

Dwg. Number	Customer P/N	Times P/N	Length(L) in 'inch'
IE-00414-01	-	IBS047-KMKM-4.0IN	4 +0.20/-0
IE-00414-02	-	IBS047-KMKM-6.0IN	6 +0.20/-0
IE-00414-03	-	IBS047-KMKM-8.0IN	8 +0.20/-0
IE-00414-04	-	IBS047-KMKM-10.0IN	10 +0.20/-0
IE-00414-05	-	IBS047-KMKM-12.0IN	12 +0.24/-0

1.0 Scope

This drawing documents the construction and performance of Instabend 047 cable assemblies manufactured by Times Microwave systems.

2.0 Cable Information

- 2.1 Cable to be INSTABEND 047
- 2.2 Jacket color to be Blue
- 2.3 Jacket material to be FEP
- 2.4 Nominal cable impedance to be 50 ohms
- 2.5 Cable diameter to be 0.064" [1.63mm].

3.0 Connector Information

3.1 Forward Connector

Type K (M) Straight Connector (SP121) Connector Body – Stainless Steel, Gold Plated Center Contact – Beryllium Copper, Gold Plated

3.2 After Connector

Type K (M) Straight Connector (SP121) Connector Body – Stainless Steel, Gold Plated Center Contact – Beryllium Copper, Gold Plated

Unless otherwise spec- ified, dimensions are in INCH. Tolerances are applicable when spec- ified.						TIMES MICROWAVE SYSTEMS		
	Drawn	YA	10/27/22		www.timesmicrowave.com			
These drawings and specifications contain proprietary information which is the property of Times Microwave Systems.	Checked			INSTABEND 047 CABLE ASSEMBLY				
	Approved					(Space Assemblies)		
				Size	CAGE (CODE	Drawing No.:	
				A	68999			IE-00414-XX
				Scale:	NA	Rev.	(A)	Sheet: 1 of 2

	THE REVISION STATUS OF ALL SHEETS OF THIS DRAWING IS THE SAME AS SHEET 1							
REV	DESCRIPTION	DATE	BY					
А	INITIAL RELEASE	10/27/22	YA					

4.0 Electrical Performance

- 4.1 Frequency range: DC 40GHz
- 4.2 Insertion loss & VSWR: As per below table,

Dwg. Number	Max. Insertion Loss in dB	Max. VSWR		
Dwg. Number	@ 40GHz	@ 40GHz		
IE-00414-01	1.53	1.40		
IE-00414-02	2.07	1.40		
IE-00414-03	2.60	1.40		
IE-00414-04	3.13	1.40		
IE-00414-05	3.67	1.40		

5.0 Mechanical Performance

- 5.1 Overall Length to be specified length.
- 5.2 Minimum Bend radius is 0.130" [3.30mm].

6.0 Environmental Performance

- 6.1 Installation Temperature Range (-65°C to +125°C)
- 6.2 Storage Temperature Range (-65°C to +125°C)
- 6.3 Operating Temperature Range (-65°C to +125°C)

7.0 NOTES

- 7.1 All Dimensions are in INCH.
- 7.2 Assemblies built in Class 100,000 clean room.
- 7.3 Low outgassing materials per ASTM E595.
- 7.4 Unless Otherwise Specified: Tolerance will be,

Linear Dimension	Tolerance
<20 INCH	±0.4 INCH
20-79 INCH	±0.6 INCH
>79 INCH	±0.8 INCH

**Tolerances are not accumulative.

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