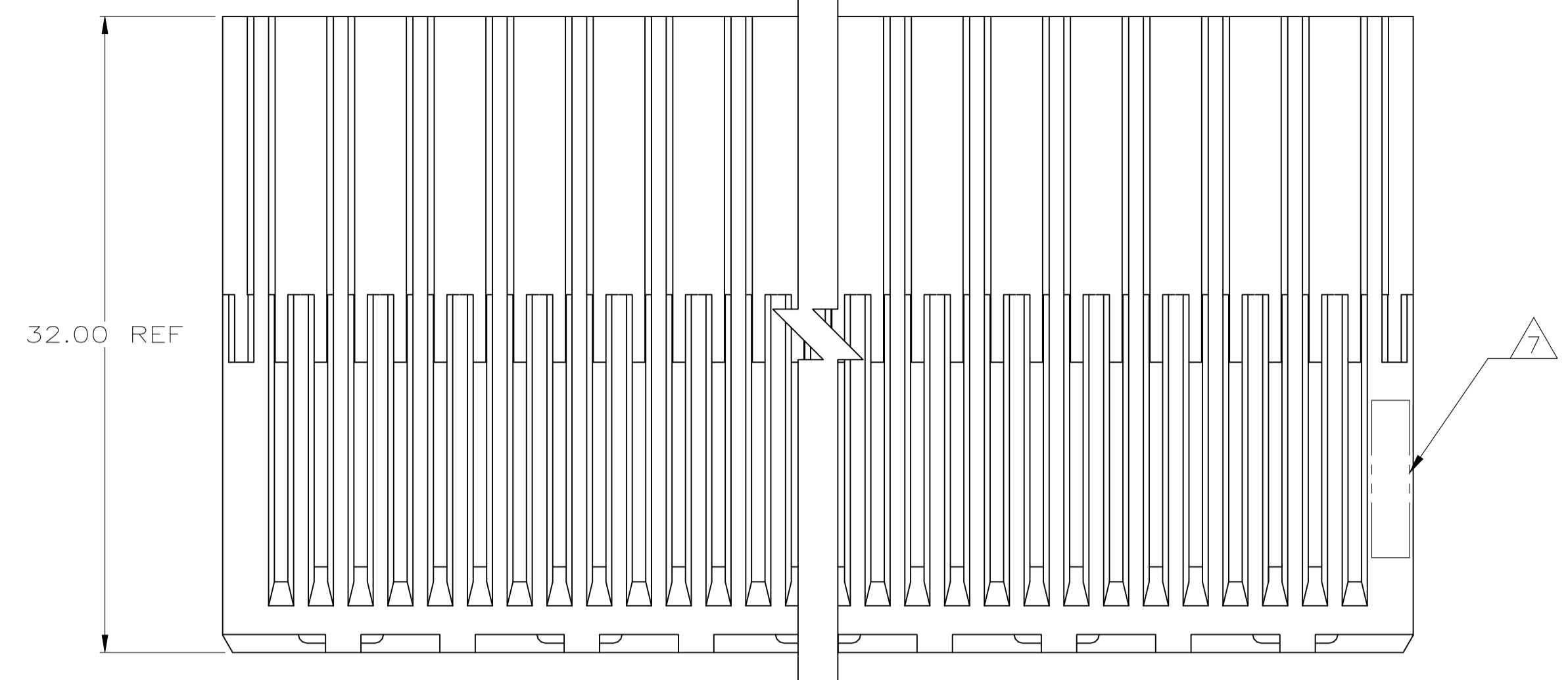
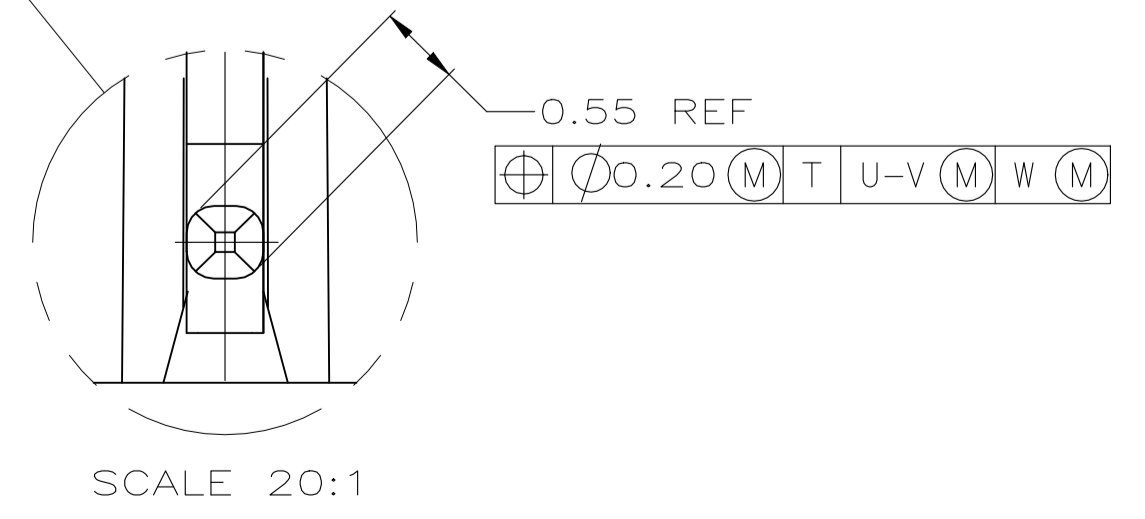
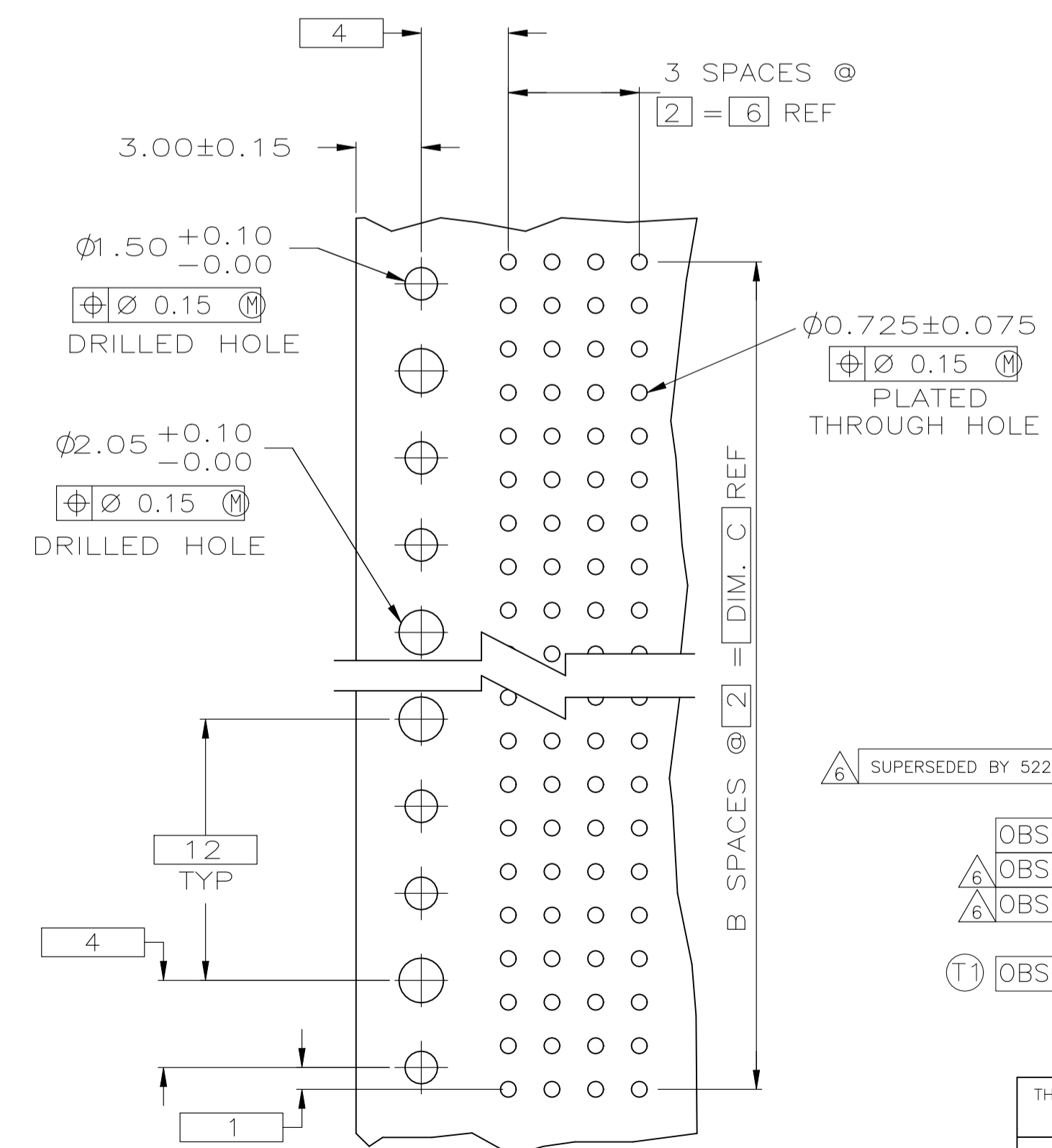
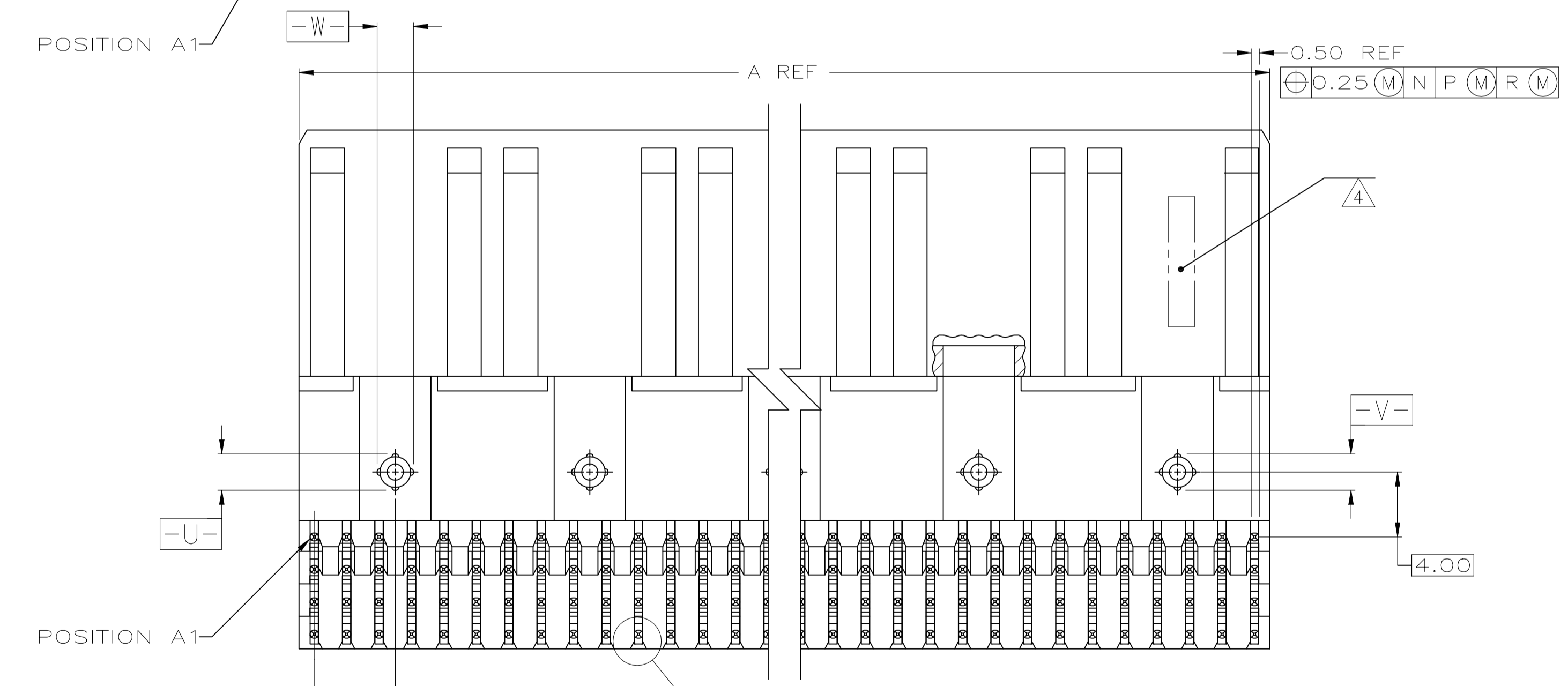
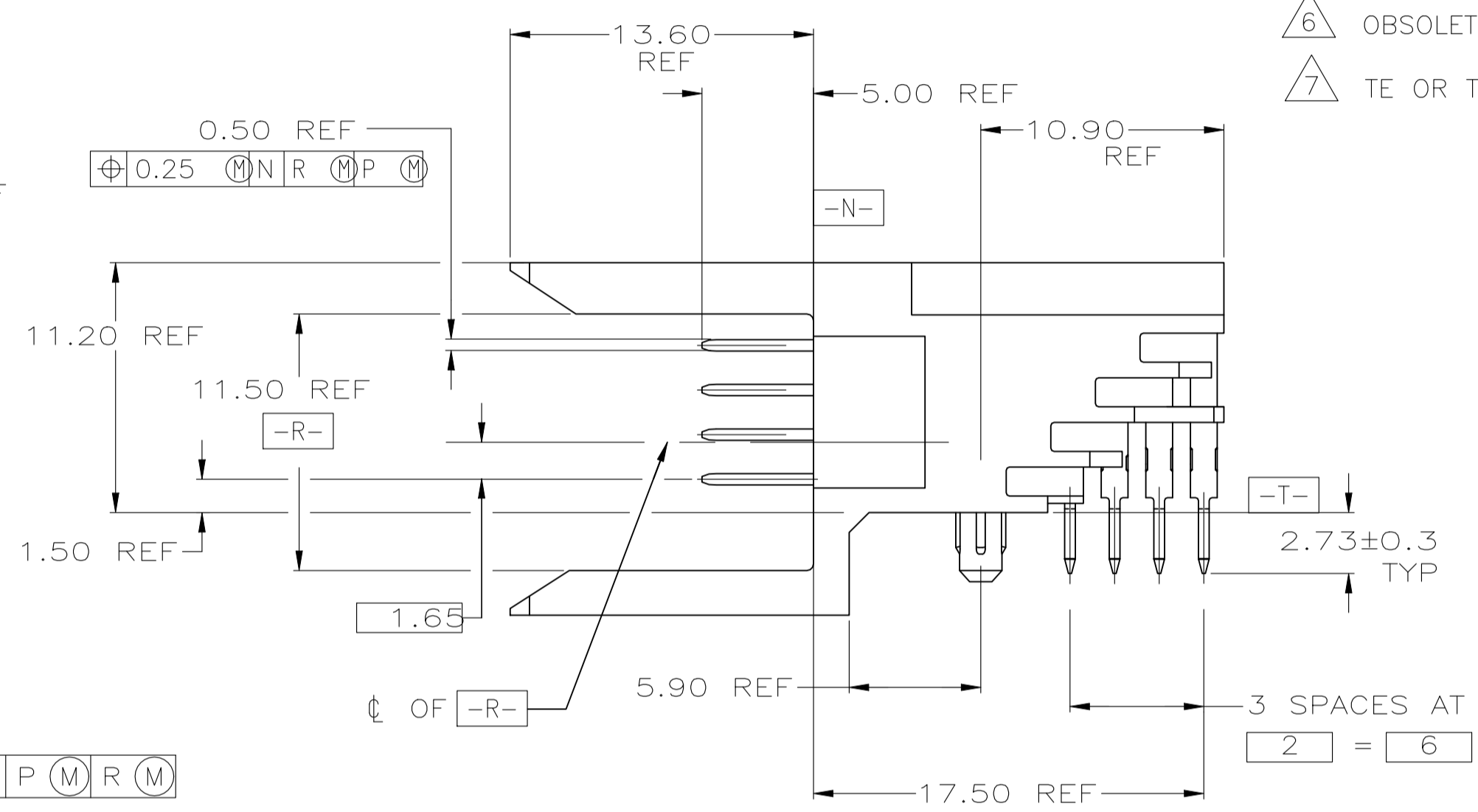
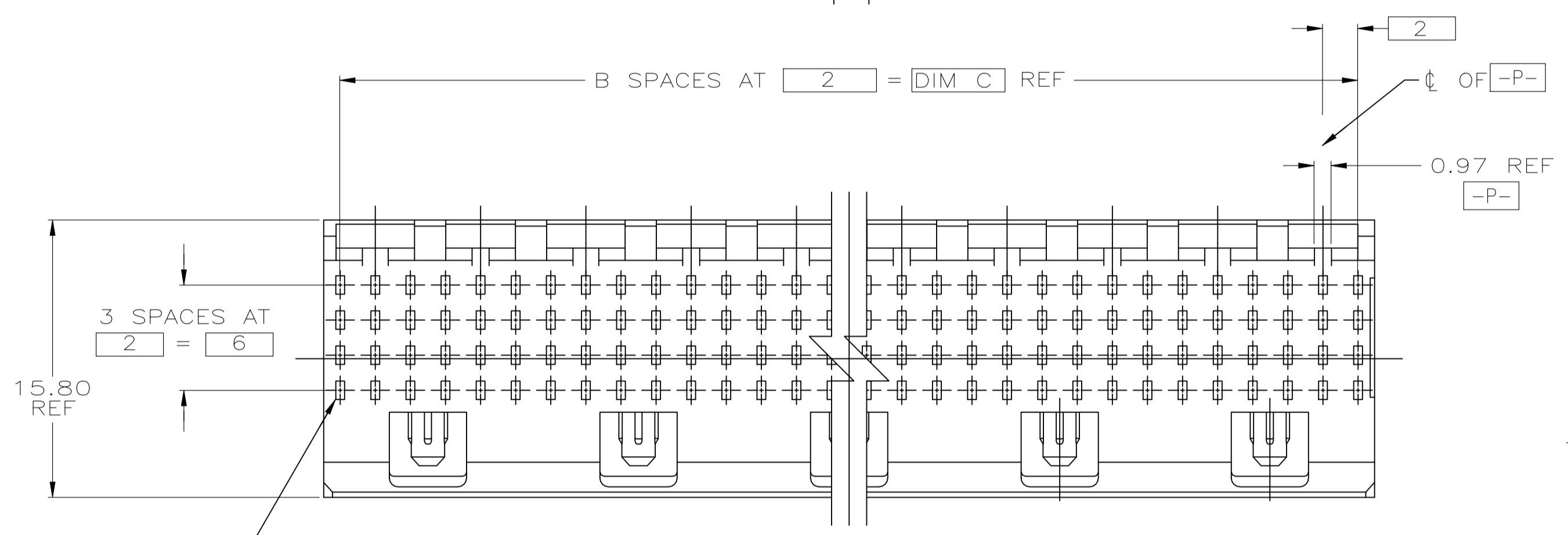


REVISIONS					
REV	DATE	DESCRIPTION	BY	CHK	APPV
T1	20JAN2022	REVISED PER ECN-22-135240	NV	HL	



- ① HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.
- ② CONTACT MATERIAL: PHOSPHOR BRONZE PER UNS
ALLOY NO. C51100, TEMPER: H04.
- ③ CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL.
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS
0.00381 MIN TIN-LEAD OVER UNDERPLATE.
LUBRICATION (ENTIRE CONTACT):
SURFACE CONDITIONER PER AMP SPEC 112-1002 AFTER PLATING.
- ④ PART MARKING PER TE CONNECTIVITY SPEC 115-9009 LOCATED APPROXIMATELY
AS SHOWN BETWEEN RIBS/SLOTS ON EITHER SIDE OF HOUSING AT
MANUFACTURER'S DISCRETION.
- ⑤ PART TO BE MARKED WITH DATE CODE ONLY.
- ⑥ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- ⑦ TE OR TE CONNECTIVITY LOGO IS LOCATED.



SCALE 20:1

RECOMMENDED CIRCUIT PATTERN
PER IPC-D300 TYPE II, CLASS C
(COMPONENT SIDE)

REV	DATE	DESCRIPTION	BY	CHK	APPV			
①		SUPERSEDED BY 5223513-8	82	41	83.88	③	168	223513-8
			34	17	35.88	③	72	223513-7
		⑥ OBSOLETE	58	29	59.88	③	120	223513-6
		⑥ OBSOLETE	70	35	71.88	③	144	223513-5
		⑥ OBSOLETE	94	47	95.88	③	192	223513-4
			46	23	47.88	③	96	223513-3
		① OBSOLETE	22	11	23.88	③	48	223513-2
			10	5	11.88	③	24	223513-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN R. BUCHHEISTER 06/JUL/95	TE Connectivity
mm	0. PLC ± -	CHK D. BAECHTLE 04/AUG/95	
	1. PLC ± -	APPV D. BAECHTLE 08/AUG/95	
	2. PLC ± 0.13	NAME	ASSEMBLY, PIN, SIGNAL, RIGHT ANGLE, 4 ROW, Z-PACK 2mm FB
	3. PLC ± -	APPLICATION SPEC	
	4. PLC ± -	SIZE	A1
	ANGLES ± -	WEIGHT	0.000000
MATERIAL	FINISH	CAGE CODE	00779
		DRAWING NO	223513
		RESTRICTED TO	
		CUSTOMER DRAWING	

SCALE 4:1 SHEET 1 OF 1 REV T1