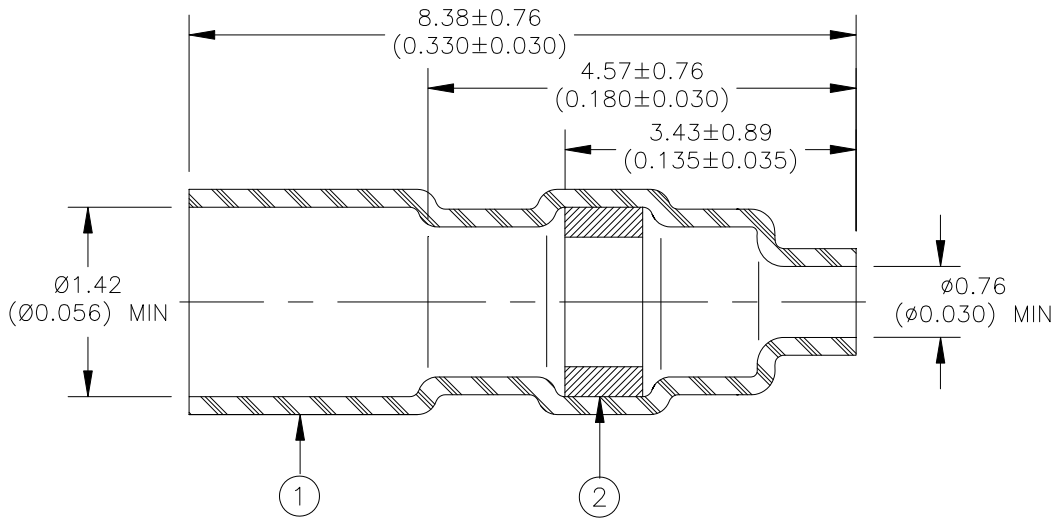


## CUSTOMER DRAWING




### MATERIALS

1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI J-STD-006.
  - FLUX: TYPE ROL1 per ANSI J-STD-004.

### APPLICATION

1. Sleeve will recover to 0.76 (0.030) max.
2. This drawing forms part of Raychem Specification Control Drawing D-711-00.

		300 Constitution Dr Menlo Park, CA 94025, U.S.A.	TITLE: <b>SOLDERSLEEVE,                  STEPPED INSULATION</b>		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]		<b>Raychem                  Devices</b>	DOCUMENT NO.: <b>D-141-07</b>		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV: <b>B</b>	DATE: November 22, 2010
REVISED BY: <b>UNGUYEN</b>	CAGE CODE: <b>06090</b>	ECO NUMBER: <b>ECO-10-023873</b>		SCALE: <b>NTS</b>	SIZE: <b>A</b> SHEET: <b>1 of 1</b>