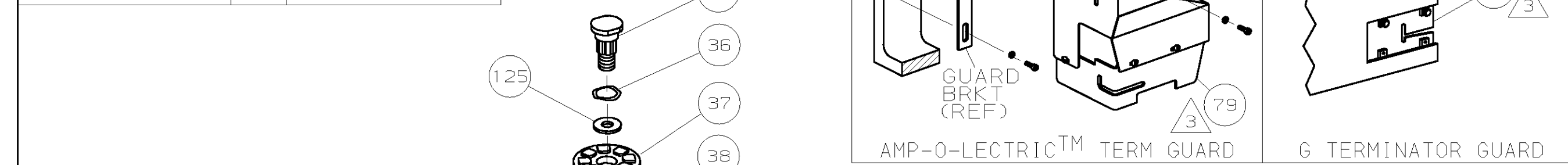


PART NUMBER	REV	FIRST USED
466118-1	B	122500-1 OBSOLETE
466118-2	H	565435-5
466118-3	H	354500-1



CRIMPING DATA				SET-UP WIRE
PAD LTR	CRIMP HEIGHT	WIRE SIZE		
A	.099 ±.002 [2.51 ±0.05mm]	8200 CMA	2 (14)	
B	.092 ±.002 [2.34 ±0.05mm]	6400 CMA	1 (14) & 1 (16)	
C	.082 ±.002 [2.08 ±0.05mm]	4800 CMA	2 (16)	
D	.077 ±.002 [1.96 ±0.05mm]	3200 CMA	2 (18)	

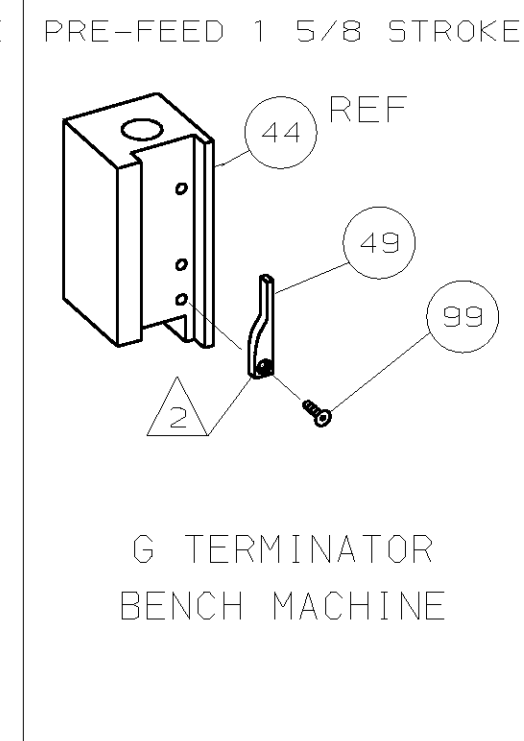
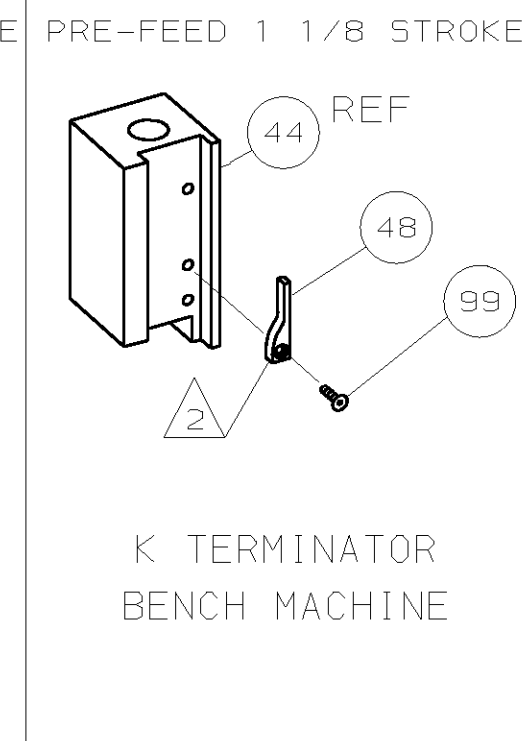
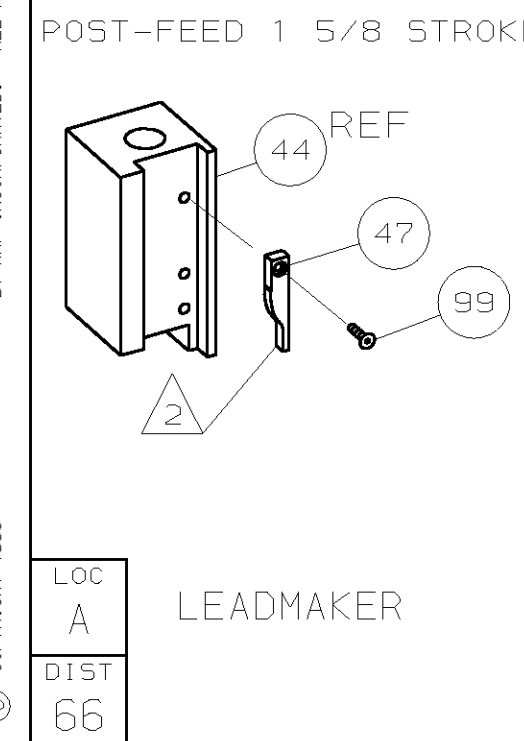
CRIMP WIRE	SIZE	TYPE	RANGE
WIRE	.140 [3.56mm]	F	3200-8200 CMA
INSUL	-	-	-

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	114-2088		408-8039	458638-1	L111A

QTY	RECD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
2	2	2	-	C	8-354778-1	PIN, WIRE DISC (.2900)D	129
2	2	2	-	C	6-354778-5	PIN, WIRE DISC (.2820)C	128
2	2	2	-	C	4-354778-5	PIN, WIRE DISC (.2720)B	127
2	2	2	-	C	2-354778-8	PIN, WIRE DISC (.2635)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
2	2	2	-	A	21045-3	RING, RET "C" (Ø.187) FD PIN	124
2	2	2	-	A	5-21028-1	PIN, STD SPRING (Ø.12) FD ADJ ROD	122
1	1	1	-	A	1-21030-7	PIN, DOWEL (Ø.187x1.50) H5G	120
1	1	1	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	119
1	1	1	-	A	21899-4	WASHER, FLAT (Ø5/16) SCR ADJ	116
4	4	4	-	A	21024-5	WASHER, LOCK (NO.10) FD ROD GDE	112
5	5	5	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
2	2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
1	1	1	-	A	21018-5	NUT, HEX (6-32) FD ADJ PL	107
2	2	2	-	A	21022-2	NUT, HEX 5L (8-32) DRAG STUD	105
2	2	2	-	A	2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	99
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
1	1	1	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	97
2	2	2	-	A	9-21002-6	SCR, BHC (8-32x.88) STRIPPER	95
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) H5G CAP	94
4	4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST 6D PL	92
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91
3	3	3	-	A	7-21000-4	SCR, 5HC (8-32x.31) STRIP GUIDE	86
2	2	2	-	A	2-21000-8	SCR, 5HC (8-32x.62) R STRIP GUIDE	85
2	2	2	-	A	3-21000-7	SCR, 5HC (10-32x.75) FEED ROD GDE	84
2	2	2	-	A	3-21000-6	SCR, 5HC (10-32x.62) FEED ADJ PL	82
1	1	1	-	A	3-21000-4	SCR, 5HC (10-32x.38) PIVOT BLOCK	81
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) SHEAR PL	80
-	REF	-	-	A	455745-1	GUARD, WINDOW	79
-	REF	-	-	A	679532-1	INSERT, GUARD	78
-	1	-	-	C	465184-9	LUBRICATOR ASSY	77
1	1	1	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
1	1	1	-	A	690517-1	SPACER	71

QTY	RECD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
1	1	1	-	A	22594-8	NUT, HEX	70
1	1	1	-	B	240628-1	PLATE, ADJ	69
1	1	1	-	B	240626-1	SHAFT, PIVOT	68
1	1	1	-	B	240633-1	BUSHING	67
1	1	1	-	A	455680-1	LEVER, INTERMEDIATE	66
1	1	1	-	B	240629-1	BLOCK, PIVOT	65
1	1	1	-	A	240632-2	SCR, ADJ	64
1	1	1	-	B	240659-3	PIN, CAM ROLLER	63
1	1	1	-	B	240658-1	CAM, ROLLER	62
1	1	1	-	B	454398-1	ROD, FEED	61
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	453736-1	HOUSING	58
1	1	1	-	B	240624-1	PIN, FEED FINGER	55
1	1	1	-	B	691499-1	SPRING, FEED FINGER	54
1	1	1	-	B	240635-1	FINGER, FEED	53
1	1	1	-	B	240634-1	LEVER, TERMINAL	52
1	1	1	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	-	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455674-3	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-4	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	A	454177-1	DRAG, STOCK	20
2	2	2	-	C	454204-4	GUIDE, STRIP (FRONT)	18
1	1	1	-	A	454178-1	GUIDE, FEED ROD	17
1	1	1	-	A	4-22284-9	SPRING, FEED RETURN	16
1	1	1	-	B	240644-1	PLATE, REAR SHEAR	11
2	2	2	-	C	240645-1	SPACER, SHEAR PLATE	10
1	1	1	-	B	690619-6	PLATE, ANVIL SUPPORT	9
1	1	1	-	D	2-690618-1	ANVIL	8
1	1	1	-	B	1-459722-0	BLADE, SLUG	7
1	1	1	-	-	455888-3	SPACER, CRIMPER	2
1	1	1	-	C	459736-6	CRIMPER, WIRE	1

THIS DRAWING IS A CONTROLLED DOCUMENT.



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- ⑤ APPLICATOR WILL PRODUCE PIG-TAIL SPLICE ONLY.
- ⑥ SET-UP AWG WIRE FOR SET-UP ONLY.