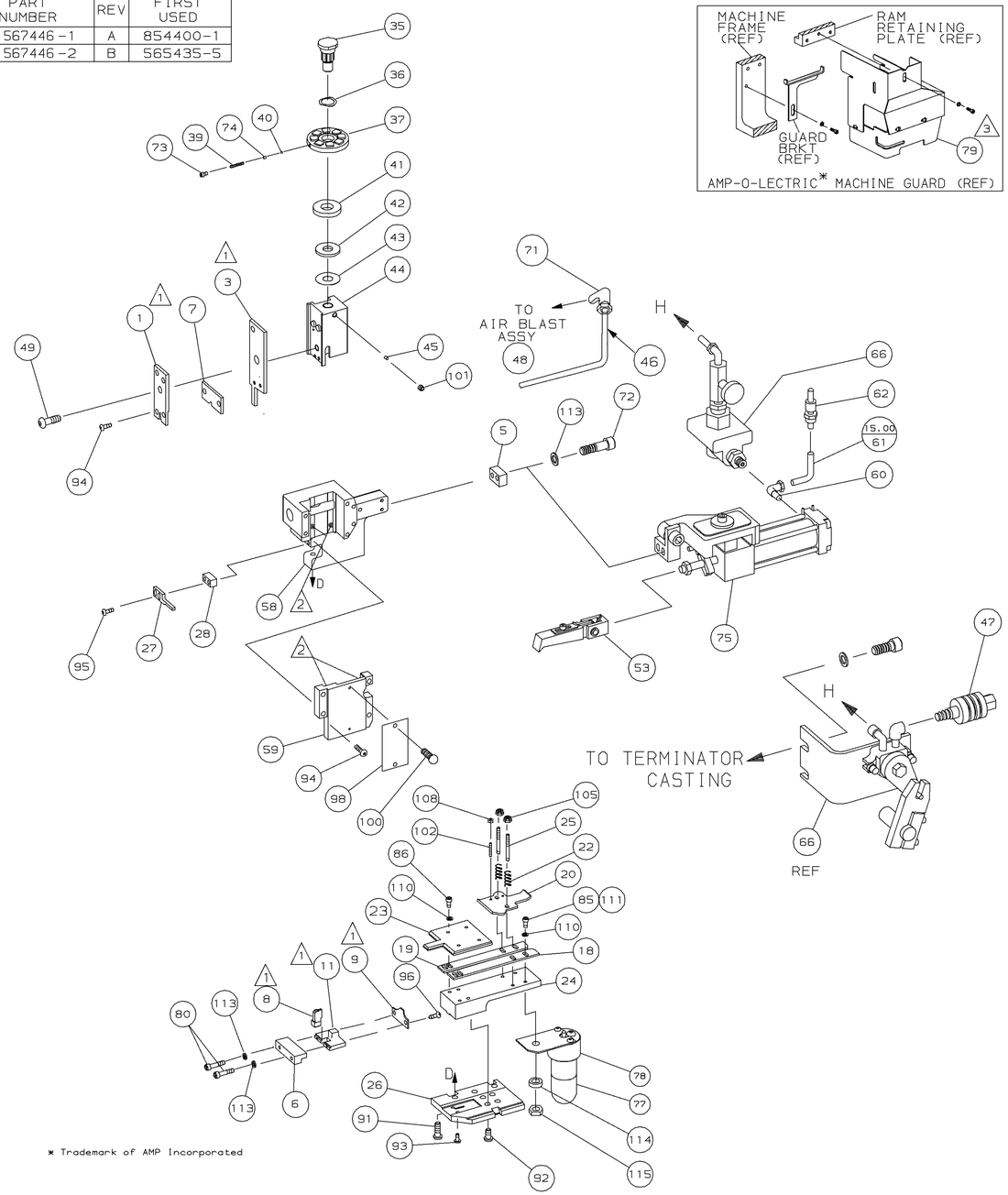
DRAWING MADE IN THIRD ANGLE PROJECTION

567446 ⇔ 567446

<UT161B>DEPT2234>AMP16926>U.ECN

PART NUMBER	REV	FIRST USED
567446-1	A	854400-1
567446-2	B	565435-5



* Trademark of AMP Incorporated

1 RECOMMENDED SPARE PARTS.

2 GREASE LIGHTLY.

3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC MACHINE.

4 SEE DRAWING FOR COMPONENTS

TERMINAL NAME: AMPLIVAR SPLICE

		62307
TERM APPL SPEC		-

CRIMPING DATA

PAD LTR	CRIMP HEIGHT	WIRE SIZE CMA
A	.072	4400-5000 (13½)
B	.067	3400-4200 (14)
C	.062	2400-3200 (16)
D	.057	1400-2200 (18)

CRIMP	SIZE	TYPE	RANGE
WIRE	.110	F	1400-5000 CMA
INSUL	-	-	-

FEED	APPL INST	SET UP GAGE	LAYOUT
.315	AI 8039	-	-

WIRE STRIP LENGTH -

-1	LEADMAKER	AIRFEED
-2	AMP-O-LECTRIC	AIRFEED

	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
							125
							124
							123
							122
							121
							120
							119
							118
							117
							116
	1	-	-	A	21018-6	NUT, HEX, #8	115
	1	-	-	A	21055-6	WASHER, FLAT, #8	114
	4	4	-	A	22260-5	WASHER,LOCK(NO.6)RET PL	113
							112
	1	-	-	A	2-21000-9	SCR,SHC (8-32 X .35) STRIP GUIDE	111
	4	4	-	A	21024-4	WASHER,LOCK(NO.8)SHEAR BL	110
							109
	2	2	-	A	21018-4	NUT,HEX(4-40)DRAG	108
							107
							106
	2	2	-	A	21022-2	NUT,HEX SL(8-32)DRAG STUD	105
							104
							103
	2	2	-	A	4-21078-8	SKT SKT SET (4-40x.75)DRAG	102
	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
							99
	1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
							97
	2	2	-	A	1-21002-6	SCR,BHC(6-32x.25)GUIDE PLATE	96
	2	2	-	A	8-21002-9	SCR,BHC(8-32x1.00)STRIPPER	95
	6	6	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	94
	2	2	-	A	2-22733-0	SCR,BHC(10-32x.38 LW)ANVIL	93
	4	4	-	A	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
	3	3	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HSG	91
							90
							89
							88
							87
	2	2	-	A	2-21000-6	SCR,SHC(8-32x.38)STRIP GUIDE	86
	3	4	-	A	2-21002-2	SCR,BHC(8-32x.50)PLATE, STRIP HOLD	85
							84
							83
							82
							81
	2	2	-	A	1-21000-9	SCR,SKT CAP(6-32x.38)PLATE RET	80
	1	-	-	D	460980-2	GUARD ASSY	79
	1	-	-	C	1-465184-7	LUBRICATOR ASSY	78
	REF	REF	-	B	852931-2	CRIMPER LUBRICANT	77
							76
4	1	1	-	B	460277-1	AIR FEED ASSY	75
	1	1	-	A	690603-1	SPRING, ASSIST	74
	1	1	-	A	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
	2	2	-	A	4-21000-3	SCR,SHC(10-32X2.00) AIR FD	72
	1	1	-	A	22317-3	ELBOW, COPPER TUBE	71

QTY REQD PER ASSY — REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) — PARTS LIST

	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
							70
							69
							68
							67
4	1	-	-	B	692655-1	VALVE ASSY	66
							65
							64
							63
	-	1	-	A	23238-1	QUICK DISCONNECT	62
	-	15.00	IN	A	27319-4	TUBING, POLY-FLO 1/4 DIA	61
	-	1	-	A	22294-6	ELBOW, TUBING 1/8NPT - 1/4 T	60
	1	1	-	A	462926-1	CAP, RAM	59
	1	1	-	D	453736-1	HOUSING	58
							57
							56
							55
							54
4	1	1	-	B	460680-7	FEED FINGER ASSY	53
							52
							51
							50
	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16-24x1.00)	49
	1	-	-	C	455350-1	AIR BLAST ASSY	48
	1	-	-	A	24042-2	VALVE, SHUT OFF	47
	1	-	-	B	689446-2	TUBE, AIR BLAST	46
	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	-	C	459586-1	RAM	44
	1	1	-	A	690125-1	WASHER, LAMINATED	43
	1	1	-	A	690124-1	WASHER, RAM	42
	1	1	-	C	690223-1	DISC, SPACER	41
	1	1	-	A	23241-6	BALL, STEEL	40
	1	1	-	A	690170-1	SPRING, COMPRESSION	39
							38
	1	1	-	D	690141-6	DISC, WIRE	37
	1	1	-	A	22480-5	WASHER, SPRING	36
	1	1	-	B	690212-1	POST, RAM	35
							34
							33
							32
							31
							30
							29
	1	1	-	B	3-690451-9	SPACER, STRIPPER	28
	1	1	-	B	460276-1	STRIPPER	27
	1	1	-	D	459584-1	PLATE, BASE	26
	2	2	-	A	22354-8	DRAG, STUD	25
	1	1	-	C	462931-1	PLATE, STRIP GUIDE	24
	1	1	-	B	462932-1	PLATE, STRIP HOLD	23
	2	2	-	A	4-22281-1	SPRING, DRAG	22
							21
	1	1	-	A	462925-1	DRAG, STOCK	20
	1	1	-	B	462929-3	GUIDE, STRIP (REAR)	19
	1	1	-	B	462930-3	GUIDE, STRIP (FRONT)	18
							17
							16
							15
							14
							13
							12
1	1	1	-	D	459583-3	BODY, ANVIL	11
							10
1	1	1	-	B	459684-3	PLATE GUIDE, RETAINING	9
1	1	1	-	C	459582-4	ANVIL	8
1	1	1	-	B	459581-1	BLADE, SLUG	7
	1	1	-	B	459580-1	PLATE , RET	6
	1	1	-	A	461690-1	SPACER, AIR FEED	5
							4
	1	1	-	B	459587-1	GUIDE, CRIMPER	3
							2
1	1	1	-	C	459585-1	CRIMPER, WIRE	1

QTY REQD PER ASSY — REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) — PARTS LIST

P	F	LTR	REVISION RECORD	APP	DATE
		B	ECN 0150-4607-93	TB	6-93
		A	ECN A-363492	LK	5-92

DIMENSIONS IN INCHES.
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
2 PLC DEC ±.25
3 PLC DEC ±-
4 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - -	HT TR - -	FIN - -	
DR P.MATHIAS 2/28/92	APP 3-6-93 B.WOLF	AMP Incorporated Harrisburg, PA 17105-3608	
CHK 3-3-92 C.ERISMAN	REL 3-9-93 B.McPHERSON		
NAME END FEED HDM APPLICATOR		MACHINE REF MINI APPL	
SCALE -	D DWG NO 567446	SHEET 1 OF 1	REV B

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