

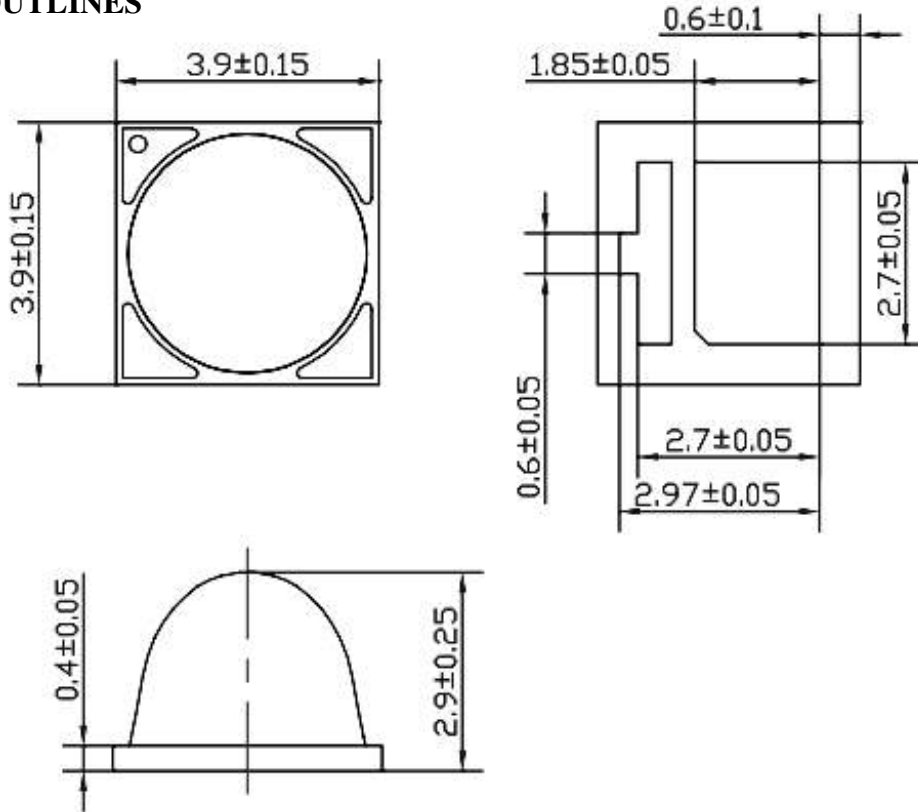


American Opto Plus LED Corp.

IRP4-850C-45D

3.9 x 3.9 x 2.9mm High Power IR LED

PACKAGE OUTLINES



FEATURES

1. Dimension: 3.9mm(L)×3.9mm(W).
2. High Radiant Flux type.
3. All Metal Design Cu Substrate with Silicone Lens.
4. Narrow beam angle 45°.
5. Ultra-low thermal resistance.
6. MSL Level: 3.
7. 30Mil Die

Note:

1. Units are in millimeters.

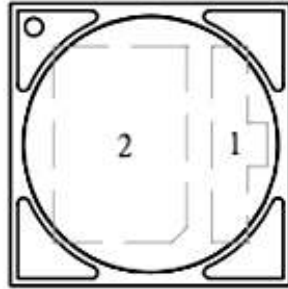


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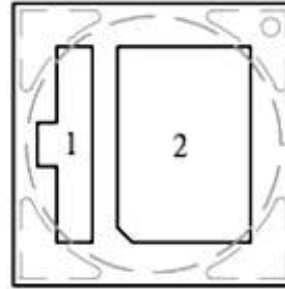
IRP4-850C-45D

3.9 x 3.9 x 2.9mm High Power IR LED

PAD CONFIGURATION



TOP



BOTTOM

Pad	Function
1	Cathode
2	Anode, Thermal

Note:

1. Please do not put conductive material on the top surface of the LEDs.



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ABSOLUTE MAXIMUM RATINGS

T_j=25°C

Parameter	Symbol	Rating	Unit
Power Dissipation	P	2.5	W
Forward Current	I _F	1000	mA
Reverse Voltage	V _R	5	V
LED Junction Temperature	T _j	125	°C
Operating Temp. Range	T _{opr}	-40°C~+85°C	
Storage Temp. Range	T _{stg}	-40°C~+120°C	
Soldering Condition	T _{sol}	260°C for 10 sec.	

ELECTRICAL/OPTICAL CHARACTERISTICS

T_j=25°C

Parameter	Symbol	Min	Typ	Max	Test Condition	Unit
Peak Wavelength	λ _p	840	850	870	IF=1000mA	nm
Radiant Flux	Φ _e	600	750	--		mW
Radiant Intensity	I _e	--	680	--		mW/Sr
Forward Voltage	V _F	1.6	1.8	2.1		V
Spectral Half-Width	Δλ	--	40	--		nm
Beam Angle	2θ ½	--	45	--		deg
Temp. Coefficient of Brightness	TC _I	--	-0.3	--	--	%/K
Temp. Coefficient of Voltage	TC _V	--	-1	--	--	mV/K
Temp. Coefficient of Wavelength	TC _λ	--	0.3	--	--	nm/K
Thermal Resistance, Junction Case	R _{th, J-C1}	--	5	--	--	°C/W

The thermal resistance value is measured with MCPCB (star).



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BIN CODE LIST

T_j=25°C

Item	Bin Code	Symbol	Condition	Min	Max	Unit
Forward Voltage	B	VF	IF=1000mA	1.59	1.83	V
	C			1.83	2.07	
Radiant Flux	G	Φ _e		600	700	mW
	H			700	800	
	J			800	900	

Forward voltage measurement allowance is $\pm 0.1V$.

Radiant flux measurement allowance is $\pm 10\%$.



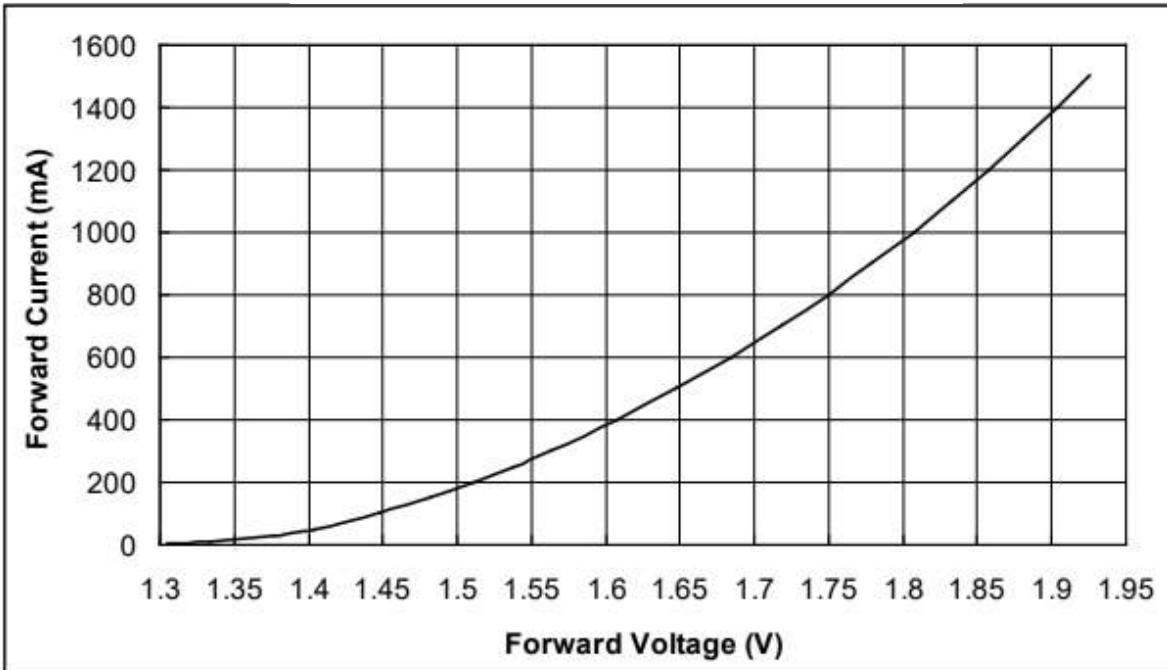
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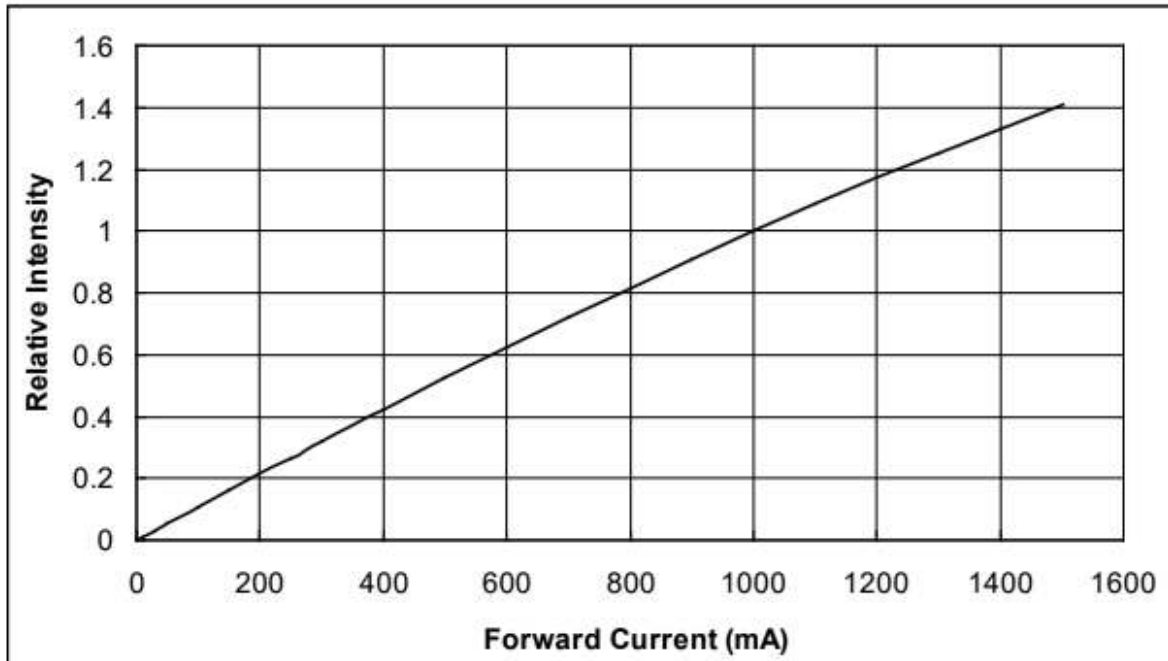
3.9 x 3.9 x 2.9mm High Power IR LED

CHARACTERISTIC DIAGRAMS

Forward Current vs. Forward Voltage



Relative Intensity vs. Forward Current





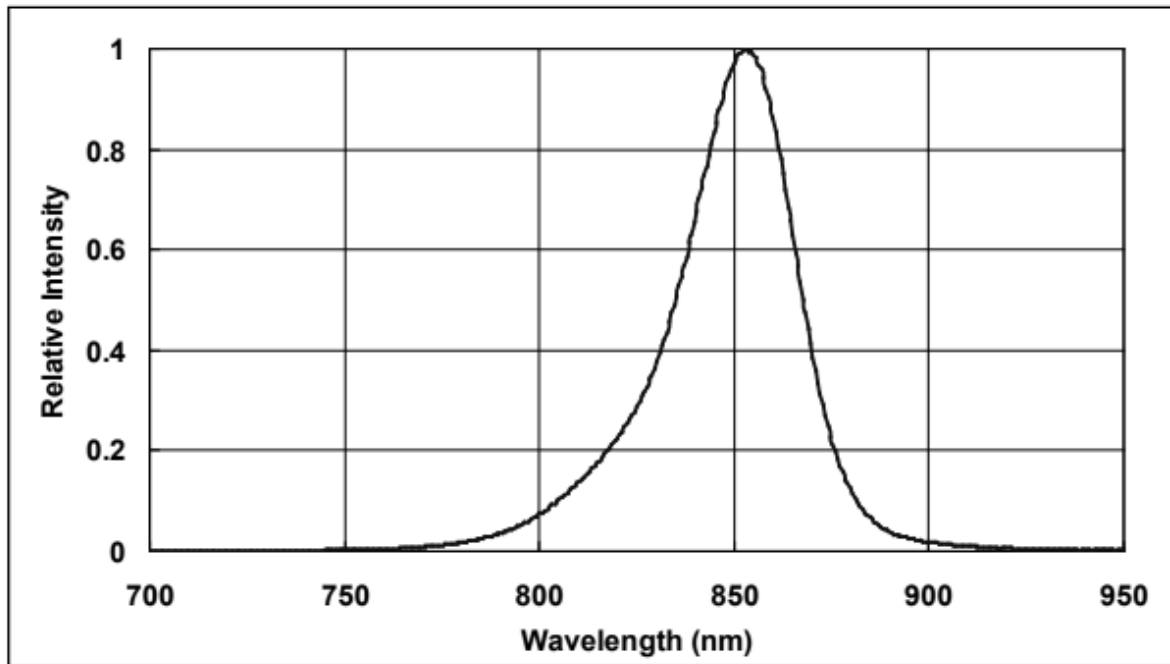
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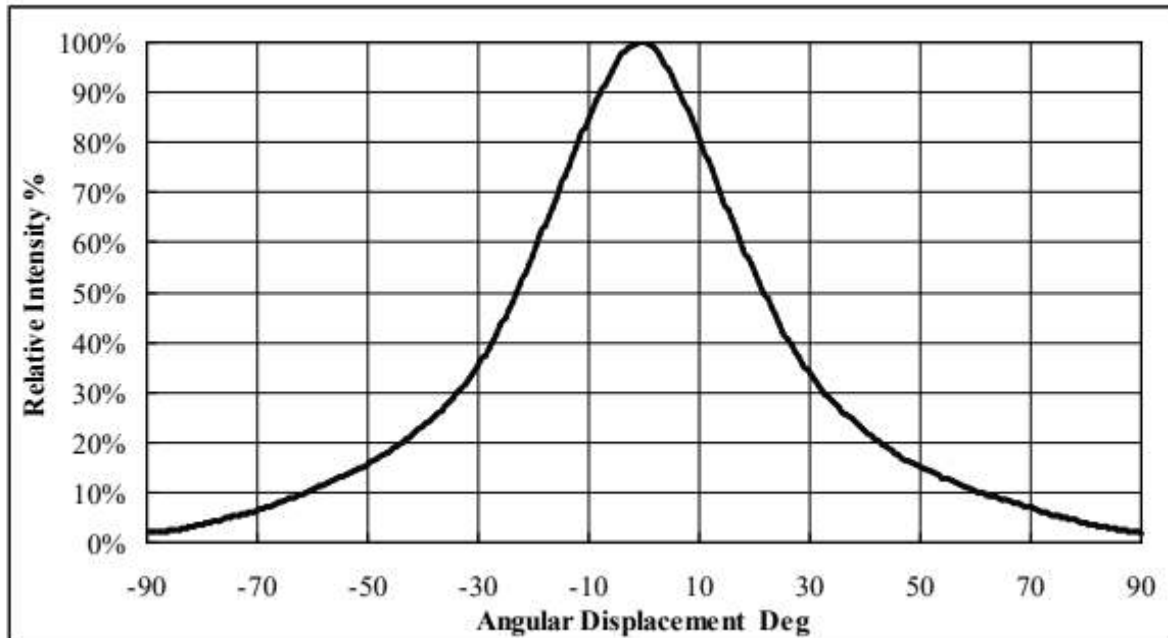
3.9 x 3.9 x 2.9mm High Power IR LED

CHARACTERISTIC DIAGRAMS

Typical Relative Intensity vs. wavelength



Typical Representative Spatial Radiation Pattern





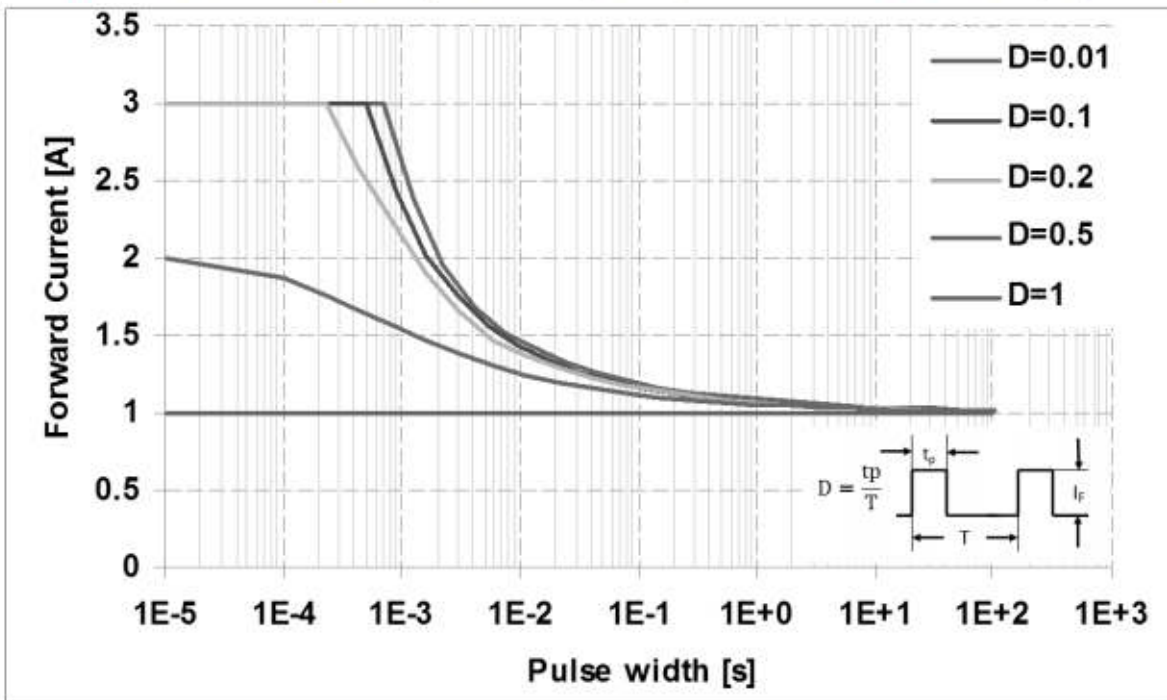
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CHARACTERISTIC DIAGRAMS

Permissible pulse handling capability at $T_j=85^\circ\text{C}$ for various duty cycles (D)





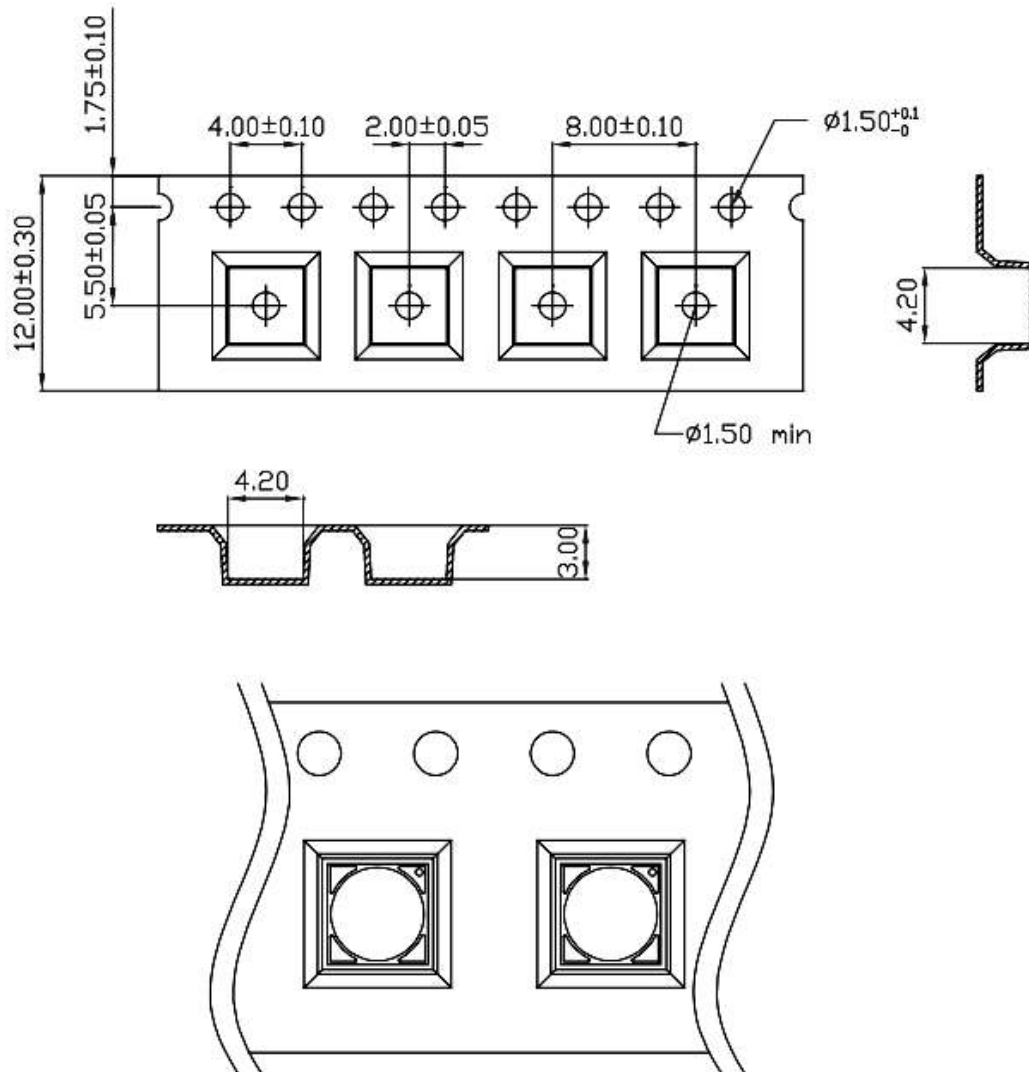
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3.9 x 3.9 x 2.9mm High Power IR LED

PACKAGING SPECIFICATIONS

Taping Dimensions



Note:

1. 1 Reel/bag.
2. 2500pcs/reel.
3. Units are in millimeters.



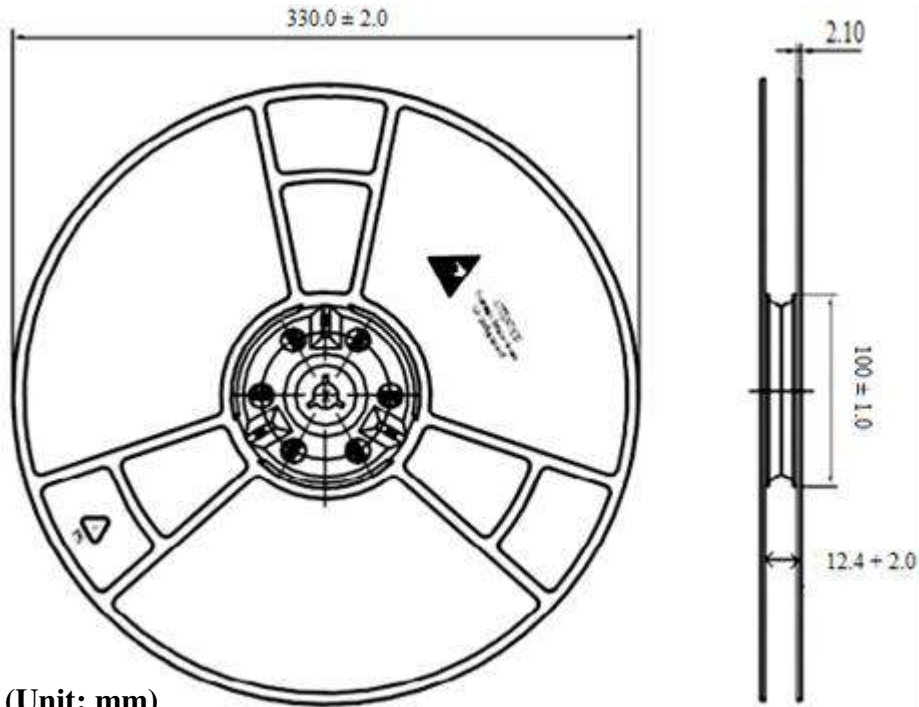
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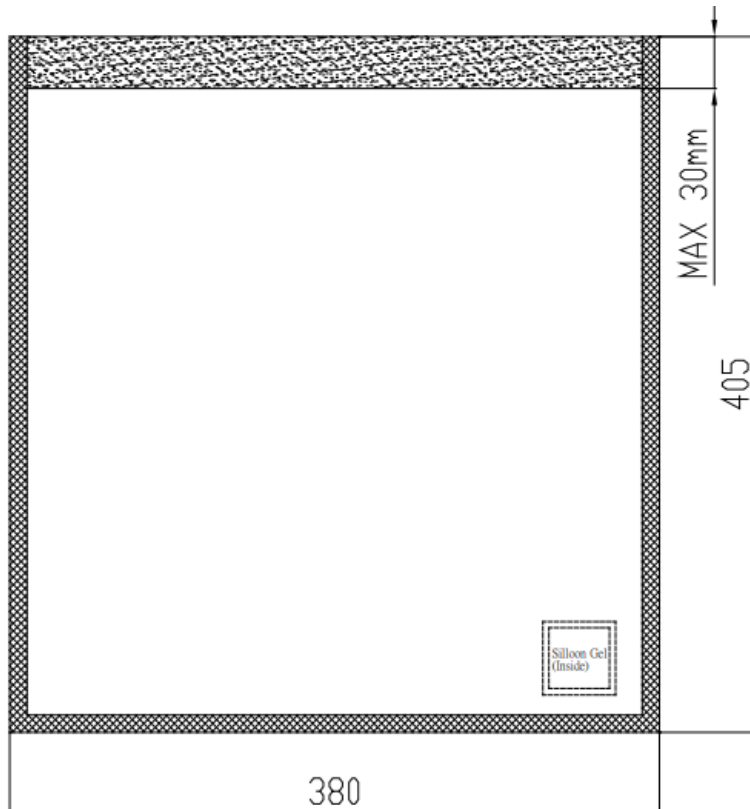
3.9 x 3.9 x 2.9mm High Power IR LED

PACKAGE SPECIFICATIONS

Reel Dimensions (Unit: mm)



Anti-Statistic Bag (Unit: mm)





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QUALIFICATION RELIABILITY TESTING

Classification	Test Item	Test Conditions	Reference Standard
Endurance Test	Operation Life	IF = 1000mA Ta = 25°C Test Duration = 1000hrs	MIL – STD – 750: 1026 MIL – STD – 883: 1005 JIS C 7021: B-1
	High Temp. High Humidity Storage	Ta = 85 ± 5°C RH = 85 ± 5% Test Duration = 1000hrs	MIL – STD – 202: 103B JIS C 7021: B-11
	High Temperature Storage	Ta = 105 ± 5°C Test Duration = 1000hrs	MIL – STD – 202: 1008 JIS C 7021: B-10
	Low Temperature Storage	Ta = -40 ± 5°C Test Duration = 1000hrs	JIS C 7021: B-12
Environmental Test	Temperature Cycling	-30°C ~ 25°C ~ 105°C ~ 25°C 30min – 5min – 30min – 5 min Test Duration = 10 cycles	MIL-STD-202: 107D MIL-STD-750: 1051 MIL-STD-883: 1010 JIS C 7021: A-4
	Thermal Shock	-30 ± 5°C ~ 105 ± 5°C 30min ~ 30min Test Duration = 10 cycles	MIL-STD-202: 107D MIL-STD-750: 1051 MIL-STD-883: 1011
	Solder Resistance	Tsol = 260 ± 5°C Dwell Time: 10	MIL-STD-202: 210A MIL-STD-750: 2031



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		sec	JIS C 7021: A-1
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RELIABILITY TESTING

Measuring Items	Symbol	Measuring Conditions	Failure Criteria
Forward Voltage	V _F	I _F =1000mA	V _F shift > 10%
Luminous	I _v %	I _F =1000mA	I _v % shift > 10%

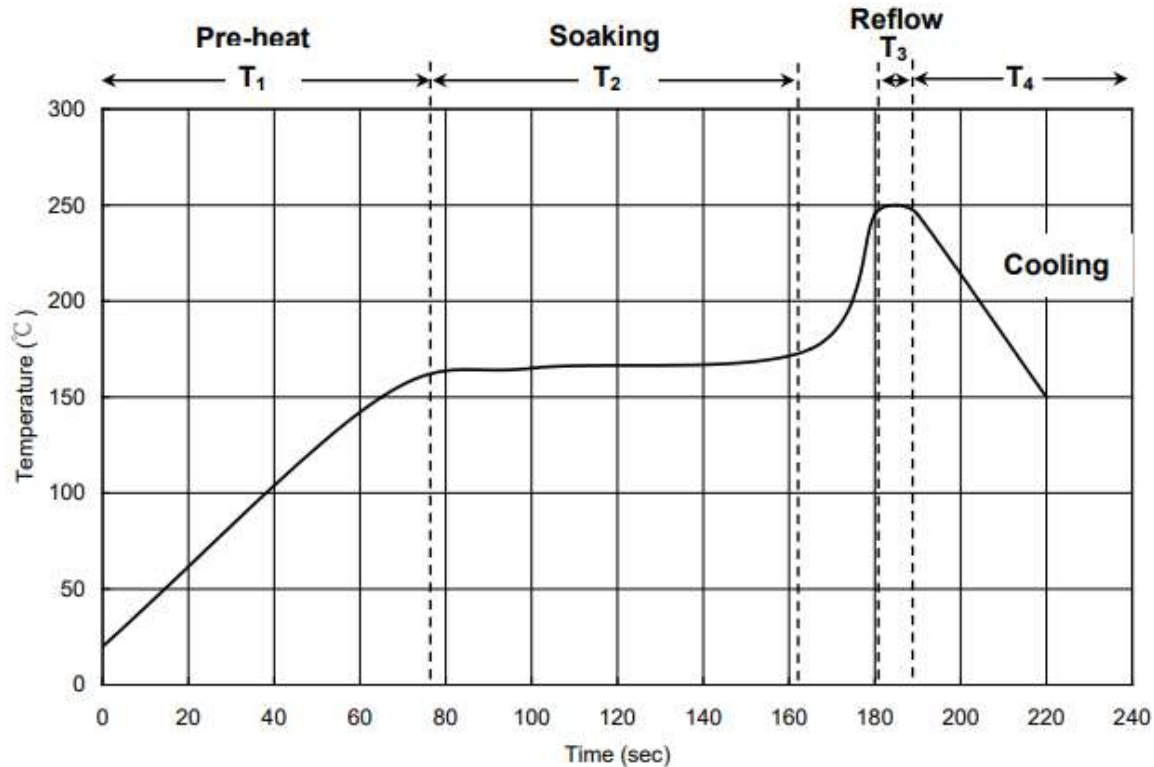


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RECOMMENDED SOLDER PROFILE



	Parameter	Values
T1	Ramp Up Rate	1.0 ~ 3.0 °C/sec
	Pre-heat Time	50 ~ 80 sec
T2	Soaking Temperature	155 ~ 185 °C
	Dwell Time During Soaking	60 ~ 120 sec
T3	Reflow Temperature	240 ~ 250 °C
	Reflow Time	Max 10 sec
	Ramp Up Rate During Reflow	1.2 ~ 2.3 °C/sec
T4	Cooling	1.0 ~ 6.0 °C/sec

Suggest using Sn96Ag3Cu 0.5 lead free solder.

Cleaning: Use alcohol – based cleaning solvents such as isopropyl alcohol to clean the LED if necessary.

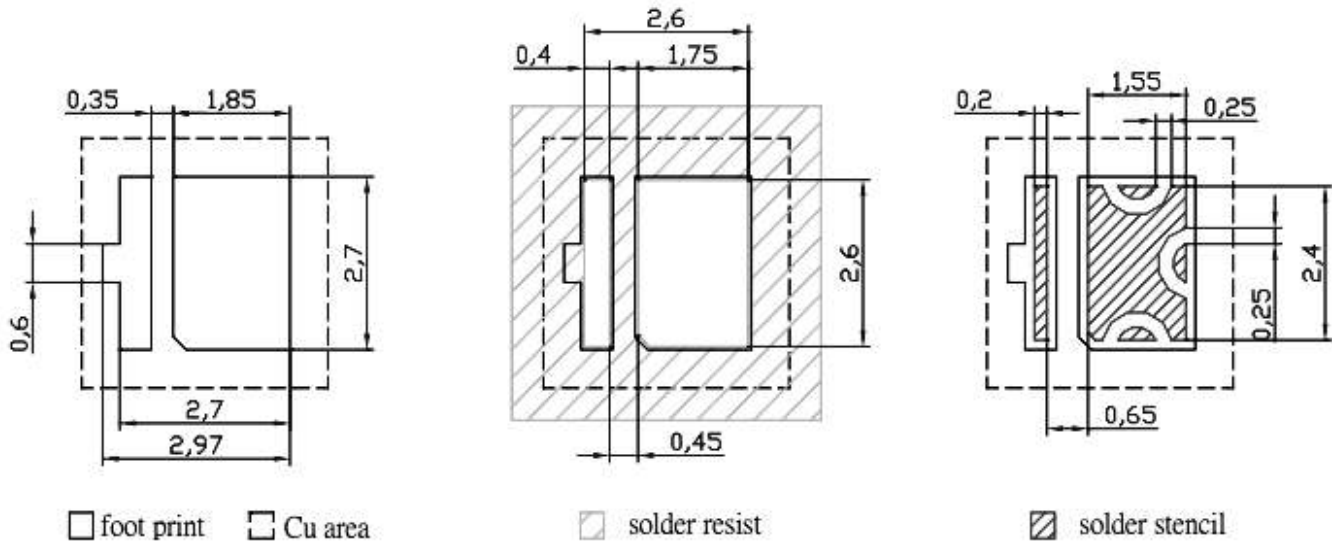


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RECOMMENDED SOLDER PATTERN



Note:

1. Units are in millimeters.
2. Tolerances are ± 0.05 .



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HANDLING PRECAUTIONS



Do not poke the Led Lens with sharp object



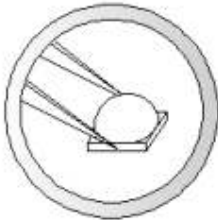
Do not stack assembled PCB



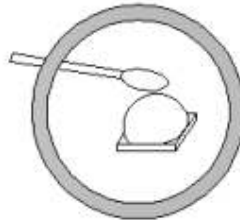
Do not hold the Led with hand



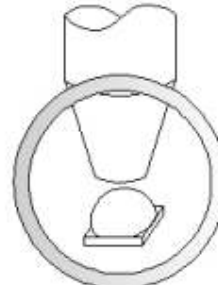
Do not press or push the Led Lens



Hold the Led only by the substrate



Clean the LED surface with cotton bud



Use pick and place nozzle per recommendation in data sheet