PÇK O Note SOLDERABILITY SOLDERING HEAT RESISTANCE TO HYDROGEN SULPHIDE SHOCK CODE NO.(OLD) Unless otherwise specified, refer to JIS C 5402 CORROSION SALT MIST RAPID CHANGE OF DAMP HEA VIBRATION OPERATION MECHANICAL INSULATION MILLIVOLT LEVEL REMARKS TEMPERATURE (STEADY STATE) ENVIRONMENTAL WITHDRAWAL FORCES INSERTION AND VOLTAGE PROOF RESISTANCE METHOD CONTACT RESISTANCE CONTACT RESISTANCE ELECTRIC CHARACTERISTICS MARKING GENERAL EXAMINATION CONSTRUCTION APPLICA RATING ECHANICAL CHARACTERISTICS COUNT QT:Qualification Test 2 TES (1) THIS CONNECTOR'S INITIAL CONTACT RESISTANCE SHALL BE 80 m 0, BECAUSE OF THE BULK
RESISTANCE OF STACKING HEIGHT 16 mm TYPE
(2) AFTER TEST, THE CHANCE OF THE CONTACT BE HIROSE ELECTRIC CO., LTD. OPERATING TEMPERATURE RANGE VOLTAGE RESISTANCE SHALL BE 20 m \( \Omega\) MAX CURRENT DESCRIPTION OF REVISIONS STANDARD RE-F-10251 RE-F-09653  $\triangleright$ CHARACTERISTICS 240 FOR IMMERSION DURATION SOLDERED AT VISUALLY AND BY MEASURING INSTRUMENT (TEST STANDARD: JEIDA-38) EXPOSED IN EXPOSED IN UNDER TIME **EXPOSED AT** AT 2 h FOR 3 DIRECTION AMPLITUDE: 1.5 mm FREQUENCY MEASURED BY APPLICABLE CONNECTOR. CONFIRMED VISUALLY TEMPERATURE-55→+15~ 2) SOLDERING IRONS 1) REFLOW SOLDERING : 250 °C MAX 490 m/s<sup>2</sup>, 20 mV MAX, AT:Assurance Test 48 h. 50 TIMES INSERTIONS AND EXTRACTIONS. 100 mA (DC OR 1000 Hz) 300 V AC FOR 1 250 V DC ယ ငိ DRAWING NO TIMES Ġ ဗ **DURATION OF PULSE** CYCLES 10 TO -55 SOLDER TEMPERATURE ÇT X U 3 PPM FOR X Z  $40\pm2$ TEST METHOD ΥВ 2~3 FOR % SALT WATER SPRAY FOR റ് 100 T O H. CHKD 3 mA(DC OR 1000Hz) ×:Applicable Test ဂ္ဂိ SPECIFICATION 55 Hz, 0.4 A : 360 °C, ٠ +35 < 70 FOR မ 220 °C MIN 9 SPECIFICATIONS DIRECTIONS 04.04.06 05.02.02 96 h. →+85-DATE 8 ယ 60 ဗ္ဗ 95  $2\sim3$ →+15 11 ms ş റ് Ø (A) ဇ္တ 03.02.07 Ħ. DRAWN ±35°C SUZUKI D COUNT STORAGE
TEMPERATURE RANGE
OPERATING HUMIDITY = STORAGE RANGE SHEET EXCESSIVE TERMINALS.  $\odot$ A NEW UNIFORM COATING OF SC SHALL COVER A MINIMUM OF 95 ' THE SURFACE BEING IMMERSED NO DEFORMATION OF CASE OF THE EXCESSIVE LOOSENESS OF THE ② INSULATION RESISTANCE: 100 MΩ MIN.
③ NO DAMAGE, CRACK AND LOOSENESS  $\Theta$ (<u>N</u>) ③ NO DAMAGE, CRACK AND LOOSENESS ① NO ELECTRICAL DISCONTINUITY OF NO FLASHOVER OR BREAKDOWN ACCORDING TO DRAWING ② CONTACT RESISTANCE: 100 mΩ MAX.<sup>(2)</sup> ① CONTACT RESISTANCE: 100 mΩ MAX.<sup>(2)</sup> WITHDRAWAL FORCE: (0.065 × \*\*\*) N MIN INSERTION FORCE: DESCRIPTION OF REVISIONS NO HEAVY CORROSION CONTACT RESISTANCE: NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 100 mΩ MAX.(2) NO DAMAGE, CRACK AND LOOSENESS K.NAKAMURA OF PARTS OF PARTS 03.02.17 DESIGNED HUMIDIT 100 mΩ MAX (2) 80 mΩ MAX .(1) 100 MΩ MIN PART REQUIREMENTS FX8C-\*\*\*S-SV(92 H.OKAWA 03.02.18 CHECKED (0.7×××) 능 40% 6 100 റ് Y,YOSHIMURA % 03.02.19 SOLDER 95 % OF APPROVED ¥Β mΩ MAX.(2) o N MAX JO J CHKD 70 8 න ර % % RELEASED 2 X X X X X X  $\times$  $\times$ X  $\times$ X X X X X  $\times$ DATE ΑT ×  $\times$ 

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