



FLAT BLANK
 PANEL SIZE: 8 X 19
 PANEL YIELD: 100 PCS./PANEL
 TOLERANCING ON PHOTO ETCHED
 BLANK IS TO BE ±.002

MATERIAL: .004±.0002 X 8.00±.003 BE CU ALLOY 190 XHM ENDURANCE GRADE	LBS/M 1.96	TOLERANCES NOT SHOWN		DRAWN BY T.W.G. 01/27/92
		DECIMAL 2 PL'S ±	CHECKED BY ES 7/6/92	
HEAT TREAT:		DECIMAL 3 PL'S ± .010	FRACTIONAL ± 2°	APPROVED BY E.W.S. 4/13/92
THICKNESS AFTER		ANGULAR ±	BEND RADI	15 PIN "D" CONNECTOR SHIELD
FINISH: MILL	SO.FT./M	CORNER RADI	MAXIMUM BURR	
		PREPRODUCTION REVIEW MEETING:	SCALE	REF. DWG. NO.
				DWG. NO. 0097-C-0779
				SUB 02