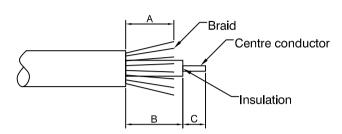
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

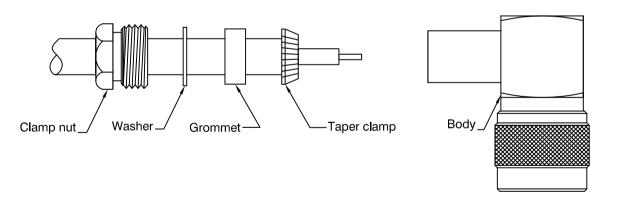
A = 5mm

B = 6mm

C = 4mm

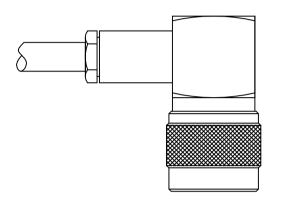


2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.

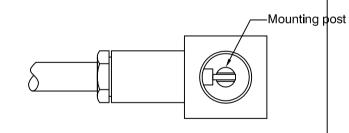


Connector	Stripping Tool		Hex SIze	
Part Number	Part Number	Part Number	Pin	Ferrule
VNS20-2019	N/A	N/A	N/A	N/A
VNS20-2020	N/A	N/A	N/A	N/A
VNS20-2031	N/A	N/A	N/A	N/A
VNS20-2050	N/A	N/A	N/A	N/A
VNS20-2051	N/A	N/A	N/A	N/A

3) Insert the cable and parts into the connector body. Tighten the Clamp nut using the appropriate wrenches.



4) Solder the center conductor to the mounting post and screw in the cap.



CAD Issue	SN	2	11 Jan 02
First Issue	DJH	1	18 Aug 97
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale	DRAWN BY:	S Nash	
DIMENSIONS: mm	CHECKED BY:	S Nash	
TOLERANCES:	APPROVED BY:	P Couzens	
	DATE:	11 Jan 02	

DESCRIPTION:

Stripping and Assembly Instructions for N Clamp Right Angle Plug.

DRAWING NUMBER:

VAIN2201

PAGE: 1 OF 1

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