



SECTION Z-Z

- NOTES:
- 1) MATERIAL: STAINLESS STEEL 303, PASSIVATE PER QQ-P-35
  - 2) 2.5 IN/LB TORQUE MAX, WHEN ATTACHING TO MOLEX HEADERS SERIES 83611, 83612, 83614, 83619.
  - 3) RoHS COMPLIANT

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<b>ADD TORQUE NOTE.</b> EC NO: IPGZ013-0078 DRWN: RUPERT CHKD: APPR: JFMURPHY 2012/10/15 2013/03/04	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	▽=0 ⓐ=0	mm	INCH	IN/MM		10:1	INCH		
		4 PLACES ± --- ± ---	DRAWN BY	DATE	TITLE				
		3 PLACES ± --- ± .005	JLOMASTR	05/02/18	JACKPOST				
	2 PLACES ± 0.13 ± .010	CHECKED BY	DATE	2-56 THREAD					
	1 PLACE ± 0.25 ± ---	RDEROSS	05/02/18						
	ANGULAR ±1/2°	APPROVED BY	DATE						
		RDEROSS	05/02/18	MOLEX INCORPORATED					
		MATERIAL NO.		DOCUMENT NO.		SHEET NO.			
		830410005		SD-83041-005		1 OF 1			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS							
		SIZE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						
		A3							