

CD54/74AC564, CD54/74AC574 CD54/74ACT564, CD54/74ACT574

	574 564
00	-00 00
01	-01 01
02	-02 02
03	
04	
05	- 05 05
D6	- 06 <u>06</u>
07	-07 07
	V _{CC} * 20
ср	GND=10
•	9205-42424

Octal D-Type Flip-Flop, 3-State Positive-Edge-Triggered

CD54/74AC/ACT564 - Inverting CD54/74AC/ACT574 - Non-Inverting

Type Features:

- Buffered inputs
- Typical propagation delay: 6.5 ns @ V_{cc} = 5 V, T_A = 25°C, C_L = 50 pF

FUNCTIONAL DIAGRAM

The RCA-CD54/74AC564 and CD54/74AC574 and the CD54/74ACT564 and CD54/74ACT574 octal D-type, 3-state, positive-edge-triggered flip-flops use the RCA ADVANCED CMOS technology. The eight flip-flops enter data into their registers on the LOW-to-HIGH transition of the clock (CP). The Output Enable (\overline{OE}) controls the 3-state outputs and is independent of the register operation. When the Output Enable (\overline{OE}) is HIGH, the outputs are in the high-impedance state. The CD54/74AC/ACT564 and CD54/74AC/ACT564, however, has inverted outputs and the CD54/74AC/ACT574 has non-inverted outputs.

The CD74AC/ACT564 and CD74AC/ACT574 are supplied in 20-lead dual-in-line plastic packages (E suffix) and in 20-lead dual-in-line small-outline plastic packages (M suffix). Both package types are operable over the following temperature ranges: Commercial (0 to 70°C); Industrial (-40 to +85°C); and Extended Industrial/Military (-55 to +125°C).

The CD54AC/ACT564 and CD54AC/ACT574, available in chip form (H suffix), are operable over the -55 to +125°C temperature range.

Family Features:

- Exceeds 2-kV ESD Protection MIL-STD-883, Method 3015
- SCR-Latchup-resistant CMOS process and circuit design
- Speed of bipolar FAST*/AS/S with significantly reduced power consumption
- Balanced propagation delays
- AC types feature 1.5-V to 5.5-V operation and balanced noise immunity at 30% of the supply
- ± 24-mA output drive current
 - Fanout to 15 FAST* ICs
 - Drives 50-ohm transmission lines

*FAST is a Registered Trademark of Fairchild Semiconductor Corp.

TRUTH TABLE

	INPUTS	Ουτι	PUTS	
		564	574	
ŌĒ	СР	Dn	Qn	Qn
L		н	L	н
L		L	н	L
L	L	Х	QO	QO
н	X	Х	Z	Z

H = High level (steady state)

L = Low level (steady state)

X = Don't care

 $-\sqrt{1}$ = Transition from low to high level

- QO = The level of Q before the indicated steady-state input conditions were established
- \overline{QQ} = The level of \overline{Q} before the indicated steady-state input conditions were established.

Z = High impedance

This data sheet is applicable to the CD54/74AC574 and CD54/74ACT574. The CD54/74AC564 and CD54/74ACT564 were not acquired from Harris Semiconductor.

File Number 1948

MAXIMUM RATINGS, Absolute-Maximum Values:

1.

DC SUPPLY-VOLTAGE (Vcc)	-0.5 to 6 V
DC INPUT DIODE CURRENT, I_{IK} (for $V_1 < -0.5$ V or $V_1 > V_{cc} + 0.5$ V)	
DC OUTPUT DIODE CURRENT, I_{OK} (for $V_0 < -0.5$ V or $V_0 > V_{cc} + 0.5$ V)	
DC OUTPUT SOURCE OR SINK CURRENT per Output Pin, Io (for Vo $>$ -0.5 V or Vo $<$	
DC Vcc or GROUND CURRENT (Icc or IgND)	
POWER DISSIPATION PER PACKAGE (Pp):	
For T _A = -55 to +100°C (PACKAGE TYPE E)	
For T _A = +100 to +125°C (PACKAGE TYPE E) D	Perate Linearly at 8 mW/°C to 300 mW
For T _A = -55 to +70°C (PACKAGE TYPE M)	
For $T_A = +70$ to $+125^{\circ}$ C (PACKAGE TYPE M)	Derate Linearly at 6 mW/°C to 70 mW
OPERATING-TEMPERATURE RANGE (TA):	
STORAGE TEMPERATURE (Tstg)	
LEAD TEMPERATURE (DURING SOLDERING):	
At distance $1/16 \pm 1/32$ in. (1.59 \pm 0.79 mm) from case for 10 s maximum	+265°C
Unit inserted into PC board min. thickness 1/16 in. (1.59 mm) with solder contacting	lead tips only +300°C

*For up to 4 outputs per device; add \pm 25 mA for each additional output.

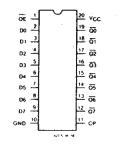
RECOMMENDED OPERATING CONDITIONS:

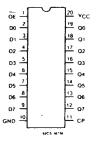
For maximum reliability, normal operating conditions should be selected so that operation is always within the following ranges:

	LIN	IITS		
CHARACTERISTIC	MIN.	MAX.	UNITS	
Supply-Voltage Range, Vcc*:			T	
(For T _A = Full Package-Temperature Range)				
AC Types	1.5	5.5	V	
ACT Types	4.5	5.5	V	
DC Input or Output Voltage, Vi, Vo	0	Vcc	V	
Operating Temperature, T _A :	-55	+125	°C	
Input Rise and Fall Slew Rate, dt/dv				
at 1.5 V to 3 V (AC Types)	0	50	ns/V	
at 3.6 V to 5.5 V (AC Types)	0	20	ns/V	
at 4.5 V to 5.5 V (ACT Types)	0	10	ns/V	

*Unless otherwise specified, all voltages are referenced to ground.

TERMINAL ASSIGNMENT DIAGRAMS





CD54/74AC/ACT564

CD54/74AC/ACT574

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STATIC ELECTRICAL CHARACTERISTICS: AC Series

i			1• ·			AMBIEN	Т ТЕМРЕ	RATUR	E (T _A) - °	С	1		
CHARACTERIST	ICS	TEST CO	TEST CONDITIONS		TEST CONDITIONS		+	25	-40 1	o +85	-55 t	o +125	UNITS
		. V, (V)	l _o (mA)	(Ÿ)	v) MIN. MAX.		MIN.	MAX.	MIN. MAX.				
High-Level Input				1.5	1.2		1.2	_	1.2				
Voltage	ViH			3	2.1	_	2.1	-	2.1		1 v		
· · · ·				5.5	3.85		3.85		3.85	<u> </u>	1 .		
Low-Level Input				1.5		0.3	- 1	0.3	-	0.3	1		
Voltage	ViL			3		0.9	—	0.9		0.9	l v		
				5.5	-	1.65	_	1.65		1.65	1		
High-Level Output			-0.05	1.5	1.4	_	1.4	·	1.4				
Voltage	Vон	Vін	-0.05	3	2.9		2.9	_	2.9		1		
		or	-0.05	4.5	4.4	. —	4.4	_	4.4		1		
		Vı∟	-4	3	2.58	-	2.48	_	2.4		l v		
	-		-24	4.5	3.94		3.8	_	3.7				
		, ,)	-75	5.5	_		3.85	_	_	-	1		
		#, * {	-50	5.5	_		—		3.85		1		
Low-Level Output			0.05	1.5	_	0.1		0.1	_	0.1			
Voltage	Vo∟	VIH	0.05	3	_	0.1	-	0.1	_	0.1	1		
		Of	0.05	4.5		0.1	_	0.1	_	0.1	v		
		ViL	12	3	_	0.36		0.44		0.5			
			24	4.5		0.36	—	0.44	_	0.5			
		S	75	5.5	_	_	_	1.65	—				
		#, * {	50	5.5		_	—	—	_	1.65			
Input Leakage Current	h	V _{CC} or GND		5.5	-	±0.1		±1		±1	μA		
3-State Leakage		VIH											
Current	loz	or											
		V _{IL}							Т				
		Vo ==		5.5	-	±0.5	_	±5		±10	μA		
		Vcc								۰. ب			
		or											
		GND				."							
Quiescent Supply Current, MSI	lcc	V _{cc} or GND	0	5.5	-	8	_	80		160	μA		

#Test one output at a time for a 1-second maximum duration. Measurement is made by forcing current and measuring voltage to minimize power dissipation. *Test verifies a minimum 50-ohm transmission-line-drive capability at +85°C, 75 ohms at +125°C.

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STATIC ELECTRICAL CHARACTERISTICS: ACT Series

						AMBIEN	Т ТЕМРЕ	RATURE	E (T _A) - °	С	
CHARACTERISTICS		TEST CONDITIONS		V _{cc}	÷	25	-40 t	o +85	-55 te	p.+125	
		V, (V)	l _o (mA)	(V)	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	
High-Level Input Voltage	ViH			4.5 to 5.5	2		2	_	2		v
Low-Level Input Voltage	ViL			4.5 to 5.5	_	0.8	-	0.8		0.8	v
High-Level Output		VIH	-0.05	4.5	4.4		4.4	-	4.4	_	1
Voltage	V _{он}	or	-24	4.5	3.94	-	3.8	-	3.7		
·		V ^{IL} .	-75	5.5	-		3.85			-	1
		#, * {	-50	5.5	<u> </u>	-	_		3.85	-	1
Low-Level Output		ViH	0.05	4.5		±0.1	_	±.1		±.1	
Voltage	Vol	or	24	4.5	—	0.36	-	0.44	_	0.5] v
		Vil (75	5.5	—	-	—	1.65	_	-]
		#, * {	50	5.5			_		_	1.65]
Input Leakage Current	հ	V _{cc} or GND		5.5	_	±0.1	_	±1		±1	μA
3-State Leakage Current	l _{oz}	ViH or ViL									
		V _o = V _{cc} or GND		5.5		±0.5		±5		±10	μA
Quiescent Supply Current, MSI	Icc	V _{cc} or GND	0	5.5		8		80		160	μA
Additional Quiescent Current per Input P TTL Inputs High 1 Unit Load	Supply Pin ∆I _{cc}	Vcc-2.1		4.5 to 5.5	_	2.4	·	2.8	_	3	mA

#Test one output at a time for a 1-second maximum duration. Measurement is made by forcing current and measuring voltage to minimize power dissipation.

*Test verifies a minimum 50-ohm transmission-line-drive capability at +85°C, 75 ohms at +125°C.

ACT INPUT LOADING TABLE

INPUT	UNIT LOADS*
D, OE	0.7
CP	1.17

*Unit load is Alcc limit specified in Static

Characteristics Chart, e.g., 2.4 mA max. @ 25°C.

PREREQUISITE FOR SWITCHING: AC Series

				AMBI		ENT TEMP	ENT TEMPERATURE (TA) -°C			
CHARACTERISTICS	SYMBOL	V (V)		o +85) +125				
· · · · · · · · · · · · · · · · · · ·		(¥)	MIN.	MAX.	MIN.	MAX.	1			
Clock Pulse Width	tw	1.5 3.3* 5†	44 4.9 3.5		50 5.6 4		ns			
Setup Time Data to Clock	tsu	1.5 3.3 5	2 2 2		2 2 2		ns			
Hold Time Data to Clock	t _H	1.5 3.3 5	2 2 2	— — —	2 2 2	— . —	ns			
Maximum Clock Frequency	fмах	1.5 3.3 5	11 101 143		10 89 125		MHz			

*3.3 V: min. is @ 3 V

†5 V: min. is @ 4.5 V

SWITCHING CHARACTERISTICS: AC Series; t,, t = 3 ns, C_L = 50 pF

			AMB	ENT TEMP	ERATURE (T₄) -°C	
CHARACTERISTICS	SYMBOL	V _{cc} (V)		-40 to +85		-55 to +125	
		(*)	MIN.	MAX.	MIN.	MAX.	UNITS
Propagation Delays: Clock to Q AC574	tplh tphl	1.5 3.3* 5†	4 2.9	123 13.7 9.8		135 15.1 10.8	ns
Clock to Q AC564	tplн tphl	1.5 3.3 5	 4.1 2.9	128 14.4 10.3		141 15.8 11.3	ns
Output Enable to Q, Q	tezi. tezh	1.5 3.3 5		165 19.2 13.2	 5.5 3.6	181 21.8 14.5	ns
Output Disable to Q, \overline{Q}	tplz tpнz	1.5 3.3 5	- 4.7 3.7	165 16.5 13.2	 4.5 3.6	181 18.1 14.5	ns
Power Dissipation Capacitance	CPD§		67	Тур.	67	Гур.	pF
Min. (Valley) V _{он} During Switching of Other Outputs (Output Under Test Not Switching)	V _{онv} See . Fig. 1	5	4 Typ. @ 25°C			v	
Max. (Peak) VoL During Switching of Other Outputs (Output Under Test Not Switching)	V _{OLP} See Fig. 1	5	1 Тур. @ 25°С		v		
Input Capacitance	Cı			10	_	10	pF
3-State Output Capacitance	Co			15		15	pF

*3.3 V: min. is @ 3.6 V

max. is @ 3 V

min. is @ 5.5 V †5 V: max. is @ 4.5 V

§CPD is used to determine the dynamic power consumption, per flip flop. $P_D = C_{PD} V_{CC}^2 f_i + \Sigma V_{CC}^2 f_0 C_L$ where $f_i = input frequency$

- $f_0 =$ output frequency $C_L =$ output load capacitance
- Vcc = supply voltage.

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PREREQUISITE FOR SWITCHING: ACT Series

			AMBI	ENT TEMPE	RATURE (1	「∧) -°C	
CHARACTERISTICS	SYMBOL	V _{cc} (V)	-40 t	o +85	-55 to	UNITS	
		(*)	MIN.	MAX.	MIN.	MAX.	
Clock Pulse Width	tw	5†	3.9	-	4.5		ns
Setup Time Data to Clock	tsu	5	2		2		ns
Hold Time Data to Clock	t _H	5	2.6		3		ns
Maximum Clock Frequency	fmax	5	125	_	110		MHz

.

†5 V: min. is @ 4.5 V

SWITCHING CHARACTERISTICS: ACT Series; t,, t, = 3 ns, CL = 50 pF

			AMBI	ENT TEMPE	RATURE (Г _А) -°С		
CHARACTERISTICS	SYMBOL	V _{cc}	-40 t	o +85	-55 te	o +125	UNITS	
		(V)	MIN.	MAX.	MIN.	MAX.		
Propagation Delays: Clock to Q ACT574	tрын tрыс	5†	2.9	10.2	2.8	11.2	ns	
Clock to Q ACT564	t _{PLH} t _{PHL}	5	3	10.6	2.9	11.7	ns	
Output Enable and Disable to Q ACT574	tplz tpнz tpzl tpzн	5	3.7	13.2	3.6	14.5	ns	
Output Enable and Disable to Q ACT564	tplz tphz tpzl tpzн	5	3.7	13.2	3.6	14.5	ns	
Power Dissipation Capacitance	C _{PO} §		67	Тур.	67	Тур.	pF	
Min. (Valley) V _{он} During Switching of Other Outputs (Output Under Test Not Switching)	V _{онv} See Fig. 1	5	4 Typ. @ 25°C		v			
Max. (Peak) VoL During Switching of Other Outputs (Output Under Test Not Switching)	V _{OLP} See Fig. 1	5		1 Typ.	@_25°C		v	
Input Capacitance	Cı			10		10	pF	
3-State Output Capacitance	Co	_		15	I	15	pF	

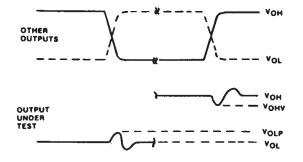
†5 V: min. is @ 5.5 V

max. is @ 4.5 V

 $\begin{aligned} & \label{eq:cp} \ensuremath{\S{C_{PD}}}\xspace is used to determine the dynamic power consumption, per flip flop. \\ & \ensuremath{P_{D}}\xspace = C_{PD} \ensuremath{V_{CC}}^2 f_i + \Sigma \ensuremath{V_{CC}}^2 f_0 \ensuremath{C_{L}}\xspace + \ensuremath{V_{CC}}\xspace \Delta I_{CC} \ensuremath{\text{where}}\xspace f_i = \ensuremath{\text{input}}\xspace f_i = \ensuremath{\text{output}}\xspace f_i = \ensure$

 $V_{cc} = supply voltage.$

PARAMETER MEASUREMENT INFORMATION



NOTES:

- 1. VOHY AND VOLP ARE MEASURED WITH RESPECT TO A GROUND REFERENCE NEAR THE OUTPUT UNDER TEST. 2. INPUT PULSES HAVE THE FOLLOWING CHARACTERISTICS:
- PRA ≤ 1 MHz, Ir = 3 ns, Ir = 3 ns, SKEW 1 ns. A.F. FIXTURE WITH 700-MH2 DESIGN RULES REQUIRED. IC SHOULD BE SOLDERED INTO TEST BOARD AND BYPASSED WITH 0.1 #F CAPACITOR. SCOPE AND PROBES REQUIRE 700-MH2 BANDWIDTH.

9205-42406

Fig. 1 - Simultaneous switching transient waveforms.

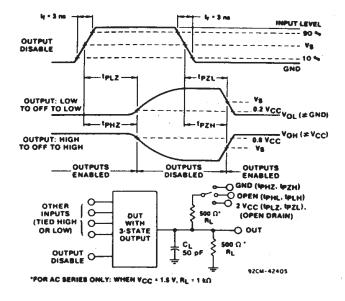
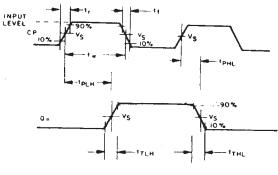
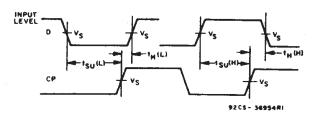


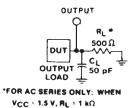
Fig. 2 - Three-state propagation delay waveforms and test circuit.







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9255 - 42389

	CD54/74AC	CD54/74ACT
Input Level	V _{cc}	3 V
Input Switching Voltage, Vs	0.5 V _{cc}	1.5 V
Output Switching Voltage, Vs	0.5 V _{cc}	0.5 V _{cc}

Fig. 3 - Propagation delays times and test circuit.



6-Feb-2020

PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
CD54AC574F3A	ACTIVE	CDIP	J	20	1	TBD	Call TI	N / A for Pkg Type	-55 to 125	CD54AC574F3A	Samples
CD54ACT574F3A	ACTIVE	CDIP	J	20	1	TBD	Call TI	N / A for Pkg Type	-55 to 125	CD54ACT574F3A	Samples
CD74AC574E	ACTIVE	PDIP	N	20	20	Pb-Free (RoHS)	NIPDAU	N / A for Pkg Type	-55 to 125	CD74AC574E	Samples
CD74AC574M	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-55 to 125	AC574M	Samples
CD74AC574M96	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-55 to 125	AC574M	Samples
CD74AC574M96G4	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-55 to 125	AC574M	Samples
CD74AC574MG4	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-55 to 125	AC574M	Samples
CD74ACT574E	ACTIVE	PDIP	Ν	20	20	Pb-Free (RoHS)	NIPDAU	N / A for Pkg Type	-55 to 125	CD74ACT574E	Samples
CD74ACT574EE4	ACTIVE	PDIP	Ν	20	20	Pb-Free (RoHS)	NIPDAU	N / A for Pkg Type	-55 to 125	CD74ACT574E	Samples
CD74ACT574M	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-55 to 125	ACT574M	Samples
CD74ACT574M96	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-55 to 125	ACT574M	Samples
CD74ACT574M96E4	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-55 to 125	ACT574M	Samples
CD74ACT574MG4	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-55 to 125	ACT574M	Samples

⁽¹⁾ The marketing status values are defined as follows: **ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.



6-Feb-2020

⁽²⁾ **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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OTHER QUALIFIED VERSIONS OF CD54AC574, CD54ACT574, CD74AC574, CD74ACT574 :

- Catalog: CD74AC574, CD74ACT574
- Military: CD54AC574, CD54ACT574

NOTE: Qualified Version Definitions:

- Catalog TI's standard catalog product
- Military QML certified for Military and Defense Applications

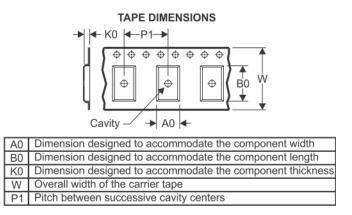
PACKAGE MATERIALS INFORMATION

www.ti.com

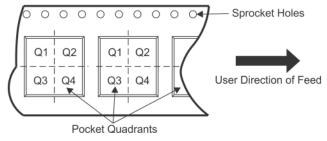
Texas Instruments

TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
CD74AC574M96	SOIC	DW	20	2000	330.0	24.4	10.8	13.0	2.7	12.0	24.0	Q1
CD74ACT574M96	SOIC	DW	20	2000	330.0	24.4	10.8	13.0	2.7	12.0	24.0	Q1

TEXAS INSTRUMENTS

www.ti.com

PACKAGE MATERIALS INFORMATION

26-Jan-2013



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
CD74AC574M96	SOIC	DW	20	2000	367.0	367.0	45.0
CD74ACT574M96	SOIC	DW	20	2000	367.0	367.0	45.0

J (R-GDIP-T**) 14 LEADS SHOWN

CERAMIC DUAL IN-LINE PACKAGE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- C. This package is hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only on press ceramic glass frit seal only.
- E. Falls within MIL STD 1835 GDIP1-T14, GDIP1-T16, GDIP1-T18 and GDIP1-T20.

N (R-PDIP-T**)

PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



NOTES:

- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- \triangle The 20 pin end lead shoulder width is a vendor option, either half or full width.



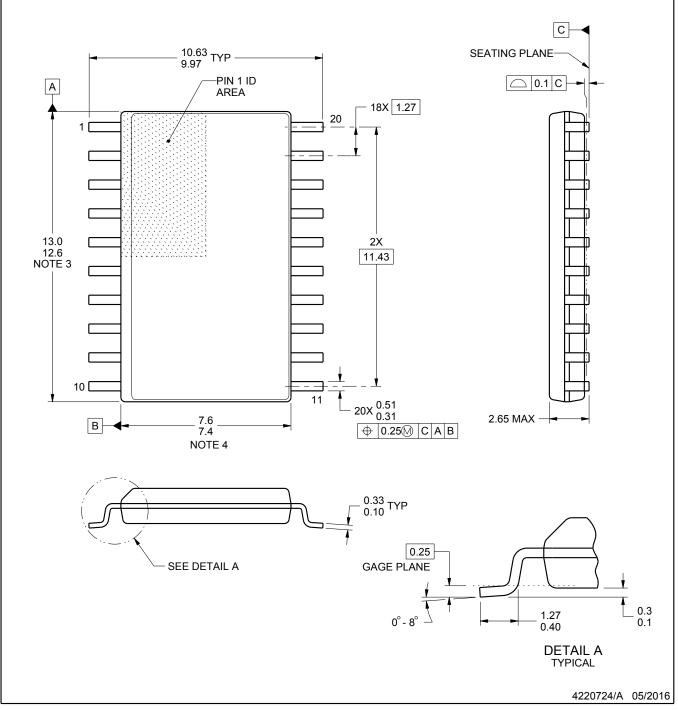
DW0020A



PACKAGE OUTLINE

SOIC - 2.65 mm max height

SOIC



NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.43 mm per side.
- 5. Reference JEDEC registration MS-013.



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EXAMPLE BOARD LAYOUT

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



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EXAMPLE STENCIL DESIGN

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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