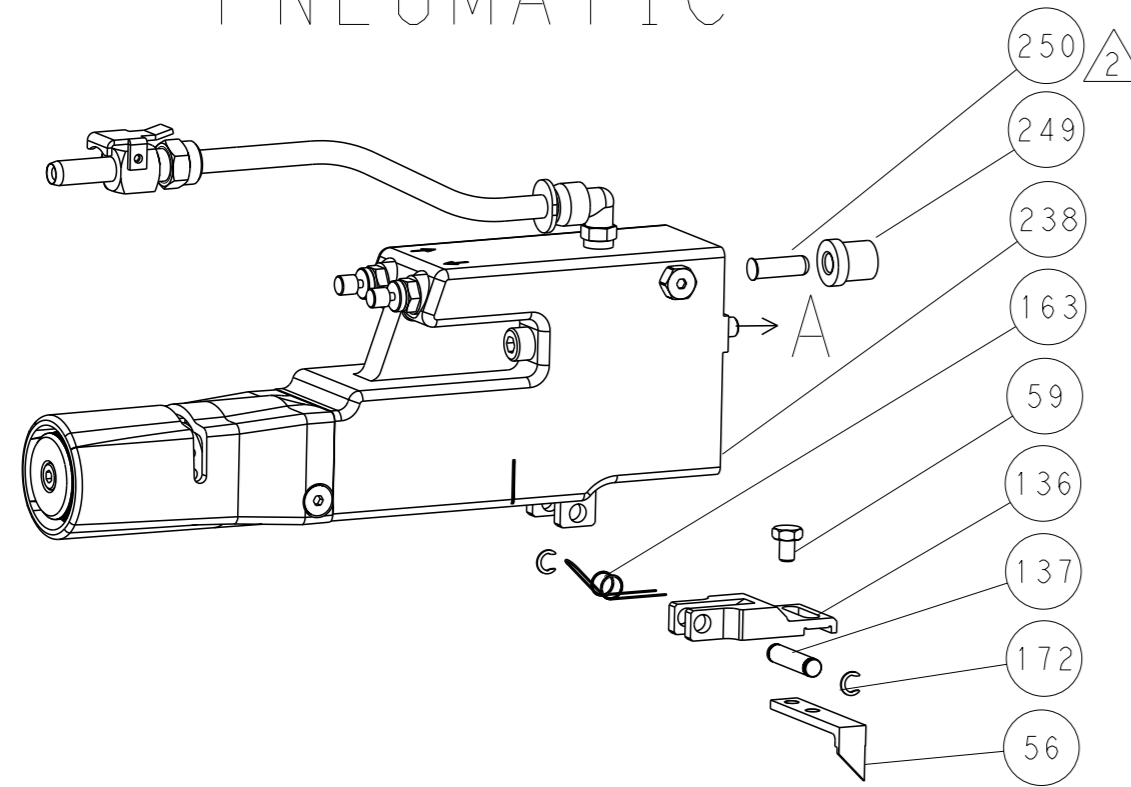
Ocean Side Feed
 Applicator

LOC	DIST	REVISIONS			
A	66	REV	DATE	OWN	APVD
		-	SEE SHEET 1	-	-

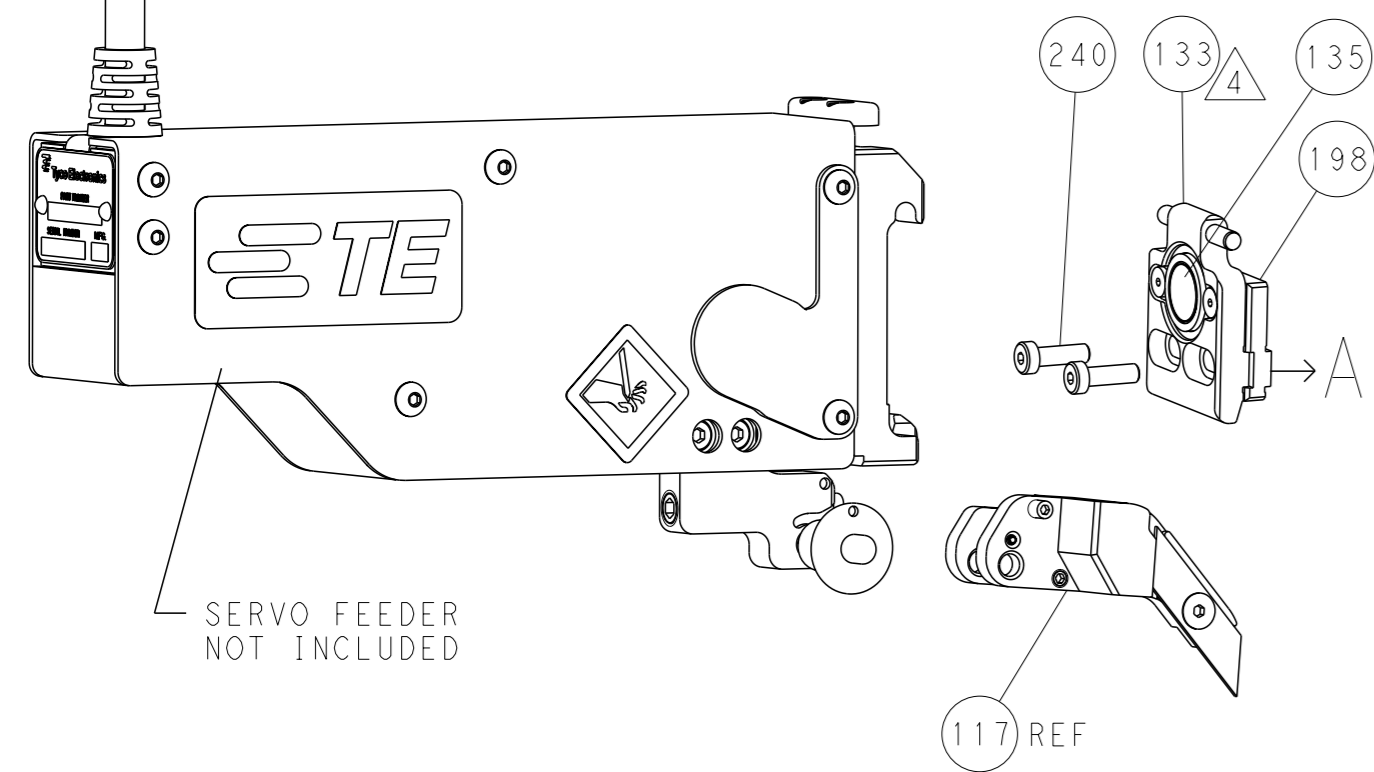
FEED TYPE MECHANICAL



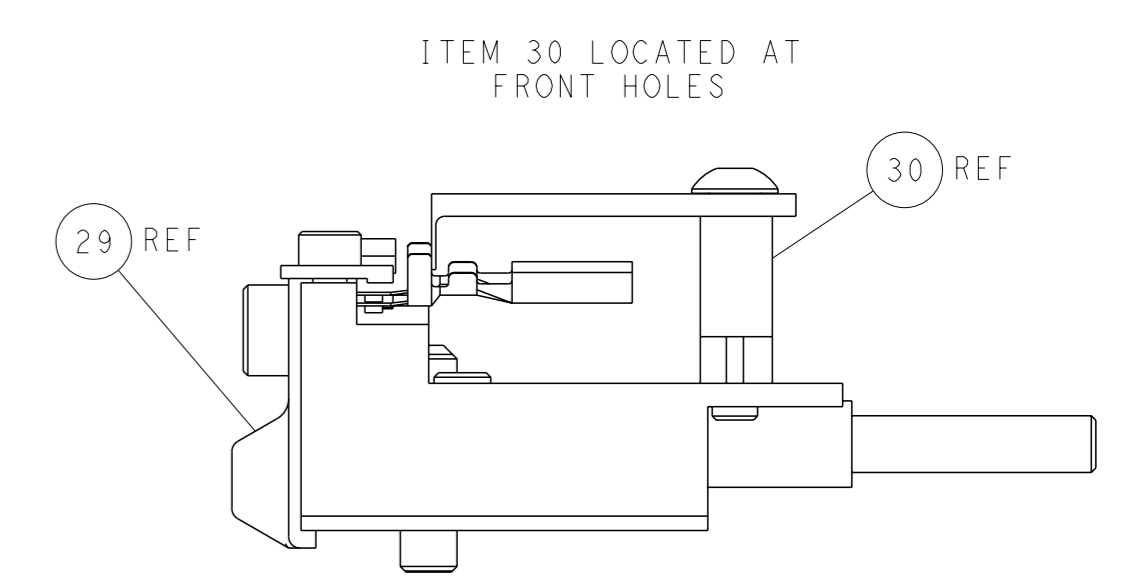
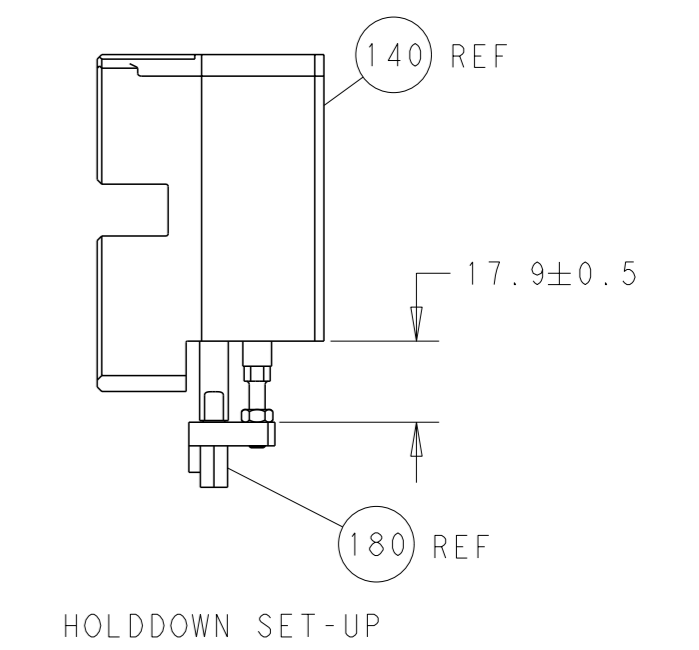
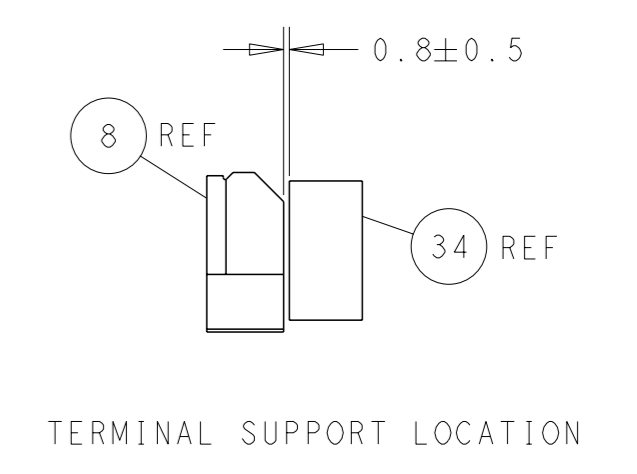
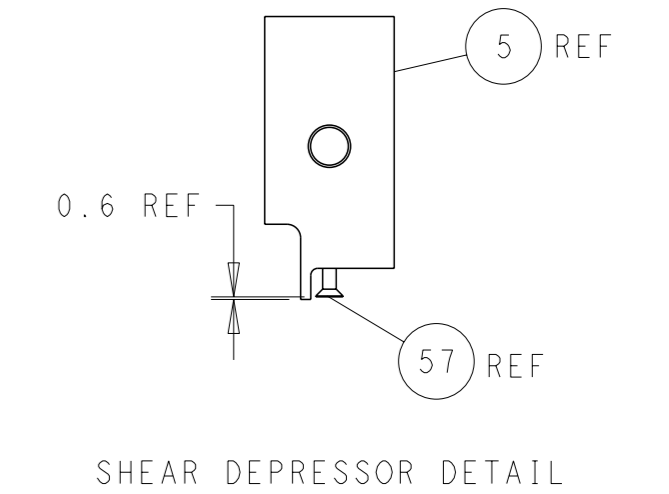
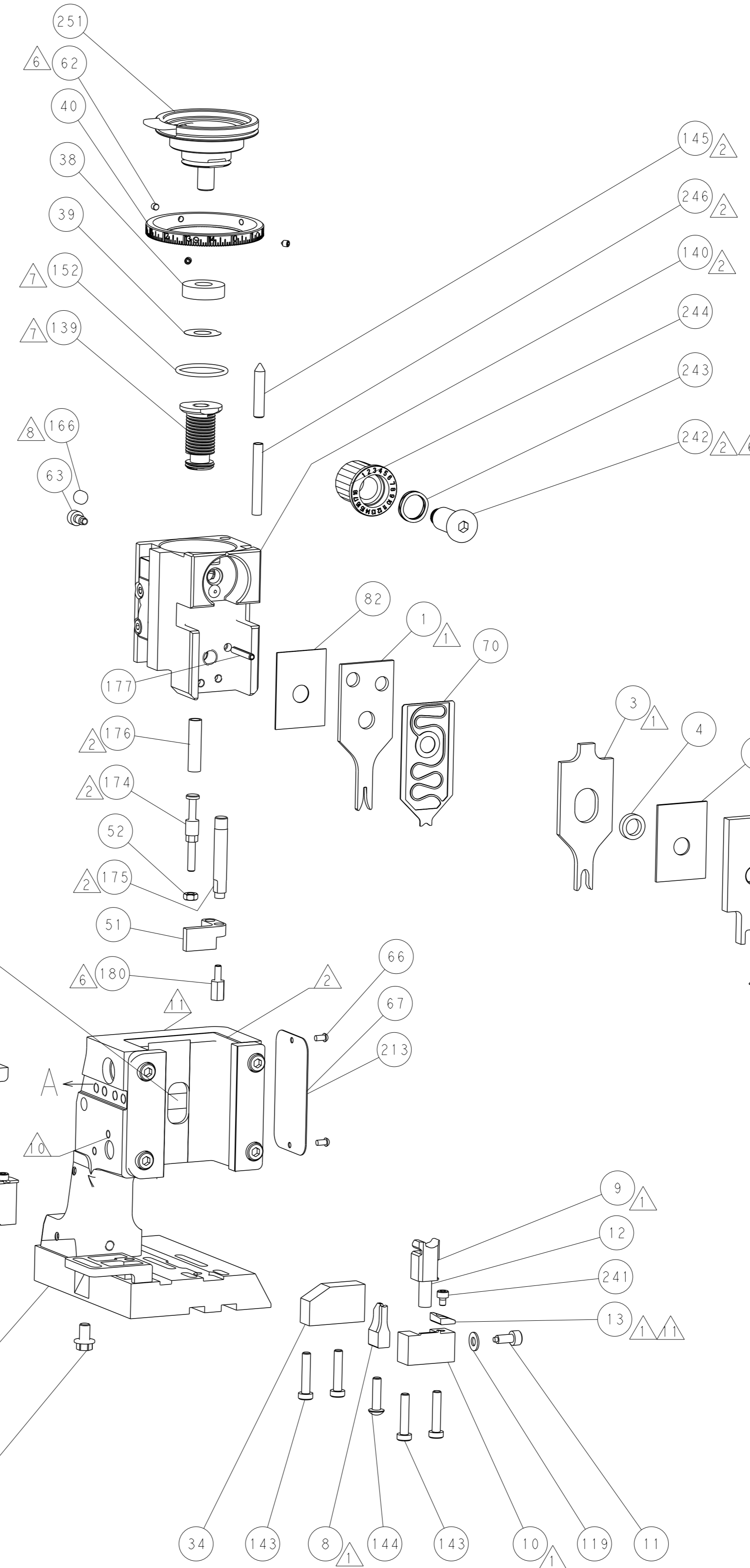
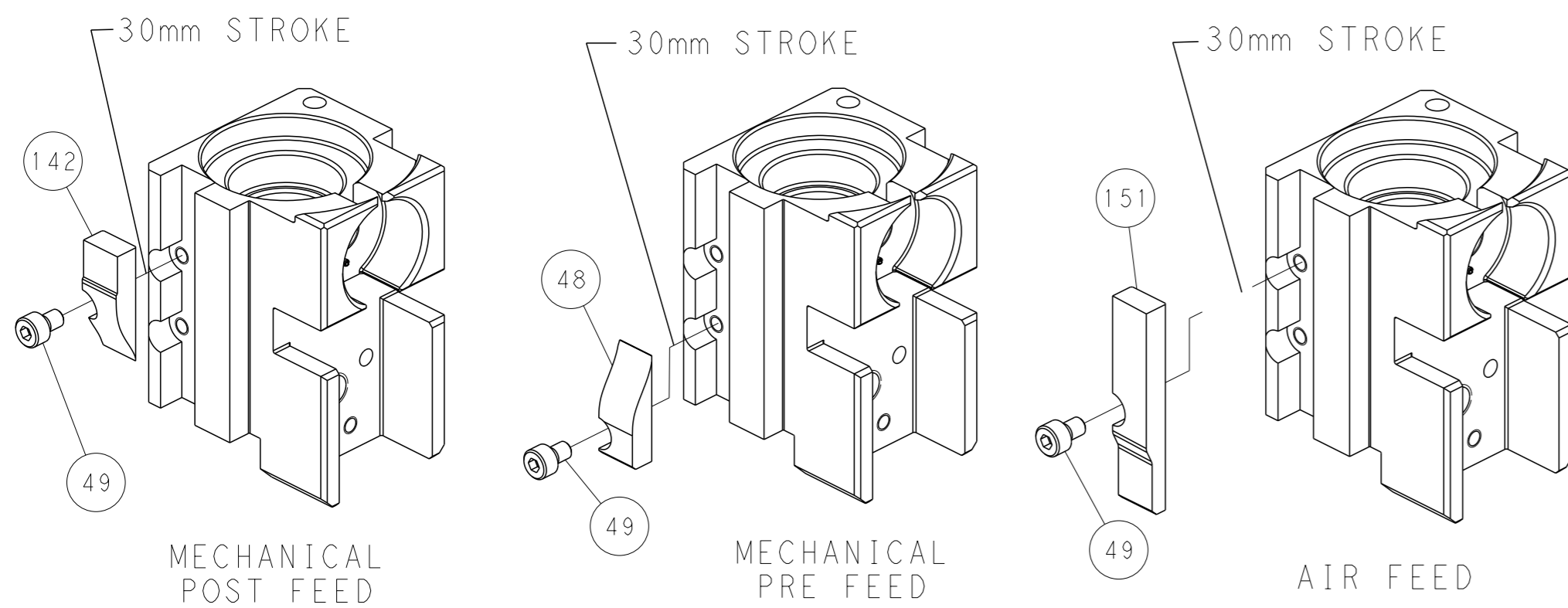
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

<small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.</small>		OWN: B. WEAVER 25AUG2011 CHK: C. MOYER 25AUG2011 APVD: T. ELBIN 25AUG2011	NAME: TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES FINISH ±	APPLICATION SPEC: - WEIGHT: - MATERIAL: -	PRODUCT SPEC: - APPLICATION SPEC: - WEIGHT: - MATERIAL: -	SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2266275 SCALE: 1:2 SHEET: 4 of 4 REV: B2