Thermofit Molded Parts Specification Control Drawing

Part Number : 422A716

Description : Transition, Cross

NOTES

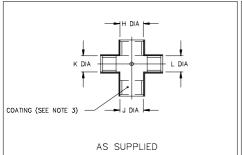
1. All dimensions are in $\frac{\text{incnes}}{[\text{millimeters}]}$

2. Dimensions appearing in table are as follows:

a - As Supplied

b - After Unrestricted Recovery

- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Molding ports are optional. When -00 modification number is specified molding ports will be located as shown.



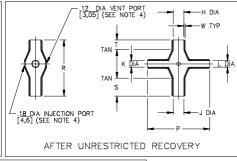


TABLE OF DIMENSIONS												
PART NUMBER	H & J			K & L			Р	R	s	Т	w	
	Min	Max	Max	Min	Max	Max	±10%	±10%	±10%	±10%	±20%	
	a	(-5) b	b	a	(-5) ь	ь	ь	ь	ь	ь	ь	
422A716	.76 [19,3]	.40 [10,2]	. <u>37</u> [9,4]	.52 [13,2]	.24 [6,1]	.22 [5,6]	2.00 [50,8]	1.75 [44,4]	.57 [14,5]	.32 [8,1]	.04 [1,0]	

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RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025 (415) 361-6055

Revision: E Date: 12/03/92 Part Number :

422A716

Description: Transition, Cross

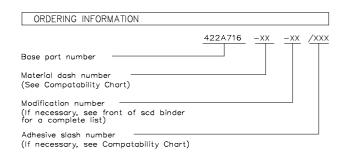
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Part Number : 422A716

Description: Transition, Cross

COMPATABILITY CHART										
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION					
-3	Polyolefin, Semi-rigid	RT-301	/42, /86	S-1017, S-1048	Adhesive					
-4	Polyolefin, Flexible	RT-1304	/42, /86	S-1017, S-1048	Adhesive					
-5	Elastomer, Flexible	RT-501	N/A							
-12	*VITON, Flexible	RT-1312	N/A							
-25	Elastomer, Fluid Resistant	RT-1325	/86	S-1048	Adhesive					

*VITON is a Registered Trademark of Dupont



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