

AMP 1281-1 (6/65)

428

APPLICATOR PARTS LIST

TYPE  
MINIATURE QUICK CHANGE APPLICATOR  
END FEED

AMP INCORPORATED  
HARRISBURG, PENNA.

TYPE CODE  
 PROD  
 IN DIR  
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	453805-1	43	WASHER-LAMINATED	1	690125-1	
2	SPACER - INSULATION			44	RAM	1	690176-1	
3	INSULATION CRIMPER			45	PLUG-NYLON	1	690191-1	
4	PIN - CRIMPER			46	BLOCK-INS. ADJ.			
5	SHEAR BLADE SPACER	1	1-210611-7	47	SCREW-SHOULDER			
6	HOLD DOWN			48	CAM	1	690602-2	
7	SHEAR BLADE	1	1-210650-3	49	CRIMPER BOLT	1	7-21002-9	
8	ANVIL	1	2-210654-9	50				
9	FRONT SHEAR PLATE	1	210612-5	51				
10	SHEAR PLATE SPACER	2	210615-3	52	LEVER-TERMINAL	1	210631-1	
11	REAR SHEAR PLATE	1	210614-1	53	FEED FINGER	1	210635-1	
12	HOLD DOWN SPRING			54	FEED FINGER SPRING	1	691199-1	
13	SPRING SPACER			55	FEED FINGER PIN	1	210621-1	
14	HOLD DOWN SPACER			56				
15				57				
16	SPRING - FEED RETURN	1	3-22287-0	58	HOUSING	1	151232-1	
17	ANCHOR - SPRING	1	238008-1	59	CAP	1	210621-1	
18	FRONT - STRIP GUIDE	1	151217-1	60	WEAR PLATE	1	210815-1	
19	REAR - STRIP GUIDE	1	151217-1	61	ROD-FEED	1	210631-1	
20	DRAG - STOCK	1	210637-1	62	ROLLER-CAM	1	210658-1	
21	DRAG LEVER	1	210636-1	63	PIN-CAM ROLLER	1	210659-1	
22	DRAG SPRING	1	7-22282-5	64	SCREW-ADJ.	1	210632-1	
23	PLATE - STRIP HOLD			65	BLOCK-PIVOT	1	210629-1	
24	STRIP GUIDE PLATE	1	210618-2	66	LEVER-INTERMEDIATE	1	210630-1	
25	BASE BLOCK	1	210617-1	67	BUSHING	1	210633-1	
26	BASE PLATE	1	210652-1	68	SHAFT-PIVOT	1	210626-1	
27	STRIPPER	1	690766-1	69	PLATE ADJ.	1	210628-1	
28	RETAINING PLATE			70	HEX NUT	1	22594-8	
29	SHOULDER SCREW			71	SPACER	1	690517-1	
30	ANCHOR SPACER	1	690453-1	72	Spring Assist	1	690603-1	
31	SPACER - BASE BLOCK			73				
32	Spacer Stripper	1	1-690451-7	74				
33	Spacer, Strip Guide	2	151218-1	75				
34				76				
35	POST-RAM	1	690212-1	77				
36	SPRING WASHER	1	22180-5	78	GUARD (WINDOW)	REP	455745-1	
37	DISC-WIRE	1	2-455829-3	79	Guard	REP	690615-1	
38	DISC-INSULATION			REV.	REVISION RECORD	DATE	BY	ECN
39	SPRING-COMPRESSION	1	690170-1	01	ADD TERM 485018	10/28/70	JW	L-7884
40	BALL STEEL	1	23211-6	A	REV PER ECN	7-15-71	BW	L-8399
41	DISC SPACER	1	690223-1	B	REV PER ECN	4-21-72	JW	L-8858
42	WASHER RAM	1	690121-1	B1	REV PER ECN	6-19-78	JW	R2566

CRIMPING DATA				TERMINALS
TO APPLY SPEC	GROUP I	GROUP II	WIRE SIZE	GROUP I 6012
114-2093	I	II		0178 STK
PAD LETTER	C.H.	C.H.		60812
A	.086	.084	14	350010
B	.076	.074	16	485018
C	.069	.067	18	62788
D		NOT USED		62984
CRIMP	SIZE	TYPE	FEED	62326
WIRE	.100	F		* GROUP
INSUL.			.486	II
INSULATION RANGE	WIRE RANGE			0178 STK
	18-14			62801
EXPLODED VIEW	SET UP GAGE			
A-6032-1,-2	679108-1			

REMARKS: AI 408-8024

Pre Feed  
AMP-O-Lectric

\*CRIMP HEIGHT ADJ. REQ.  
TO SWITCH FROM GROUP  
I TO GROUP II TERMS  
& VISE VERSA

■ DENOTES WEARING PARTS  
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO.	DIST.
MACH. PARTS LIST 565135-5	66
APPL. SERIAL NO.	DESIGNED
DATE SHIPPED	P.E.B. 6-3-70
CUSTOMER NAME AND ADDRESS	CHK'D.
	APP'D
APPLICATOR NUMBER	SHEET
REV. C5	687327-2
	1 of 1

THIS DRAWING IS A CONTROLLED DOCUMENT. C5 0150-1207-04 M/H/E 9-04 C3 0150-8600-98 M/H/E 6-98 C4 0150-0631-03 M/H/E 6-03

C1 ADD 62984 R3356 1-17-80  
C2 ADD 62326 R3460 SC/R 3-80  
C3 0150-8600-98 M/H/E 6-98  
C4 0150-0631-03 M/H/E 6-03  
C5 0150-1207-04 M/H/E 9-04  
82 ADD 62801 8-18-78  
C REV PER ECN 6-13-79 R3058 For Hardware See 1-687010-2

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