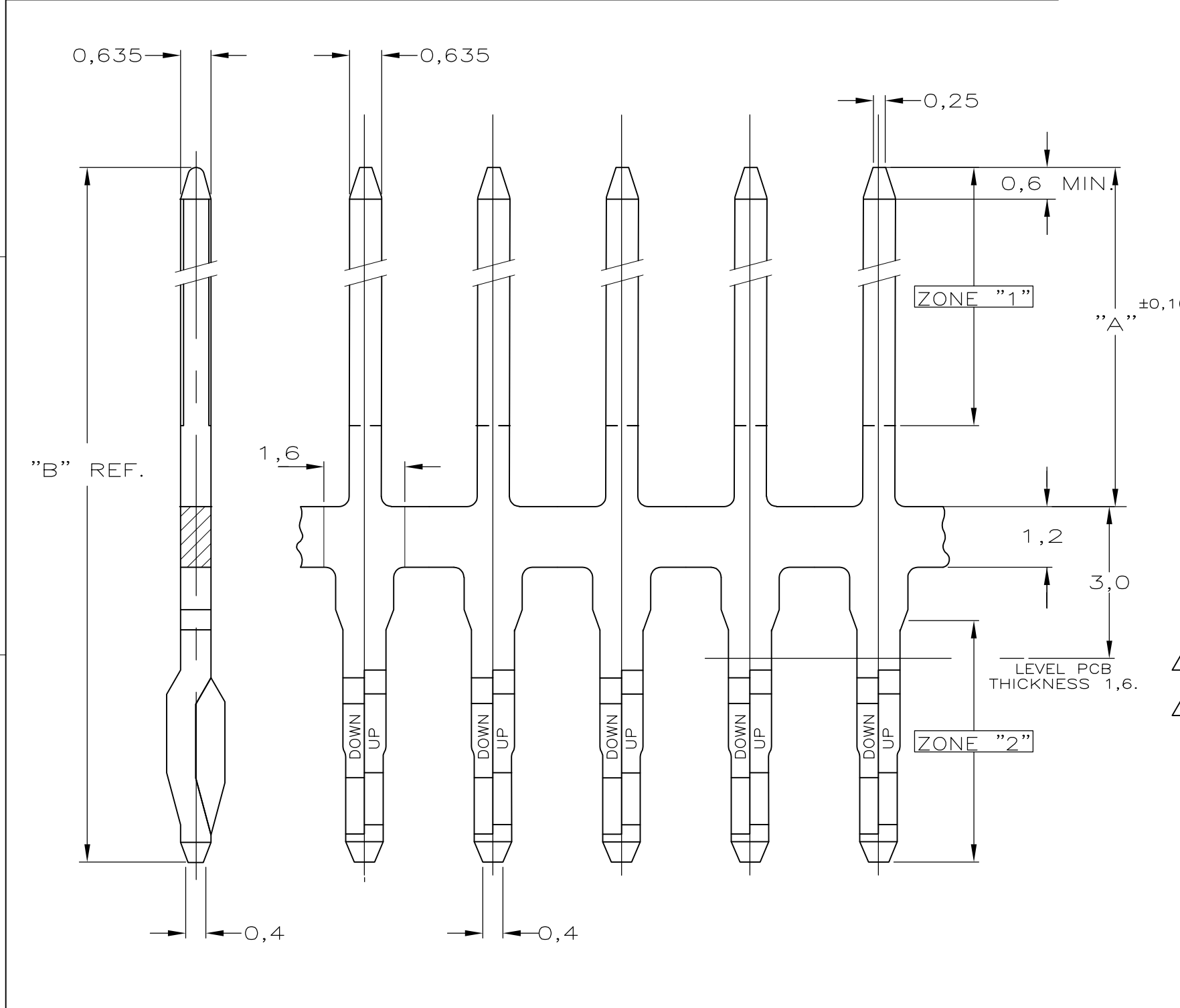


THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION  
 © COPYRIGHT - By - ALL RIGHTS RESERVED.

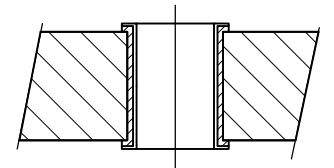
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	R2		REFERENCE TO Sn/Pb PLATING CORRECTED TO Sn	27JUN2012	MHM	RP



NOTES:

- ① ZONE "1" DIMENSION = 5,0 MIN. EXCEPT FOR 1-215345-1 PLATING ZONE = 4,1 MIN.
- ② BRIGHT TIN PLATING ALL OVER.
- ③ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

DIM: "B"	DIM: "A"	ZONE 2	LAYER I	LAYER II	ENTIRE UNDERCOATING	PART NUMBER STRIP
		MIN. PLATING-THICKNESS IN μm				
20,8	13,9	②	2,5 μm Sn		1,3-2,5 Ni	1-215345-8
20,8	13,9		UNPLATED		1,3-2,5 Ni	1-215345-7
15,7	8,8	1,3 Sn	Au FLASH	0,8Au	1,3-2,5 Ni	1-215345-6
15,7	8,8	UNPLATED	UNPLATED	UNPLATED	1,3-2,5 Ni	1-215345-5
③ 13,6	6,7	②	1,27 μm Sn		1,3-2,5 Ni	1-215345-4
17,0	10,1	②	2,5 μm Sn		1,3-2,5 Ni	1-215345-3
③ 13,6	6,7	1,3 Sn	Au FLASH	0,8Au	1,3-2,5 Ni	1-215345-2
12,7	5,8	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	1-215345-1
12,7	5,8	UNPLATED	UNPLATED	UNPLATED	UNPLATED	1-215345-0
17,0	10,1	1,3 Sn	Au FLASH	0,8 Au	1,3-2,5 Ni	215345-9
13,6	6,7	1,3 Sn	0,8 Au	0,8 Au	1,3-2,5 Ni	215345-8
17,0	10,1	1,3 Sn	Au FLASH	1,3 Au	min.2,0 Ni	215345-7
13,6	6,7	1,3 Sn	Au FLASH	1,3 Au	min.2,0 Ni	215345-6
17,0	10,1	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	215345-5
17,0	10,1	UNPLATED	UNPLATED	UNPLATED	UNPLATED	215345-4
13,6	6,7	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	215345-3
13,6	6,7	1,3 Sn	Au FLASH	0,8 Au	1,3-2,5 Ni	215345-2
13,6	6,7	UNPLATED	UNPLATED	UNPLATED	UNPLATED	215345-1



P.C.B. HOLE DIM. ACTION PIN	
DRILLED HOLE	:1,15 ±0,025 mm
FIN. HOLE	:0,94 to 1,09 mm
AFTER REFLOW	:0,91 to 1,09 mm
Cu-thickness	: 0,025 to 0,075 mm
Sn-thickness	: 0,004 to 0,010 mm

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.d.B. 20 NOV 95	TE Connectivity	
		CHK J.v.LIEMPT 20 NOV 95		
DIMENSIONS: mm		APVD J.v.LIEMPT -	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	MODU MOD II POST WITH ACTION-PIN POST	
0 PLC ± -		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
1 PLC ± -		WEIGHT -	A3 00779 C-215345	
2 PLC ± -		CUSTOMER DRAWING		
3 PLC ± -		SCALE 10:1 SHEET 1 OF 1 REV R2		
4 PLC ± -				
ANGLES ± -				
MATERIAL PHOSPHOR BRONZE	FINISH SEE TABLE			