

DESIGNED & DIMENSIONED
IN INCHES[MILLIMETERS]

DO NOT
SCALE FROM
THIS PRINT

PRF06-P-C-EP-335-RS-1

SERIES
-06: NTPC

GENDER
-P: PLUG

TYPE
-C: CABLE

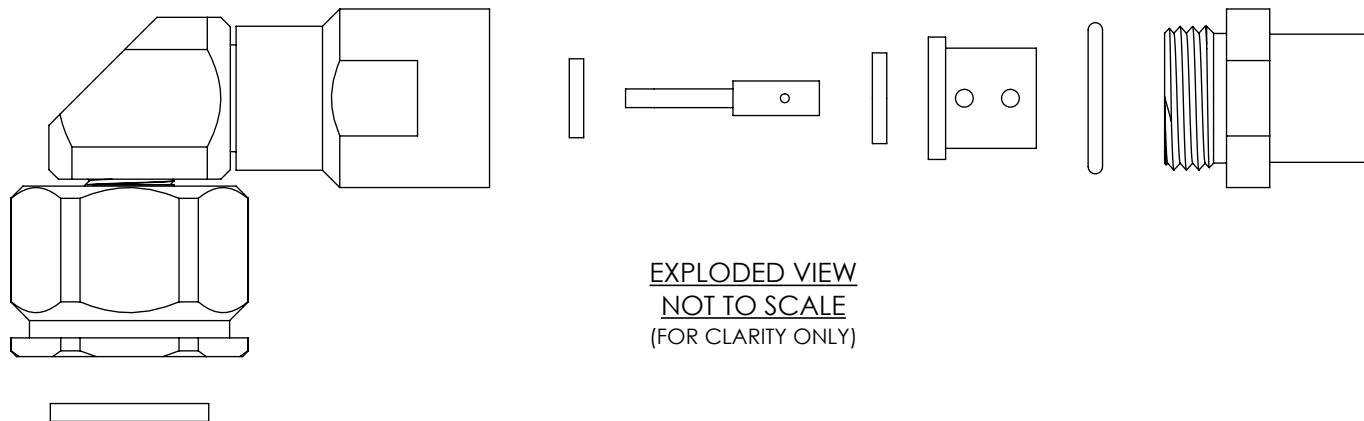
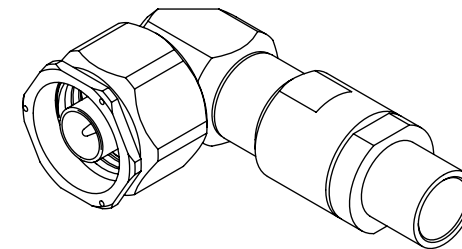
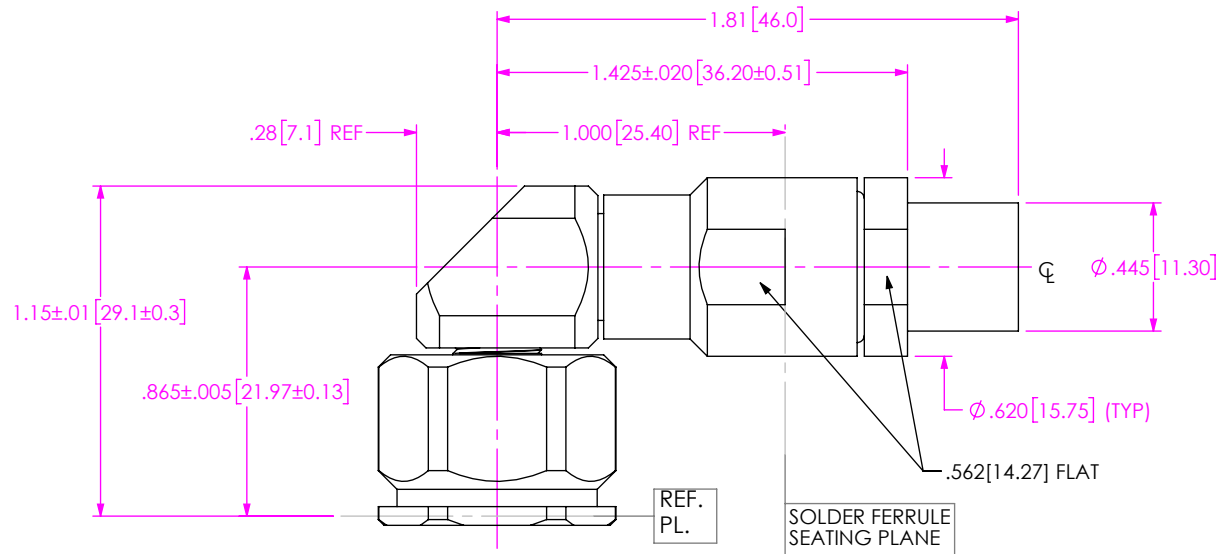
FINISH
-EP: 50µ" EXTRA HEAVY GOLD
CENTER CONTACT, PASSIVATED
OUTER CONTACT

OPTION
-1

TERMINATION
-S: SOLDER CLAMP

ORIENTATION
-R: RIGHT ANGLE

CABLE TYPE
-335: HARBOUR LL335



NOTES:

- MATERIAL:**
 BODIES, COUPLING NUT, CLAMP NUT: STAINLESS STEEL.
 CONTACTS: BERYLLIUM COPPER.
 SOLDER FERRULE: BRASS ALLOY.
 INSULATORS: PTFE.
 BEADS: PEI.
 GASKET, O-RING: SILICONE RUBBER.
- FINISH:**
 BODIES, COUPLING NUT, CLAMP NUT: PASSIVATED
 CONTACTS: 50µ" MIN. GOLD OVER 50µ" MIN. NICKEL PLATE
 SOLDER FERRULE: 10µ" MIN. GOLD OVER 50µ" MIN. NICKEL PLATE
- PCI P/N: 3270-X

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [0.3] 1°
 .XXX: ±.005 [0.13]
 .XXXX: ±.0005 [0.013]

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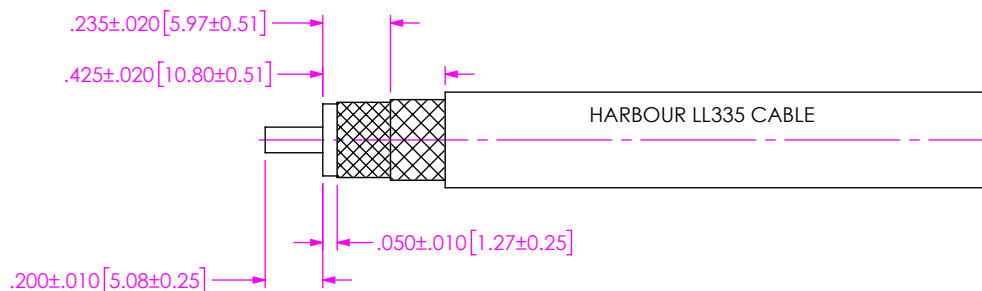
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SHEET SCALE: 3:2

DESCRIPTION: TYPE N RA PLUG, SOLDER CLAMP FOR HARBOUR LL335 CABLE

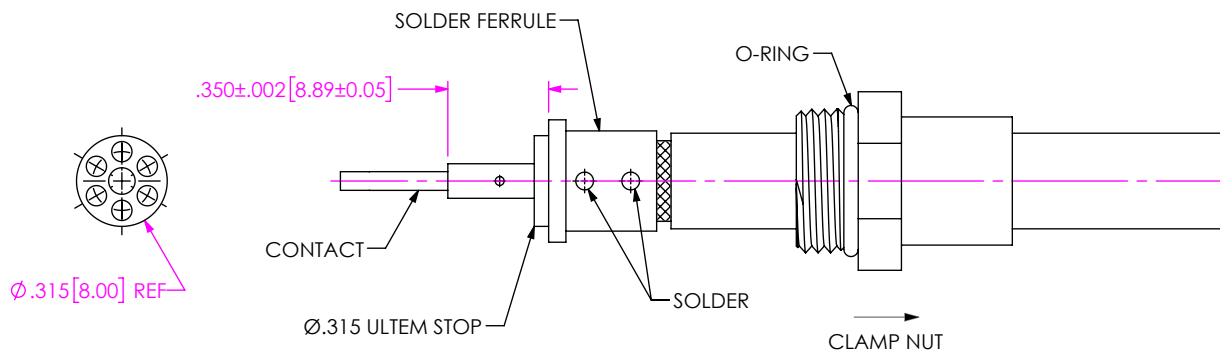
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BY: EVE L 08/19/2021 SHEET 1 OF 3



1. TRIM CABLE AS SHOWN

IN-PROCESS 1



2A. SLIDE CLAMP NUT OVER CABLE AS SHOWN.

2B. INSERT CABLE INTO SOLDER FERRULE UNTIL CABLE DIELECTRIC IS FLUSH WITH FACE OF FERRULE. THEN SOLDER BOTH CABLE BRAIDS WHERE SHOWN.

2C. SLIDE Ø.315 ULTEM STOP OVER CABLE CENTER CONDUCTORS AND SOLDER CONTACT FLUSH AGAINST STOP TO DIMENSION SHOWN

IN-PROCESS 2

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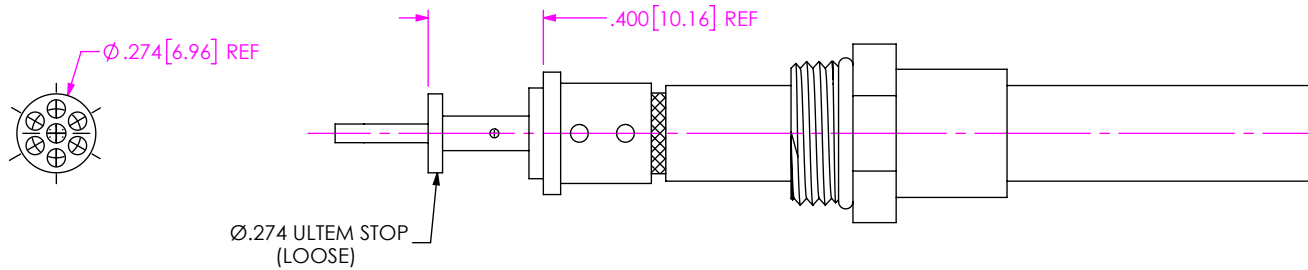
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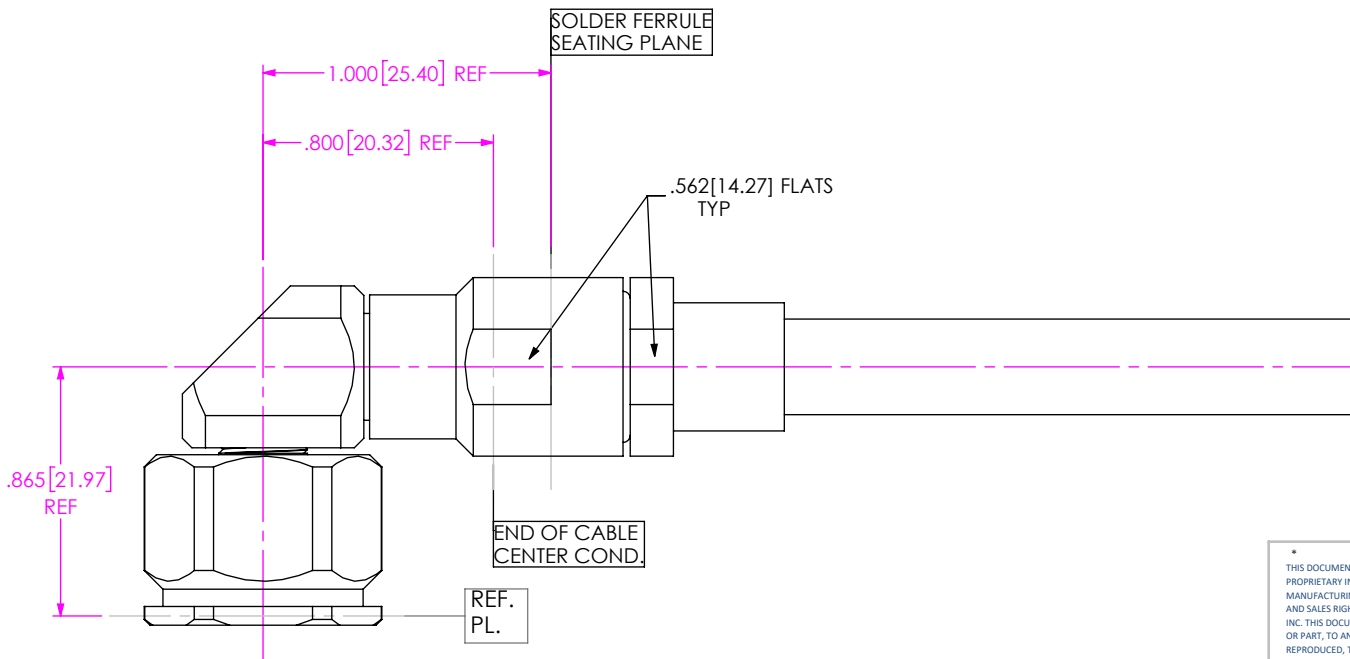
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3. SLIDE Ø.274 ULTEM STOP OVER CONTACT AGAINST SHOULDER AS SHOWN.

IN-PROCESS 3



4. INSERT CABLE/CONTACT SUB-ASSEMBLY INTO CONNECTOR UNTIL SEATED AND TIGHTEN CLAMP NUT TO 35-45 IN-LBS.

IN-PROCESS 4

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