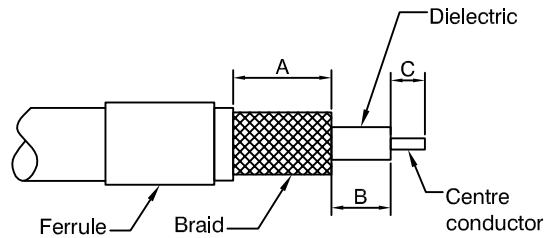


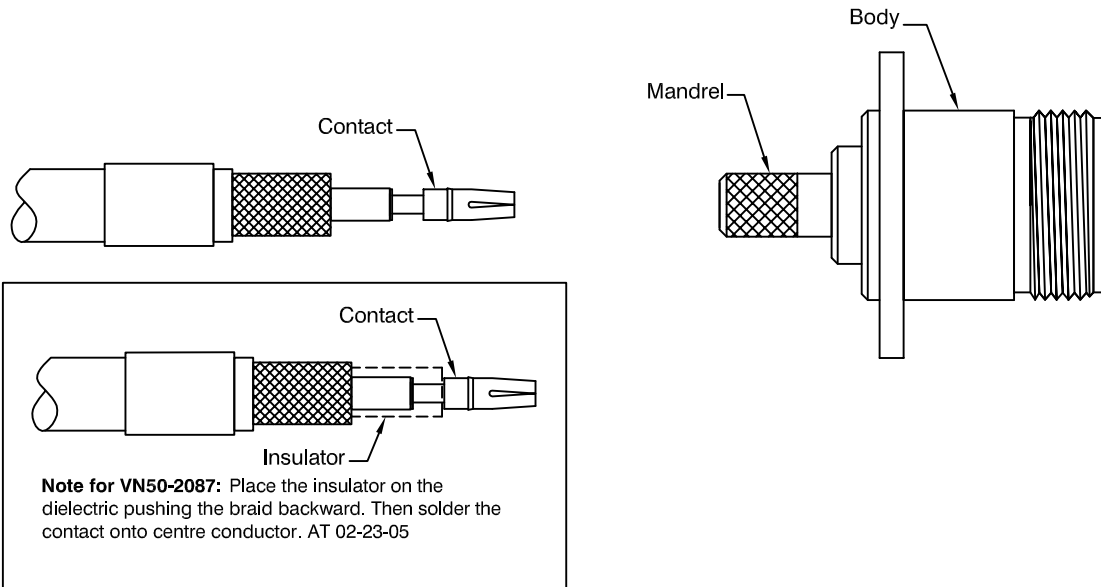
Assembly Instructions

1) Slide the ferrule onto the cable. Trim the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

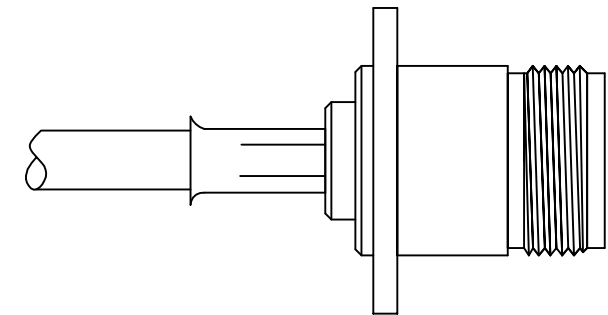
A = 7.5mm
B = 3mm
C = 3mm



2) Solder the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Second Issue	AT	2	23 Feb 05
First Issue	SN	1	30 Apr 03
DESCRIPTION OF REVISION	APPVD	ISS	DATE

VITELEC[®]
ELECTRONICS

Cinch Connectivity Solutions, Ltd
11 Bilton Road
Chelmsford
Essex CM1 2UP, England
T: +44 (0) 1245 342060
F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:
± 0.2mm unless
otherwise stated

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

P Couzens

DATE:

30 Apr 03

TITLE:

Stripping and Assembly
Instructions for N Crimp
Flange mount Jack

PART NUMBER:

VAIN5101

PAGE: 1 of 1