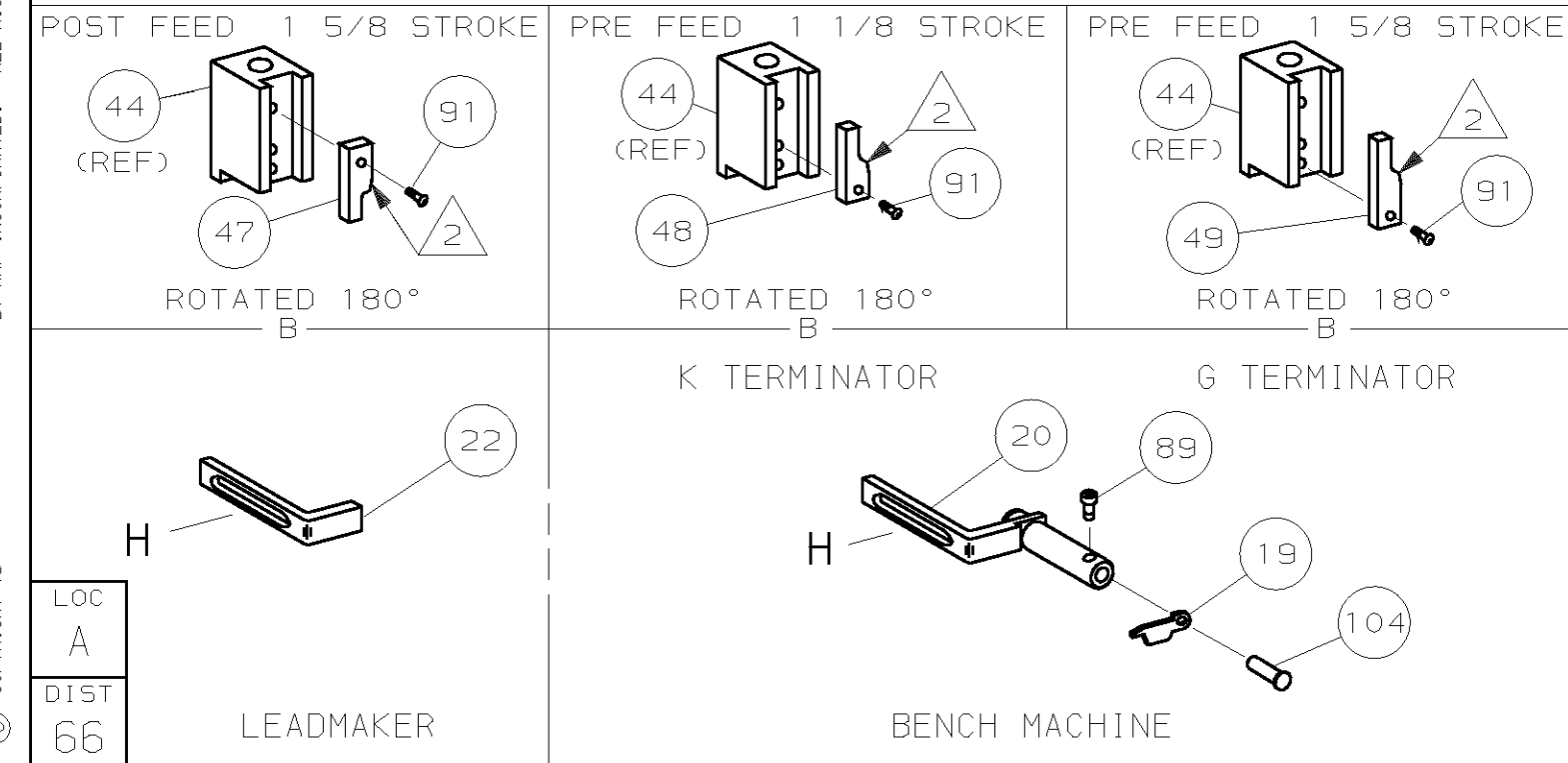
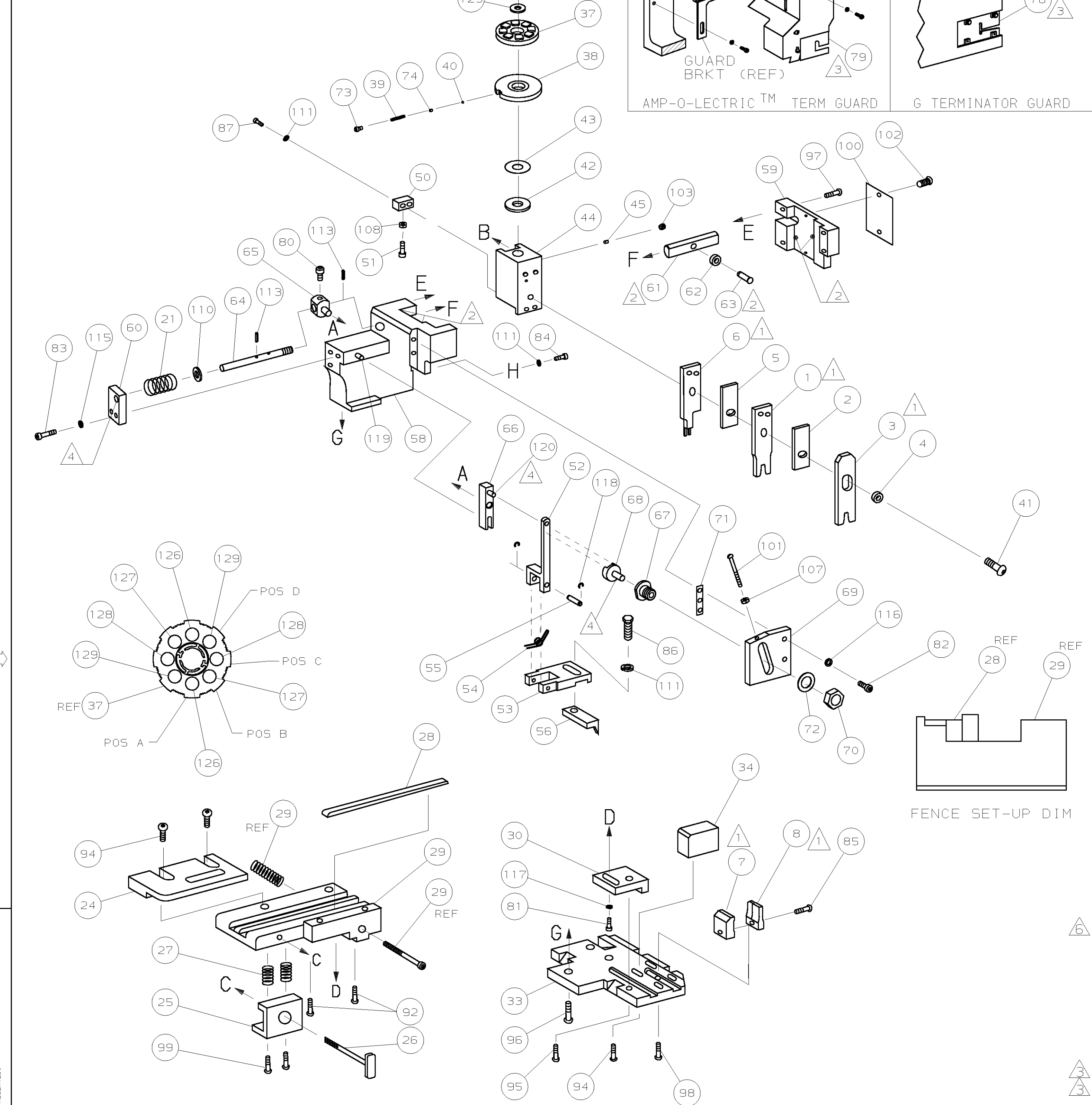


PART NUMBER	REV	FIRST USED
680820-1	B	122500-1
680820-2	B	565435-5
680820-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY

TERMINAL NAME: TERMINAL CONTACT FOR T-5 WEDGE BASE LAMPS			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.062 ±.002 [1.57 ±0.05mm]	16	
B	NOT	USED	
C	NOT	USED	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.080 [2.03mm]	F	16
INSUL	.118 [3.00mm]	F	.062 MAX

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.155-.203	NONE	.492	408-8040	458637-1	L2231

QTY	REV	DESCRIPTION	ITEM NO
1	1	1	129
1	1	1	128
1	1	1	127
2	2	2	126
1	1	1	125
1	1	1	124
1	1	1	123
1	1	1	122
1	1	1	121
1	1	1	120
1	1	1	119
1	1	1	118
1	1	1	117
1	1	1	116
1	1	1	115
1	1	1	114
1	1	1	113
4	4	4	112
1	1	1	111
1	1	1	110
1	1	1	109
1	1	1	108
1	1	1	107
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2	2	2	102
1	1	1	101
1	1	1	100
2	2	2	99
1	1	1	98
1	1	1	97
1	1	1	96
4	4	4	95
1	1	1	94
2	2	2	93
1	1	1	92
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2	2	2	88
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1	1	1	81
1	1	1	80
-	1	1	79
REF	-	-	78
REF	-	-	77
REF	-	-	76
REF	-	-	75
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-	1	-	4
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QTY	REV	DESCRIPTION	ITEM NO
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-	1	1	68
-	1	1	67
-	1	1	66
-	1	1	65
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QTY	REV	DESCRIPTION	ITEM NO
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