

Description

The SEP1E1404 is a surface mount blue LED.

Features

•	Color	-Blue
	Luminous Intensity, I_V 550 mcd (typ.) (I_F = 20	
	Forward Voltage, V_F 2.9 V (typ.) (I_F 2.0	
	Dominant Wavelength, λ_D 47	
	C .	
	Viewing Angle, $2\theta_{1/2}$ 12	o deg

- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

Applications

- Switch
- Indicator
- Backlight

Package

Dimensions (L × W × H): $3.5 \times 2.8 \times 1.2$ mm





- (1) Cathode
- (2) Anode

Not to scale

Absolute Maximum Ratings

Unless specifically noted, $T_A = 25$ °C.

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	P _D		120	mW
Forward Current	I_{F}		30	mA
Forward Current Reduction	ΔI_{F}	$T_A \ge 60 ^{\circ}C$	-0.6	mA/°C
Pulse Forward Current	I_{FP}	Frequency = 1 kHz Pulse Width ≤ 100 μs	70	mA
Reverse Voltage	V_R		3	V
Operating Temperature	T_{OP}		-40 to 85	°C
Storage Temperature	T_{STG}		-40 to 100	°C
Junction Temperature	TJ		100	°C

Electrical / Optical Characteristics

Unless specifically noted, $T_A = 25$ °C.

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit
Forward Voltage	V_{F}	$I_F = 20 \text{ mA}$	_	2.9	3.6	V
Reverse Current	I_R	$V_R = 3 V$	_	_	10	μΑ
Luminous Intensity	I_V	$I_F = 20 \text{ mA}$	387	550	840	mcd
Dominant Wavelength	λ_{D}	$I_F = 20 \text{ mA}$	_	471	_	nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 20 \text{ mA}$		120		deg
Thermal Resistance	$\theta_{(J-A)}$		_	175	_	°C/W

Luminous Intensity Bins

The values have a tolerance of $\pm 20\%$.

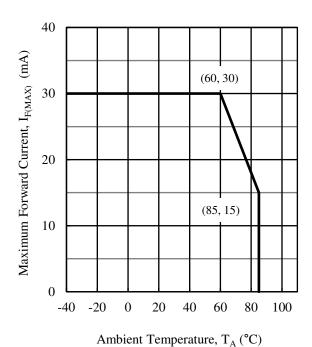
Bin Number	Luminous Intensity Range	Unit
С	387 to 630	mcd
D	630 to 840	mcd

Wavelength Bins

The values have a tolerance of ± 2 nm.

Bin Number	Wavelength Range	Unit
В	463 to 471	nm
G	471 to 478	nm

Derating Curves



 $Figure \ 1. \quad I_{F(MAX)} \ vs. \ T_A$

Performance Curves

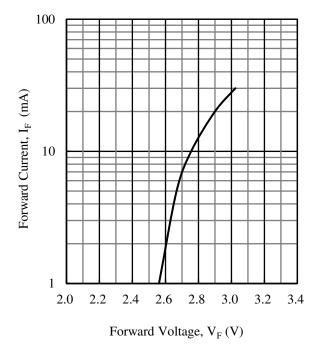


Figure 2. I_F vs. V_F

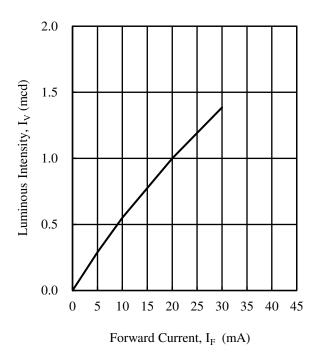
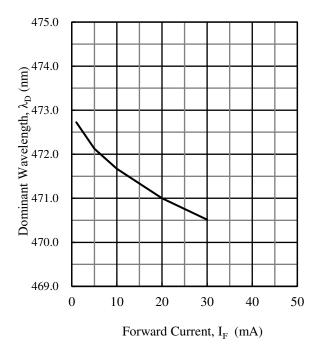


Figure 3. I_V vs. I_F



 $Figure~4.~~\lambda_D~vs.~I_F$

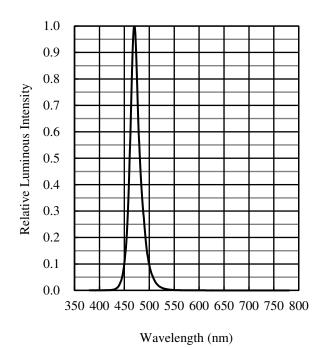


Figure 5. Spectrum

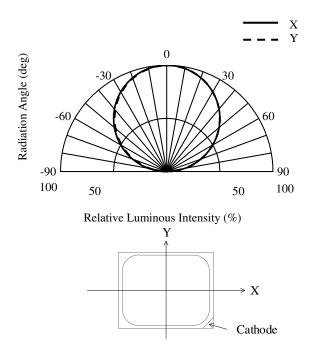
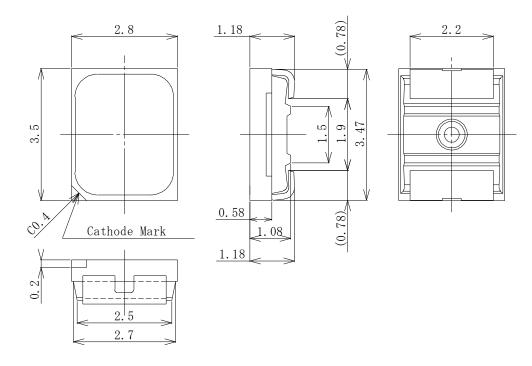


Figure 6. Directivity

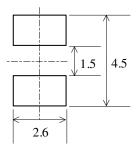
Physical Dimensions

• Surface Mount $(3.5 \times 2.8 \times 1.2 \text{ mm})$



NOTES:

- Dimensions in millimeters
- Unless specifically noted, tolerance is ± 0.2 .
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)
- Land Pattern Example



Unit: mm

SEP1E1404

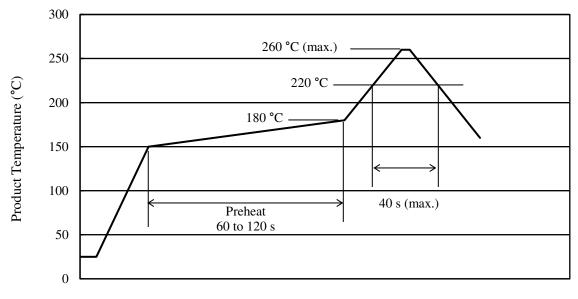
Soldering Conditions

When soldering the products, it is required to minimize the working time within the following limits:

Preheat: 150 to 180 °C / 60 to 120 s

Solder heating: $220 \,^{\circ}\text{C} / 40 \,\text{s}$ (260 $^{\circ}\text{C}$ peak, 2 times) Soldering iron: $350 \pm 10 \,^{\circ}\text{C} / 3 \,\text{s}$, 1 time

• Reference Reflow Profile



Time (s)

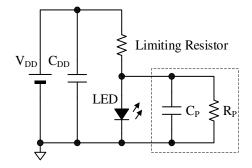
Precautions for Use

• Measures for Electrostatic Discharge (ESD)

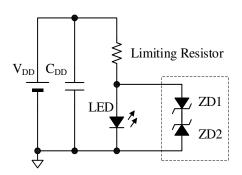
Because this product is sensitive to ESD, it is necessary to take adequate measures against ESD and surge for safe and proper handling. In particular, note that when a voltage that exceeds the absolute maximum rating is applied, the product may be damaged.

• Reference Protection Circuits for Electrostatic Discharge and Surge

The following figures show reference protection circuits that prevent the product from any damage due to ESD or surge. Note that these circuits are only examples; therefore, be sure to check the ESD and surge levels in your actual system and to take appropriate measures (e.g., adding a part) as needed.



Example of Adding Filter $(C_P \ge 0.01 \mu F, R_P = 10 k\Omega)$



Example of Adding Zener Diodes (ZD1, ZD2: V_Z = 7 V to 8 V)

Other

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase.
 Therefore, care should be taken for such variation when you use the product at low current.
- When the product comes into contact with material containing sulfide or is exposed to an atmosphere containing sulfide gas, the following may be caused: discoloration in the silver plating of the metal parts inside and outside the package; change in the brightness and tint of the original luminescent color.

Important Notes

- All data, illustrations, graphs, tables and any other information included in this document (the "Information") as to Sanken's products listed herein (the "Sanken Products") are current as of the date this document is issued. The Information is subject to any change without notice due to improvement of the Sanken Products, etc. Please make sure to confirm with a Sanken sales representative that the contents set forth in this document reflect the latest revisions before use.
- The Sanken Products are intended for use as components of general purpose electronic equipment or apparatus (such as home appliances, office equipment, telecommunication equipment, measuring equipment, etc.). Prior to use of the Sanken Products, please put your signature, or affix your name and seal, on the specification documents of the Sanken Products and return them to Sanken. When considering use of the Sanken Products for any applications that require higher reliability (such as transportation equipment and its control systems, traffic signal control systems or equipment, disaster/crime alarm systems, various safety devices, etc.), you must contact a Sanken sales representative to discuss the suitability of such use and put your signature, or affix your name and seal, on the specification documents of the Sanken Products and return them to Sanken, prior to the use of the Sanken Products. The Sanken Products are not intended for use in any applications that require extremely high reliability such as: aerospace equipment; nuclear power control systems; and medical equipment or systems, whose failure or malfunction may result in death or serious injury to people, i.e., medical devices in Class III or a higher class as defined by relevant laws of Japan (collectively, the "Specific Applications"). Sanken assumes no liability or responsibility whatsoever for any and all damages and losses that may be suffered by you, users or any third party, resulting from the use of the Sanken Products in the Specific Applications or in manner not in compliance with the instructions set forth herein.
- In the event of using the Sanken Products by either (i) combining other products or materials or both therewith or (ii) physically, chemically or otherwise processing or treating or both the same, you must duly consider all possible risks that may result from all such uses in advance and proceed therewith at your own responsibility.
- Although Sanken is making efforts to enhance the quality and reliability of its products, it is impossible to completely avoid the occurrence of any failure or defect or both in semiconductor products at a certain rate. You must take, at your own responsibility, preventative measures including using a sufficient safety design and confirming safety of any equipment or systems in/for which the Sanken Products are used, upon due consideration of a failure occurrence rate and derating, etc., in order not to cause any human injury or death, fire accident or social harm which may result from any failure or malfunction of the Sanken Products. Please refer to the relevant specification documents and Sanken's official website in relation to derating.
- No anti-radioactive ray design has been adopted for the Sanken Products.
- The circuit constant, operation examples, circuit examples, pattern layout examples, design examples, recommended examples, all information and evaluation results based thereon, etc., described in this document are presented for the sole purpose of reference of use of the Sanken Products.
- Sanken assumes no responsibility whatsoever for any and all damages and losses that may be suffered by you, users or any third party, or any possible infringement of any and all property rights including intellectual property rights and any other rights of you, users or any third party, resulting from the Information.
- No information in this document can be transcribed or copied or both without Sanken's prior written consent.
- Regarding the Information, no license, express, implied or otherwise, is granted hereby under any intellectual property rights and any other rights of Sanken.
- Unless otherwise agreed in writing between Sanken and you, Sanken makes no warranty of any kind, whether express or implied, including, without limitation, any warranty (i) as to the quality or performance of the Sanken Products (such as implied warranty of merchantability, and implied warranty of fitness for a particular purpose or special environment), (ii) that any Sanken Product is delivered free of claims of third parties by way of infringement or the like, (iii) that may arise from course of performance, course of dealing or usage of trade, and (iv) as to the Information (including its accuracy, usefulness, and reliability).
- In the event of using the Sanken Products, you must use the same after carefully examining all applicable environmental laws and regulations that regulate the inclusion or use or both of any particular controlled substances, including, but not limited to, the EU RoHS Directive, so as to be in strict compliance with such applicable laws and regulations.
- You must not use the Sanken Products or the Information for the purpose of any military applications or use, including but not limited to the development of weapons of mass destruction. In the event of exporting the Sanken Products or the Information, or providing them for non-residents, you must comply with all applicable export control laws and regulations in each country including the U.S. Export Administration Regulations (EAR) and the Foreign Exchange and Foreign Trade Act of Japan, and follow the procedures required by such applicable laws and regulations.
- Sanken assumes no responsibility for any troubles, which may occur during the transportation of the Sanken Products including
 the falling thereof, out of Sanken's distribution network.
- Although Sanken has prepared this document with its due care to pursue the accuracy thereof, Sanken does not warrant that it is
 error free and Sanken assumes no liability whatsoever for any and all damages and losses which may be suffered by you resulting
 from any possible errors or omissions in connection with the Information.
- Please refer to our official website in relation to general instructions and directions for using the Sanken Products, and refer to the relevant specification documents in relation to particular precautions when using the Sanken Products.
- All rights and title in and to any specific trademark or tradename belong to Sanken and such original right holder(s).

DSGN-CEZ-16003