



Bel-Stewart Connector
11118 Susquehanna Trail South
Glen Rock, PA 17327-9199
(717) 235-7512

Bel-Stewart Connector Die Set Hand Tool Instructions

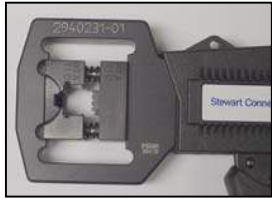
P/N 2940231-01

MN290006 – Rev. A2

ASSEMBLY INSTRUCTIONS RIGHT HAND OPERATIONS



1



2



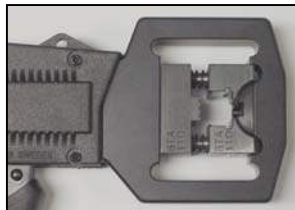
3

1. Right hand operation will have hand tool label facing operator.
2. Compress “Die Set” by hand and install into hand tool.
3. Install thumbscrew in 2nd hole and screw into die set.
Hand tighten only.

ASSEMBLY INSTRUCTIONS LEFT HAND OPERATIONS



1

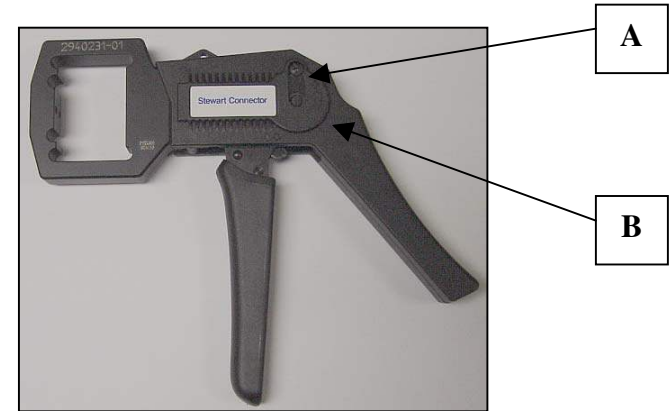


2



3

1. Left hand operation will have hand tool label facing away from operator.
2. Compress “Die Set” by hand and install into hand tool.
3. Install thumbscrew in 1st hole and screw into die set.
Hand tighten only.



This tool incorporates an eccentric axle and an adjustment wheel to adjust and re-calibrate to ensure correct crimp performance.

Should adjustment be necessary, the following procedure should be followed:

1. Loosen and remove the Combination Head screw (A).
2. Using a screw driver, turn the numbered adjustment wheel to the next higher/lower number (B).
3. Re-install the Combination Head Screw and tighten.