

## PANEL CUT OUT

A	(- -) ] <sub>B</sub>

	inches			
	Maxi	mini		
A	.290	.284		
В	.262	.256		

REVISIONS					
REV.	DESCRIPTION	DATE	APPROVED		
Α	INITIAL RELEASE	04/13/18	D.N.		

-	<b>─</b> 1.01	
521	-	
"D" FLAT		
9/32-40 UNEF-2A	.375 219 HEX	
.375 HEX— .344 HEX		

## NOTES:

## MATERIALS:

- CONTACT & SPRING = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
   INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
   SLEEVE = BRASS PER C36000, ANNEALING 1H AT 500°C, HARDNESS 80-120 HV.
   LOCKWASHER = PHOSPHOR BRONZE PER ASTM B139, COPPER ALLOY C53400, TEMPER H04.
   CRIMP SLEEVE = SEAMLESS LOWLEAD BRASS TUBE, ALLOY 330, SOFT ANNEAL TEMPER, .025/.060 GRAIN SIZE OR SEAMLESS COPPER TUBE PER ASTM B75, TYPE C12000, TEMPER: LIGHT ANNEAL O50 EXCEPT YIELD STRENGTH.
   ALL OTHER METAL PARTS = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.

## FINISHES:

- 1. CONTACT = GOLD PLATE PER ASTM B488-11, TYPE II, 50µin MIN, GRADE C, OVER 100 TO 200µin STRESS FREE SULFAMATE NICKEL PER AMS-QQ-N-290.

  2. ALL OTHER METAL PARTS = NICKEL PLATE PER AMS-QQ-N-290, CLASS 1, GRADE G, EXCEPT 100 TO 200µin THICK OVER 50 TO 100µin THICK COPPER PER AMS 2418.

	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLFRANCES ON		D.N. CHKD:	DATE 04/13/18 DATE	Property of Radiall  This document cannot be reproduced or communicated to a third party without prior a RADIALL company written permission of RADIALL.				On the second
	DECIMAL ANGLE		C.E.	04/13/18					
			APVD:	DATE	BULKHEAD MOUNTED/CRIMP TYPE				
			J.M.	04/13/18					
REFE	RENCE:		MATERIALS & FIN	IISHES:	SIZE	FSCM NO.	DWG NO.		REV
OBI	ORIGINATED: D.N. DATE: 04/13/18		SEE NOTES		Α	19505	2028-757	<u>1-003</u>	Α
					SCALE 5:1		THIRD ANGLE PROJECTION	SHEET 1 C	)F 1