

NOTES:

- 1.No plastic deformation on the surface,burr less then 0.05mm
- 2.Assembly with 2.54 header,no plastic deformation ,good latch assembly
- 3.After assembly, wave-soldering(235°C 5sec),no plastic deformation , melt and so no.
- 4.Material : PBT+30%GF UL94V-0

RoHS compliant

Scale	1:1						Date	Name	Customer-No.	
TOLERANCE						Drawn	07.01.2002	Hellwig		
X.X	±0.10					Approved	04.05.2010	Hellwig	ASSMANN WSW-No.	
X.XX	±0.05								AWHCLIP XSHORT	
X.XXX	±0.02	③	Modify dimensions	04.05.2010	Dean				Drawing-No.	
DIM	TOL	②	Modify P/N	17.02.2009	Dean				ASS 1184 CO	rev03
X.°	±2°	①	Drawn	07.01.2002	Hellwig					
X.X°	±X°									
Angle	TOL	Id.	Modification	Date	Name				Replace	Sheet 1 OF 2

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2

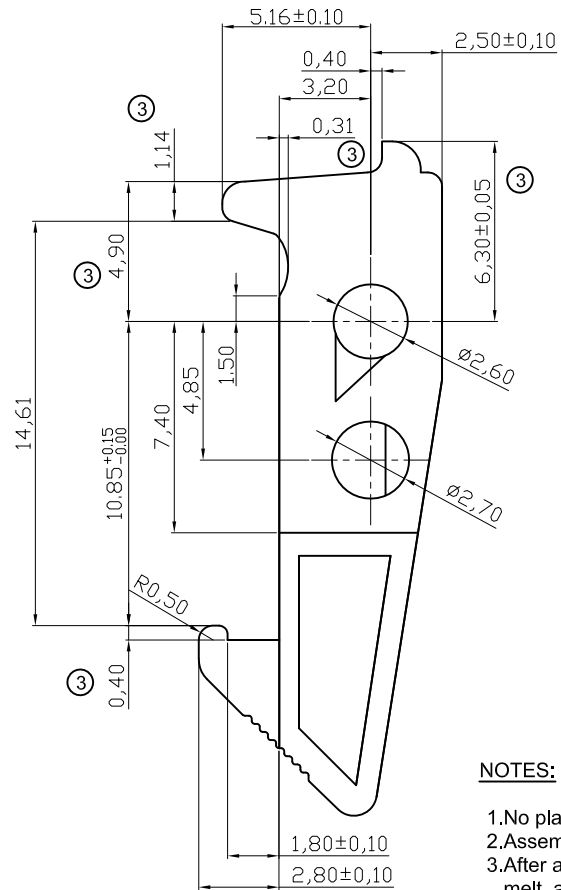
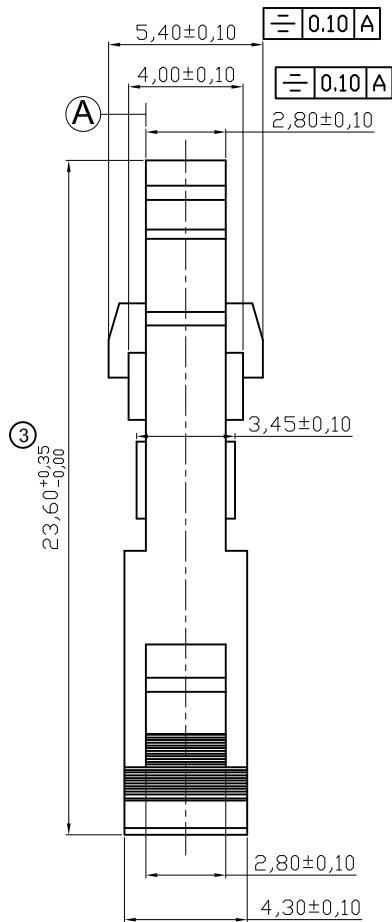
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NOTES:

- 1.No plastic deformation on the surface,burr less then 0.05mm
- 2.Assembly with 2.54 header,no plastic deformation ,good latch assembly
- 3.After assembly, wave-soldering(235°C 6sec),no plastic deformation , melt and so no.
- 4.Material : PBT+30%GF UL94V-0

RoHS compliant

Scale	1:1						Date	Name	Customer-No.	
TOLERANCE						Drawn	07.01.2002	Hellwig		
X.X	$\pm 0,10$					Approved	04.05.2010	Hellwig	ASSMANN WSW-No.	
X.XX	$\pm 0,05$								AWHCLIP LONG	
X.XXX	$\pm 0,02$	③	Modify dimensions	04.05.2010	Dean				Drawing-No.	
DIM	TOL	②	Modify P/N	17.02.2009	Dean	ASSMANN WSW components			ASS 1184 CO	rev03
X.°	$\pm 2^\circ$	①	Drawn	07.01.2002	Hellwig					
X.X°	$\pm X^\circ$									
Angle	TOL	Id.	Modification	Date	Name				Replace	Sheet 2 OF 2

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