AMP 1281 (7/68)

APPLICATOR PARTS LIST

TYPE: SIDEWISE STRAIN RELIEF HOOK & RING

AMP INCORPORATED HARRISBURG, PENNA. NO STAMPING DEVICE

NO.	DESCRIPTION	REQ.	PART NO.
1	■ WIRE CRIMPER		
2	■ INS. CRIMPER	1	386993-6
3	■ ANVIL	1	694325-1
4	ANVIL SPACER	1	453263-1
5	■ SHEAR FLOATING	1	473243-2
6	■ REAR SHEAR PLATE		
7	SHEAR BLADE MT. BLK.	1	386442
8	■ SHEAR PLATE	1	386414
9	REAR ANVIL SPACER PLT.		
10	FRONT ANVIL SPACER PLT.		
11	TOOL SPACER	1	376409
12	CRIMP SPACER		
13	FRONT STRIP GUIDE	1	386444-3
14	REAR STRIP GUIDE	1	461350-0
15	RAM	1	473699
16	TOOL HOLDER		
17	ADJ. CRIMP MOUNT		
18	ADJ. BLOCK		
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	473228
21	BASE BLOCK	1	473227
22	STRIP GUIDE PLATE	1	453689-1
23	ANVIL HOLDER		
24	AUX. ANVIL HOLDER		
25	STRIPPER	1	694924-2
26	STRIPPER MOUNT		
27	RETAINER PLATE		
28	STRIPPER MOUNT BRACKET		
29	STRIPPER BUSHING		
30	STOCK DRAG	1	387650-4
31	STOCK DRAG HANDLE	1	21018-5
32	STOCK DRAG STUD	1	800849
33	STOCK DRAG SPRING	1	370572
34	STOCK DRAG ADJ. SCREW	1	2-21006-9
35	FEED FINGER HOLDER	1	386942
36	FEED FINGER	1	473739-1
37	FEED FINGER TIP	1	387251
38	FEED FINGER GUIDE ⚠1	1	693680-3
39	BASE CASTING	1	570238
40	GUARD ASSY	1	461343-1
41	~~LOWER GUIDE~~	~~1~~	~~694454-1~~

NO.	DESCRIPTION	REQ.	PART NO.
42	SHEAR DEPRESSOR	1	810955-4
43	■ SPRING SHEAR	1	386455
44	SPRING SEAT	1	386443
45	SHEAR BEARING PL Ret	1	386409-1
46	REAR OILITE BEARING PL	1	386408
47	LEFT OILITE BEARING PL	1	386406
48	RIGHT OILITE BEARING PL	1	386407
49			
50			
51	STRIP HOLD ⚠2	1	692871-1
52			
53			
54			
55			
56			
57			
58	NOTE:		
59	MUST ADJ. FEED STRIP GUIDE &		
60	CRIMP HEIGHT FOR DIFFERENT		
61	TERMINALS.		
62			
63	BRACKET-AIR FEED MT.	1	452063-1
64	1" AIR FEED ASSY	1	690021-1
65	TENSION ADJ. PLATE	1	374999
	MISCELLANEOUS		
66	REEL SPREADER ASSY.	1	453596-1
67	LUBRICATOR ASSY	1	465184-8
68	TERMINAL LUBRICANT	REF	852931-2
69			
70			
71			
72			

REV.	REVISION RECORD	DATE	BY	ECN
O	SUPERSEDES -7	12-13-74	RJS	~~~
A	ITEM 2 WAS 386993-2	4-23-75	RJS	R-10-88
B	ITEM 66	8-20-75	RJS	
C1	P.L.I.D. PT.	8-20		
C	ITEM 14 WAS -7	12-19-75	RJS TG	R1401
D	ADD 63 E 64 DRF'S WAS -3	1-13-76	RJS TG	R1486
E	REV. PER ECN	3-25-76	JWS TG	RISES
F	ITEM 38 WAS -2	6-18-76	RJS TG	R1703
F1	ADD TERM. 62362	12-11-81	JWS CG	R4265
G	PER EC-A-272490	12-14	JWS/CG	

CRIMPING DATA

TO APPLY TERMINAL

WIRE SIZE	CRIMP HEIGHT	

CRIMP	SIZE	TYPE	FEED
WIRE			.660 or .908
INSUL.	.220	0	
SHIELD			

INSULATION RANGE .180 - .240

WIRE RANGE .150 - .200

EXPLODED VIEW: A-6009-3

REMARKS:

⚠1 MT. ON ITEM 14

⚠2 MT. ON TOP SCREW OF ITEM 45

TOP TOOL MOUNTING 42, 11 & 2

■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

AMP-O-LECTRIC 1-471273-2

AIR FEED

SERIAL NO. | DATE SHIPPED

CUSTOMER NAME AND ADDRESS

APPLICATOR NUMBER | REV G | 1-565941-1

DESIGNED R. BECHTOLD 12-13-74

CHK'D. WM 12-16-74

APPD. [illegible] 12-16-74

SHEET 1 of 1

TERMINALS	
100 - 240	.660 RING 61520 62245
150 - 200	.908 J HOOK 61828 62264 62362 WING 61831

DIST. 4

FOR HARDWARE SEE 687514-5