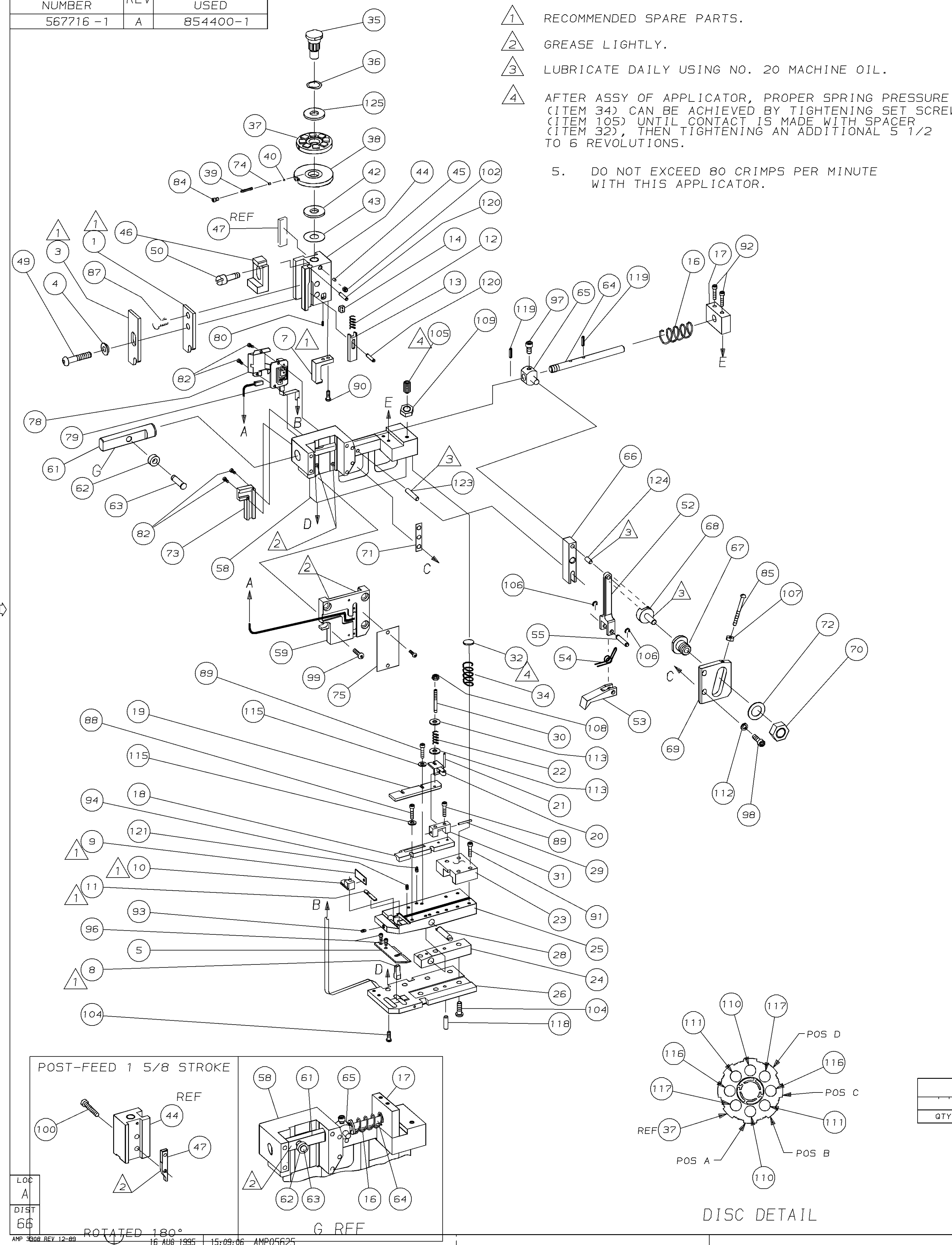


PART NUMBER	REV	FIRST USED
567716 -1	A	854400-1

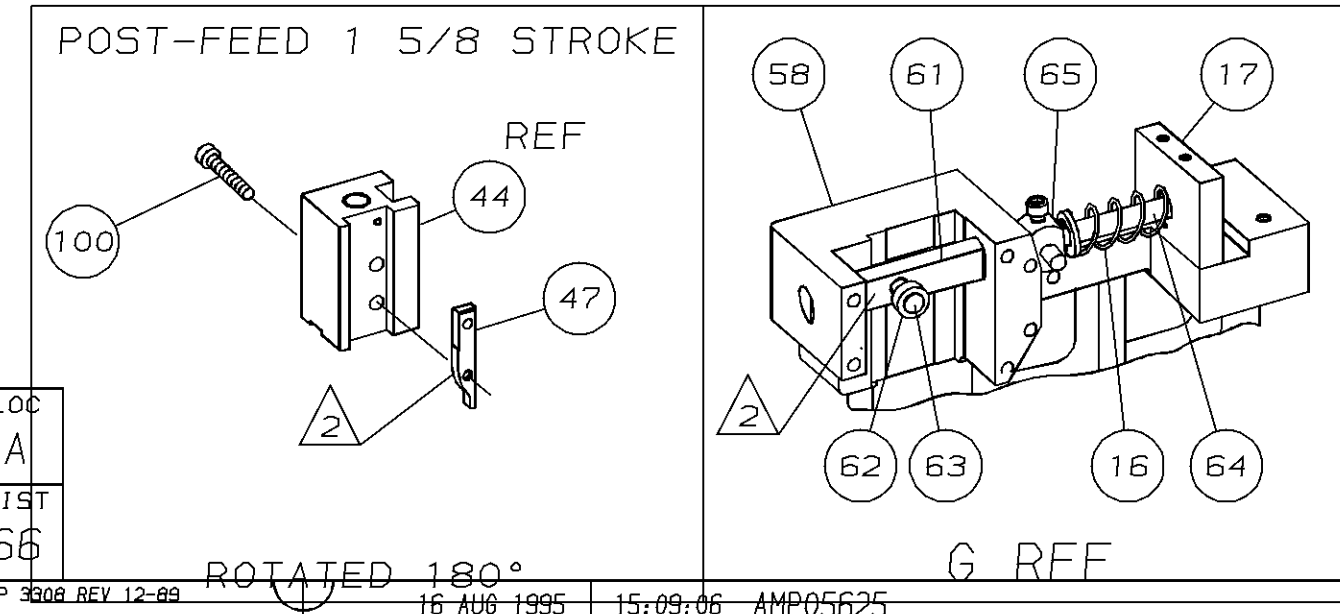


TERMINAL NAME:		.205 SERIES FLAG FASTON	
42234			
60195			
62354			
TERM APPL SPEC 114-207B			

CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.065	14	
B	.061	16	
C	.058	18	
D	.056	20	
CRIMP	SIZE	TYPE	RANGE
WIRE	.140	TAB LOCK	20-14
INSUL	.140	0	.110-.170
FEED	APPL INST	SET UP GAGE	LAYOUT
.650	AI 8031	-	-
WIRE STRIP LENGTH -			
-1	LEADMAKER	MECH-POST FEED	

REF APPLICATOR 687391-1					
1	-	A	22594-8	NUT, HEX	70
1	-	B	240628-1	PLATE, ADJ	69
1	-	B	240626-1	SHAFT, PIVOT	68
1	-	B	240633-1	BUSHING	67
1	-	A	240630-1	LEVER, INTERMEDIATE	66
1	-	B	240629-1	BLOCK, PIVOT	65
1	-	A	240632-2	SCR, ADJ	64
1	-	B	240659-3	PIN, CAM ROLLER	63
1	-	B	240658-1	ROLLER, CAM	62
1	-	B	240631-1	ROD, FEED	61
					60
1	-	C	768623-1	MODIFIED CAP ASSEMBLY	59
1	-	C	768680-1	HOUSING, MODIFIED	58
					57
					56
1	-	B	240624-1	PIN, FEED FINGER	55
1	-	B	691499-1	SPRING, FEED FINGER	54
1	-	B	454568-1	FINGER, FEED	53
1	-	B	240634-1	LEVER, TERMINAL	52
					51
1	-	A	22353-8	SCREW, SHOULDER	50
1	-	A	3-21002-5	BOLT, CRIMPER	49
					48
1	-	B	238015-1	CAM, POST-FEED 1 5/8 ST	47
1	-	A	690578-1	BLOCK, INSULATION ADJUST	46
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	856807-1	RAM, SPECIAL	44
1	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	1-690124-1	WASHER, RAM	42
					41
1	-	A	23241-6	BALL, STEEL	40
1	-	A	690170-1	SPRING, COMPRESSION	39
1	-	C	690142-1	DISC, INSULATION	38
1	-	D	354777-1	DISC, WIRE, PLASTIC	37
1	-	B	22480-5	WASHER, SPRING	36
1	-	B	690212-1	POST, RAM	35
1	-	A	3-23846-5	SPRING, HINGE BAR	34
					33
1	-	A	690573-1	SPACER, SPRING	32
1	-	C	454569-1	MOUNT, DRAG	31
1	-	A	1-22354-8	STUD, DRAG	30
1	-	A	21030-2	PIN, MOUNT, DRAG	29
1	-	B	690582-1	PIN, HINGE	28
					27
1	-	D	768624-1	BASE PLATE ASSEMBLY	26
1	-	B	856801-1	HINGE BAR, REVISED	25
1	-	B	690571-1	BLOCK, STABILIZER	24
1	-	C	690585-1	BLOCK, PRESSURE	23
1	-	A	8-22282-6	SPRING, DRAG	22
1	-	A	21030-6	LEVER, DRAG	21
1	-	A	454570-1	DRAG, STOCK	20
1	-	C	454573-1	GUIDE, STRIP (REAR)	19
1	-	C	454571-2	GUIDE, STRIP (FRONT)	18
1	-	A	458361-1	GUIDE, FEED ROD	17
1	-	A	4-22284-9	SPRING, FEED RETURN	16
					15
1	-	B	853498-1	MAGNET ASSY	14
1	-	C	692134-5	POSITIONER, TERMINAL	13
1	-	A	5-22280-5	SPRING, TERM. POSITIONER	12
1	-	B	454712-4	PLATE, REAR SHEAR	11
1	-	C	454578-1	ANVIL INSERT	10
1	-	B	690569-2	PLATE, FRONT SHEAR	9
1	-	B	856804-1	ANVIL	8
1	-	B	454575-3	BLADE, SLUG	7
					6
1	-	B	856802-1	PLATE, ANVIL RETAINING	5
1	-	B	690574-1	SPACER, TUBULAR INSUL CRIMPER	4
1	-	C	690715-1	CRIMPER, INSULATION	3
					2
1	-	C	690716-3	CRIMPER, WIRE	1

1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	-	A	1-21030-2	PIN, DOWEL (Ø.187X.62)	124
1	-	A	1-21030-6	PIN, DOWEL (Ø.187X1.25)	123
					122
2	-	A	3-21028-2	PIN, SLOTTED SPRING (Ø.094X.25)	121
2	-	A	4-21028-9	PIN, SLOTTED SPRING (Ø.125X.38)	120
2	-	A	5-21028-1	PIN, SLOTTED SPRING (Ø.125X.50)	119
1	-	A	21029-5	PIN, SLOTTED SPRING (Ø.188X.75)	118
2	-	A	1-354779-0	PIN, WIRE DISC (.3040)D	117
2	-	A	354779-8	PIN, WIRE DISC (.3030)C	116
4	-	A	21024-4	WASHER, LOCK (#8)	115
					114
2	-	A	21899-2	WASHER, FLAT (#10)	113
2	-	A	21024-5	WASHER, LOCK (#10)	112
2	-	A	354779-4	PIN, WIRE DISC (.3010)B	111
2	-	A	9-354778-1	PIN, WIRE DISC (.2950)A	110
1	-	A	1-22202-7	NUT, HEX (5/16-24)	109
1	-	A	21022-3	NUT, HEX (LOCKING) (10-32)	108
1	-	A	21018-5	NUT, HEX (6-32)	107
2	-	A	21045-3	RING, RET "C" (Ø.187)FD PIN	106
1	-	A	8-21007-5	SCREW, SKT SET (5/16-24x.75)	105
7	-	A	2-22733-8	SCREW, BHC (1/4-20X.63)	104
					103
1	-	A	21009-2	SCREW, SKT SET (1/4-20x.25)	102
					101
1	-	A	3-21000-9	SCREW, SHC (10-32X1.00)	100
4	-	A	3-21000-8	SCREW, SHC (10-32X.88)	99
2	-	A	3-21000-6	SCREW, SHC (10-32X.62)	98
1	-	A	3-21000-4	SCREW, SHC (10-32X.38)	97
2	-	A	7-21000-6	SCREW, SHC (10-32X.31)	96
					95
2	-	A	4-21006-0	SCREW, SKT SET (8-32X.25)	94
1	-	A	21061-9	SCREW, SKT SET (8-32X.25)	93
2	-	A	3-21000-0	SCREW, SHC (8-32X.88)	92
4	-	A	2-21000-9	SCREW, SHC (8-32X.75)	91
2	-	A	1-23030-1	SCREW, SHC (NYLOK) (8-32X.62)	90
4	-	A	2-21000-8	SCREW, SHC (8-32X.62)	89
2	-	A	2-21000-7	SCREW, SHC (8-32X.50)	88
1	-	A	2-21002-1	SCREW, SBHC (8-32X.38)	87
					86
1	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	85
1	-	A	23030-1	SCREW, SHC (NYLOK) (6-32X.25)	84
					83
4	-	A	1-21002-5	SCREW, SBHC (4-40X.50)	82
					81
1	-	A	2-21006-1	SCREW, SOC SET (4-40X.25)	80
1	-	C	856822-1	PCB ASSY	79
1	-	C	856825-1	COVER, PCB	78
					77
					76
1	-	B	461264-1	PLATE, IDENTIFICATION	75
1	-	A	690603-1	SPRING, ASSIST	74
1	-	B	314867-1	COVER, FLAT FLEX	73
1	-	A	458109-1	WASHER, SPECIAL	72
1	-	A	690517-1	SPACER	71



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