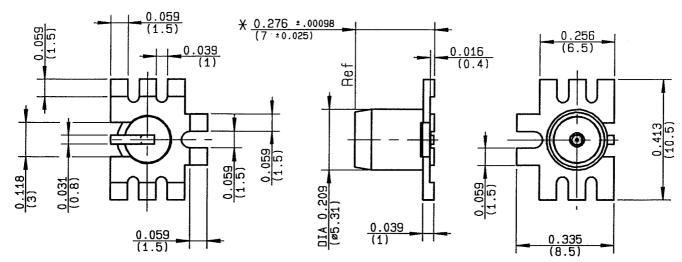
MALE STRAIGHT RECEPTACLE FOR PCB SMT TYPE

R128.424.848

Series: **BMA COM**



'* Minimum height.Could be increased to 8 max (7.97 ±0.03)

All dimensions are in mm.



COMPONENTS	MATERIALS	PLATINGS (μm)
BODY CENTER CONTACT OUTER CONTACT INSULATOR GASKET OTHERS PARTS -	BRASS BRASS - PTFE	TIN 7 OVER COPPER 3 GOLD 0.5 OVER NICKEL 2

Issue: 0847 C

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



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PACKAGING

Standard Unit Other 100 'W' option Contact us

SPECIFICATION

ELECTRICAL CHARACTERISTICS

 $\begin{array}{ccc} \text{Impedance} & & \textbf{50} \;\; \Omega \\ \text{Frequency} & & \textbf{0-3} \;\; \text{GHz} \end{array}$

VSWR 1.02 + 0,0500 x F(GHz) Maxi

Insertion loss $0.07 \ \sqrt{F(GHz)} \ Maxi$

RF leakage - (NA - F(GHz)) dB Maxi

Voltage rating 350 Veff Maxi Dielectric withstanding voltage Insulation resistance 350 Veff mini 5000 M Ω mini

ENVIRONMENTAL

Operating temperature -65/+125 ° C

Hermetic seal NA Atm.cm3/s

Panel leakage NA

OTHERS CHARACTERISTICS

Assembly instruction

Others:

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force – Mating end
Axial force – Opposite end
Torque

8 N mini
NA N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm

Mating life 500 Cycles mini

Weight **0,9000** g

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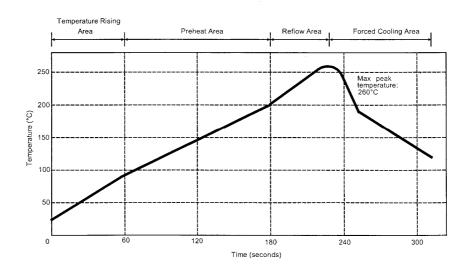
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SOLDER PROCEDURE

- 1. Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 200 microns (7.800 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow. Below, please find the typical profile to use.
- Cleaning of printed circuit boards.
- Checking of solder joints and position of the component by visual inspection.

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to -4	°C/sec
Max dwell time above 100°C	420	sec

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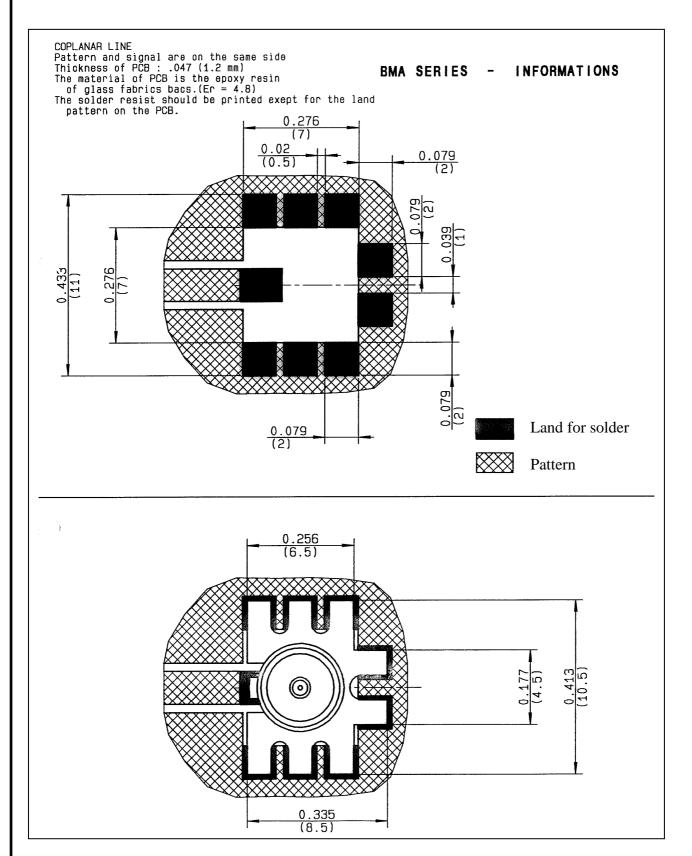
necessary.



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