

AMP AMP Incorporated
 Harrisburg, PA 17105-3808.

APPLICATOR PARTS LIST

TYPE - LENGTHWISE
 AMPLIVAR SPLICE PIGTAIL

THIS DRAWING IS A CONTROLLED DOCUMENT FOR CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

NO	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS
								TO APPL	TERMINAL		343
1	▲ WIRE CRIMPER	1	454540-1	42	SCREW CAP, SPECIAL	2	811651-5				42775
2	▲ INSULATION CRIMPER .262	-	-	43	WASHER, LOCK	2	21057-4				42776
3	▲ ANVIL	1	465285-1	44	STRIP HOLD DOWN	1	810640-1	PAD LTR	CRIMP HEIGHT	WIRE SIZE	-
4	ANVIL INDENTER	-	-	45	-	-	-	A	-	-	-
5	▲ SHEAR BLADE	1	693012-1	46	-	-	-	B	-	-	SHIFTED
6	▲ REAR SHEAR PLATE	1	465891-1	47	-	-	-	C	-	-	485078
7	SHEAR BLADE SPACER	-	-	48	-	-	-	D	-	-	-
8	▲ FRONT SHEAR PLATE	-	-	49	DRAG STOP, FRONT	-	-				
9	REAR ANVIL SPACER PLATE	-	-	50	DRAG BUSHING, FRONT	1	452836-1	CRIMP	SIZE	TYPE	FEED
10	FRONT ANVIL SPACER PLATE	-	-	51	DRAG SCREW, FRONT	1	452837-1	WIRE	.110	F	
11	TOOL SPACER	-	-	52	DRAG SPRING, FRONT	1	370572		BLUNT		.315
12	CRIMP SPACER	-	-	53	-	-	-				.0201x.295
13	STRIP GUIDE	1	691311-4	54	-	-	-	INSULATION RANGE	WIRE RANGE		42777
14	STOCK DRAG	1	691311-5	55	ELBOW	1	22317-3	GROUP	42775	1500-5000	42778
				56	TUBE	1	689446-2	42777	600-3000		
15	RAM	1	471167	57	SCR, SHC 1/4-20 X .75	1	21001-4	EXPLODED VIEW			7 SERR
16	TOOL HOLDER	1	689633-2	58	-	-	-	A-6000 A-6000-5			61848
17	▲ CRIMP & BLADE MOUNT	1	465755-2	59	WASHER, LOCK 1/4 ID	1	21024-6	REMARKS:			
18	SCR, SHC 10-32 X .62	1	3-21000-6	60	TENSION ADJ. PLATE	1	374999	▲ RECOMMENDED SPARE PARTS			
19	APPLICATOR MOUNT ASSY	1	471707-4	61	-	-	-	▲ ITEM 66 FOR SET-UP ONLY. PLACE ITEM 66 BETWEEN ITEM 17 & ALIGNMENT GAGE DURING SET-UP.			
20	-	-	-	62	-	-	-	3. TOP TOOL MOUNTING SEQUENCE FROM TOOL HOLDER ITEM 16 OUTWARD, ITEM 17, 5, & 1.			
21	RING RETAINING	-	-	63	-	-	-	4. SPECIAL, .800 FORWARD.			
22	STRIP GUIDE PLATE	-	-	64	-	-	-	5. FOR HARDWARE SEE: 7-687500-7			
23	ANVIL HOLDER	-	-	65	AIR BLAST ASSY	1	455350-2	THIS APPLICATOR IS TO BE USED ON			
24	AUX ANVIL HOLDER	-	-	66	▲ TOOL SPACER	-	693619-1	AMP-O-ELECTRIC 1-471273-3			
25	STRIPPER, GUARD	1	389072-3	67	-	-	-	AMP-O-MATIC MECH FEED			
26	STRIPPER MOUNT	-	-	68	-	-	-	ALIGN. GAGE 679597-1 ▲			
27	RETAINER PLATE	-	-	69	-	-	-	SERIAL NO.	DATE SHIPPED	DR. 8-92	M.O. BRINE
28	STRIPPER MOUNT BRACKET	-	-	70	-	-	-	CUSTOMER NAME AND ADDRESS			CHK'D 9/92
29	STRIPPER BUSHING	-	-	71	LUBRICATOR ASSY	1	465184-2				APP'D
30	STOCK DRAG	1	376666	72	SYNTHETIC OIL	1	22014-1				-
31	STOCK DRAG HANDLE	-	-	73	-	-	-				-
32	STOCK DRAG STUD, REAR	1	354045-1	74	-	-	-				-
33	STOCK DRAG SPRING, REAR	1	1-23847-1	75	-	-	-				-
34	STOCK DRAG ADJ SCREW	2	372997	76	-	-	-				-
35	FEED FINGER HOLDER	-	-	77	-	-	-				-
36	FEED FINGER	1	452817-1	78	-	-	-				-
37	FEED FINGER TIP	-	-	79	-	-	-				-
38	FEED FINGER SPACER	-	-								-
39	BASE, CASTING	1	570238								-
40	R GUARD	1	460182-1								-
41	-	-	-								-

DRWG NO 2-672485-4 SHEET 1 OF 1 REV R

R ECN A-395892
 P F LTR REVISION RECORD APP DATE