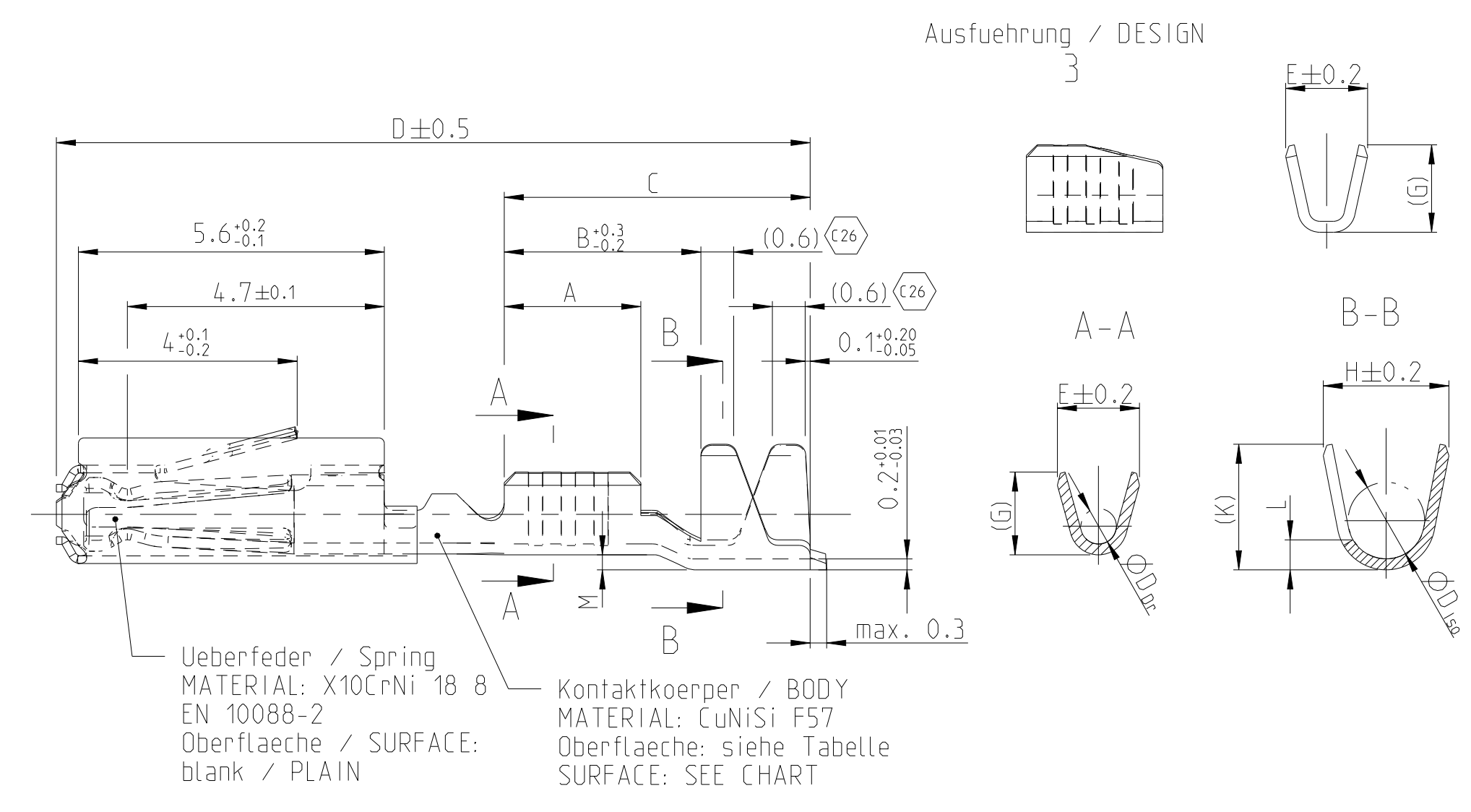
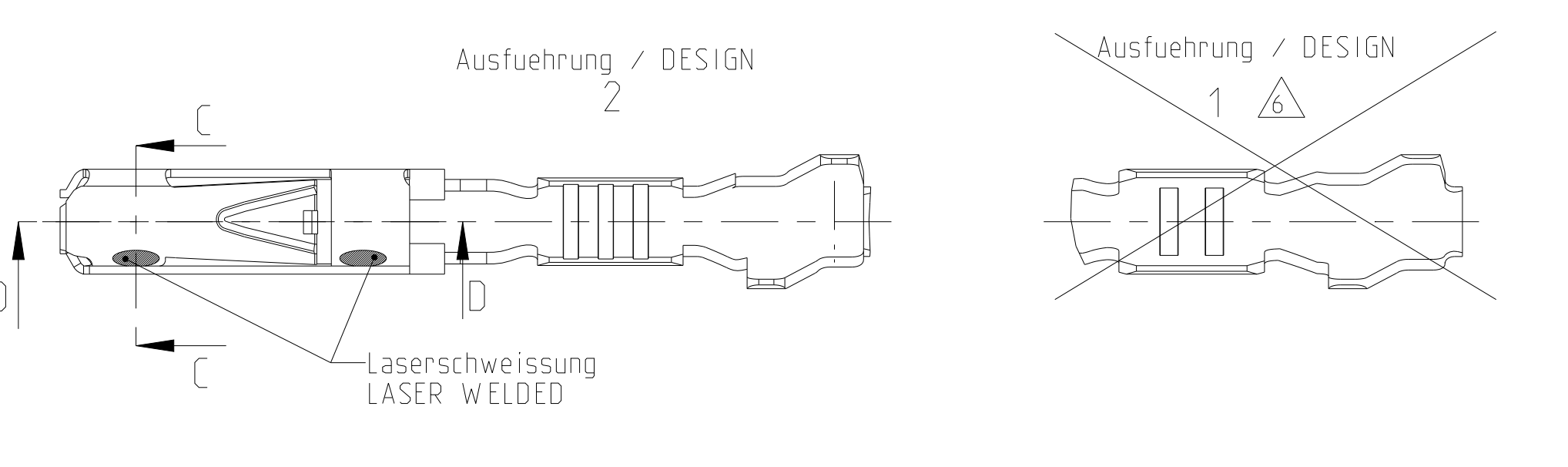
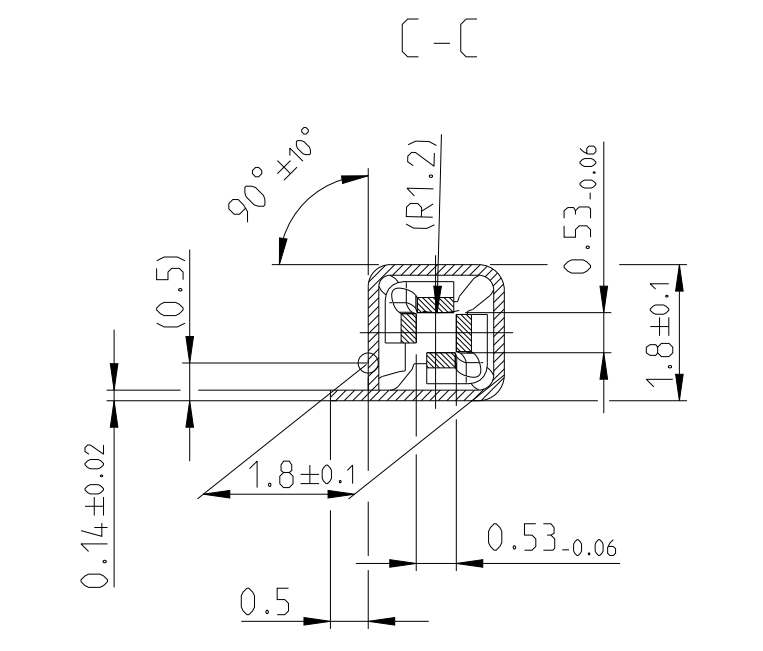


Normale Anwendung USUAL APPLICATION

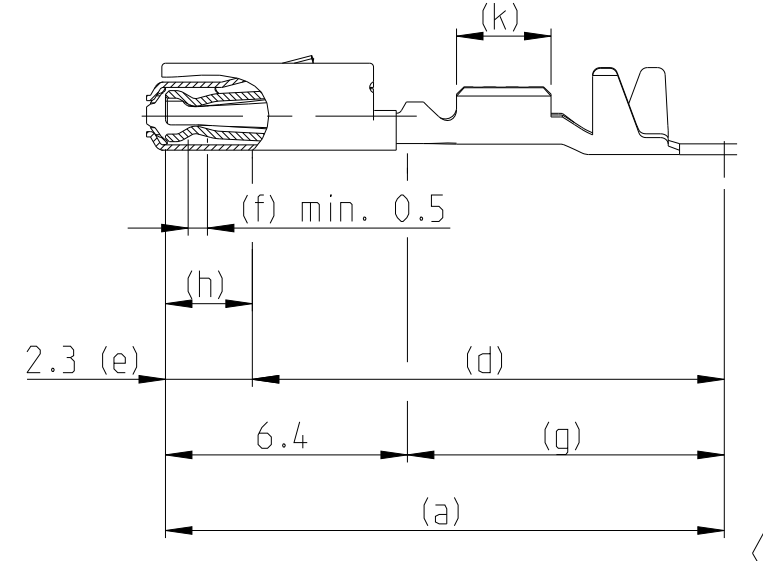


Ueberfeder / Spring
MATERIAL: X10CrNi 18 8
EN 10088-2
Oberflaeche / SURFACE:
blank / PLAIN

Kontaktkoerper / BODY
MATERIAL: CuNiSi F57
Oberflaeche: siehe Tabelle
SURFACE: SEE CHART



Oberflaeche / FINISH

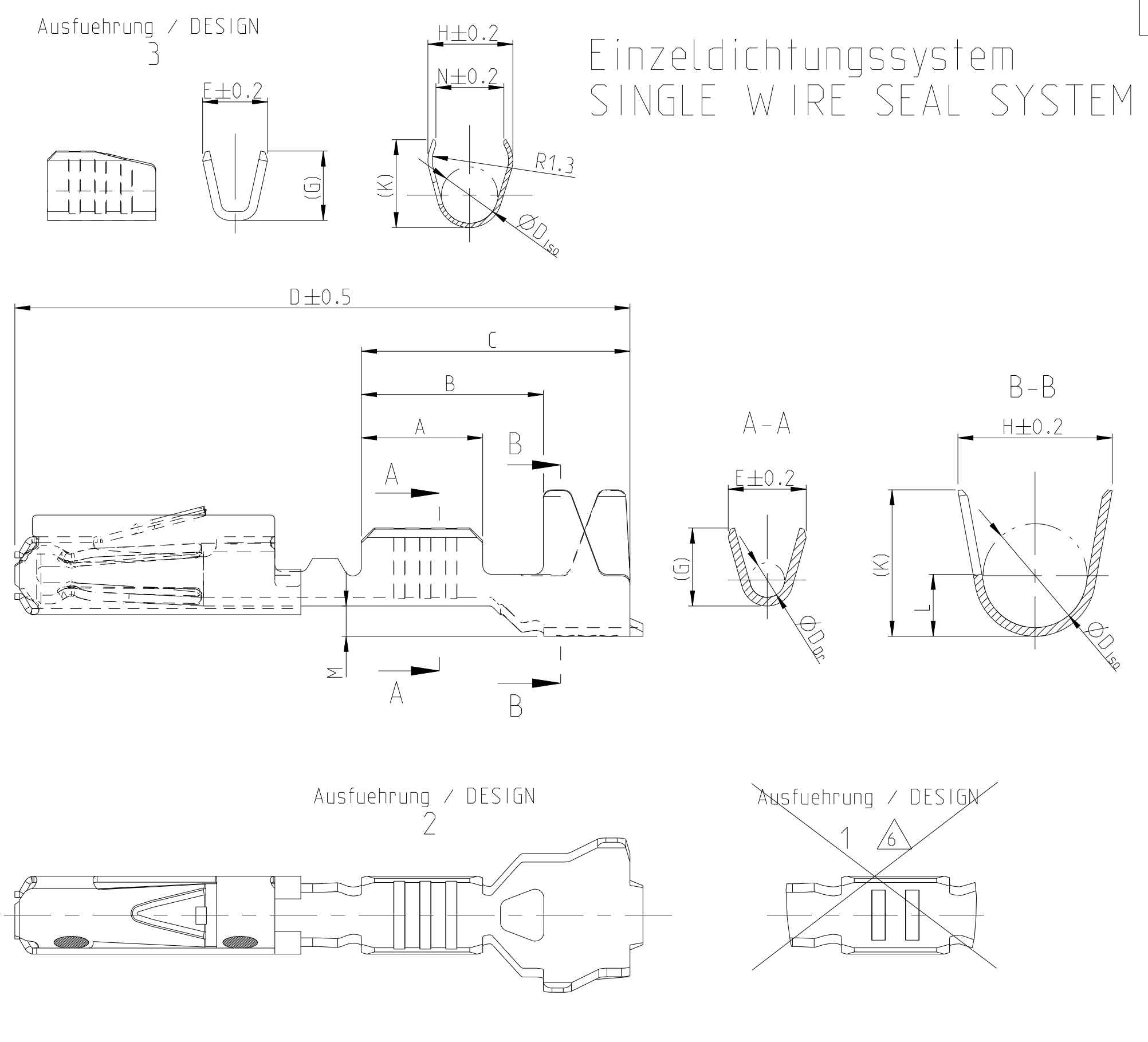


Sn: verzinnete Ausfuehrung
TINNED
(a) Kontaktkoerper: 0.8 - 2 µm Sn
BODY: 0.8 - 2 µm Sn

Ag: versilbert
SILVER
(e) min. 0.3 µm Ag
(f) min. 2.8 µm Ag INSIDE
min. 2.8 µm Ag innen
(g) min. 0.2 µm Sn
(k) min. 0.8 - 2 µm Sn

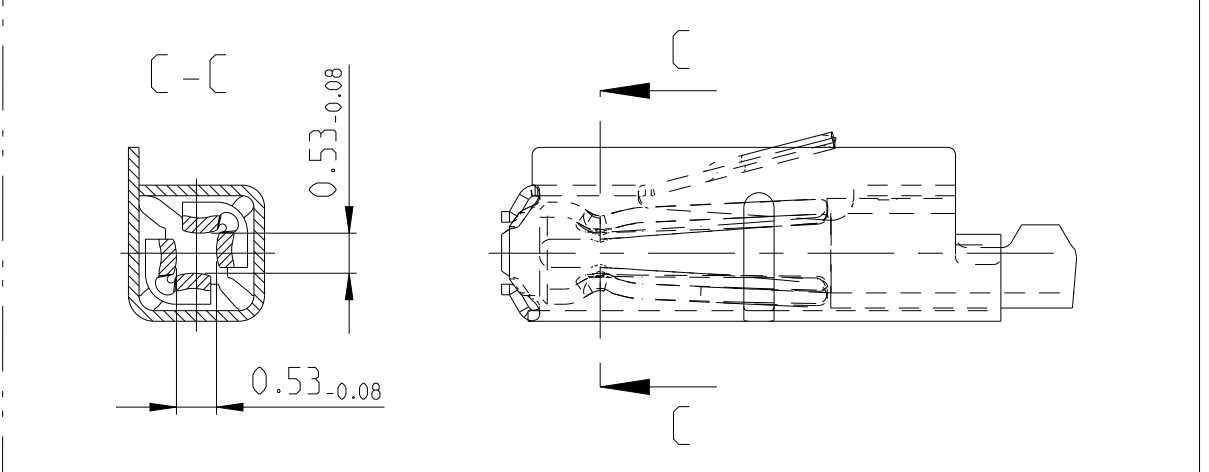
Au (galvanisch): galvanisch vergoldet
GOLD-ELECTROPLATED
(d) 0.05-1 µm Ni, beidseitig
0.05-1 µm Ni, ON BOTH SIDES
(e) 1-3 µm Ni, beidseitig
1-3 µm Ni, ON BOTH SIDES
(f) min. 1.8 µm Au ueber (e), innen
MIN. 1.8 µm Au OVER (e), INSIDE
(g) min. 0.2 µm Sn ueber (d), beidseitig
MIN. 0.2 µm Sn OVER (d), ON BOTH SIDES
(h) Au galvanisch auslaufend
Au OVERPLATING
(k) min. 0.8 - 2.0 µm Sn

Ausfuehrung / DESIGN Einzeldichtungssystem SINGLE WIRE SEAL SYSTEM

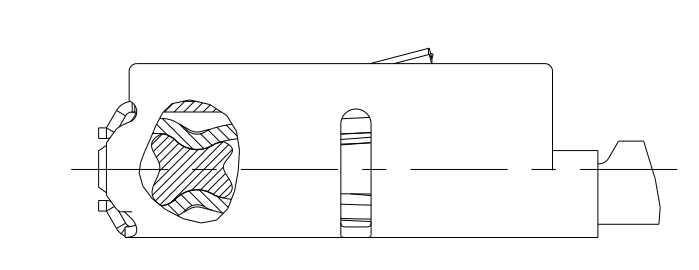


LOC	DIST	REVISIONS			
A1	-	REV	DATE	BY	APPV
C23		Definition of measurement point f. contact height	30APR2019	FRAN	BERG
C24		See PCN E-19-011079	09DEC2019	MAH.	BERG
C25		See PCN E-20-001102	28AUG2020	MAH.	BERG
C26		See PCN E-20-016678 and PCN-21-110979	20AUG2021	FRAN	BERG

versilberte/vergoldete Ausfuehrung SILVER/GOLD VERSION

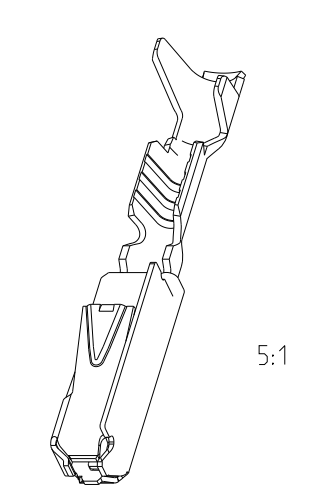
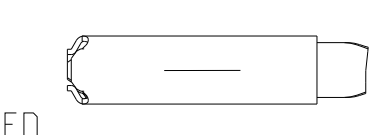
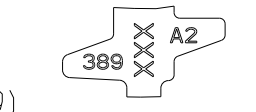


GEL VERSION



- Bemerkungen
- Datumscode (Woche/Jahr z.B. KW 38/Jahr2009) und TE-Revision (z.B. Rev.A) DATE CODE (WEEK/YEAR E.G. WEEK NUMBER 38/YEAR2009) AND TE REVISION (E.G. REV. A)
 - Passend zu Stiftkontakt siehe Zeichnung 929453 SUITABLE FOR PIN CONTACT SEE DRAWING 929453
 - Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen DETAILS OF DESIGN ARE LEFT TO MANUFACTURER
 - Nur fuer FLR-Leitung nach DIN 72551 Teil 6 FOR FLR-CONDUCTOR ACCORDING TO DIN 72551-6 ONLY
 -
 - nicht fuer Neuanwendung NOT FOR NEW APPLICATION
 - zugverstaerkte Leitung nach LV 112-4 REINFORCED WIRE ACCORDING LV 112-4
 - Bei doppelt fallenden Werkzeugen wird die erste Ueberfeder mit einer Kennzeichnung "-" versehen WITH DOUBLE OUT DIES THE FIRST SPRING WILL BE PROVIDED WITH AN INDICATION "-"
 - Varianten von Design1 werden durch die entsprechenden Versionen von Design2 ersetzt VARIANTS OF DESIGN1 ARE SUPERSEDED BY CORRESPONDING VERSIONS OF DESIGN2

Bestell-Nr. Ausfuehrung ORDER NO. DESIGN 2	Bestell-Nr. Ausfuehrung ORDER NO. DESIGN 3	Rev.	Bestell-Nr. Ausfuehrung ORDER NO. DESIGN 1	Rev.	VERSION	DGB Wire Size Range mm ²	Oberflaeche SURFACE	Laenge LENGTH mm	Drahtcrimp WIRE CRIMP mm	Iso-crimp INSU-CRIMP mm	Gewicht WEIGHT g	Verarbeitung Spez. APPLICATION SPEC.	DGB Wire Size Range mm ²	Isolations Ø INSULATING DIA. mm	fuer Kammer Ø3.45 FOR CAVITY DIA. 3.45 mm	Blindstopfen RUBBER PLUG	fuer Kammer Ø4 FOR CAVITY DIA. 4 mm	Blindstopfen RUBBER PLUG	zugehoerige Einzeldichtung / SUITABLE SINGLE WIRE SEAL		
6-965906-5		E	1-965906-5	D	Einzeldichtungssystem SINGLE WIRE SEAL SYSTEM	0.50-0.75	Au-Gel	A = 2.8 B = 4.2 C = 6.2 D = 14.3 M = 0.7	E = 2 G = 2.1 D _{Dr} = 1	H = 3.5 K = 3.4 L = 1.5 D _{Iso} = 2.4	0.13	114-18025	0.75	1.4-1.9	967067-1	967056-1 blau / BLUE	963142-1	967056-1 blau / BLUE			
5-965906-6		D	965906-6	C			Ag	A = 2.5 B = 3.9 C = 5.9 D = 14 M = 0.7	E = 1.8 G = 1.8 D _{Dr} = 0.8	H = 3.5 K = 3.4 L = 1.5 D _{Iso} = 2.4					0.35		0.9-1.4			967067-2	963142-2
5-965906-5		E	965906-5	D			Au	A = 2.5 B = 4.3 C = 6.2 D = 14.2 M = 0.6	E = 1.5 G = 1.4	H = 4 K = 3.9 N = 3.1 D _{Iso} = 2.6					0.13		0.85-1.25			967067-2	963142-2
5-965906-1		D	965906-1	C			Sn								0.17					gelb YELLOW	grau GREY
5-962885-6		J	962885-6	H	normale Anwendung USUAL APPLICATION	0.25-0.35	Au-Gel	A = 2.5 B = 3.6 C = 5.6 D = 13.7 M = 0.2	E = 2 G = 2.1 D _{Dr} = 1	H = 2.7 K = 2.9 L = 0.7 D _{Iso} = 1.6	0.11	114-18021	0.50-0.75		967067-1		963142-2				
5-962885-5		K	962885-5	J			Ag	A = 2.5 B = 3.6 C = 5.6 D = 13.7 M = 0.2	E = 1.8 G = 1.8 D _{Dr} = 0.8	H = 2.3 K = 2.3 L = 0.6 D _{Iso} = 1.4					0.35					gelb YELLOW	grau GREY
5-962885-1		J	962885-1	H			Au	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.5 D _{Dr} = 0.65	H = 2 K = 2 D _{Iso} = 1.1					0.13					gelb YELLOW	grau GREY
		A					Sn								0.17						
6-963715-5		K	1-963715-5	J	normale Anwendung USUAL APPLICATION	0.50-0.75	Au-Gel	A = 2.8 B = 4.2 C = 6.2 D = 14.3 M = 0.7	E = 2 G = 2.1 D _{Dr} = 1	H = 3.5 K = 3.4 L = 1.5 D _{Iso} = 2.4	0.11	114-18025	0.75	1.4-1.9	967067-1	967056-1 blau / BLUE	963142-1	967056-1 blau / BLUE			
5-963715-6		J	963715-6	H			Ag	A = 2.5 B = 3.9 C = 5.9 D = 14 M = 0.7	E = 1.8 G = 1.8 D _{Dr} = 0.8	H = 3.5 K = 3.4 L = 1.5 D _{Iso} = 2.4					0.35		0.9-1.4			967067-2	963142-2
5-963715-5		K	963715-5	J			Au	A = 2.5 B = 4.3 C = 6.2 D = 14.2 M = 0.6	E = 1.5 G = 1.4	H = 4 K = 3.9 N = 3.1 D _{Iso} = 2.6					0.13		0.85-1.25			967067-2	963142-2
5-963715-1		J	963715-1	H			Sn								0.17					gelb YELLOW	grau GREY
6-928999-5		T	1-928999-5	S	normale Anwendung USUAL APPLICATION	0.25-0.35	Au-Gel	A = 2.5 B = 3.6 C = 5.6 D = 13.7 M = 0.2	E = 2 G = 2.1 D _{Dr} = 1	H = 2.7 K = 2.9 L = 0.7 D _{Iso} = 1.6	0.11	114-18021	0.50-0.75		967067-1		963142-2				
5-928999-6		S	928999-6	R			Ag	A = 2.5 B = 3.6 C = 5.6 D = 13.7 M = 0.2	E = 1.8 G = 1.8 D _{Dr} = 0.8	H = 2.3 K = 2.3 L = 0.6 D _{Iso} = 1.4					0.35					gelb YELLOW	grau GREY
5-928999-5		T	928999-5	S			Au	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.5 D _{Dr} = 0.65	H = 2 K = 2 D _{Iso} = 1.1					0.13					gelb YELLOW	grau GREY
5-928999-1		S	928999-1	R			Sn								0.17						
		A			normale Anwendung USUAL APPLICATION	0.13 / 0.17	Ag	A = 2.5 B = 4.3 C = 6.2 D = 14.2 M = 0.6	E = 1.5 G = 1.4	H = 4 K = 3.9 N = 3.1 D _{Iso} = 2.6	0.1	114-18025	0.13	0.85-1.25	967067-2	967056-1 blau / BLUE	963142-2	967056-1 blau / BLUE			
2141826-6		A					Au	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.5 D _{Dr} = 0.65	H = 2 K = 2 D _{Iso} = 1.1					0.13					gelb YELLOW	grau GREY
2141826-5		A					Sn								0.17						
2141826-1		A																			
1355717-6		A			normale Anwendung USUAL APPLICATION	0.08-0.22	Ag	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.5 D _{Dr} = 0.65	H = 2 K = 2 D _{Iso} = 1.1	0.1	114-18021	0.08-0.22		967067-1		963142-2				
1355717-5		C					Au	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.5 D _{Dr} = 0.65	H = 2 K = 2 D _{Iso} = 1.1					0.13					gelb YELLOW	grau GREY
1355717-1		C					Sn								0.17						



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: S. Garcia 05JAN1999	TE Connectivity	
DIMENSIONS: mm		CHK: R. Jetter 05JAN1999	M. Bleicher 13AUG2003	
TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.2		APVD: M. Bleicher 13AUG2003	NAME: MQS	
MATERIAL: -		PRODUCT SPEC: 108-18030	Tablenzeichnung Buchsenkontakt TABLE SOCKET CONTACT	
FINISH: -		APPLICATION SPEC: 114-18021 / 114-18025	SIZE: A1	RESTRICTED TO: -
		WEIGHT: -	CAGE CODE DRAWING NO: 00779	SCALE: 10:1
			©=929454	SHEET 1 OF 1
			CUSTOMER DRAWING	REV: C26