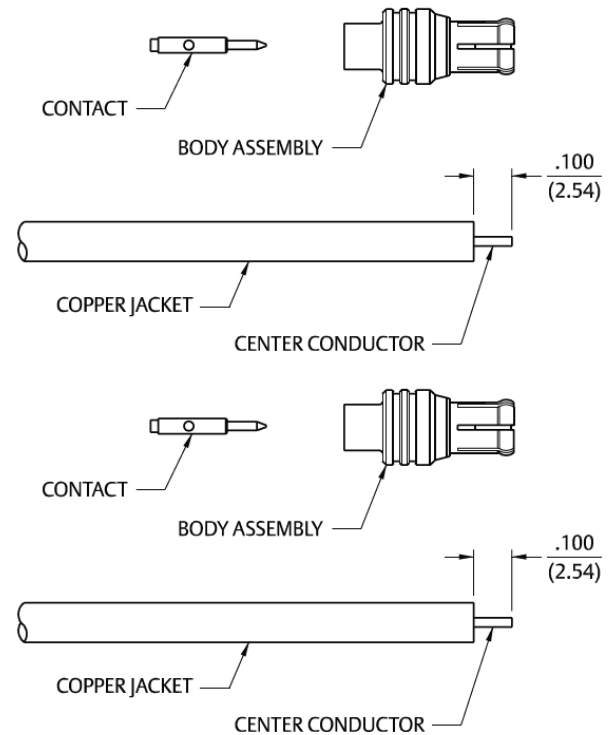


MCX Solder Type Straight Plug for Semi-Rigid Cable

1. Identify connector parts. (2 piece parts)
2. Strip cable to dimensions shown. Do not nick center conductor.
3. Place center contact on center conductor making sure contact bottoms against cable insulation. Solder center conductor to center contact through solder hole. Solder must not be allowed to run on outside of contact. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended. Trim excess insulation.
4. Insert contact and cable into body assembly making sure cable is bottomed against insulator in body. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement.

Cable Group	Part No.
RG-405/U (.086 Semi-Rigid)	133-3693-001
	133-3693-006



MCX Solder Type Right Angle Plug for Semi-Rigid Cable

1. Identify connector parts. (3 piece parts)
2. Strip cable to dimensions shown. Do not nick center conductor.
3. Insert cable into body making sure cable insulation bottoms on center contact. Solder center conductor to contact through rear access port. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended.
4. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement. Assemble insulator then place expansion cap in access port and seat with a .156 (3 diameter punch or hand tool 141-0000-908.

Cable Group	Part No.
RG-405/U (.086 Semi-Rigid)	133-3693-101
	133-3693-106

