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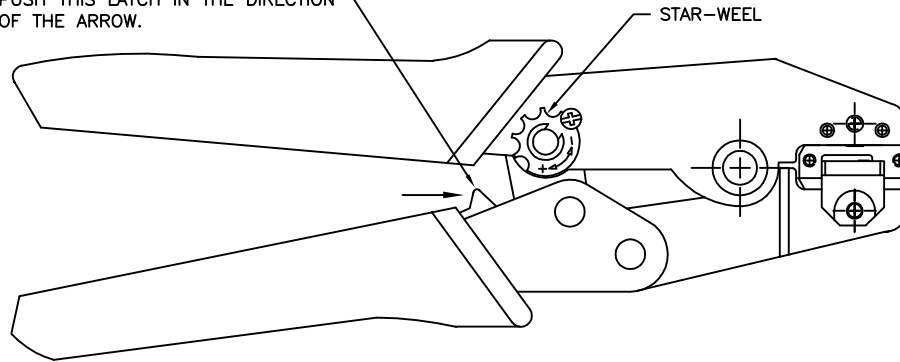


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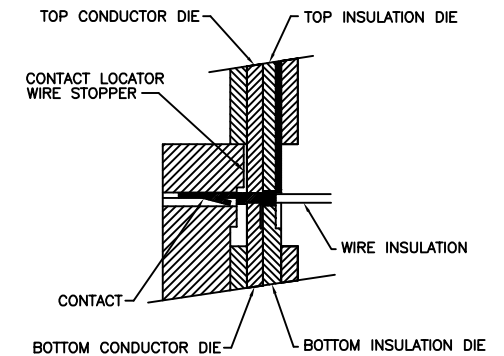
ORIGINAL

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TO OPEN PARTIALLY CLOSED TOOL
PUSH THIS LATCH IN THE DIRECTION
OF THE ARROW.



STAR-WHEEL




SECTION THROUGH DIE NEST
WITH CONTACT IN POSITION

NOTES:

WIRE AWG	CRIMP STRENGTH
20 AWG	15.4 LBS
22 AWG	11.0 LBS
24 AWG	6.6 LBS
26 AWG	4.4 LBS
28 AWG	2.2 LBS

- 1- THIS HAND TOOL IS DESIGNED FOR CRIMPING 20 TO 28 AWG WIRES TO EDAC CONTACT P/N 565-290-711/721/731/741.
- 2- RISK OF ELECTRIC SHOCK- DO NOT USE THIS ON LIVE WIRE.
- 3- CRIMPING INSTRUCTIONS:
 - OPEN THE TOOL, PLACE THE CONTACT INTO THE CORRECT DIE NEST.
 - PARTIALLY CLOSE THE TOOL UNTIL THE CONTACT IS HELD IN PLACE. INSERT THE WIRE INTO THE CONTACT.
 - CLOSE THE TOOL UNTIL THE RATCHET RELEASES. REMOVE THE CRIMPED CONTACT.
- 4- ADJUSTMENT OF CRIMP FORCE (WHEN NECESSARY):
 - LOOSEN THE SCREW
 - ADJUST THE STAR-WHEEL BY TURNING FROM (-) TO(+).
 - CHECK THE PRELOAD AND THE CRIMP FORCE.

TOOL PART NUMBER: 565-280-201

565 SERIES HAND CRIMP TOOL INSTRUCTIONS		ACAD REFERENCE NO. 565-280-201	
		DRAWN: K.L.	DATE: AUG.6/2020
 EDAC INC TORONTO, ONTARIO CANADA YOUR CONNECTION TO QUALITY & SERVICE		CHECKED: R.S.M.	DATE: AUG.6/2020
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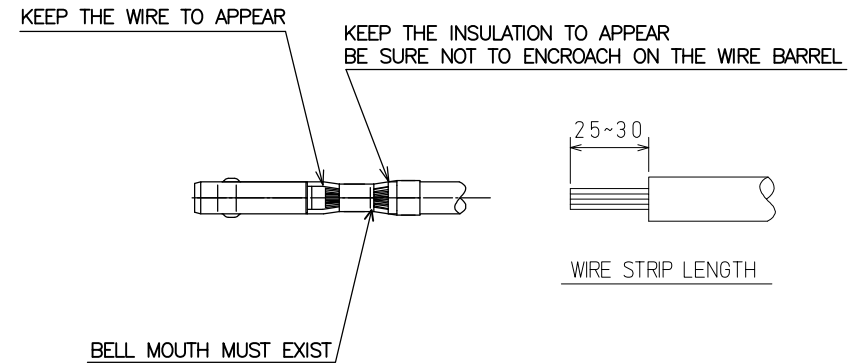
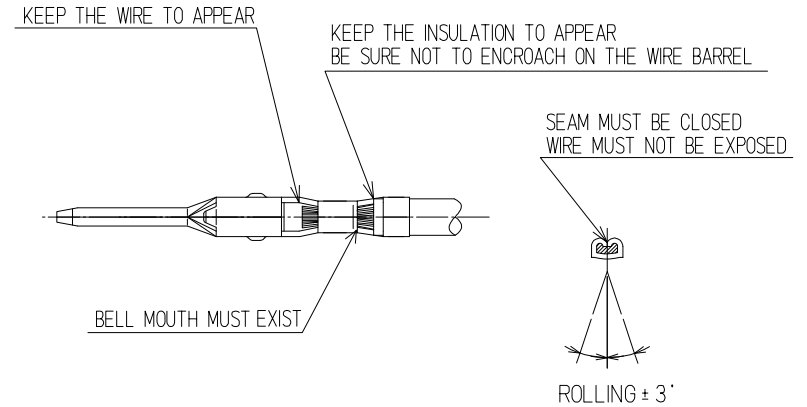
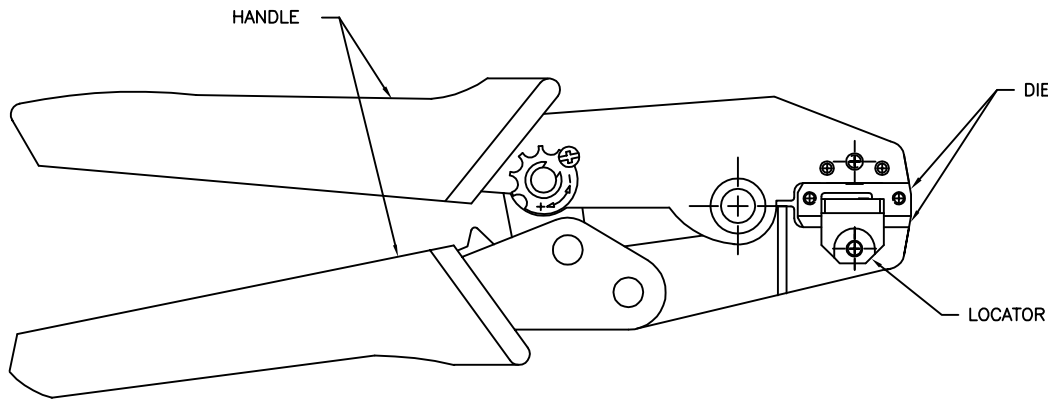
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CRIMP ASM*	HAND TOOL	LOCATOR KIT SET
565-280-201	565-281-201	565-282-001

* Assembly includes: Handle, Die and Locator. Parts are available for purchase separately.

565 SERIES HAND CRIMP TOOL INSTRUCTIONS

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SHEET 2 OF 2

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